PRODUCT INFORMATION PACKET



Model No: SCA2004A3133GAAD01 Catalog No: SCA2004A3133GAAD01

TerraMAX® Cast Iron Motor, 270 HP, 3 Ph, 50 Hz, 415 V, 750 RPM, 355L Frame, TEFC





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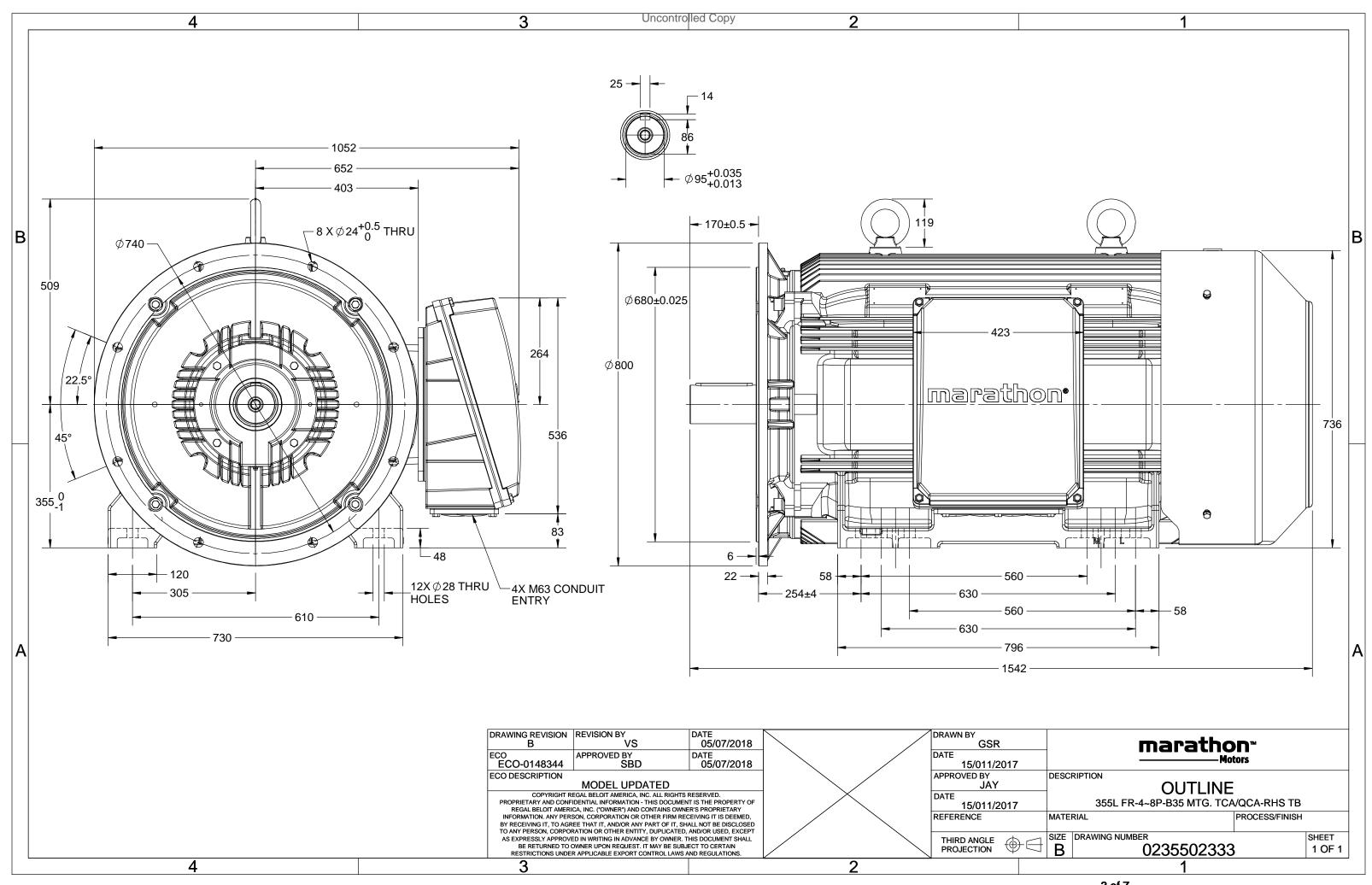
Nameplate Specifications

Output HP	270 Hp	Output KW	200.0 kW
Frequency	50 Hz	Voltage	415 V
Current	358.3 A	Speed	742 rpm
Service Factor	1	Phase	3
Efficiency	93.5 %	Power Factor	0.8306
Duty	S 1	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	50 °C
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE2

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	СЗ	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1542 mm	Frame Length	1010 mm
Shaft Diameter	95 mm	Shaft Extension	170 mm
Assembly/Box Mounting	RHS		
Connection Drawing	8442000085	Outline Drawing	0235502333

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

NEW DRAWING RELEASE

GEOMENTRIC TOLERANCE							
	>0~6	±0.1					
LINEAR DIM	>6~30	±0.2					
	>30~120	±0.3					



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







Model No. SCA2004A3133GAAD01

U	Δ/Υ	f	Р	Р	1	n	T	IE	9	% EFF a	t load	ł	PF	at lo	ad	I _A /I _N	T_A/T_N	T_K/T_N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
415	Δ	50	200	270	354.3	742	2591	IE2	-	93.5	93.5	95.1	0.84	0.81	0.72	5.6	1.6	2.4

Motor type	SCA		Degree of protection	IP 55		
Enclosure	TEFC		Mounting type	IM B35		
Frame Material	Cast Iron		Cooling method	IC 411		
Frame size	355L		Motor weight - approx.	2046	kg	
Duty	S1		Gross weight - approx.	2091	kg	
Voltage variation *	± 10%		Motor inertia	13.1902	kgm²	
Frequency variation *	± 5%		Load inertia	Customer to Provide		
Combined variation *	10%		Vibration level	2.8	mm/s	
Design	N		Noise level (1meter distance from moto	or) 65	dB(A)	
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4		
Insulation class	F		Starting method	DOL		
Ambient temperature	-20 to +50	°C	Type of coupling	Direct		
Temperature rise (by resistance	e) 70 [Class B]	K	LR withstand time (hot/cold)	15/30	S	
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional		
Hazardous area classification	NA		Standard rotation	Clockwise form DE		
Zone classification	NA		Paint shade	RAL 5014		
Gas group	NA		Accessories			
Temperature class	NA		Accessory - 1	-		
Rotor type	Aluminum Die cast		Accessory - 2	-		
Bearing type	Anti-friction ball		Accessory - 3	-		
DE / NDE bearing	6322 C3 / 6322 C3		Terminal box position	RHS		
Lubrication method	Regreaseable		Maximum cable size/conduit size 1	R x 3C x 300mm²/4 x M63 x 1.5		
Type of grease	Shell Gadus S5 V100 or Equivalent		Auxiliary terminal box	Available on Request		

 I_A/I_N - Locked Rotor Current / Rated Current T_A/T_N - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1 $\,$

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	-

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 $[\]ensuremath{^{*}}\xspace$ Voltage, Frequency and combine variation are as per IEC60034-1

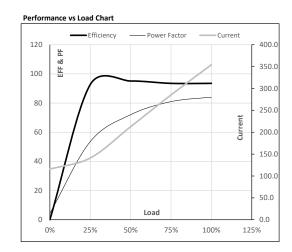




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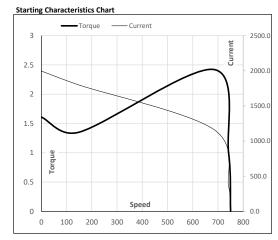
Enclosure	U	Δ/Υ	f	Р	Р	1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	200	270	354.3	742	264.21	2591.01	IE2	50	S1	1000	13.1902	2046

Motor Load Dat	ta						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	115.7	141.1	212.6	285.3	354.3	
Torque	Nm	0.0	642.7	1288.5	1937.8	2591.0	
Speed	r/min	750	748	746	744	742	
Efficiency	%	0.0	92.7	95.1	93.5	93.5	
Power Factor	%	4.3	53.6	72.0	81.0	84.0	



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	150	683	742	750	
Current	Α	1996.8	1797.1	1167.5	354.3	115.7	
Torque	pu	1.6	1.4	2.4	1	0	



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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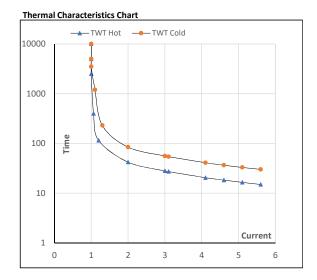




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Enclosure	U	Δ/Υ	f	Р	Р	ı	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	200	270	354.3	742	264.21	2591.01	IE2	50	S1	1000	13.1902	2046

Motor Speed Torque Data											
Load		FL	I_1	l ₂	l ₃	I ₄	I ₅	LR			
TWT Hot	S	10000	42	28	20	17	16	15			
TWT Cold	S	10000	84	56	39	35	31	30			
Current	pu	1	2	3	4	5	5.5	5.6			



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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