PRODUCT INFORMATION PACKET

Model No: SCA2003A3131GAAD01 Catalog No: SCA2003A3131GAAD01 TerraMAX® Cast Iron Motor, 270 HP, 3 Ph, 50 Hz, 415 V, 1000 RPM, 355M Frame, TEFC



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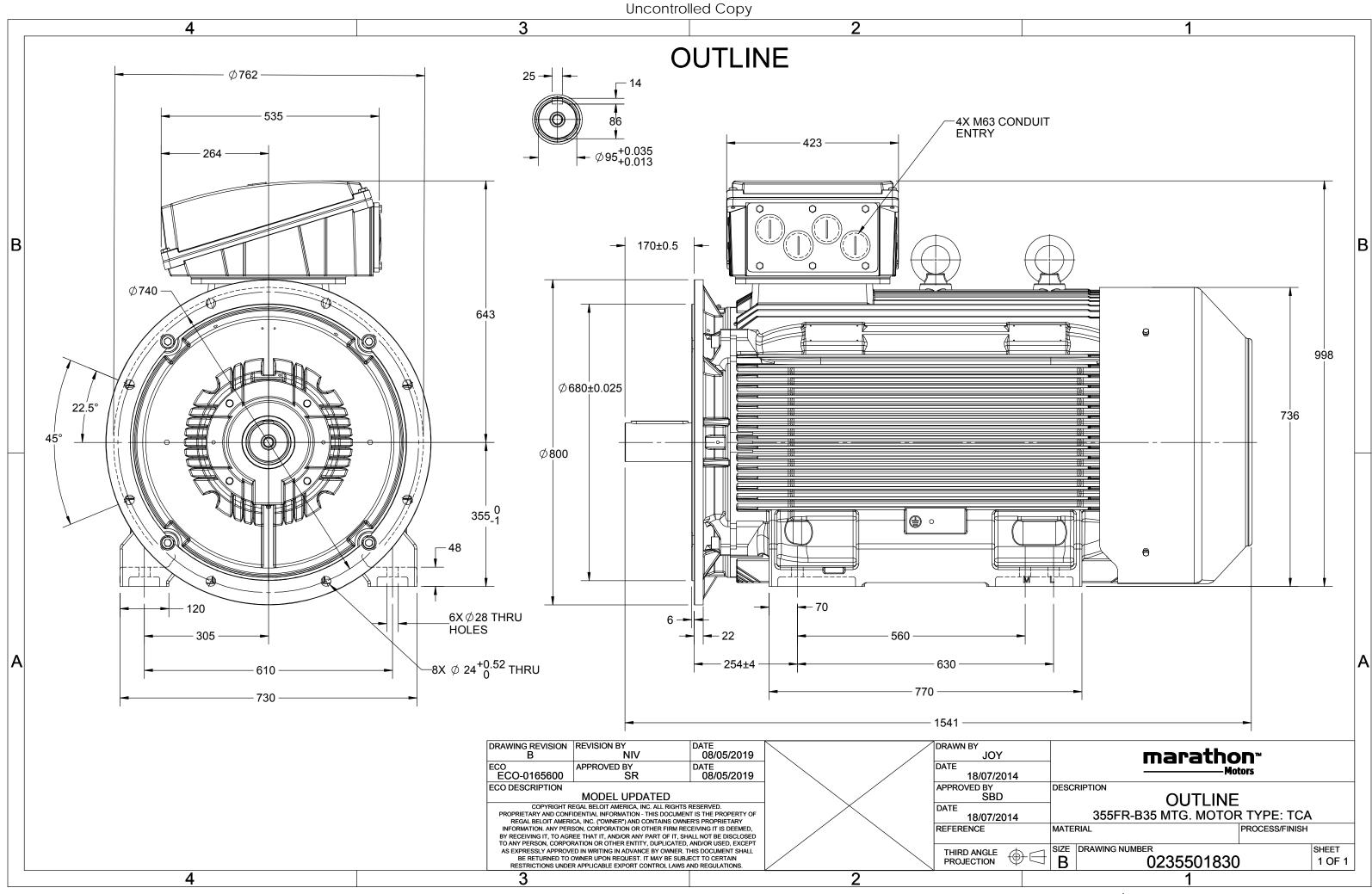
Nameplate Specifications

Output HP	270 Hp	Output KW	200.0 kW
Frequency	50 Hz	Voltage	415 V
Current	344.4 A	Speed	991 rpm
Service Factor	1	Phase	3
Efficiency	95 %	Power Factor	0.85
Duty	S1	Insulation Class	F
Frame	355M	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	355M No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 50 °C
Thermal Protection	No Protection	Ambient Temperature	50 °C
Thermal Protection Drive End Bearing Size	No Protection 6322	Ambient Temperature Opp Drive End Bearing Size	50 °C 6322

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	6	Rotation	Bi-Directional	
Mounting	B35	Motor Orientation	Horizontal	
Drive End Bearing	C3	Opp Drive End Bearing	С3	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	1541 mm	Frame Length	1010 mm	
Shaft Diameter	95 mm	Shaft Extension	170 mm	
Assembly/Box Mounting	ТОР			
Outline Drawing	0235501830	Connection Drawing	8442000085	

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U	Δ / Y	f	Р	Р	I	n	Т	IE	ç	% EFF a	t load	ł	PF	at lo	ad	I _A /I _N	T_A/T_N	$T_{\rm K}/T_{\rm N}$
(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
415	Δ	50	200	270	344.6	991	1941.18	IE2	-	95.0	95.0	95.8	0.85	0.82	0.73	5.5	1.9	2.4

SCA		Degree of protection	IP 55	
TEFC		Mounting type	IM B35	
Cast Iron		Cooling method	IC 411	
355M		Motor weight - approx.	1764	kg
S1		Gross weight - approx.	1809	kg
± 10%		Motor inertia	9.9148	kgm ²
± 5%		Load inertia	Customer to Provide	
10%		Vibration level	2.8	mm/s
Ν		Noise level (1meter distance from moto	or) 70	dB(A)
1.0		No. of starts hot/cold/Equally spread	2/3/4	
F		Starting method	DOL	
-20 to +50	°C	Type of coupling	Direct	
) 70 [Class B]	к	LR withstand time (hot/cold)	20/40	S
1000	meter	Direction of rotation	Bi-directional	
NA		Standard rotation	Clockwise form DE	
NA		Paint shade	RAL 5014	
NA		Accessories		
NA		Accessory - 1	-	
Aluminum Die cast		Accessory - 2	-	
Anti-friction ball		Accessory - 3	-	
6322 C3 / 6322 C3		Terminal box position	TOP	
Regreasable		Maximum cable size/conduit size 1	R x 3C x 300mm²/4 x M63 x 1.5	
ll Gadus S5 V100 or Equivalent		Auxiliary terminal box	Available on Request	
	TEFC Cast Iron 355M S1 ± 10% ± 5% 10% N 1.0 F -20 to +50 70 [Class B] 1000 NA NA NA NA NA NA NA Aluminum Die cast Anti-friction ball 6322 C3 / 6322 C3	TEFC Cast Iron 355M S1 51 10% 10% 10% 10% 10% 10% 70 [Class B] 70 [Class B] 7	TEFCMounting typeCast IronCooling method355MMotor weight - approx.\$1Gross weight - approx.± 10%Motor inertia± 5%Load inertia10%Vibration levelNNoise level (1meter distance from motor1.0No. of starts hot/cold/Equally spreadFStarting method-20 to +50°CYO [Class B]KNADirection of rotationNAStandard rotationNAAccessoriesNAAccessory - 1Aluminum Die castAccessory - 3G322 C3 / G322 C3Terminal box position	TEFCMounting typeIM B35Cast IronCooling methodIC 411355MMotor weight - approx.1764S1Gross weight - approx.1809± 10%Motor inertia9.9148± 5%Load inertiaCustomer to Provide10%Vibration level2.8NNoise level (1meter distance from motor)701.0No. of starts hot/cold/Equally spread2/3/4FStarting methodDOL-20 to +50°CType of couplingDirect1000meterDirectionalStandard rotationBi-directionalNAAccessoriesAccessoriesAccessory - 1-Aluminum Die castAccessory - 3Anti-friction ballAccessory - 3-Terminal box positionTOPRegreasableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5

 I_A/I_N - Locked Rotor Current / Rated Current T_A/T_N - Locked Rotor Torque / Rated Torque

T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical da	ta are subject t	o change. There may be discrepar	ncies between calculated	and name plate values	•	
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	-

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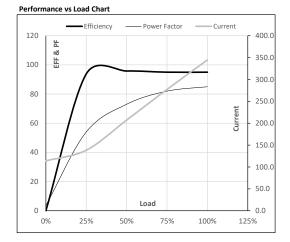
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Enclosure	U	Δ / Y	f	Р	Р	Ι	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	200	270	344.6	991	197.95	1941.18	IE2	50	S1	1000	9.9148	1764

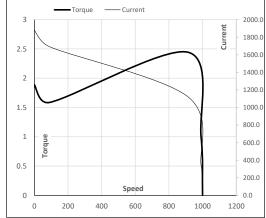
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	113.9	138.3	207.1	277.3	344.6	
Torque	Nm	0.0	481.8	965.8	1452.1	1941.2	
Speed	r/min	1000	998	996	993	991	
Efficiency	%	0.0	93.8	95.8	95.0	95.0	
Power Factor	%	3.6	54.0	73.0	82.0	85.0	



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	91	912	991	1000	
Current	А	1879.5	1691.5	1124.1	344.6	113.9	
Torque	pu	1.9	1.6	2.4	1	0	





NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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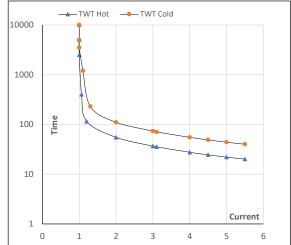
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Enclosure	U	Δ / Y	f	Р	Р	I	n	т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	200	270	344.6	991	197.95	1941.18	IE2	50	S1	1000	9.9148	1764

Motor Speed Torque Data

Load		FL	I_1	l ₂	I ₃	I_4	I ₅	LR
TWT Hot	s	10000	55	37	28	24	22	20
TWT Cold	S	10000	110	73	55	49	44	40
Current	pu	1	2	3	4	4.5	5	5.5

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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