### **PRODUCT INFORMATION PACKET**

Model No: SCA3151A4131GAA001 Catalog No: SCA3151A4131GAA001 TerraMAX® Cast Iron Motor, 425 HP, 3 Ph, 50 Hz, 380/660 V, 3000 RPM, 355L Frame, TEFC



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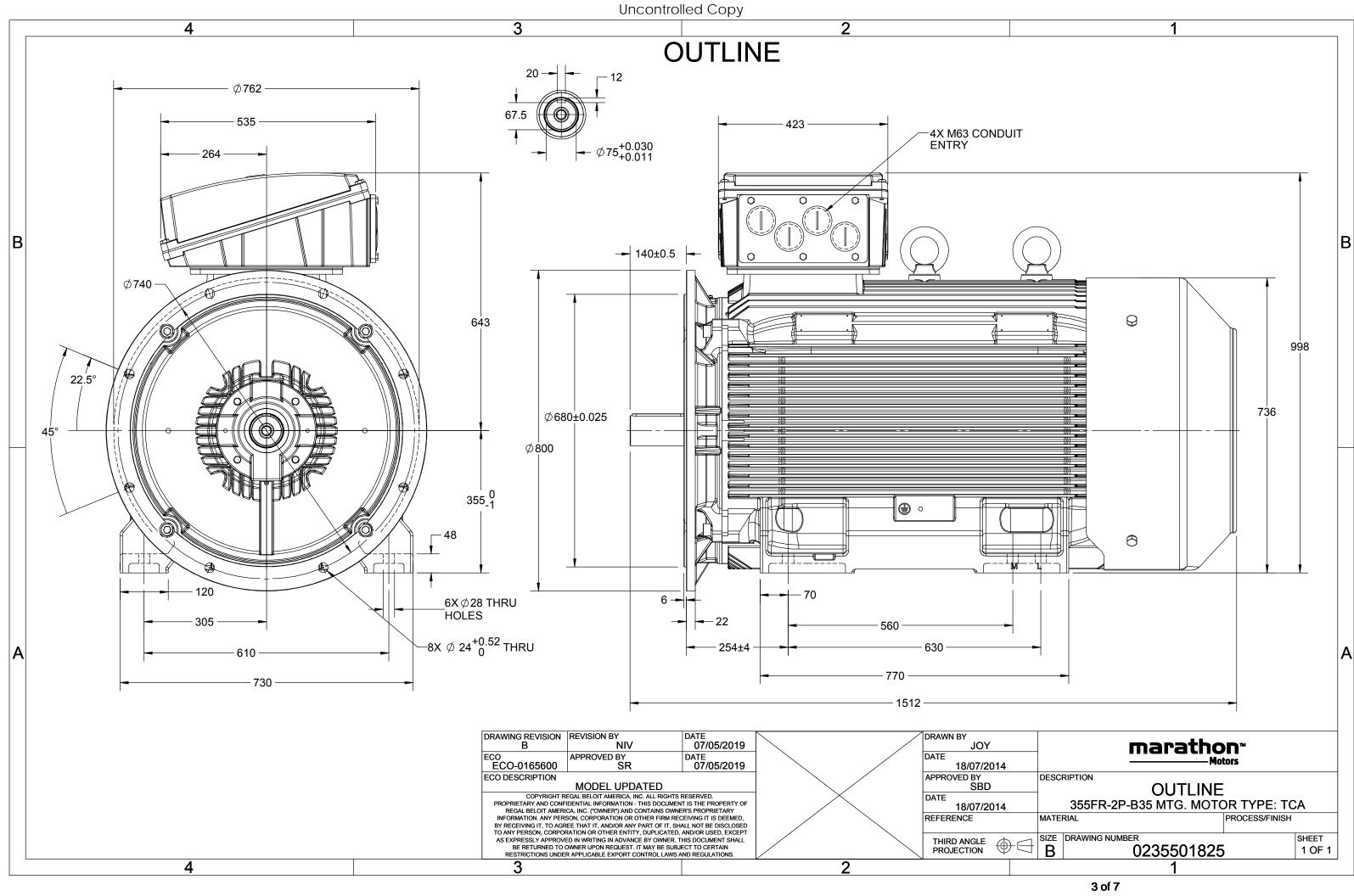
#### Nameplate Specifications

Output HP	425 Hp	Output KW	315.0 kW
Frequency	50 Hz	Voltage	380/660 V
Current	559.8 A	Speed	2984 rpm
Service Factor	1	Phase	3
Efficiency	95 %	Power Factor	0.90
Duty	S1	Insulation Class	F
E		<b>-</b> .	
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	355L No Protection	Ambient Temperature	40 °C
Thermal Protection	No Protection	Ambient Temperature	40 °C
Thermal Protection Drive End Bearing Size	No Protection 6317	Ambient Temperature Opp Drive End Bearing Size	40 °C 6317

### **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	2	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1512 mm	Frame Length	1010 mm
Shaft Diameter	75 mm	Shaft Extension	140 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0235501825

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Model No. SCA3151A4131GAA001

U	Δ/Υ	f	Р	Р	I	n	т	IE	9	6 EFF a	t load	ł	PI	Fat lo	ad	I <sub>A</sub> /I <sub>N</sub>	$T_A/T_N$	T <sub>K</sub> /T <sub>N</sub>
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380/660	Δ	50	315	425	559.8	2984	1014.4	IE2	-	95	95	94.9	0.9	0.88	0.82	7	2.1	3.3

Motor type	SCA		Degree of protection	IP 55	
Enclosure	TEFC		Mounting type	IM B35	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	355L		Motor weight - approx.	1888	kg
Duty	S1		Gross weight - approx.	1933	kg
Voltage variation *	± 10%		Motor inertia	4.7428	kgm <sup>2</sup>
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.8	mm/s
Design	Ν		Noise level ( 1meter distance from mot	or) 90	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +40	°C	Type of coupling	Direct	
Temperature rise (by resistance)	) 80 [ Class B ]	К	LR withstand time (hot/cold)	15/30	s
Altitude above sea level	1000	meter	Direction of rotation	<b>Bi-directional</b>	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	-	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6317 C3 / 6317 C3		Terminal box position	TOP	
Lubrication method	Regreasable		Maximum cable size/conduit size 1	.R x 3C x 300mm²/4 x M63 x 1.5	
Type of grease	CHEVRON SRI-2 or Equivalent		Auxiliary terminal box	Available on Request	

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque

T<sub>K</sub>/T<sub>N</sub> - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.										
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC				
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30				

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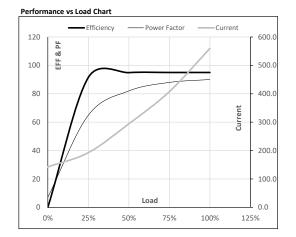
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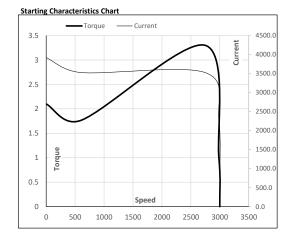
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Enclosure	U	$\Delta / Y$	f	Р	Р	Ι	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380/660	Δ	50	315	425	559.8	2984	103.44	1014.37	IE2	40	S1	1000	4.7428	1888

Motor Load Data	а						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	142.4	192.6	294.2	407.5	559.8	
Torque	Nm	0.0	252.5	505.8	759.7	1014.4	
Speed	r/min	3000	2996	2992	2988	2984	
Efficiency	%	0.0	91.5	94.9	95.0	95.0	
Power Factor	%	7.0	64.9	82.0	88.0	90.0	



Motor Speed T	orque Data						
Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	600	2745	2984	3000	
Current	А	3918.3	3526.5	2258.1	559.8	142.4	
Torque	pu	2.1	1.8	3.3	1	0	



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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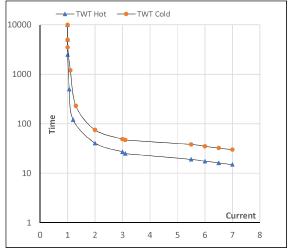
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(V) Conn [Hz] [kW] [hp] [A]	[rpm] [kgm]	[Nim1] CI	CI 1001			2-	
	[rpm] [kgm]	[Nm] Cl	Class [°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC 380/660 Δ 50 315 425 559.8	2984 103.44	1014.37 II	IE2 40	S1	1000	4.7428	1888

#### Motor Speed Torque Data

Load		FL	$I_1$	$I_2$	l <sub>3</sub>	$I_4$	I <sub>5</sub>	LR
TWT Hot	s	10000	41	27	23	21	19	15
TWT Cold	s	10000	75	49	45	41	38	30
Current	pu	1	2	3	4	5	5.5	7

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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