PRODUCT INFORMATION PACKET

Model No: SCA3551A3113GAAD01 Catalog No: SCA3551A3113GAAD01 TerraMAX® Cast Iron Motor, 475 HP, 3 Ph, 50 Hz, 415 V, 3000 RPM, 355L Frame, TEFC



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Motors





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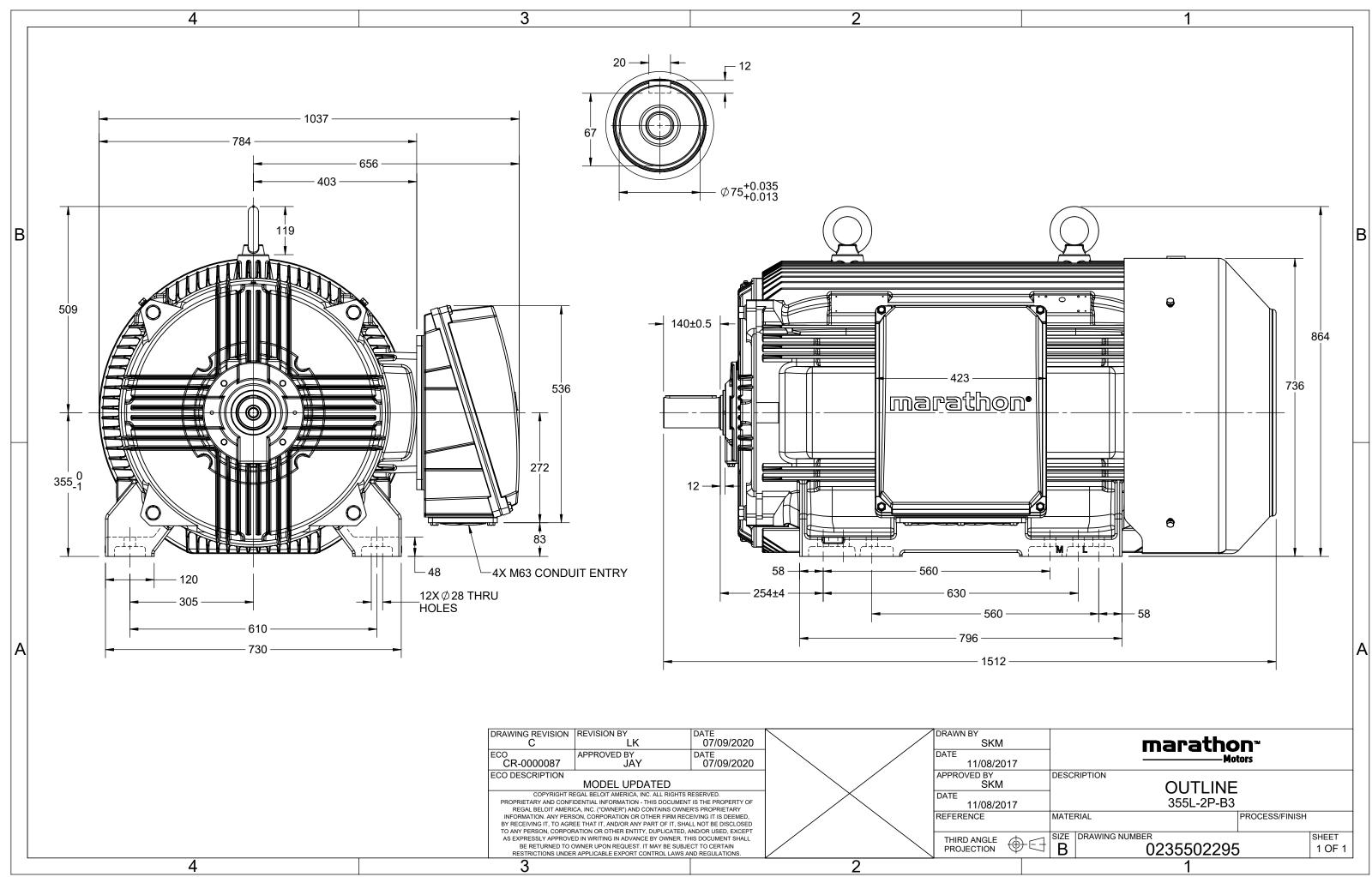
Nameplate Specifications

Output HP	475 Hp	Output KW	355.0 kW
Frequency	50 Hz	Voltage	415 V
Current	568.7 A	Speed	2982 rpm
Service Factor	1	Phase	3
Efficiency	95 %	Power Factor	0.91
Duty	S1	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	355L No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 50 °C
Thermal Protection	No Protection	Ambient Temperature	50 °C
Thermal Protection Drive End Bearing Size	No Protection 6317	Ambient Temperature Opp Drive End Bearing Size	50 °C 6317

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	2	Rotation	Bi-Directional	
Mounting	B3	Motor Orientation	Horizontal	
Drive End Bearing	C3	Opp Drive End Bearing	C3	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	1512 mm	Frame Length	1010 mm	
Shaft Diameter	75 mm	Shaft Extension	140 mm	
Assembly/Box Mounting	SIDE			
Connection Drawing	8442000085	Outline Drawing	0235502295	

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U	Δ / Y	f	Р	Р	I.	n	т	IE	9	% EFF a	t load	ł	PF	at lo	ad	I_A/I_N	T_A/T_N	$T_{\rm K}/T_{\rm N}$
(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
415	Δ	50	355	475	571.3	2982	1134.2	IE2	-	95.0	95.0	95.0	0.91	0.90	0.86	6.0	2.1	2.9

Motor type	SCA		Degree of protection	IP 55	
Enclosure	TEFC		Mounting type	IM B3	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	355L		Motor weight - approx.	1922	kg
Duty	S1		Gross weight - approx.	1967	kg
Voltage variation *	± 10%		Motor inertia	4.9821	kgm ²
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.8	mm/s
Design	Ν		Noise level (1meter distance from mot	or) 90	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +50	°C	Type of coupling	Direct	
Temperature rise (by resistanc	e) 70 [Class B]	К	LR withstand time (hot/cold)	15/30	S
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	-	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6317 C3 / 6317 C3		Terminal box position	RHS	
Lubrication method	Regreasable		Maximum cable size/conduit size 1	LR x 3C x 300mm²/4 x M63 x 1.5	
Type of grease	Shell Gadus S5 V100 or Equivalent		Auxiliary terminal box	Available on Request	

 I_A/I_N - Locked Rotor Current / Rated Current T_A/T_N - Locked Rotor Torque / Rated Torque T_{K}/T_{N} - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^*}$ Voltage, Frequency and combine variation are as per IEC60034-1

Technical data	are subject to chang	ge. There may be discrepa	ncies between calculated an	d name plate values.		
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	-

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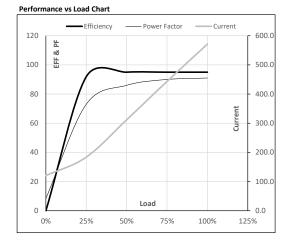
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Enclosure	U	Δ / Y	f	Р	Р	Ι	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	355	475	571.3	2982	115.66	1134.20	IE2	50	S1	1000	4.9821	1922

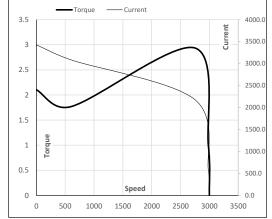
Motor Load Dat	a						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	120.3	183.7	311.8	443.4	571.3	
Torque	Nm	0.0	282.3	565.4	849.3	1134.2	
Speed	r/min	3000	2996	2991	2987	2982	
Efficiency	%	0.0	91.9	95.0	95.0	95.0	
Power Factor	%	8.4	73.0	86.0	90.0	91.0	



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	600	2743	2982	3000	
Current	А	3427.7	3085.0	2185.2	571.3	120.3	
Torque	pu	2.1	1.8	2.9	1	0	

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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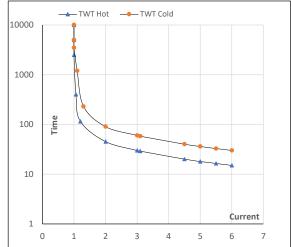
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Enclosure	U	Δ/Υ	f	Р	Р	I	n	т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	355	475	571.3	2982	115.66	1134.20	IE2	50	S1	1000	4.9821	1922

Motor Speed Torque Data

Load		FL	I_1	I ₂	I ₃	I ₄	I_5	LR
TWT Hot	S	10000	45	30	25	18	16	15
TWT Cold	s	10000	90	60	55	36	33	30
Current	pu	1	2	3	4	5	5.5	6

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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