## **PRODUCT INFORMATION PACKET**

Model No: SCA2501A1141GAA001 Catalog No: SCA2501A1141GAA001 TerraMAX® Cast Iron Motor, 335 HP, 3 Ph, 50 Hz, 400 V, 3000 RPM, 355M Frame, TEFC



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# marathon®

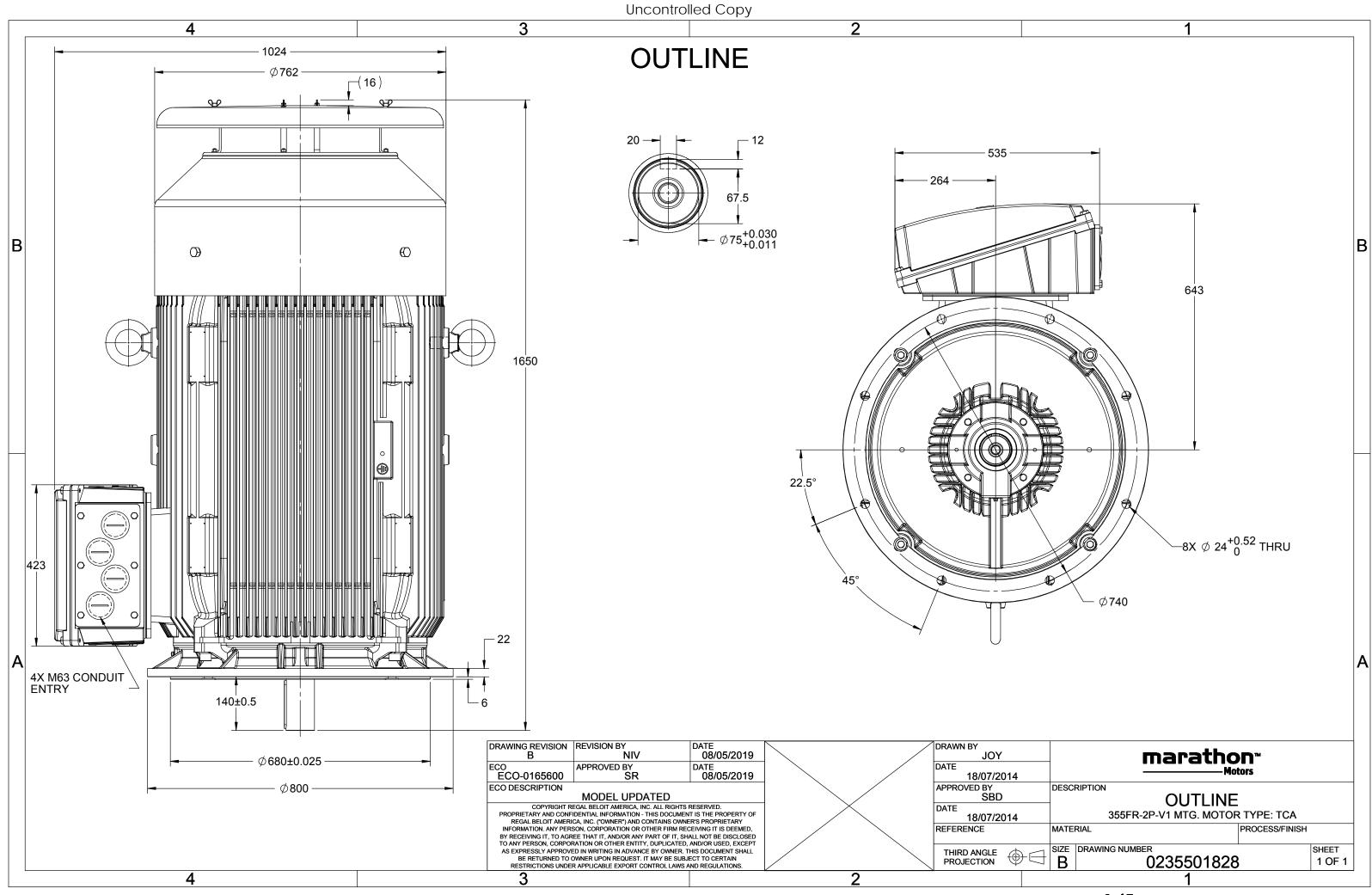
### Nameplate Specifications

Output HP	335 Hp	Output KW	250.0 kW
Frequency	50 Hz	Voltage	400 V
Current	422.0 A	Speed	2983 rpm
Service Factor	rvice Factor 1		3
Efficiency	95 %	Power Factor	0.9
Duty	S1	Insulation Class	F
Frame	355M	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	355M No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C
Thermal Protection	No Protection	Ambient Temperature	40 °C
Thermal Protection Drive End Bearing Size	No Protection 6317	Ambient Temperature Opp Drive End Bearing Size	40 °C 6317

### **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	2	Rotation	Bi-Directional
Mounting	V1	Motor Orientation	Shaftdown
Drive End Bearing	C3	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1650 mm	Frame Length	1010 mm
Shaft Diameter	75 mm	Shaft Extension	140 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0235501828	Connection Drawing	8442000085

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# **TerraMAX**<sup>®</sup>

### Model No. SCA2501A1141GAA001

(V) C 400	Conn A	[Hz]	ELAN/I				Т	IE	7	ο EFF d	t load		E I	at lo	Jau	I <sub>A</sub> /I <sub>N</sub>	$T_A/T_N$	$T_{K}/T_{N}$
400	Δ		[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
		50	250	335	422.0	2983	799.72	IE2	-	95	95	94.2	0.9	0.87	0.81	6.9	2.0	3.3
					664											10.55		
Motor typ					SCA						protecti	on				IP 55		
Enclosure					TEFC					unting						IM V1		
Frame Ma	aterial				Cast Irc					ling me						IC 411		
Frame size	ze				355M						ght - ap					1711		kg
Duty					S1				Gro	ss weig	ght - app	rox.				1756		kg
Voltage va	/ariatio	n *			± 10%	i i			Mo	tor iner	rtia					4.0729		kgm <sup>2</sup>
Frequency	cy varia	ation *			± 5%				Loa	d inerti	а				Cust	omer to Provi	de	
Combined	d varia	tion *			10%				Vibr	ration l	evel					2.8		mm/s
Design					N				Noi	se leve	l ( 1mete	er distar	nce fron	n motor	)	90		dB(A)
Service fa	actor				1.0				No.	of star	ts hot/c	old/Equ	ally spr	ead		2/3/4		
Insulation	n class				F				Star	ting m	ethod					DOL		
Ambient t	tempe	rature			-20 to +4	40		°C	Тур	e of co	upling					Direct		
Temperat	ture ris	se (by r	resistanc	e)	80 [ Class	B]		к	LR v	vithsta	nd time	(hot/co	ld)			30/15		S
Altitude a	aboves	sea lev	el		1000			meter	Dire	ection c	of rotatio	on			B	i-directional		
Hazardou	us area	classif	ication		NA				Star	ndard r	otation				Clo	ckwise form D	E	
Zc	one cla	ssifica	tion		NA				Pair	nt shad	e					RAL 5014		
Ga	ias gro	up			NA				Acc	essorie	S							
Te	emper	ature c	lass		NA					Acc	cessory	- 1				PTC 150°C		
Rotor type	be			Al	uminum D	ie cast				Acc	cessory	- 2				-		
Bearing ty	ype			A	Anti-frictio	n ball				Acc	cessory	- 3				-		
DE / NDE	bearir	ng		63	17 C3 / 6	317 C3			Teri	minal b	ox posit	ion				TOP		
, Lubricatio		•			Regreasa	ble					cable si		uit size	1R	x 3C x 3	00mm²/4 x N	163 x 1.5	
Type of gr	rease			CHEVRO	ON SRI-2 o	r Equival	ent		Aux	iliary te	erminal	box			Avail	able on Reque	est	
., 0																		

 $I_{\text{A}}/I_{\text{N}}$  - Locked Rotor Current / Rated Current  $T_{\text{A}}/T_{\text{N}}$  - Locked Rotor Torque / Rated Torque

t  $T_{K}/T_{N}$  - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data	Technical data are subject to change. There may be discrepancies between calculated and name plate values.										
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC					
Standards	IEC: 60034-30	-	-	AS/NZ 1359:5:2004	-	IEC: 60034-30					

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#### **marathon**<sup>®</sup> Motors

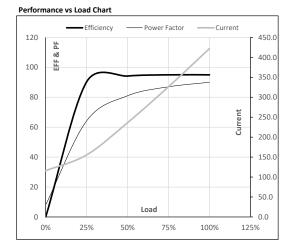


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Enclosure	U	$\Delta / Y$	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Δ	50	250	335	422.0	2983	81.55	799.72	IE2	40	S1	1000	4.0729	1711

#### Motor Load Data

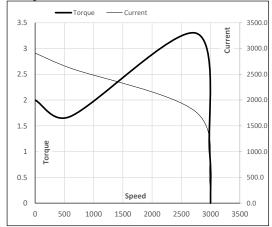
	NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
А	116.0	155.5	236.3	326.4	422.0	
Nm	0.0	199.1	398.7	598.9	799.7	
r/min	3000	2996	2992	2987	2983	
%	0.0	90.3	94.2	95.0	95.0	
%	8.0	64.2	81.0	87.0	90.0	
	Nm r/min %	A         116.0           Nm         0.0           r/min         3000           %         0.0	A         116.0         155.5           Nm         0.0         199.1           r/min         3000         2996           %         0.0         90.3	A         116.0         155.5         236.3           Nm         0.0         199.1         398.7           r/min         3000         2996         2992           %         0.0         90.3         94.2	A         116.0         155.5         236.3         326.4           Nm         0.0         199.1         398.7         598.9           r/min         3000         2996         2992         2987           %         0.0         90.3         94.2         95.0	A         116.0         155.5         236.3         326.4         422.0           Nm         0.0         199.1         398.7         598.9         799.7           r/min         3000         2996         2992         2987         2983           %         0.0         90.3         94.2         95.0         95.0



Motor Speed	<b>Torque Data</b>	

wotor speed	Torque Da	ita					
Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	600	2744	2983	3000	
Current	А	2912.1	2620.9	1775.4	422.0	116.0	
Torque	pu	2.0	1.7	3.3	1	0	





NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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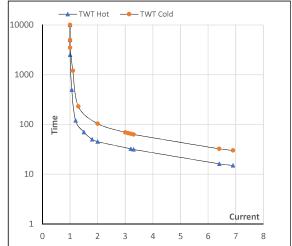
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Enclosure	U	$\Delta / Y$	f	Р	Ρ	Ι	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Δ	50	250	335	422.0	2983	81.55	799.72	IE2	40	S1	1000	4.0729	1711

#### Motor Speed Torque Data

Load		FL	$I_1$	l <sub>2</sub>	l <sub>3</sub>	$I_4$	I <sub>5</sub>	LR
TWT Hot	s	10000	45	36	30	25	20	15
TWT Cold	s	10000	67	66	60	45	40	30
Current	pu	1	2	3	4	5	5.5	6.9

#### Thermal Characteristics Chart



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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