PRODUCT INFORMATION PACKET

Model No: SCA3152A3143GAAD01 Catalog No: SCA3152A3143GAAD01 TerraMAX® Cast Iron Motor, 425 HP, 3 Ph, 50 Hz, 415 V, 1500 RPM, 355L Frame, TEFC



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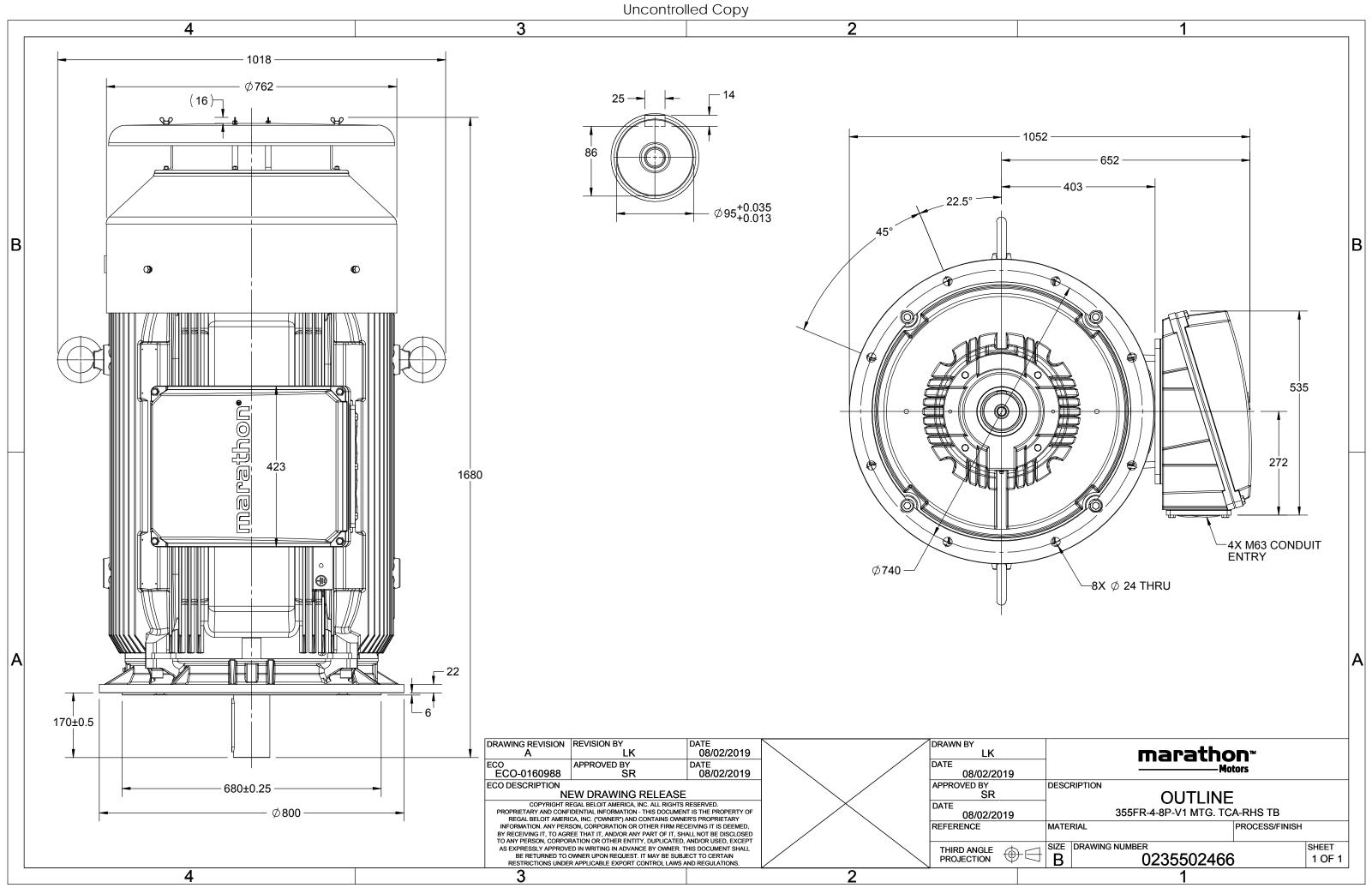
Nameplate Specifications

Output HP	425 Hp	Output KW	315.0 kW
Frequency	50 Hz	Voltage	415 V
Current	517.1 A	Speed	1489 rpm
Service Factor	1	Phase	3
Efficiency	95.1 %	Power Factor	0.89
Duty	S1	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	355L No Protection	Ambient Temperature	Totally Enclosed Fan Cooled 50 °C
Thermal Protection	No Protection	Ambient Temperature	50 °C
Thermal Protection Drive End Bearing Size	No Protection 6322	Ambient Temperature Opp Drive End Bearing Size	50 °C 6322

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	4	Rotation	Bi-Directional	
Mounting	V1	Motor Orientation	Horizontal	
Drive End Bearing	C3	Opp Drive End Bearing	C3	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	1680 mm	Frame Length	1010 mm	
Shaft Diameter	95 mm	Shaft Extension	170 mm	
Assembly/Box Mounting	SIDE			
Outline Drawing	0235502466	Connection Drawing	8442000085	

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U	Δ / Y	f	Р	Р	I	n	т	IE	9	6 EFF a	t load	ł	PF	at lo	ad	I _A /I _N	T_A/T_N	$T_{\rm K}/T_{\rm N}$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
415	Δ	50	315	425	517.8	1489	2032.25	IE2	-	95.1	95.1	96.1	0.89	0.88	0.83	6.0	1.9	2.4
Motor	type				SCA				Deg	ree of	orotecti	on				IP 55		
Enclosu	ure				TEFC				Mo	unting	ype					IM V1		

Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	355L		Motor weight - approx.	1814	kg
Duty	S1		Gross weight - approx.	1859	kg
Voltage variation *	± 10%		Motor inertia	9.2132	kgm ²
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.8	mm/s
Design	Ν		Noise level (1meter distance from mot	tor) 82	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +50	°C	Type of coupling	Direct	
Temperature rise (by resista	ance) 70 [Class B]	К	LR withstand time (hot/cold)	20/40	s
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Hazardous area classificatio	n NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	-	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6322 C3 / 6322 C3		Terminal box position	RHS	
Lubrication method	Regreasable		Maximum cable size/conduit size	1R x 3C x 300mm²/4 x M63 x 1.5	
Type of grease	Shell Gadus S5 V100 or Equivalent		Auxiliary terminal box	Available on Request	

 I_{A}/I_{N} - Locked Rotor Current / Rated Current T_{A}/T_{N} - Locked Rotor Torque / Rated Torque

T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combined variation are as per IEC60034-1

Technical da	ta are subject	to change. There may be discrepar	ncies between calculated an	d name plate values.		
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	-

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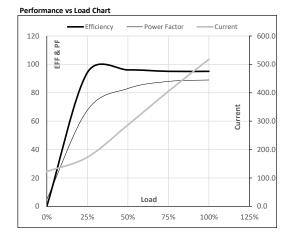
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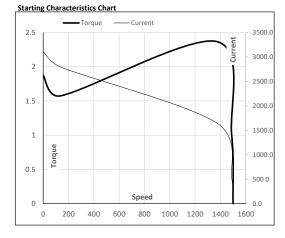
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Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	ا [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m ²]	Weight [kg]
TEFC	415	Δ	50	315	425	517.8	1489	207.23	2032.25	IE2	50	\$1	1000	9.2132	1814

MIOLOI LOUG DU	u						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	122.5	172.9	286.7	405.1	517.8	
Torque	Nm	0.0	505.3	1012.3	1521.2	2032.3	
Speed	r/min	1500	1497	1495	1492	1489	
Efficiency	%	0.0	94.2	96.1	95.1	95.1	
Power Factor	%	4.9	67.7	83.0	88.0	89.0	



Motor Speed 1	orque Data						
Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	136	1370	1489	1500	
Current	А	3106.6	2795.9	1652.7	517.8	122.5	
Torque	pu	1.9	1.6	2.4	1	0	



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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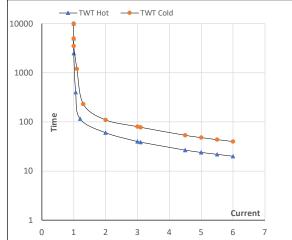
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Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	315	425	517.8	1489	207.23	2032.25	IE2	50	S1	1000	9.2132	1814

Motor Speed Torque Data

Load		FL	I_1	I ₂	I ₃	I_4	I ₅	LR
TWT Hot	S	10000	60	40	30	24	22	20
TWT Cold	S	10000	110	80	60	48	44	40
Current	pu	1	2	3	4	5	5.5	6

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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