PRODUCT INFORMATION PACKET

Model No: SCA2803A1131GAA001 Catalog No: SCA2803A1131GAA001 TerraMAX® Cast Iron Motor, 375 HP, 3 Ph, 50 Hz, 400 V, 1000 RPM, 355L Frame, TEFC



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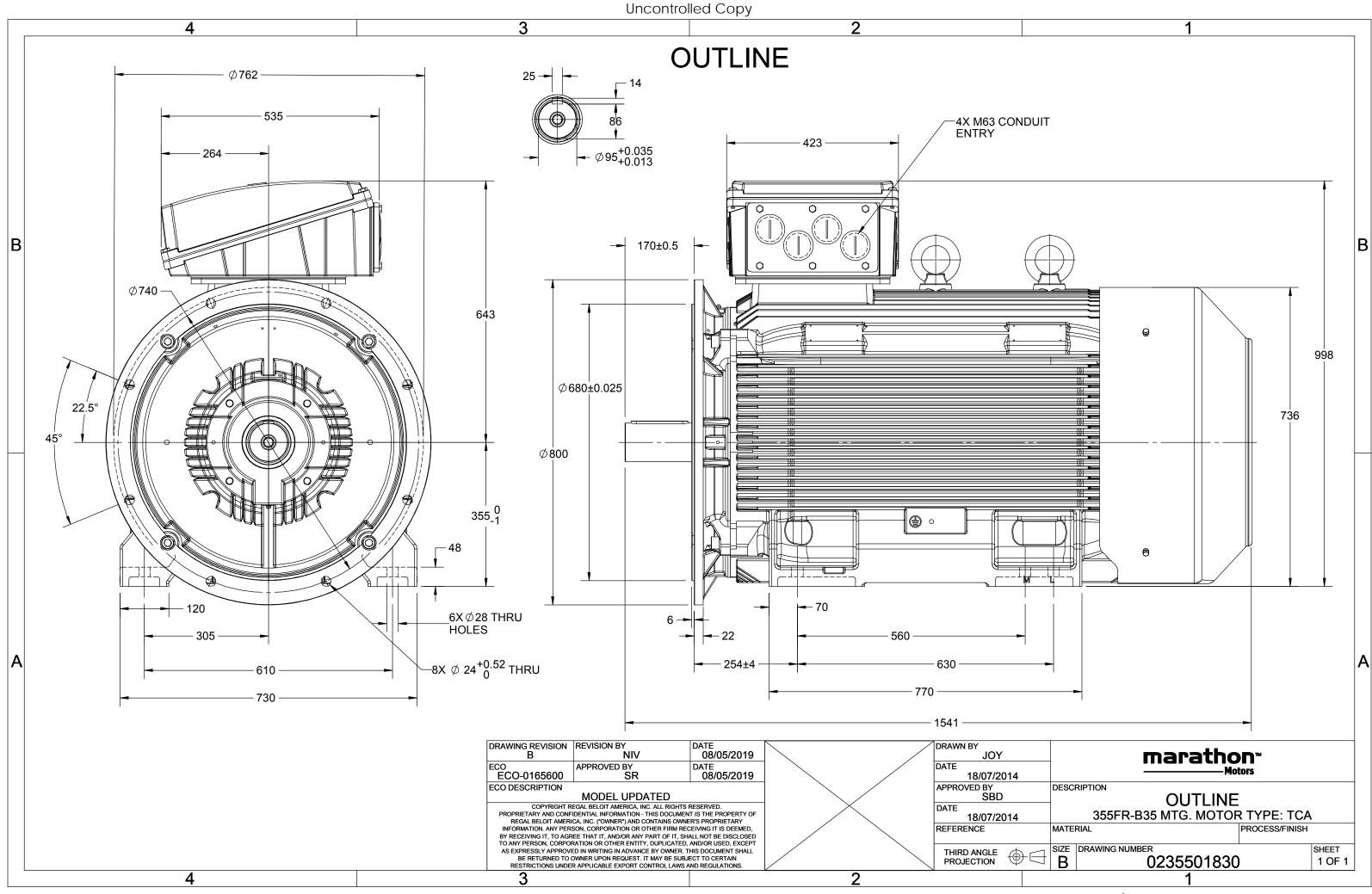
Nameplate Specifications

Output HP	375 Hp	Output KW	280.0 kW
Frequency	50 Hz	Voltage	400 V
Current	489.0 A	Speed	990 rpm
Service Factor	1	Phase	3
Efficiency	95 %	Power Factor	0.87
Duty	S1	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	355L No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C
Thermal Protection	No Protection	Ambient Temperature	40 °C
Thermal Protection Drive End Bearing Size	No Protection 6322	Ambient Temperature Opp Drive End Bearing Size	40 °C 6322

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	6	Rotation	Bi-Directional	
Mounting	B35	Motor Orientation	Horizontal	
Drive End Bearing	C3	Opp Drive End Bearing	C3	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	1542 mm	Frame Length	1010 mm	
Shaft Diameter	95 mm	Shaft Extension	170 mm	
Assembly/Box Mounting	Тор			
Outline Drawing	0235501830	Connection Drawing	8442000085	

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Model No. SCA2803A1131GAA001

U	Δ / Y	f	Р	Р	I	n	Т	IE	%	6 EFF a	t load	ł	PF	at lo	ad	I_A/I_N	T_A/T_N	$T_{\rm K}/T_{\rm N}$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	280	375	489.0	990	2696.54	IE2	-	95	95	95.6	0.87	0.84	0.77	6.1	2.0	2.4
Motor	tupo		1		SCA				Dog	roo of	protectio					IP 55		

Motor type	SCA		Degree of protection	12 22	
Enclosure	TEFC		Mounting type	IM B35	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	355L		Motor weight - approx.	1993	kg
Duty	S1		Gross weight - approx.	2038	kg
Voltage variation *	± 10%		Motor inertia	12.7166	kgm ²
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.8	mm/s
Design	Ν		Noise level (1meter distance from mot	or) 70	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +40	°C	Type of coupling	Direct	
Temperature rise (by resistance	ce) 80 [Class B]	К	LR withstand time (hot/cold)	30/15	S
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	PTC 150°C	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6322 C3 / 6322 C3		Terminal box position	TOP	
Lubrication method	Regreasable		Maximum cable size/conduit size 1	R x 3C x 300mm²/4 x M63 x 1.5	
Type of grease	CHEVRON SRI-2 or Equivalent		Auxiliary terminal box	Available on Request	

 $I_{\rm A}/I_{\rm N}$ - Locked Rotor Current / Rated Current $T_{\rm A}/T_{\rm N}$ - Locked Rotor Torque / Rated Torque

T_K/T_N - Breakdown Torque / Rated Torque

NOTE All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical dat	Technical data are subject to change. There may be discrepancies between calculated and name plate values.									
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC				
Standards	IEC: 60034-30	-	-	AS/NZ 1359:5:2004	-	IEC: 60034-30				

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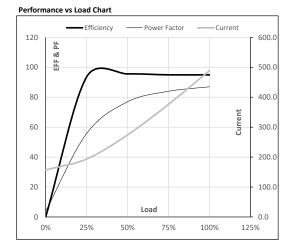


Model No. SCA2803A1131GAA001

Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	280	375	489.0	990	274.97	2696.54	IE2	40	S1	1000	12.7166	1993

Motor Load Data

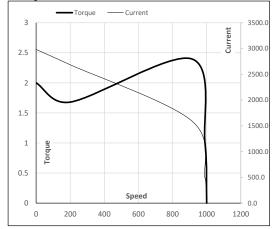
	NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
А	157.1	193.5	274.3	376.4	489.0	
Nm	0.0	669.2	1341.5	2017.1	2696.5	
r/min	1000	998	995	993	990	
%	0.0	93.6	95.6	95.0	95.0	
%	3.9	55.8	77.0	84.0	87.0	
	Nm r/min %	A 157.1 Nm 0.0 r/min 1000 % 0.0	A 157.1 193.5 Nm 0.0 669.2 r/min 1000 998 % 0.0 93.6	A 157.1 193.5 274.3 Nm 0.0 669.2 1341.5 r/min 1000 998 995 % 0.0 93.6 95.6	A 157.1 193.5 274.3 376.4 Nm 0.0 669.2 1341.5 2017.1 r/min 1000 998 995 993 % 0.0 93.6 95.6 95.0	A 157.1 193.5 274.3 376.4 489.0 Nm 0.0 669.2 1341.5 2017.1 2696.5 r/min 1000 998 995 993 990 % 0.0 93.6 95.6 95.0 95.0



Motor Speed Torque Data

motor opec.	a rorque pe						
Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	200	911	990	1000	
Current	А	2982.8	2684.5	1601.7	489.0	157.1	
Torque	pu	2.0	1.7	2.4	1	0	

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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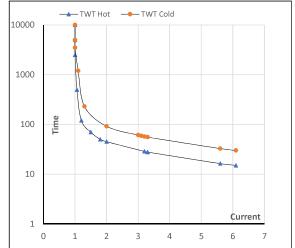
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Enclosure	U	Δ / Y	f	Р	Р	Ι	n	т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	280	375	489.0	990	274.97	2696.54	IE2	40	S1	1000	12.7166	1993

Motor Speed Torque Data

Load		FL	I_1	l ₂	l ₃	I_4	I ₅	LR
TWT Hot	s	10000	45	36	26	23	20	15
TWT Cold	s	10000	59	58	50	45	40	30
Current	pu	1	2	3	4	5	5.5	6.1

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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