PRODUCT INFORMATION PACKET



Model No: SCA2803A3113GAAD01 Catalog No: SCA2803A3113GAAD01

TerraMAX® Cast Iron Motor, 375 HP, 3 Ph, 50 Hz, 415 V, 1000 RPM, 355L Frame, TEFC



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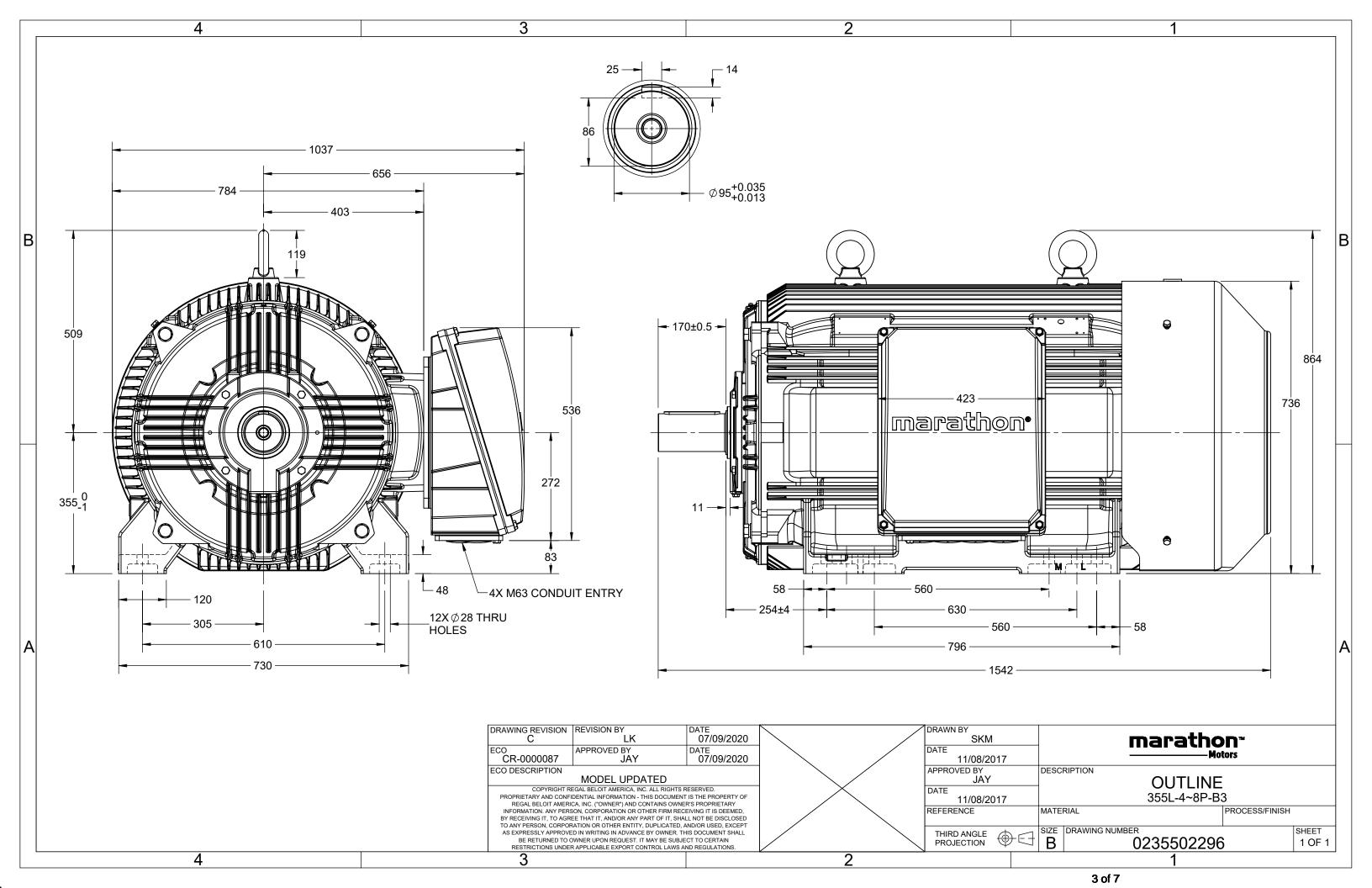
Nameplate Specifications

Output HP	375 Hp	Output KW	280.0 kW
Frequency	50 Hz	Voltage	415 V
Current	476.6 A	Speed	990 rpm
Service Factor	1	Phase	3
Efficiency	95 %	Power Factor	0.86
Duty	S 1	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	50 °C
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE2

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	6	Rotation	Bi-Directional
Mounting	В3	Motor Orientation	Horizontal
Drive End Bearing	С3	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1542 mm	Frame Length	1010 mm
Shaft Diameter	95 mm	Shaft Extension	170 mm
Assembly/Box Mounting	SIDE		
Connection Drawing	8442000085	Outline Drawing	0235502296

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

NEW DRAWING RELEASE

GEOMENTRIC TOLERANCE							
	>0~6	±0.1					
LINEAR DIM	>6~30	±0.2					
	>30~120	±0.3					



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







03A3113GAAD01

U	Δ/Υ	f	Р	Р	1	n	Т	IE	9	6 EFF a	t load	l	PF	at lo	ad	I _A /I _N	T_A/T_N	T_K/T_N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
415	Δ	50	280	375	476.8	990	2697.7	IE2	-	95.0	95.0	95.8	0.86	0.84	0.76	5.3	1.9	2.3

Motor type	SCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	355L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +50	°C
Temperature rise (by resistance	e) 70 [Class B]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6322 C3 / 6322 C3	
Lubrication method	Regreasable	
Type of grease	Shell Gadus S5 V100 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM B3	
Cooling method	IC 411	
Motor weight - approx.	1974	kg
Gross weight - approx.	2019	kg
Motor inertia	12.7166	kgm²
Load inertia	Customer to Provide	
Vibration level	2.8	mm/s
Noise level (1meter distance from mot	or) 70	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	20/40	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	-	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	RHS	
Maximum cable size/conduit size	1R x 3C x 300mm ² /4 x M63 x 1.5	
Auxiliary terminal box	Available on Request	

 I_A/I_N - Locked Rotor Current / Rated Current T_A/T_N - Locked Rotor Torque / Rated Torque

T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	-

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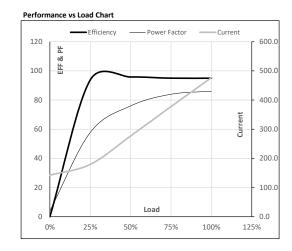




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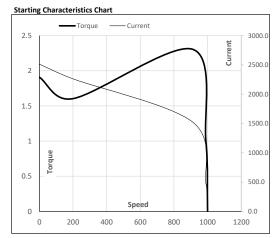
Enclosure	U	Δ/Υ	f	Р	Р	1	n	T	T	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	280	375	476.8	990	275.09	2697.73	IE2	50	S1	1000	12.7166	1974

Motor Load Dat	ta						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	142.4	179.4	277.0	377.7	476.8	
Torque	Nm	0.0	669.3	1341.7	2017.7	2697.7	
Speed	r/min	1000	998	995	993	990	
Efficiency	%	0.0	93.8	95.8	95.0	95.0	
Power Factor	%	4.0	57.8	76.0	84.0	86.0	



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	200	911	990	1000	
Current	Α	2514.0	2262.6	1526.4	476.8	142.4	
Torque	pu	1.9	1.6	2.3	1	0	



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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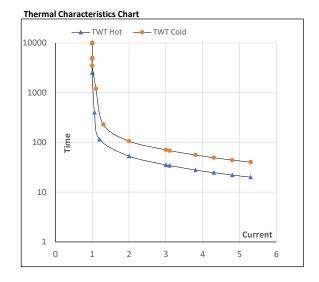




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Enclosure	U	Δ/Υ	f	Р	Р	ı	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m²]	[kg]
TEFC	415	Δ	50	280	375	476.8	990	275.09	2697.73	IE2	50	S1	1000	12.7166	1974

Motor Speed Torque Data										
Load		FL	l ₁	l ₂	l ₃	I_4	I ₅	LR		
TWT Hot	S	10000	53	35	27	24	21	20		
TWT Cold	S	10000	106	71	54	48	43	40		
Current	pu	1	2	3	4	4.5	5	5.4		



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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