# PRODUCT INFORMATION PACKET



Model No: TCA0032AF181GAC010 Catalog No: TCA0032AF181GAC010

TerraMAX® Cast Iron Motor, 4 HP, 3 Ph, 50 Hz, 380 V, 1500 RPM, 100L Frame, TEFC



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Product Information Packet: Model No: TCA0032AF181GAC010, Catalog No:TCA0032AF181GAC010 TerraMAX® Cast Iron Motor, 4 HP, 3 Ph, 50 Hz, 380 V, 1500 RPM, 100L Frame, TEFC



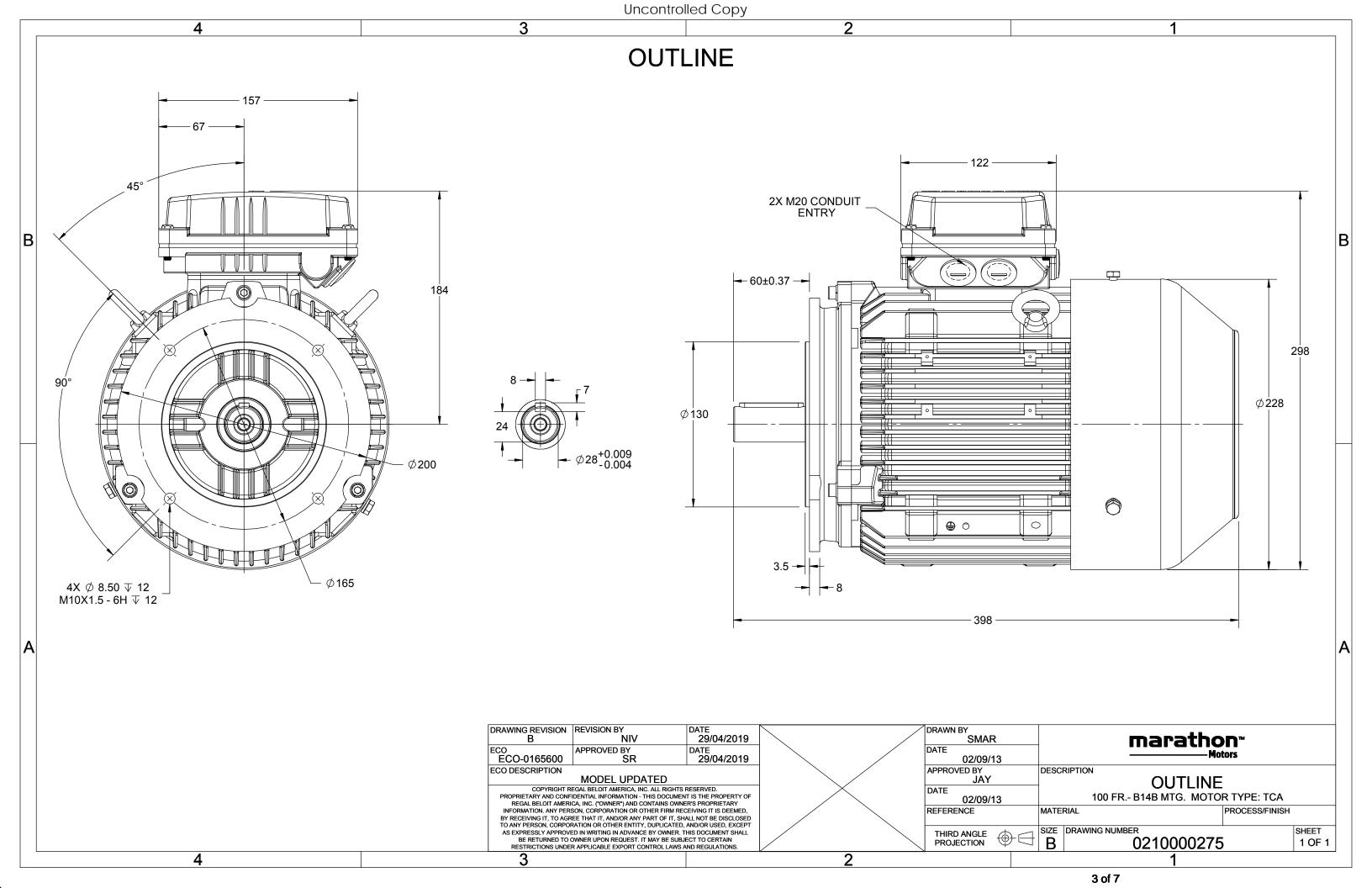
# Nameplate Specifications

Output HP	4 Hp	Output KW	3.0 kW
Frequency	50 Hz	Voltage	380 V
Current	6.2 A	Speed	1458 rpm
Service Factor 1		Phase	3
Efficiency	87.7 %	Power Factor	0.84
Duty	S1	Insulation Class	F
Frame	100L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6206	Opp Drive End Bearing Size	6206
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE3

# **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B14B	Motor Orientation	Horizontal
Drive End Bearing	2Z-C3	Opp Drive End Bearing	2Z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	398 mm	Frame Length	200 mm
Shaft Diameter	28 mm	Shaft Extension	60 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0210000275	Connection Drawing	8442000085

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

## **NEW DRAWING RELEASE**

GEOMENTRIC TOLERANCE									
	>0~6	±0.1							
LINEAR DIM	>6~30	±0.2							
	>30~120	±0.3							



## NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







#### Model No. TCA0032AF181GAC010

U	Δ/Υ	f	Р	Р	ı	n	Т	IE	9	6 EFF a	t load	t	PF	at lo	ad	I <sub>A</sub> /I <sub>N</sub>	T <sub>A</sub> /T <sub>N</sub>	T <sub>K</sub> /T <sub>N</sub>
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Υ	50	3	4	6.19	1458	19.54	IE3	-	87.7	87.7	86.2	0.84	0.78	0.65	7.7	2.6	3.1

Motor type	TCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	100L	
Duty	<b>S1</b>	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistance)	80 [ Class B ]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6206-2Z / 6206-2Z	
Lubrication method	Greased for life	
Type of grease	NA	

Degree of protection	IP 55	
Mounting type	IM B14B	
Cooling method	IC 411	
Motor weight - approx.	45	kg
Gross weight - approx.	48	kg
Motor inertia	0.0145	kgm <sup>2</sup>
Load inertia	<b>Customer to Provide</b>	
Vibration level	1.6	mm/s
Noise level ( 1meter distance from mo	tor) 55	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	10/20	S
Direction of rotation	<b>Bi-directional</b>	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size	1R x 3C x 10mm²/2 x M20 x 1.5	
Auxiliary terminal box	NA	

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_K/T_N$  - Breakdown Torque / Rated Torque

### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^{*}}$  Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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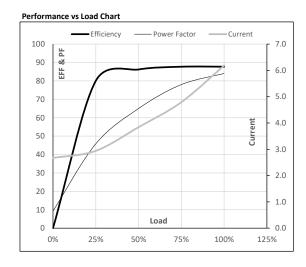




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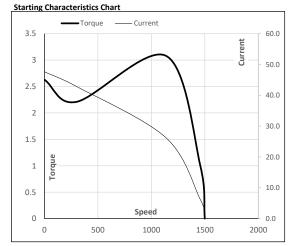
Enclosure	U	Δ/Υ	f	Р	Р	1	n	T	T	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Υ	50	3	4.0	6.2	1458	1.99	19.54	IE3	40	S1	1000	0.0145	45

Motor Load D	ata						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	2.7	2.9	3.8	4.8	6.2	•
Torque	Nm	0.0	4.8	9.6	14.5	19.5	
Speed	r/min	1500	1490	1480	1470	1458	
Efficiency	%	0.0	80.0	86.2	87.7	87.7	
Power Factor	%	9.3	45.8	65.0	78.0	84.0	



## Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	300	1138	1458	1500	
Current	Α	47.6	42.9	26.2	6.2	2.7	
Torque	pu	2.6	2.2	3.1	1	0	



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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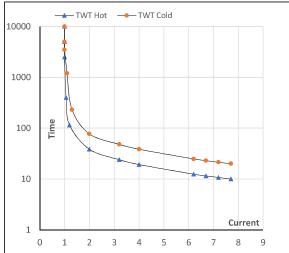
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Enclosure	U	Δ/Υ	f	Р	Р	ı	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Υ	50	3	4.0	6.2	1458	1.99	19.54	IE3	40	S1	1000	0.0145	45

#### Motor Speed Torque Data

Load		FL	$I_1$	$l_2$	$I_3$	$I_4$	l <sub>5</sub>	LR
TWT Hot	s	10000	39	26	20	15	13	10
TWT Cold	s	10000	77	50	39	27	25	20
Current	pu	1	2	3	4	5	5.5	7.7

#### Thermal Characteristics Chart



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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