## **PRODUCT INFORMATION PACKET**

Model No: SCA3551A4141GAA001 Catalog No: SCA3551A4141GAA001 TerraMAX® Cast Iron Motor, 475 HP, 3 Ph, 50 Hz, 380/660 V, 3000 RPM, 355L Frame, TEFC



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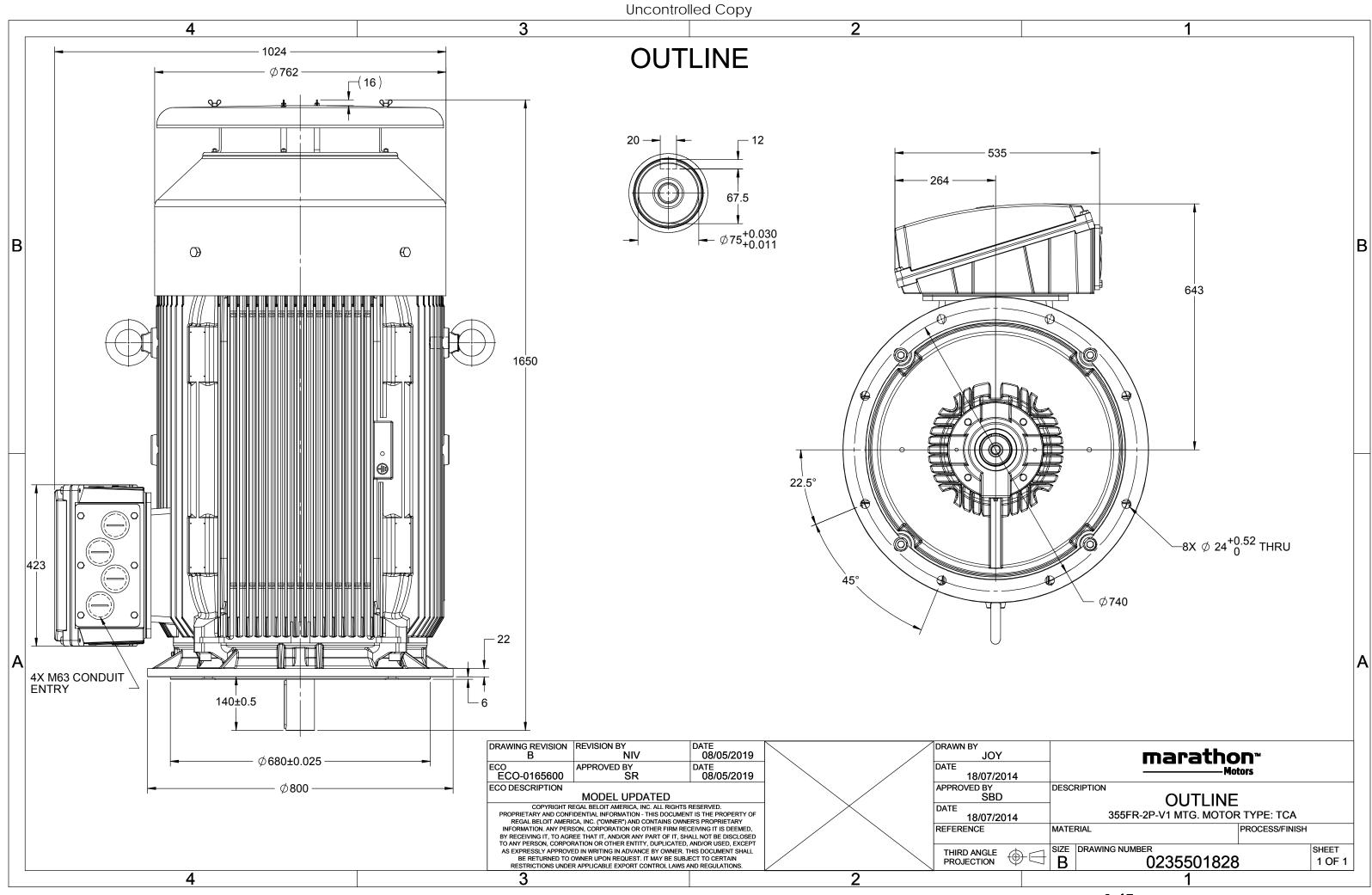
#### Nameplate Specifications

Output HP	475 Hp	Output KW	355.0 kW
Frequency	50 Hz	Voltage	380/660 V
Current	637.9 A	Speed	2987 rpm
Service Factor	1	Phase	3
Efficiency	95 %	Power Factor	0.89
Duty	S1	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	355L No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C
Thermal Protection	No Protection	Ambient Temperature	40 °C
Thermal Protection Drive End Bearing Size	No Protection 6317	Ambient Temperature Opp Drive End Bearing Size	40 °C 6317

## **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	2	Rotation	Bi-Directional	
Mounting	V1	Motor Orientation	Shaftdown	
Drive End Bearing	C3	Opp Drive End Bearing	C3	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	1650 mm	Frame Length	1010 mm	
Shaft Diameter	75 mm	Shaft Extension	140 mm	
Assembly/Box Mounting	Тор			
Outline Drawing	0235501828	Connection Drawing	8442000085	

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3 of 7





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(V)   Conn   [Hz]   [kW]   [hp]   [A]   [RPM]   [Nm]   Class   5/4FL   FL   3/4FL   1/2FL   FL   3/4FL   1/2FL   [pu]   [pu]			
Motor typeSCADegree of protectionIP 55EnclosureTEFCMounting typeIM V1Frame MaterialCast IronCooling methodIC 411Frame size355LMotor weight - approx.2077DutyS1Gross weight - approx.2122Voltage variation *± 10%Motor inertia5.7956Frequency variation *± 5%Load inertiaCustomer to Provide	3.9		
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Voltage variation *± 10%Motor inertia5.7956Frequency variation *± 5%Load inertiaCustomer to Provide	kg		
Frequency variation *± 5%Load inertiaCustomer to Provide	kg		
	kgm <sup>2</sup>		
	Customer to Provide		
Combined variation * 10% Vibration level 2.8	mm/s		
Design N Noise level (1meter distance from motor) 90	dB(A)		
Service factor1.0No. of starts hot/cold/Equally spread2/3/4			
Insulation class F Starting method DOL			
Ambient temperature-20 to +40°CType of couplingDirect			
Temperature rise (by resistance) 80 [ Class B ] K LR withstand time (hot/cold) 25/12	S		
Altitude above sea level 1000 meter Direction of rotation Bi-directional			
Hazardous area classification NA Standard rotation Clockwise form DE			
Zone classification NA Paint shade RAL 5014			
Gas group NA Accessories			
Temperature class NA Accessory - 1 -			
Rotor type     Aluminum Die cast     Accessory - 2     -			
Bearing typeAnti-friction ballAccessory - 3-			
DE / NDE bearing 6317 C3 / 6317 C3 Terminal box position TOP			
Lubrication methodRegreasableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1			
Type of greaseCHEVRON SRI-2 or EquivalentAuxiliary terminal boxAvailable on Request	.5		

 $I_A/I_N$  - Locked Rotor Current / Rated Current

 $T_{K}/T_{N}$  - Breakdown Torque / Rated Torque

 $T_{\rm A}/T_{\rm N}$  - Locked Rotor Torque / Rated Torque

## NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30



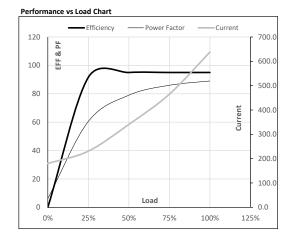
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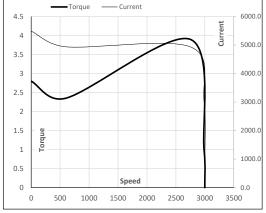
Enclosure	U	$\Delta / Y$	f	Р	Р	Ι	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380/660	Δ	50	355	475	637.9	2987	115.48	1132.50	IE2	40	S1	1000	5.7956	2077

Motor Load Data	a						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	180.1	230.9	340.7	464.9	637.9	
Torque	Nm	0.0	282.2	565.0	848.4	1132.5	
Speed	r/min	3000	2997	2993	2990	2987	
Efficiency	%	0.0	91.6	95.0	95.0	95.0	
Power Factor	%	6.2	60.5	79.0	86.0	89.0	



Motor Speed T	orque Data						
Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	600	2748	2987	3000	
Current	А	5486.2	4937.5	3023.2	637.9	180.1	
Torque	pu	2.8	2.4	3.9	1	0	





NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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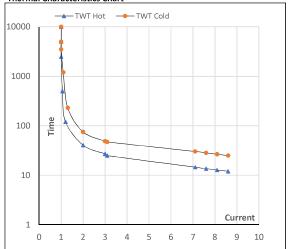
Model No. SCA3551A4141GAA001

	$U = \Delta / Y$	T	Р	Р	I I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
(\	V) Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC 38	30/660 <b>Δ</b>	50	355	475	637.9	2987	115.48	1132.50	IE2	40	S1	1000	5.7956	2077

#### Motor Speed Torque Data

Load		FL	$I_1$	$I_2$	$I_3$	$I_4$	I <sub>5</sub>	LR
TWT Hot	s	10000	41	27	23	20	19	12
TWT Cold	s	10000	75	49	45	41	38	25
Current	pu	1	2	3	4	5	5.5	8.6

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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