PRODUCT INFORMATION PACKET

Model No: SCA3552A3113GAAD01 Catalog No: SCA3552A3113GAAD01 TerraMAX® Cast Iron Motor, 475 HP, 3 Ph, 50 Hz, 415 V, 1500 RPM, 355L Frame, TEFC



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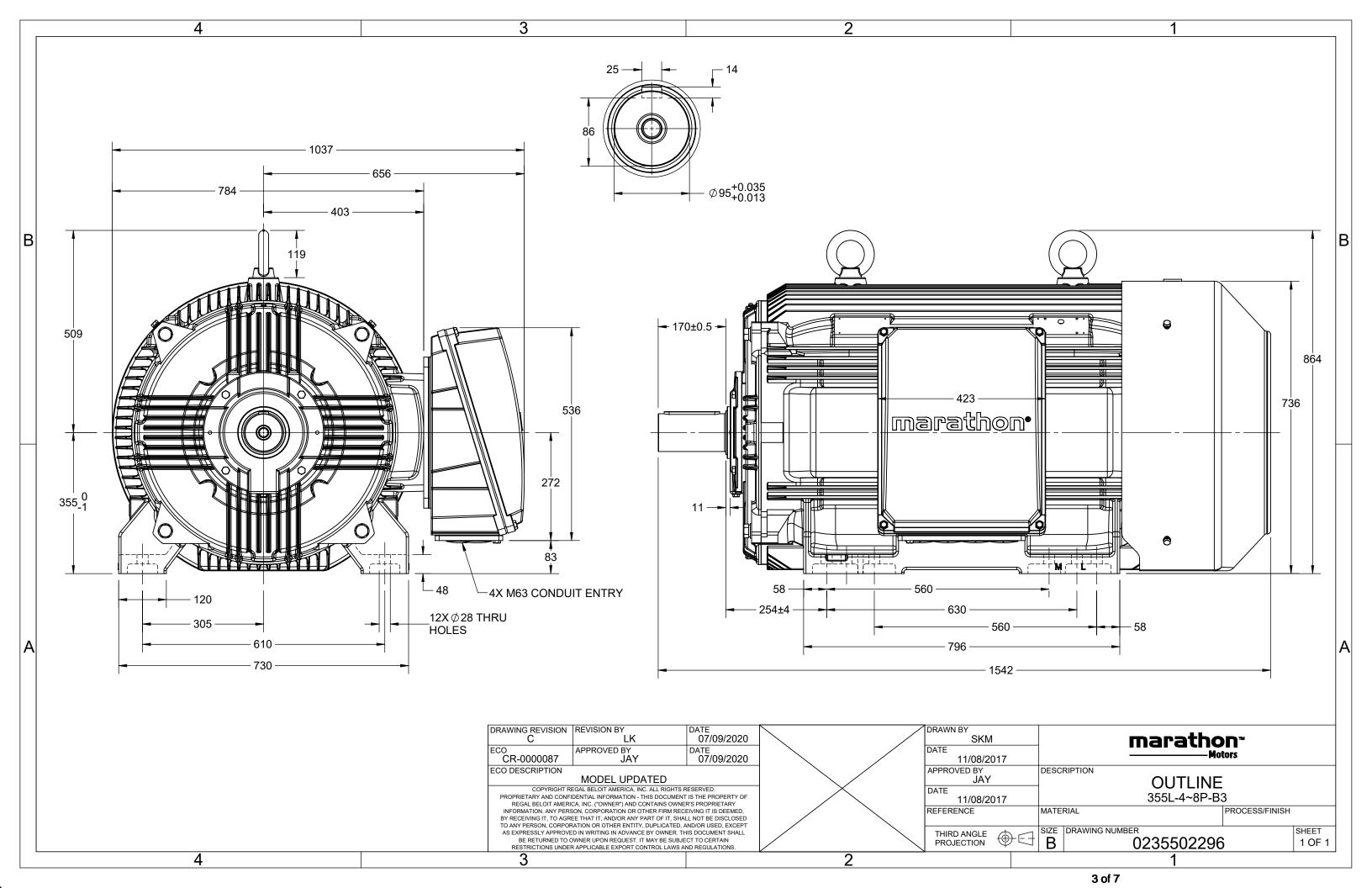
Nameplate Specifications

Output HP	475 Hp	Output KW	355.0 kW
Frequency	50 Hz	Voltage	415 V
Current	583.5 A	Speed	1490 rpm
Service Factor	1	Phase	3
Efficiency	95.1 %	Power Factor	0.89
Duty	S1	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	50 °C
Thermal Protection Drive End Bearing Size	No Protection 6322	Ambient Temperature Opp Drive End Bearing Size	50 °C 6322
		· · ·	
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	4	Rotation	Bi-Directional	
Mounting	B3	Motor Orientation	Horizontal	
Drive End Bearing	C3	Opp Drive End Bearing	C3	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	1542 mm	Frame Length	1010 mm	
Shaft Diameter	95 mm	Shaft Extension	170 mm	
Assembly/Box Mounting	SIDE			
Outline Drawing	0235502296	Connection Drawing	8442000085	

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Model No. SCA3552A3113GAAD01

Δ / Y	f	Р	Р	I	n	Т	IE	9	6 EFF a	t load	l	PF	at lo	ad	I_A/I_N	T_A/T_N	T_{K}/T_{N}
Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
Δ	50	355	475	583.5	1490	2271.13	IE2	-	95.1	95.1	96.2	0.89	0.88	0.83	6.5	2.0	2.4
	Conn	Conn [Hz]	Conn [Hz] [kW]	Conn [Hz] [kW] [hp]	Conn [Hz] [kW] [hp] [A]	Conn [Hz] [kW] [hp] [A] [RPM]	Conn [Hz] [kW] [hp] [A] [RPM] [Nm]	Conn [Hz] [kW] [hp] [A] [RPM] [Nm] Class	Conn [Hz] [kW] [hp] [A] [RPM] [Nm] Class 5/4FL	Conn [Hz] [kW] [hp] [A] [RPM] [Nm] Class 5/4FL FL	Conn [Hz] [kW] [hp] [A] [RPM] [Nm] Class 5/4FL FL 3/4FL	Conn [Hz] [kW] [hp] [A] [RPM] [Nm] Class 5/4FL FL 3/4FL 1/2FL	Conn [Hz] [kW] [hp] [A] [RPM] [Nm] Class 5/4FL FL 3/4FL 1/2FL FL	Conn [Hz] [kW] [hp] [A] [RPM] [Nm] Class 5/4FL FL 3/4FL 1/2FL FL 3/4FL	Conn [Hz] [kW] [hp] [A] [RPM] [Nm] Class 5/4FL FL 3/4FL 1/2FL FL 3/4FL 1/2FL	Conn [Hz] [kW] [hp] [A] [RPM] [Nm] Class 5/4FL FL 3/4FL 1/2FL FL 3/4FL 1/2FL [pu]	Conn [Hz] [kW] [hp] [A] [RPM] [Nm] Class 5/4FL FL 3/4FL 1/2FL FL 3/4FL 1/2FL [pu] [pu]

Motor type	SCA		Degree of protection	IP 55	
Enclosure	TEFC		Mounting type	IM B3	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	355L		Motor weight - approx.	1933	kg
Duty	S1		Gross weight - approx.	1978	kg
Voltage variation *	± 10%		Motor inertia	10.3679	kgm ²
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.8	mm/s
Design	Ν		Noise level (1meter distance from mot	or) 82	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +50	°C	Type of coupling	Direct	
Temperature rise (by resista	nce) 70 [Class B]	К	LR withstand time (hot/cold)	20/40	s
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Hazardous area classification	n NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	-	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6322 C3 / 6322 C3		Terminal box position	RHS	
Lubrication method	Regreasable		Maximum cable size/conduit size	LR x 3C x 300mm²/4 x M63 x 1.5	
Type of grease	Shell Gadus S5 V100 or Equivalent		Auxiliary terminal box	Available on Request	

 I_{A}/I_{N} - Locked Rotor Current / Rated Current T_{A}/T_{N} - Locked Rotor Torque / Rated Torque

T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combined variation are as per IEC60034-1

Technical da	ta are subject t	o change. There may be discrepa	ncies between calculated an	id name plate values.		
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	-

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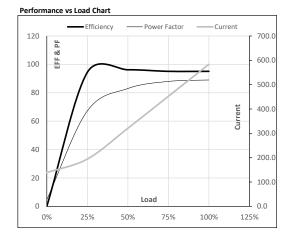


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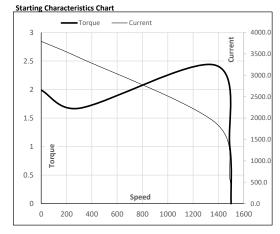
Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	۱ [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m ²]	Weight [kg]
TEFC	415	Δ	50	355	475	583.5	1490	231.59	2271.13	IE2	50	\$1	1000	10.3679	1933

Motor	Load	Data

WOLDI LUAU DAI	.a						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	138.6	194.3	320.8	452.1	583.5	
Torque	Nm	0.0	564.7	1131.2	1699.6	2271.1	
Speed	r/min	1500	1498	1495	1493	1490	
Efficiency	%	0.0	94.4	96.2	95.1	95.1	
Power Factor	%	4.7	67.2	83.0	88.0	89.0	



Motor Speed 1	Forque Data						
Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	300	1371	1490	1500	
Current	А	3792.8	3413.5	1905.5	583.5	138.6	
Torque	pu	2.0	1.7	2.4	1	0	



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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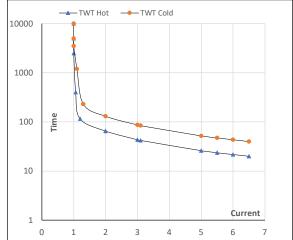
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Enclosure	U	Δ / Y	f	Р	Р	I	n	т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	355	475	583.5	1490	231.59	2271.13	IE2	50	S1	1000	10.3679	1933

Motor Speed Torque Data

Load		FL	I_1	I ₂	l ₃	I_4	I_5	LR
TWT Hot	S	10000	65	43	30	26	22	20
TWT Cold	s	10000	130	87	60	52	43	40
Current	pu	1	2	3	4	5	6	6.5

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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