## **PRODUCT INFORMATION PACKET**



Model No: SCA2501A4141GAA001 Catalog No: SCA2501A4141GAA001 TerraMAX® Cast Iron Motor, 335 HP, 3 Ph, 50 Hz, 380/660 V, 3000 RPM, 355M Frame, TEFC



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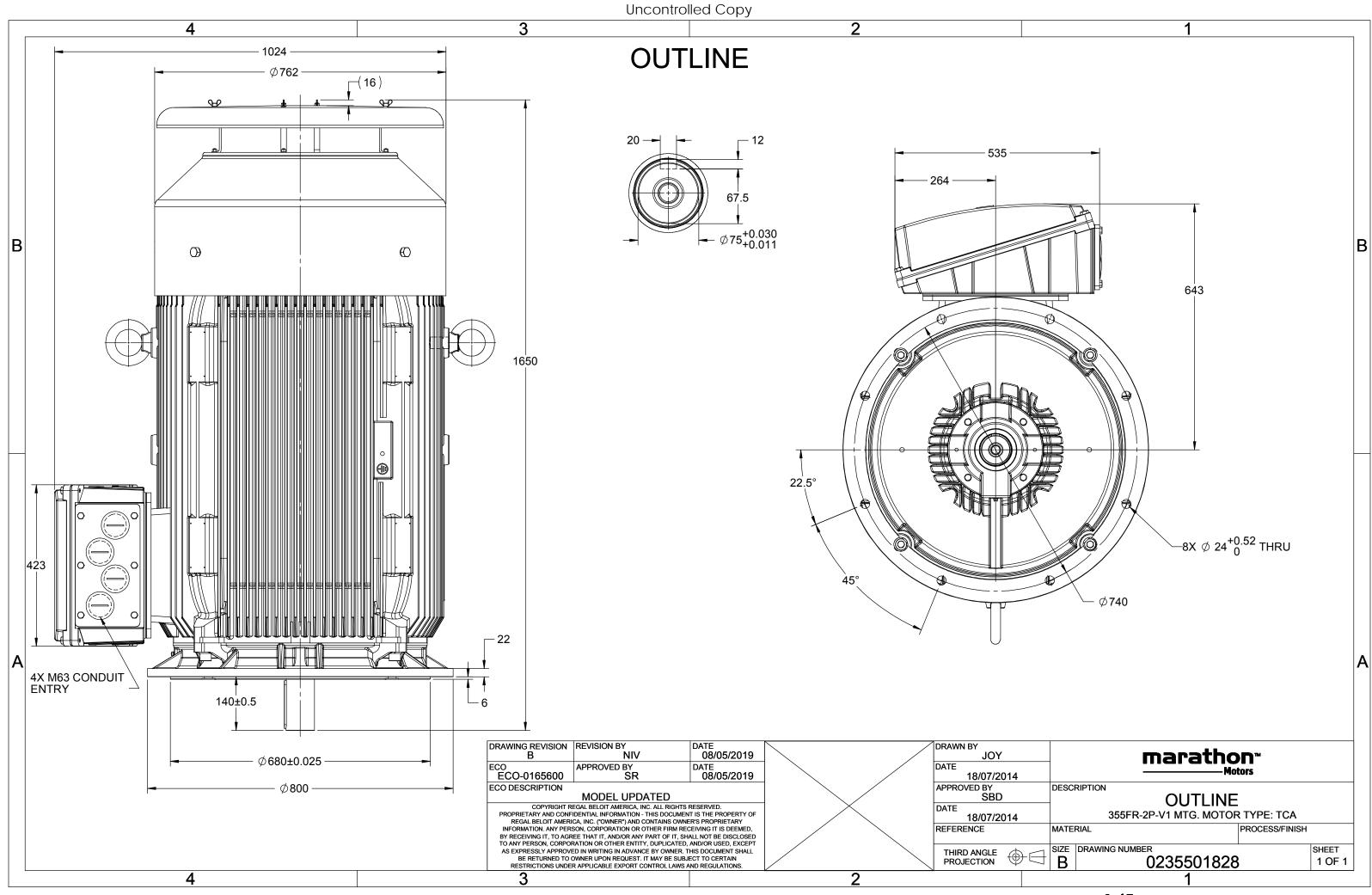
### Nameplate Specifications

Output HP	335 Hp	Output KW	250.0 kW
Frequency	50 Hz	Voltage	380/660 V
Current	444.3 A	Speed	2983 rpm
Service Factor	1	Phase	3
Efficiency	95 %	Power Factor	0.90
Duty	S1	Insulation Class	F
Frame	355M	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	355M No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C
Thermal Protection	No Protection	Ambient Temperature	40 °C
Thermal Protection Drive End Bearing Size	No Protection 6317	Ambient Temperature Opp Drive End Bearing Size	40 °C 6317

### **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	2	Rotation	Bi-Directional
Mounting	V1	Motor Orientation	Shaftdown
Drive End Bearing	C3	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1650 mm	Frame Length	1010 mm
Shaft Diameter	75 mm	Shaft Extension	140 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0235501828

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$U  \Delta / Y  f$	P P	I	n	Т	IE	%	6 EFF a	t load	ł	PF	at lo	bad	I <sub>A</sub> /I <sub>N</sub>	$T_A/T_N$	$T_{\rm K}/T_{\rm N}$
(V) Conn [Hz] [k	[hp]	] [A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380/660 Δ 50 2	50 335	444.3	2983	799.72	IE2	-	95	95	94.2	0.9	0.87	0.81	6.9	2.0	3.3
Motor type		SCA				Deg	ree of	protecti	on				IP 55		
Enclosure	Ire TEFC						Mounting type						IM V1		
Frame Material	Vaterial Cast Iron						Cooling method						IC 411		
Frame size	size 355M						Motor weight - approx.						1711		
Duty		S1				Gros	Gross weight - approx.						1756		kg
Voltage variation *		± 10%	Ď			Mot	or iner	tia					4.0729		kgm <sup>2</sup>
Frequency variation *		± 5%				Load	d inerti	а				Custo	omer to Provid	e	
Combined variation *	ned variation * 10%					Vibr	ation l	evel					2.8		mm/s
Design	Ν					Nois	Noise level ( 1meter distance from motor)					)	90		dB(A)
Service factor		1.0				No.	No. of starts hot/cold/Equally spread				2/3/4				
Insulation class		F				Star	ting m	ethod					DOL		
Ambient temperature		-20 to +	40		°C	Туре	e of co	upling					Direct		
Temperature rise (by resist	tance)	80 [ Class	s B ]		К	LR w	vithsta	nd time	(hot/co	ld)			30/15		S
Altitude above sea level		1000			meter	Dire	ction c	of rotation	on			В	i-directional		
Hazardous area classificati	on	NA				Stan	dard r	otation				Cloc	ckwise form DE		
Zone classification	on	NA				Pain	t shad	е					RAL 5014		
Gas group		NA				Acce	essorie	S							
Temperature cla	ass	NA					Accessory - 1						-		
Rotor type		Aluminum D	Die cast				Acc	essory ·	- 2				-		
Bearing type		Anti-frictio	n ball				Acc	essory	- 3				-		
DE / NDE bearing		6317 C3 / 6	317 C3			Terr	ninal b	ox posit	ion				ТОР		
Lubrication method		Regrease	able			Max	imum	cable si	ze/cond	luit size	1R	x 3C x 3	00mm²/4 x M6	3 x 1.5	
Type of grease	CHEV	RON SRI-2 o	or Equival	lent		Aux	iliary te	erminal	box			Avail	able on Reques	st	

 $I_A/I_N$  - Locked Rotor Current / Rated Current

 $T_{K}/T_{N}$  - Breakdown Torque / Rated Torque

 $T_A/T_N$  - Locked Rotor Torque / Rated Torque

### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30



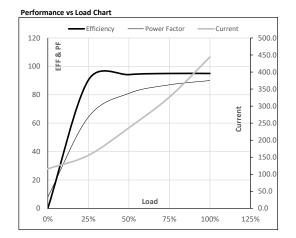
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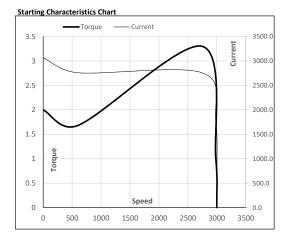
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Enclosure	U	$\Delta / Y$	f	Р	Р	Ι	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380/660	Δ	50	250	335	444.3	2983	81.55	799.72	IE2	40	S1	1000	4.0729	1711

Motor Load Data	а						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	116.0	155.5	236.3	326.4	444.3	
Torque	Nm	0.0	199.1	398.7	598.9	799.7	
Speed	r/min	3000	2996	2992	2987	2983	
Efficiency	%	0.0	90.3	94.2	95.0	95.0	
Power Factor	%	8.0	64.2	81.0	87.0	90.0	



Motor Speed Torque Data													
Load Point		LR	P-Up	BD	Rated	NL							
Speed	r/min	0	600	2744	2983	3000							
Current	А	3065.3	2758.8	1775.4	444.3	116.0							
Torque	pu	2.0	1.7	3.3	1	0							



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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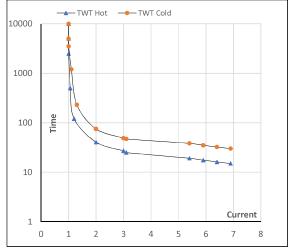
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<b>1</b> 1	2							n	1	Р	I P	t	$\Delta / Y$	U	Enclosure
[kg]	[kg-m <sup>2</sup> ]	[m]		[°C]	Class	[Nm]	[kgm]	[rpm]	[A]	[hp]	[kW]	[Hz]	Conn	(∨)	
1711	4.0729	1000	S1	40	IE2	799.72	81.55	2983	444.3	335	250	50	50 Δ	380/66	TEFC
	4.0729	1000	51	40	IE2	799.72	81.55	2983	444.3	335	250	50	50 Δ	380/66	TEFC

#### Motor Speed Torque Data

Load		FL	$I_1$	$I_2$	l <sub>3</sub>	$I_4$	ا5	LR
TWT Hot	s	10000	41	27	23	21	19	15
TWT Cold	s	10000	75	49	45	41	37	30
Current	pu	1	2	3	4	5	5.5	6.9

#### Thermal Characteristics Chart



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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