PRODUCT INFORMATION PACKET



Model No: SCA2502A3143GAAD01 Catalog No: SCA2502A3143GAAD01

TerraMAX® Cast Iron Motor, 335 HP, 3 Ph, 50 Hz, 415 V, 1500 RPM, 355M Frame, TEFC



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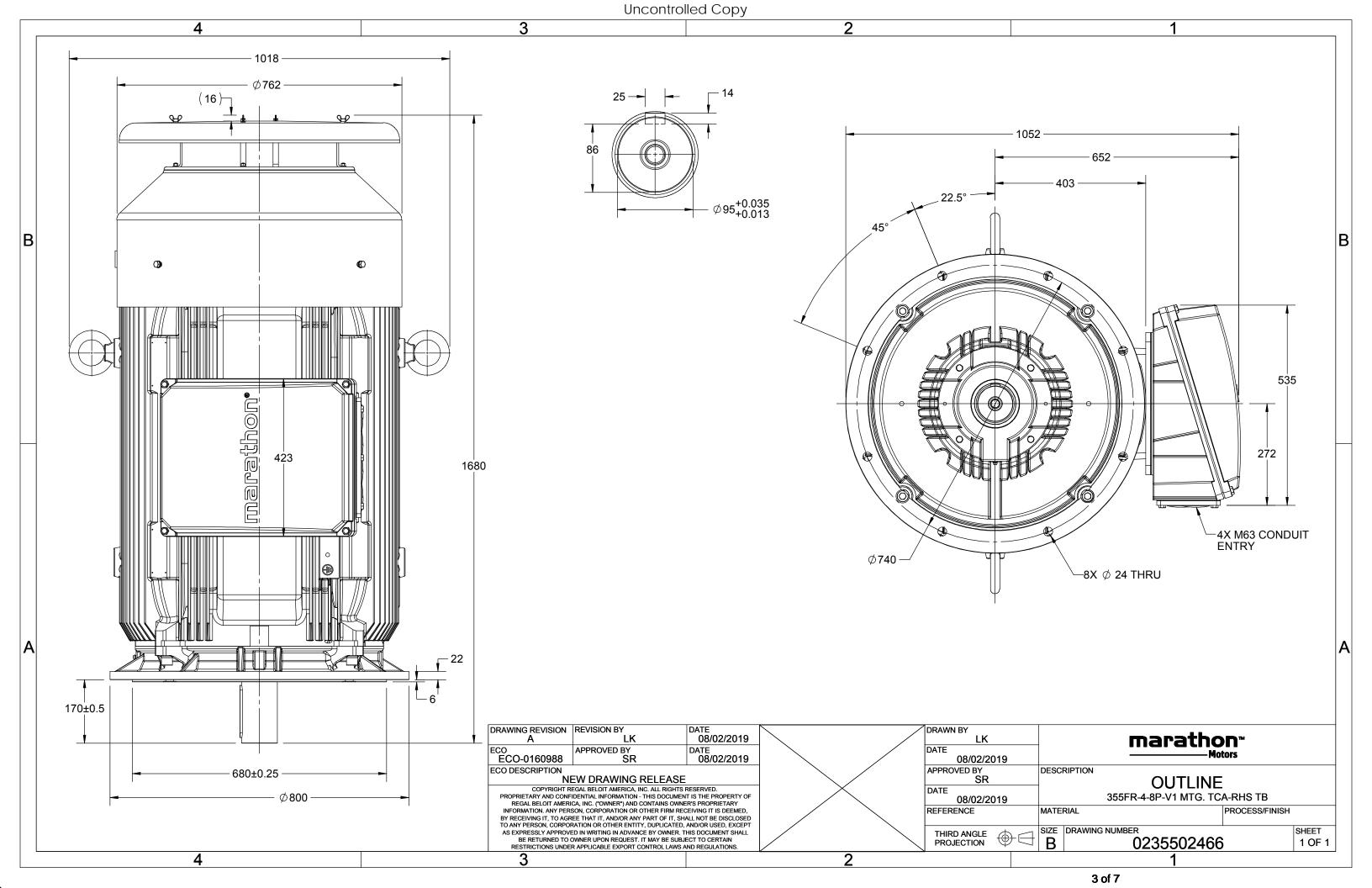
Nameplate Specifications

Output HP	335 Hp	Output KW	250.0 kW
Frequency	50 Hz	Voltage	415 V
Current	412.5 A	Speed	1491 rpm
Service Factor	1	Phase	3
Efficiency	95.1 %	Power Factor	0.89
Duty	S1	Insulation Class	F
Frame	355M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	50 °C
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE2

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	V1	Motor Orientation	Horizontal
Drive End Bearing	С3	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1680 mm	Frame Length	1010 mm
Shaft Diameter	95 mm	Shaft Extension	170 mm
Assembly/Box Mounting	SIDE		
Connection Drawing	8442000085	Outline Drawing	0235502466

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

NEW DRAWING RELEASE

GEOMENTRIC TOLERANCE									
	>0~6	±0.1							
LINEAR DIM	>6~30	±0.2							
	>30~120	±0.3							



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







U	Δ/Υ	f	Р	Р	1	n	Т	IE	9	6 EFF a	t load	i	PF	at lo	ad	I _A /I _N	T _A /T _N	T _K /T _N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
415	Δ	50	250	335	410.9	1491	1600.49	IE2	-	95.1	95.1	95.7	0.89	0.87	0.80	6.4	2.0	2.7

Enclosure TEFC Mounting type IM V1 Frame Material Cast Iron Cooling method IC 411 Frame size 355M Motor weight - approx. 1725 kg Duty 51 Gross weight - approx. 1770 kg Voltage variation * ± 10% Motor inertia 8.4434 kgm² Frequency variation * ± 5% Load inertia Customer to Provide Combined variation * 10% Vibration level 2.8 mm/s Design N N Noise level (1 meter distance from motor) 82 dB(A) Service factor 1.0 No. of starts hot/cold/Equally spread 2/3/4 Insulation class F Starting method DOL Ambient temperature -20 to +50 °C Type of coupling Direct Temperature rise (by resistance) 70 [Class B] K L R withstand time (hot/cold) 20/40 s Altitude above sea level 1000 meter Direction of rotation Bi-directional Hazardous area classification NA Standard rotation Clockwise form DE Zone classification NA Paint shade RAL 5014 Gas group NA Accessory - 1 - Rotor type Aluminum Die cast Accessory - 2 - Bearing type Anti-friction ball Accessory - 3 - DE / NDE bearing 6322 C3 / 6322 C3 Lubrication method Regreasable Maximum cable size/conduit size 1R x 3C x 300mm²/4 x M63 x 1.5	Motor type	SCA		Degree of protection	IP 55	
Frame Material Cast Iron Cooling method IC 411 Frame size 355M Motor weight - approx. 1725 kg Duty S1 Gross weight - approx. 1770 kg Voltage variation * ± 10% Motor inertia 8.4434 kgm² Frequency variation * ± 55% Load inertia Customer to Provide Combined variation * 10% Vibration level 2.8 mm/s Design N NOSe level (1 meter distance from motor) 82 dB(A) Service factor 1.0 No. of starts hot/cold/Equally spread 2/3/4 Insulation class F Starting method DOL Ambient temperature -20 to +50 °C Type of coupling Direct Temperature rise (by resistance) 70 [Class B] K LR withstand time (hot/cold) 20/40 s Altitude above sea level 1000 meter Direction of rotation Bi-directional Hazardous area classification NA Standard rotation Clockwise form DE Zone classification NA Standard rotation Clockwise form DE Temperature class NA Accessories Temperature class NA Accessory - 1 - Rotor type Aluminum Die cast Accessory - 2 - Bearing type Anti-friction ball Accessory - 3 - DE / NDE bearing 6322 C3 / 6322 C3 Lubrication method Regreasable Maximum cable size/conduit size 1R x 3C x 300mm²/4 x M63 x 1.5	,,					
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Voltage variation * ± 10% Motor inertia 8.4434 kgm² Frequency variation * ± 5% Load inertia Customer to Provide Combined variation * 10% Vibration level 2.8 mm/s Design N Noise level (1meter distance from motor) 82 dB(A) Service factor 1.0 No. of starts hot/cold/Equally spread 2/3/4 Insulation class F Starting method DOL Ambient temperature -20 to +50 °C Type of coupling Direct Temperature rise (by resistance) 70 [Class B] K LR withstand time (hot/cold) 20/40 s Altitude above sea level 1000 meter Direction of rotation Bi-directional Hazardous area classification NA Standard rotation Clockwise form DE Zone classification NA Paint shade RAL 5014 Gas group NA Accessories Temperature class NA Accessory - 1 - Rotor type Aluminum Die cast Accessory - 2 - Bearing type Anti-friction ball Accessory - 3 - DE / NDE bearing 6322 C3 / 6322 C3 Under the content of the customer to Provide Load inertia Customer's AB(A) Accessory - 1 - Accessory - 2 - Bearing type Anti-friction ball Accessory - 3 - Terminal box position RHS Lubrication method Regreasable Maximum cable size/conduit size 1R x 3C x 300mm²/4 x M63 x 1.5	Duty	S1		•	1770	_
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Combined variation * 10% Vibration level 2.8 mm/s Design N Noise level (1meter distance from motor) 82 dB(A) Service factor 1.0 No. of starts hot/cold/Equally spread 2/3/4 Insulation class F Starting method DOL Ambient temperature -20 to +50 °C Type of coupling Direct Temperature rise (by resistance) 70 [Class B] K LR withstand time (hot/cold) 20/40 s Altitude above sea level 1000 meter Direction of rotation Bi-directional Hazardous area classification NA Standard rotation Clockwise form DE Zone classification NA Paint shade RAL 5014 Gas group NA Accessories Temperature class NA Accessories Temperature class NA Accessory - 1 - Rotor type Aluminum Die cast Accessory - 2 - Bearing type Anti-friction ball Accessory - 3 - DE / NDE bearing 6322 C3 / 6322 C3 Terminal box position RHS Lubrication method Regreasable Maximum cable size/conduit size 1R x 3C x 300mm²/4 x M63 x 1.5	_	± 5%		Load inertia	Customer to Provide	
Service factor 1.0 No. of starts hot/cold/Equally spread 2/3/4 Insulation class F Starting method DOL Ambient temperature -20 to +50 °C Type of coupling Direct Temperature rise (by resistance) 70 [Class B] K LR withstand time (hot/cold) 20/40 s Altitude above sea level 1000 meter Hazardous area classification NA Standard rotation Bi-directional Zone classification NA Paint shade RAL 5014 Gas group NA Accessories Temperature class NA Accessory - 1 - Rotor type Aluminum Die cast Accessory - 2 - Bearing type Anti-friction ball Accessory - 3 - DE / NDE bearing 6322 C3 / 6322 C3 Terminal box position RHS Lubrication method Regreasable Maximum cable size/conduit size 1R x 3C x 300mm²/4 x M63 x 1.5		10%		Vibration level	2.8	mm/s
Insulation class F Starting method DOL Ambient temperature -20 to +50 °C Type of coupling Direct Temperature rise (by resistance) 70 [Class B] K LR withstand time (hot/cold) 20/40 s Altitude above sea level 1000 meter Hazardous area classification NA Standard rotation Bi-directional Zone classification NA Paint shade RAL 5014 Gas group NA Accessories Temperature class NA Accessory - 1 - Rotor type Aluminum Die cast Accessory - 2 - Bearing type Anti-friction ball Accessory - 3 - DE / NDE bearing 6322 C3 / 6322 C3 Terminal box position RHS Lubrication method Regreasable Maximum cable size/conduit size 1R x 3C x 300mm²/4 x M63 x 1.5	Design	N		Noise level (1meter distance from moto	r) 82	dB(A)
Ambient temperature -20 to +50 °C Type of coupling Direct Temperature rise (by resistance) 70 [Class B] K LR withstand time (hot/cold) 20/40 s Altitude above sea level 1000 meter Direction of rotation Bi-directional Hazardous area classification NA Standard rotation Clockwise form DE Zone classification NA Paint shade RAL 5014 Gas group NA Accessories Temperature class NA Accessory - 1 - Rotor type Aluminum Die cast Accessory - 2 - Bearing type Anti-friction ball Accessory - 3 - DE / NDE bearing 6322 C3 / 6322 C3 Terminal box position RHS Lubrication method Regreasable Maximum cable size/conduit size 1R x 3C x 300mm²/4 x M63 x 1.5	Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	, ,
Temperature rise (by resistance) 70 [Class B] K LR withstand time (hot/cold) 20/40 s Altitude above sea level 1000 meter Hazardous area classification NA Standard rotation Clockwise form DE Zone classification NA Paint shade RAL 5014 Gas group NA Accessories Temperature class NA Accessory - 1 - Rotor type Aluminum Die cast Accessory - 2 - Bearing type Anti-friction ball Accessory - 3 - DE / NDE bearing 6322 C3 / 6322 C3 Terminal box position RHS Lubrication method Regreasable Maximum cable size/conduit size 1R x 3C x 300mm²/4 x M63 x 1.5	Insulation class	F		Starting method	DOL	
Altitude above sea level 1000 meter Direction of rotation Bi-directional Hazardous area classification NA Standard rotation Clockwise form DE Zone classification NA Paint shade RAL 5014 Gas group NA Accessories Temperature class NA Accessory - 1 - Rotor type Aluminum Die cast Accessory - 2 - Bearing type Anti-friction ball Accessory - 3 - DE / NDE bearing 6322 C3 / 6322 C3 Terminal box position RHS Lubrication method Regreasable Maximum cable size/conduit size 1R x 3C x 300mm²/4 x M63 x 1.5	Ambient temperature	-20 to +50	°C	Type of coupling	Direct	
Hazardous area classification NA Standard rotation Clockwise form DE Zone classification NA Paint shade RAL 5014 Gas group NA Accessories Temperature class NA Accessory - 1 - Rotor type Aluminum Die cast Accessory - 2 - Bearing type Anti-friction ball Accessory - 3 - DE / NDE bearing 6322 C3 / 6322 C3 Terminal box position RHS Lubrication method Regreasable Maximum cable size/conduit size 1R x 3C x 300mm²/4 x M63 x 1.5	Temperature rise (by resistant	ce) 70 [Class B]	K	LR withstand time (hot/cold)	20/40	S
Zone classification NA Paint shade RAL 5014 Gas group NA Accessories Temperature class NA Accessory - 1 - Rotor type Aluminum Die cast Accessory - 2 - Bearing type Anti-friction ball Accessory - 3 - DE / NDE bearing 6322 C3 / 6322 C3 Terminal box position RHS Lubrication method Regreasable Maximum cable size/conduit size 1R x 3C x 300mm²/4 x M63 x 1.5	Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Gas group NA Accessories Temperature class NA Accessory - 1 - Rotor type Aluminum Die cast Accessory - 2 - Bearing type Anti-friction ball Accessory - 3 - DE / NDE bearing 6322 C3 / 6322 C3 Terminal box position RHS Lubrication method Regreasable Maximum cable size/conduit size 1R x 3C x 300mm²/4 x M63 x 1.5	Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Temperature class NA Accessory - 1 - Rotor type Aluminum Die cast Accessory - 2 - Bearing type Anti-friction ball Accessory - 3 - DE / NDE bearing 6322 C3 / 6322 C3 Terminal box position RHS Lubrication method Regreasable Maximum cable size/conduit size 1R x 3C x 300mm²/4 x M63 x 1.5	Zone classification	NA		Paint shade	RAL 5014	
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Bearing type Anti-friction ball Accessory - 3 - DE / NDE bearing 6322 C3 / 6322 C3 Terminal box position RHS Lubrication method Regreasable Maximum cable size/conduit size 1R x 3C x 300mm²/4 x M63 x 1.5	Temperature class	NA		Accessory - 1	-	
DE / NDE bearing 6322 C3 / 6322 C3 Terminal box position RHS Lubrication method Regreasable Maximum cable size/conduit size 1R x 3C x 300mm²/4 x M63 x 1.5	Rotor type	Aluminum Die cast		Accessory - 2	-	
Lubrication method Regreasable Maximum cable size/conduit size 1R x 3C x 300mm²/4 x M63 x 1.5	Bearing type	Anti-friction ball		Accessory - 3	-	
	DE / NDE bearing	6322 C3 / 6322 C3		Terminal box position	RHS	
	Lubrication method	Regreasable		Maximum cable size/conduit size 18	x 3C x 300mm²/4 x M63 x 1.5	
Type of grease Shell Gadus S5 V100 or Equivalent Auxiliary terminal box Available on Request	Type of grease	Shell Gadus S5 V100 or Equivalent		Auxiliary terminal box	Available on Request	

 I_A/I_N - Locked Rotor Current / Rated Current

 T_A/T_N - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	-

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 $[\]ensuremath{^{*}}$ Voltage, Frequency and combine variation are as per IEC60034-1

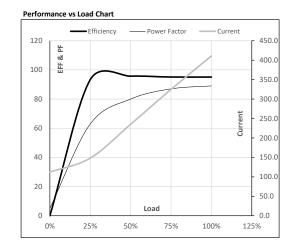




Model No. SCA2502A3143GAAD01

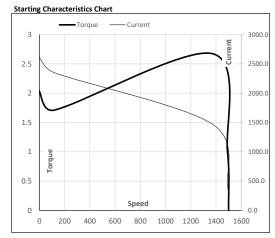
Enclosure	U	Δ/Υ	f	Р	Р	1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	250	335	410.9	1491	163.20	1600.49	IE2	50	S1	1000	8.4434	1725

Motor Load Dat	ta						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	112.0	148.1	235.1	324.9	410.9	
Torque	Nm	0.0	398.2	797.6	1198.3	1600.5	
Speed	r/min	1500	1498	1495	1493	1491	
Efficiency	%	0.0	93.3	95.7	95.1	95.1	
Power Factor	%	5.1	62.9	80.0	87.0	89.0	



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	115	1372	1491	1500	
Current	Α	2615.0	2353.5	1473.0	410.9	112.0	
Torque	pu	2.0	1.7	2.7	1	0	



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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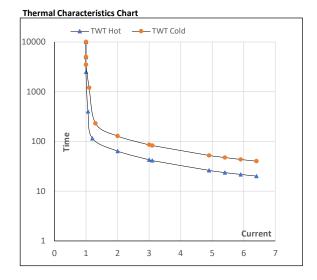




Model No. SCA2502A3143GAAD01

Enclosure	U	Δ/Υ	f	Р	Р	ı	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m²]	[kg]
TEFC	415	Δ	50	250	335	410.9	1491	163.20	1600.49	IE2	50	S1	1000	8.4434	1725

Motor Speed Torque Data								
Load		FL	l ₁	l ₂	l ₃	I ₄	I ₅	LR
TWT Hot	S	10000	64	43	35	25	23	20
TWT Cold	S	10000	128	85	60	51	46	40
Current	pu	1	2	3	4	5	5.5	6.4



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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