# PRODUCT INFORMATION PACKET



Model No: SCA3152A3123GAAD01 Catalog No: SCA3152A3123GAAD01

TerraMAX® Cast Iron Motor, 425 HP, 3 Ph, 50 Hz, 415 V, 1500 RPM, 355L Frame, TEFC





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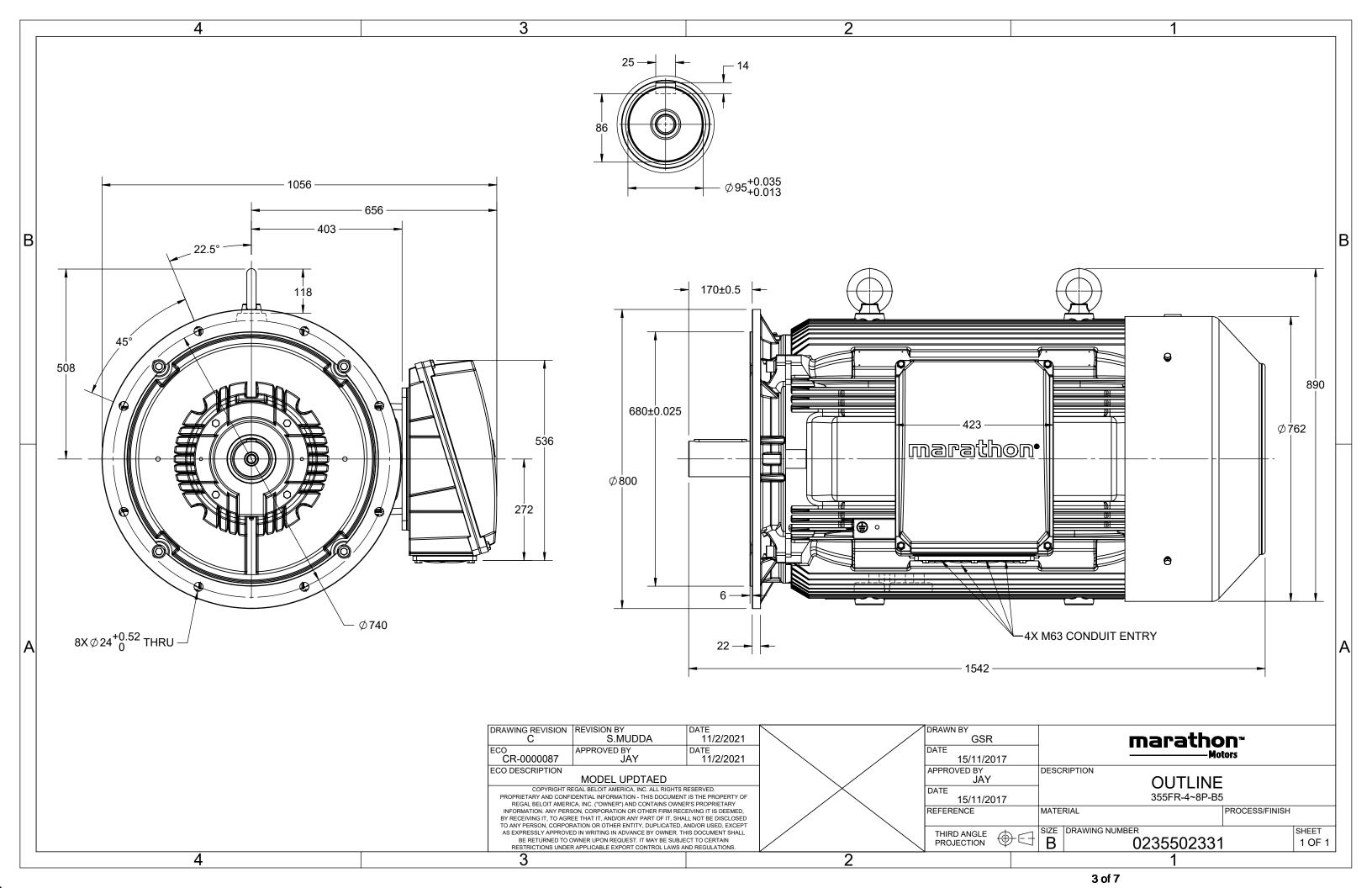
## Nameplate Specifications

Output HP	425 Hp	Output KW	315.0 kW
Frequency	50 Hz	Voltage	415 V
Current	517.1 A	Speed	1489 rpm
Service Factor	1	Phase	3
Efficiency	95.1 %	Power Factor	0.89
Duty	<b>S</b> 1	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	50 °C
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE2

# **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B5	Motor Orientation	Horizontal
Drive End Bearing	С3	Opp Drive End Bearing	С3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1542 mm	Frame Length	1010 mm
Shaft Diameter	95 mm	Shaft Extension	170 mm
Assembly/Box Mounting	SIDE		
Connection Drawing	8442000085	Outline Drawing	0235502331

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

#### **NEW DRAWING RELEASE**

GEOMENTRIC TOLERANCE									
	>0~6	±0.1							
LINEAR DIM	>6~30	±0.2							
	>30~120	±0.3							



## NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







### Model No. SCA3152A3123GAAD01

U	Δ/Υ	f	Р	Р	1	n	Т	IE	9	6 EFF a	t load	t	PF	at lo	ad	I <sub>A</sub> /I <sub>N</sub>	$T_A/T_N$	$T_K/T_N$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
415	Δ	50	315	425	517.8	1489	2032.25	IE2	-	95.1	95.1	96.1	0.89	0.88	0.83	6.0	1.9	2.4

Motor type	SCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	355L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +50	°C
Temperature rise (by resist	ance) 70 [ Class B ]	K
Altitude above sea level	1000	meter
Hazardous area classification	on NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6322 C3 / 6322 C3	
Lubrication method	Regreasable	
Type of grease	Shell Gadus S5 V100 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM B5	
Cooling method	IC 411	
Motor weight - approx.	1807	kg
Gross weight - approx.	1852	kg
Motor inertia	9.2132	kgm <sup>2</sup>
Load inertia	Customer to Provide	
Vibration level	2.8	mm/s
Noise level ( 1meter distance from mo	otor) 82	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	20/40	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	-	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	RHS	
Maximum cable size/conduit size	1R x 3C x 300mm²/4 x M63 x 1.5	
Auxiliary terminal box	Available on Request	

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque

T<sub>K</sub>/T<sub>N</sub> - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combined variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	_

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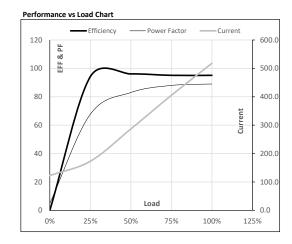




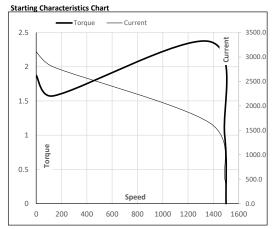
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Enclosure	U	Δ/Υ	f	Р	Р	I	n	T	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	415	Δ	50	315	425	517.8	1489	207.23	2032.25	IE2	50	S1	1000	9.2132	1807

Motor Load Dat	ta						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	122.5	172.9	286.7	405.1	517.8	
Torque	Nm	0.0	505.3	1012.3	1521.2	2032.3	
Speed	r/min	1500	1497	1495	1492	1489	
Efficiency	%	0.0	94.2	96.1	95.1	95.1	
Power Factor	%	4.9	67.7	83.0	88.0	89.0	



Motor Speed	Torque Data						
Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	136	1370	1489	1500	
Current	Α	3106.6	2795.9	1652.7	517.8	122.5	
Torque	pu	1.9	1.6	2.4	1	0	



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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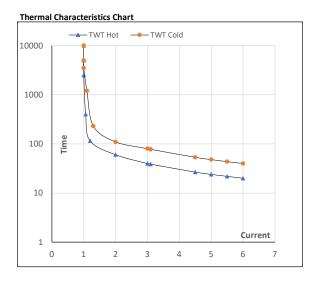




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Enclosure	U	Δ/Υ	f	Р	Р	- 1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	415	Δ	50	315	425	517.8	1489	207.23	2032.25	IE2	50	S1	1000	9.2132	1807

Motor Speed Torque Data LR I<sub>4</sub> Load FL s 10000 60 TWT Hot 40 30 24 22 20 TWT Cold s 10000 110 80 60 48 44 40 Current pu 1 6



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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