

PRODUCT INFORMATION PACKET

marathon®
Motors

Model No: SCA2503A3143GAAD01

Catalog No: SCA2503A3143GAAD01

TerraMAX® Cast Iron Motor, 335 HP, 3 Ph, 50 Hz, 415 V, 1000 RPM, 355L Frame, TEFC



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RegalRexnord

Nameplate Specifications

| | | | |
|------------------------|---------------|----------------------------|-----------------------------|
| Output HP | 335 Hp | Output KW | 250.0 kW |
| Frequency | 50 Hz | Voltage | 415 V |
| Current | 425.0 A | Speed | 990 rpm |
| Service Factor | 1 | Phase | 3 |
| Efficiency | 95 % | Power Factor | 0.86 |
| Duty | S1 | Insulation Class | F |
| Frame | 355L | Enclosure | Totally Enclosed Fan Cooled |
| Thermal Protection | No Protection | Ambient Temperature | 50 °C |
| Drive End Bearing Size | 6322 | Opp Drive End Bearing Size | 6322 |
| UL | No | CSA | No |
| CE | Yes | IP Code | 55 |
| Number of Speeds | 1 | Efficiency Class | IE2 |

Technical Specifications

| | | | |
|-----------------------|---------------|-----------------------|----------------|
| Electrical Type | Squirrel Cage | Starting Method | Direct On Line |
| Poles | 6 | Rotation | Bi-Directional |
| Mounting | V1 | Motor Orientation | Horizontal |
| Drive End Bearing | C3 | Opp Drive End Bearing | C3 |
| Frame Material | Cast Iron | Shaft Type | Keyed |
| Overall Length | 1680 mm | Frame Length | 1010 mm |
| Shaft Diameter | 95 mm | Shaft Extension | 170 mm |
| Assembly/Box Mounting | SIDE | | |
| Connection Drawing | 8442000085 | Outline Drawing | 0235502466 |

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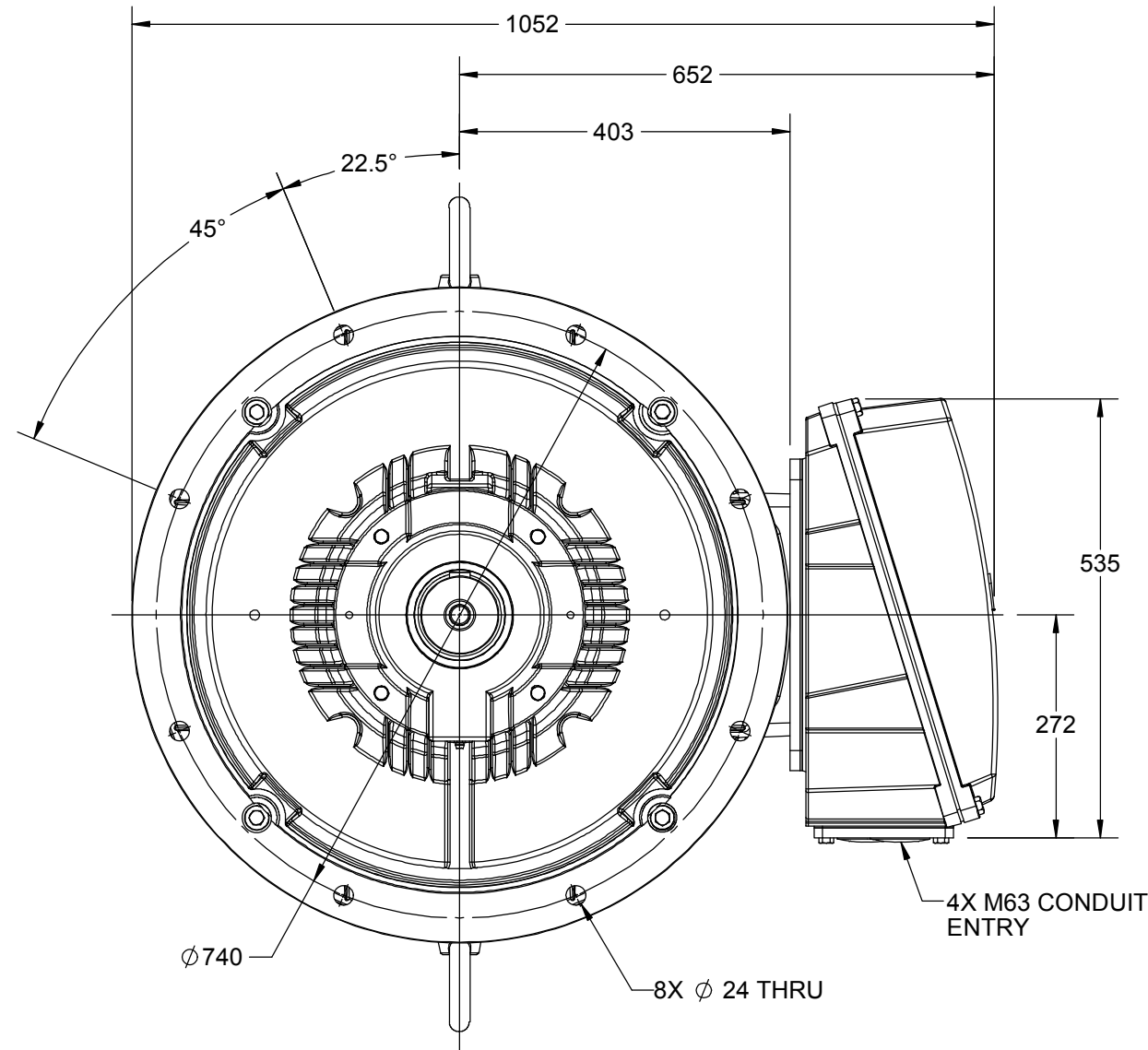
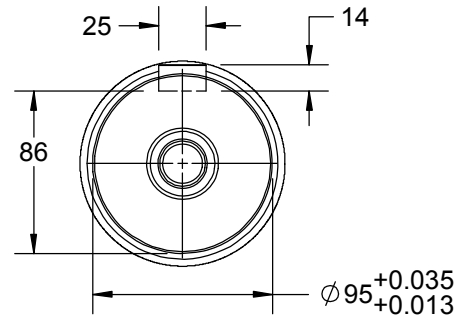
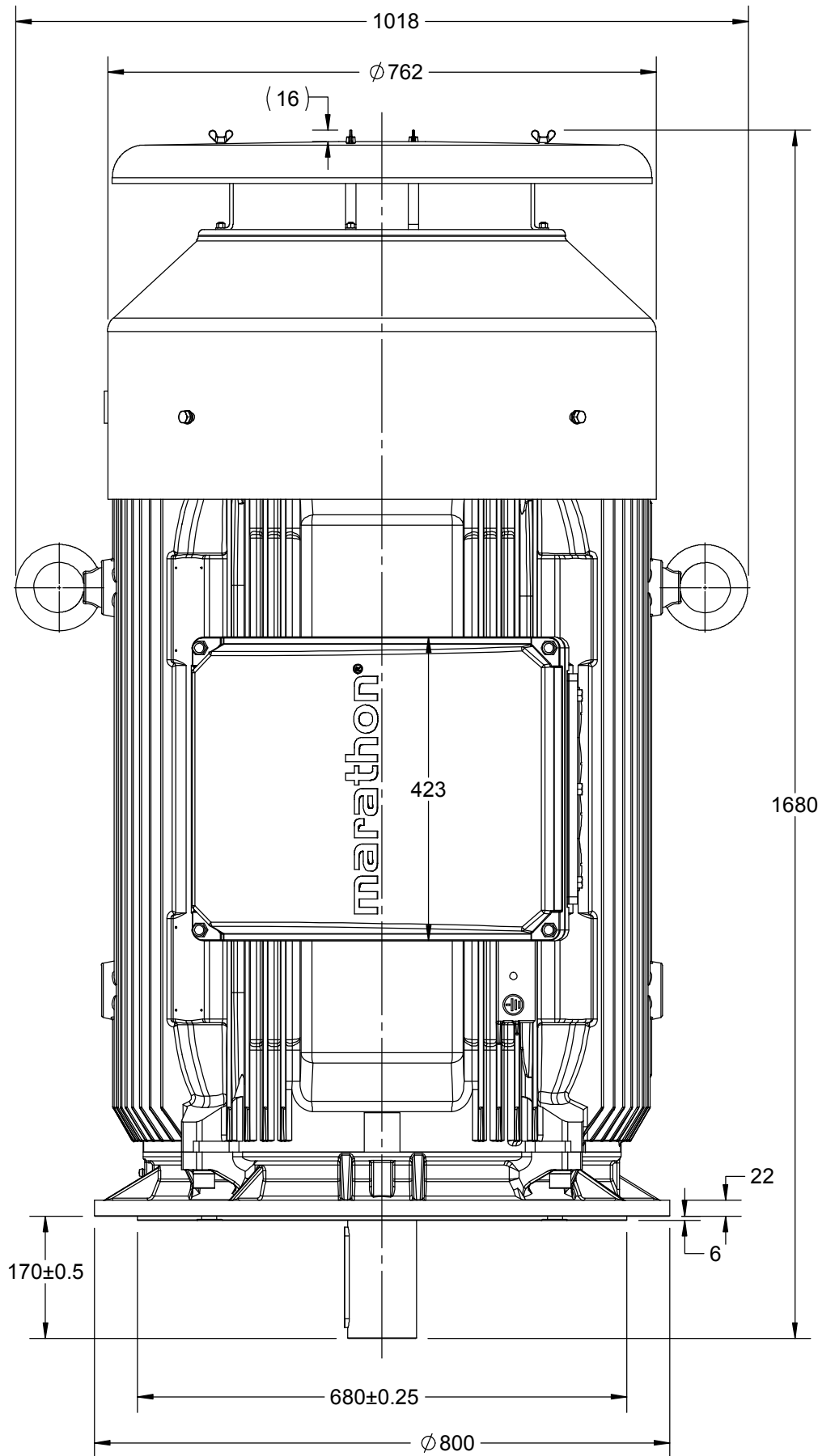
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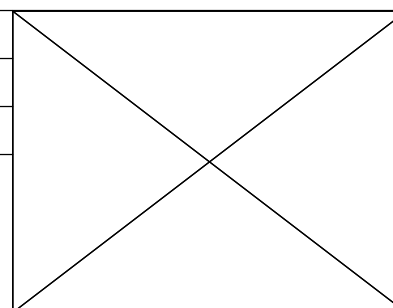
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A

A



| | | |
|--|-------------------|--------------------|
| DRAWING REVISION A | REVISION BY LK | DATE 08/02/2019 |
| ECO ECO-0160988 | APPROVED BY SR | DATE 08/02/2019 |
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| | | | |
|---------------------------|-------------------------------|------------------------------|-----------------|
| DRAWN BY LK | marathon™ Motors | | |
| DATE 08/02/2019 | | | |
| APPROVED BY SR | DESCRIPTION OUTLINE | | |
| DATE 08/02/2019 | 355FR-4-8P-V1 MTG. TCA-RHS TB | | |
| REFERENCE | MATERIAL | PROCESS/FINISH | |
| THIRD ANGLE PROJECTION | SIZE B | DRAWING NUMBER 0235502466 | SHEET 1 OF 1 |

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| | | |
|------------------------------|---------------------------|---------------------------|
| DRAWING REVISION A | REVISION BY SN | DATE 13/01/2017 |
| ECO ECO-0116390 | APPROVED BY SBD | DATE 13/01/2017 |

ECO DESCRIPTION
NEW DRAWING RELEASE

| GEOMETRIC TOLERANCE | | |
|---------------------|---------|------|
| LINEAR DIM | >0~6 | ±0.1 |
| | >6~30 | ±0.2 |
| | >30~120 | ±0.3 |



NOTES:

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

| | | | |
|--|---------------------------|--|-------------------------------------|
| | DRAWN BY SN | Regal Beloit America, Inc. | |
| | DATE 16/12/2016 | | |
| | APPROVED BY SBD | DESCRIPTION CONN DIAGRAM-NAMEPLATE | |
| | DATE 16/12/2016 | | |
| | REFERENCE | MATERIAL | PROCESS/FINISH |
| | THIRD ANGLE PROJECTION | SIZE A | DRAWING NUMBER 8442000085 |

SHEET
1 OF 1

Model No. SCA2503A3143GAAD01

| U (V) | Δ / Y Conn | f [Hz] | P [kW] | P [hp] | I [A] | n [RPM] | T [Nm] | IE Class | % EFF at __ load | | | | PF at __ load | | | I _A /I _N [pu] | T _A /T _N [pu] | T _K /T _N [pu] |
|----------|---------------|-----------|-----------|-----------|----------|------------|-----------|-------------|------------------|------|------|------|---------------|------|------|--|--|--|
| 415 | Δ | 50 | 250 | 335 | 425.7 | 990 | 2410.69 | IE2 | - | 95.0 | 95.0 | 95.9 | 0.86 | 0.84 | 0.77 | 5.0 | 1.8 | 2.2 |
| | | | | | | | | | | | | | | | | | | |

| | | | |
|----------------------------------|-----------------------------------|---|---|
| Motor type | SCA | Degree of protection | IP 55 |
| Enclosure | TEFC | Mounting type | IM V1 |
| Frame Material | Cast Iron | Cooling method | IC 411 |
| Frame size | 355L | Motor weight - approx. | 1872 kg |
| Duty | S1 | Gross weight - approx. | 1917 kg |
| Voltage variation * | ± 10% | Motor inertia | 11.7080 kgm ² |
| Frequency variation * | ± 5% | Load inertia | Customer to Provide |
| Combined variation * | 10% | Vibration level | 2.8 mm/s |
| Design | N | Noise level (1meter distance from motor) | 70 dB(A) |
| Service factor | 1.0 | No. of starts hot/cold/Equally spread | 2/3/4 |
| Insulation class | F | Starting method | DOL |
| Ambient temperature | -20 to +50 °C | Type of coupling | Direct |
| Temperature rise (by resistance) | 70 [Class B] K | LR withstand time (hot/cold) | 20/40 s |
| Altitude above sea level | 1000 meter | Direction of rotation | Bi-directional |
| Hazardous area classification | NA | Standard rotation | Clockwise form DE |
| Zone classification | NA | Paint shade | RAL 5014 |
| Gas group | NA | Accessories | |
| Temperature class | NA | Accessory - 1 | - |
| Rotor type | Aluminum Die cast | Accessory - 2 | - |
| Bearing type | Anti-friction ball | Accessory - 3 | - |
| DE / NDE bearing | 6322 C3 / 6322 C3 | Terminal box position | RHS |
| Lubrication method | Regreasable | Maximum cable size/conduit size | 1R x 3C x 300mm ² /4 x M63 x 1.5 |
| Type of grease | Shell Gadus S5 V100 or Equivalent | Auxiliary terminal box | Available on Request |

I_A/I_N - Locked Rotor Current / Rated Current

T_K/T_N - Breakdown Torque / Rated Torque

T_A/T_N - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

| Efficiency Standards | Europe | China | India | Aus/Nz | Brazil | Global IEC |
|----------------------|--------|-------|-----------------|--------|--------|------------|
| | - | - | IS 12615 : 2018 | - | - | - |

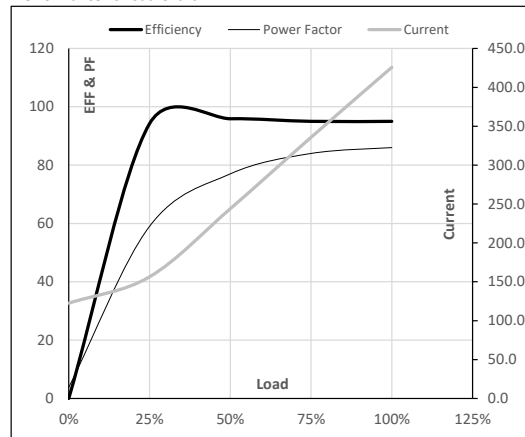
Model No. SCA2503A3143GAAD01

| Enclosure | U (V) | Δ / Y Conn | f [Hz] | P [kW] | P [hp] | I [A] | n [RPM] | T [kgm] | T [Nm] | IE Class | Amb [°C] | Duty | Elevation [m] | Inertia [kg-m ²] | Weight [kg] |
|-----------|----------|---------------|-----------|-----------|-----------|----------|------------|------------|-----------|-------------|-------------|------|------------------|---------------------------------|----------------|
| TEFC | 415 | Δ | 50 | 250 | 335 | 425.7 | 990 | 245.82 | 2410.69 | IE2 | 50 | S1 | 1000 | 11.7080 | 1872 |

Motor Load Data

| Load Point | | NL | 1/4FL | 1/2FL | 3/4FL | FL | 5/4FL |
|--------------|-------|-------|-------|--------|--------|--------|-------|
| Current | A | 122.5 | 156.4 | 243.9 | 335.7 | 425.7 | |
| Torque | Nm | 0.0 | 597.9 | 1198.7 | 1802.8 | 2410.7 | |
| Speed | r/min | 1000 | 998 | 995 | 993 | 990 | |
| Efficiency | % | 0.0 | 94.2 | 95.9 | 95.0 | 95.0 | |
| Power Factor | % | 3.8 | 59.0 | 77.0 | 84.0 | 86.0 | |

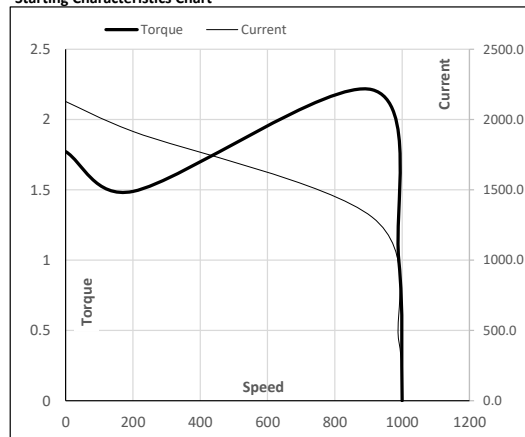
Performance vs Load Chart



Motor Speed Torque Data

| Load Point | | LR | P-Up | BD | Rated | NL |
|------------|-------|--------|--------|--------|-------|-------|
| Speed | r/min | 0 | 200 | 911 | 990 | 1000 |
| Current | A | 2128.5 | 1915.7 | 1306.0 | 425.7 | 122.5 |
| Torque | pu | 1.8 | 1.5 | 2.2 | 1 | 0 |

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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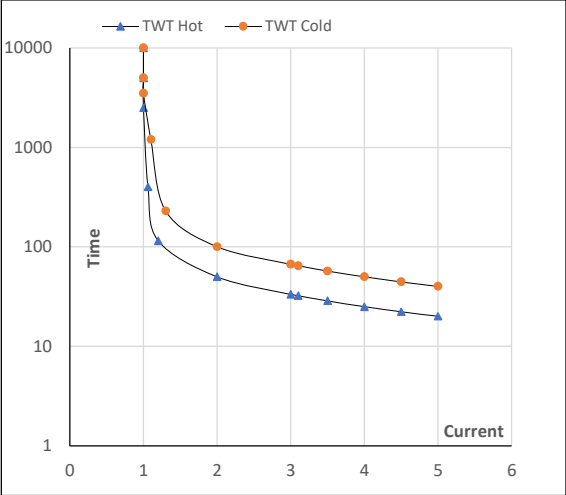
Model No. SCA2503A3143GAAD01

| Enclosure | U (V) | Δ / Y Conn | f [Hz] | P [kW] | P [hp] | I [A] | n [rpm] | T [kgm] | T [Nm] | IE Class | Amb [°C] | Duty | Elevation [m] | Inertia [kg·m ²] | Weight [kg] |
|-----------|----------|---------------|-----------|-----------|-----------|----------|------------|------------|-----------|-------------|-------------|------|------------------|---------------------------------|----------------|
| TEFC | 415 | Δ | 50 | 250 | 335 | 425.7 | 990 | 245.82 | 2410.69 | IE2 | 50 | S1 | 1000 | 11.7080 | 1872 |

Motor Speed Torque Data

| Load | FL | I_1 | I_2 | I_3 | I_4 | I_5 | LR | |
|----------|---------|-------|-------|-------|-------|-------|-----|---|
| TWT Hot | s 10000 | 50 | 33 | 29 | 25 | 22 | 20 | |
| TWT Cold | s 10000 | 100 | 67 | 57 | 50 | 44 | 40 | |
| Current | pu | 1 | 2 | 3 | 3.5 | 4 | 4.5 | 5 |

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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