# **PRODUCT INFORMATION PACKET**

Model No: SCA2204A3131GAAD01 Catalog No: SCA2204A3131GAAD01 TerraMAX® Cast Iron Motor, 295 HP, 3 Ph, 50 Hz, 415 V, 750 RPM, 355L Frame, TEFC



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Motors





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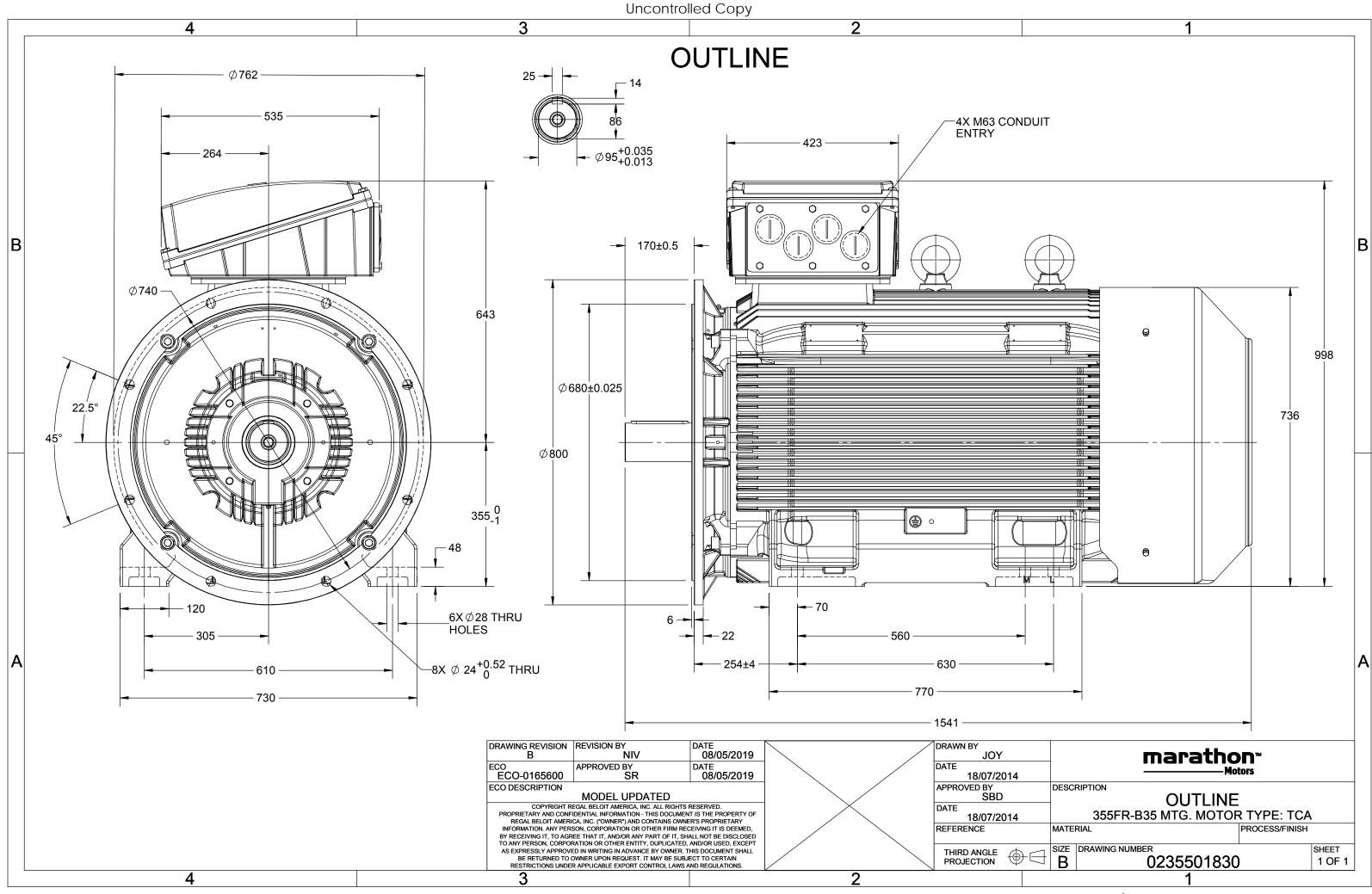
# Nameplate Specifications

Output HP	295 Hp	Output KW	220.0 kW
Frequency	50 Hz	Voltage	415 V
Current	392.6 A	Speed	742 rpm
Service Factor	1	Phase	3
Efficiency	93.5 %	Power Factor	0.8339
Duty	S1	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	50 °C
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322
UL	No	CSA	Νο
CE	Yes	IP Code	55

# **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	8	Rotation	Bi-Directional	
Mounting	B35	Motor Orientation	Horizontal	
Drive End Bearing	C3	Opp Drive End Bearing	СЗ	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	1541 mm	Frame Length	1010 mm	
Shaft Diameter	95 mm	Shaft Extension	170 mm	
Assembly/Box Mounting	ТОР			
Outline Drawing	0235501830	Connection Drawing	8442000085	

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Model No. SCA2204A3131GAAD01

U	$\Delta / Y$	f	Р	Р	I	n	Т	IE	9	6 EFF at	t load	ł	PF	at lo	ad	$I_A/I_N$	$T_A/T_N$	$T_{\rm K}/T_{\rm N}$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
415	Δ	50	220	295	399.2	742	2878.731	IE2	-	93.5	93.5	95.2	0.84	0.81	0.73	5.6	1.6	2.4
					504				-									

Motor type	SCA		Degree of protection	IP 55	
Enclosure	TEFC		Mounting type	IM B35	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	355L		Motor weight - approx.	2174	kg
Duty	S1		Gross weight - approx.	2219	kg
Voltage variation *	± 10%		Motor inertia	14.7210	kgm <sup>2</sup>
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.8	mm/s
Design	Ν		Noise level ( 1meter distance from moto	or) 65	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +50	°C	Type of coupling	Direct	
Temperature rise (by resistan	ce) 70 [ Class B ]	К	LR withstand time (hot/cold)	15/30	s
Altitude above sea level	1000	meter	Direction of rotation	<b>Bi-directional</b>	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	-	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6322 C3 / 6322 C3		Terminal box position	TOP	
Lubrication method	Regreaseable		Maximum cable size/conduit size 18	R x 3C x 300mm²/4 x M63 x 1.5	;
Type of grease	Shell Gadus S5 V100 or Equivalent		Auxiliary terminal box	Available on Request	

 $\rm I_A/I_N$  - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$  - Breakdown Torque / Rated Torque

 $T_{\rm A}/T_{\rm N}$  - Locked Rotor Torque / Rated Torque

## NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combined variation are as per IEC60034-1

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.										
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC				
Standards	-	-	IS 12615 : 2018	-	-	-				

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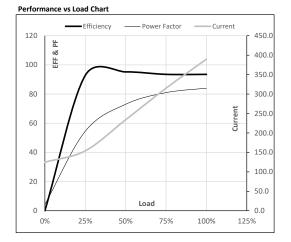
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## Model No. SCA2204A3131GAAD01

Enclosure	U	$\Delta / Y$	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	415	Δ	50	220	295	389.7	742	293.55	2878.73	IE2	50	S1	1000	14.7210	2174

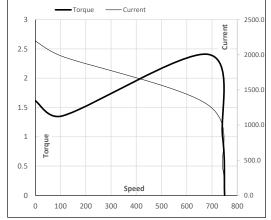
Motor Load Dat	a						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	124.7	154.0	233.9	315.1	389.7	
Torque	Nm	0.0	714.1	1431.6	2153.0	2878.7	
Speed	r/min	750	748	746	745	742	
Efficiency	%	0.0	92.8	95.2	93.5	93.5	
Power Factor	%	4.3	54.5	73.0	81.0	84.0	



#### Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	107	683	742	750	
Current	А	2196.5	1976.8	1290.7	389.7	124.7	
Torque	pu	1.6	1.4	2.4	1	0	

### Starting Characteristics Chart



### NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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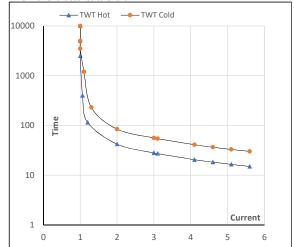
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Enclosure	U	$\Delta / Y$	f	Р	Р	Ι	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	415	Δ	50	220	295	389.7	742	293.55	2878.73	IE2	50	S1	1000	14.7210	2174

#### Motor Speed Torque Data

Load		FL	$I_1$	I <sub>2</sub>	I <sub>3</sub>	$I_4$	I <sub>5</sub>	LR
TWT Hot	S	10000	42	28	20	17	16	15
TWT Cold	s	10000	84	56	39	35	31	30
Current	pu	1	2	3	4	5	5.5	5.6

#### Thermal Characteristics Chart



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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