PRODUCT INFORMATION PACKET

Model No: SCA2003A3123GAAD01 Catalog No: SCA2003A3123GAAD01 TerraMAX® Cast Iron Motor, 270 HP, 3 Ph, 50 Hz, 415 V, 1000 RPM, 355M Frame, TEFC



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Motors



Product Information Packet: Model No: SCA2003A3123GAAD01, Catalog No:SCA2003A3123GAAD01 TerraMAX® Cast Iron Motor, 270 HP, 3 Ph, 50 Hz, 415 V, 1000 RPM, 355M Frame, TEFC

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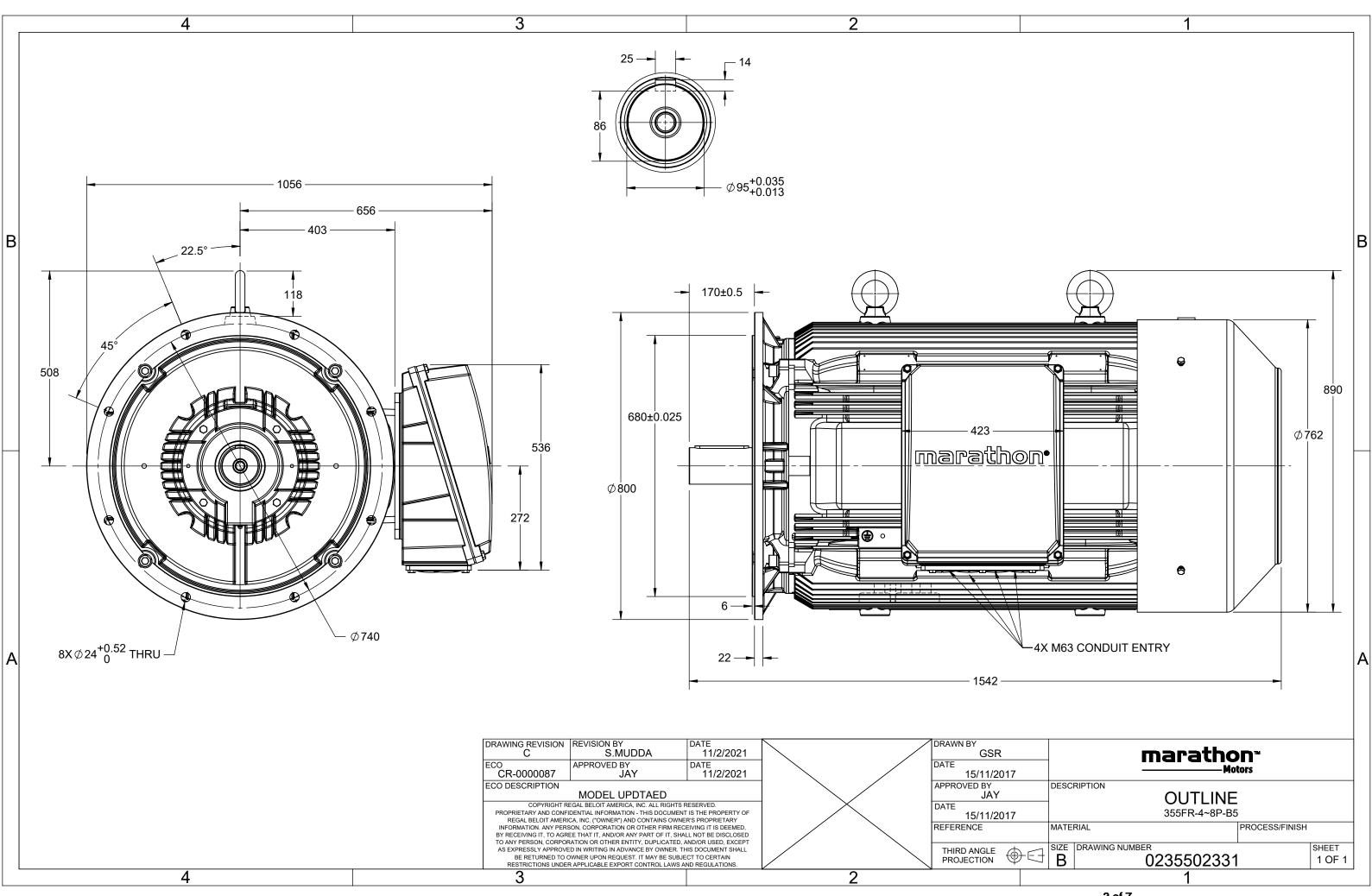
Nameplate Specifications

Output HP	270 Hp	Output KW	200.0 kW
Frequency	50 Hz	Voltage	415 V
Current	344.4 A	Speed	991 rpm
Service Factor	1	Phase	3
Efficiency	95 %	Power Factor	0.85
Duty	S1	Insulation Class	F
Frame	355M	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	355M No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 50 °C
Thermal Protection	No Protection	Ambient Temperature	50 °C
Thermal Protection Drive End Bearing Size	No Protection 6322	Ambient Temperature Opp Drive End Bearing Size	50 °C 6322

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	6	Rotation	Bi-Directional	
Mounting	B5	Motor Orientation	Horizontal	
Drive End Bearing	C3	Opp Drive End Bearing	C3	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	1542 mm	Frame Length	1010 mm	
Shaft Diameter	95 mm	Shaft Extension	170 mm	
Assembly/Box Mounting	SIDE			
Connection Drawing	8442000085	Outline Drawing	0235502331	

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U	Δ / Y	f	Р	Р	I	n	Т	IE	9	6 EFF a	t load	ł	PF	at lo	bad	I _A /I _N	T_A/T_N	$T_{\rm K}/T_{\rm N}$
(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
415	Δ	50	200	270	344.6	991	1941.18	IE2	-	95.0	95.0	95.8	0.85	0.82	0.73	5.5	1.9	2.4
Motor type					SCA				Dog	roo of	aratacti	on				IP 55		

Motor type	SCA		Degree of protection	IP 55	
Enclosure	TEFC		Mounting type	IM B5	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	355M		Motor weight - approx.	1720	kg
Duty	S1		Gross weight - approx.	1765	kg
Voltage variation *	± 10%		Motor inertia	9.9148	kgm ²
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.8	mm/s
Design	Ν		Noise level (1meter distance from moto	or) 70	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +50	°C	Type of coupling	Direct	
Temperature rise (by resistand	ce) 70 [Class B]	К	LR withstand time (hot/cold)	20/40	s
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	-	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6322 C3 / 6322 C3		Terminal box position	RHS	
Lubrication method	Regreasable		Maximum cable size/conduit size 1	R x 3C x 300mm²/4 x M63 x 1.5	5
Type of grease	Shell Gadus S5 V100 or Equivalent		Auxiliary terminal box	Available on Request	

 $I_{\text{A}}/I_{\text{N}}$ - Locked Rotor Current / Rated Current

 T_A/T_N - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data	are subject to chan	ge. There may be discrepa	ancies between calculated and	name plate values.		
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	-

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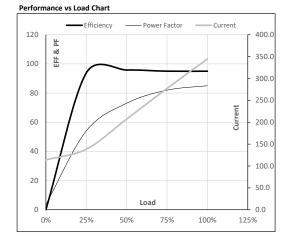
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Enclosure	U	Δ / Y	f	Р	Р	Ι	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	200	270	344.6	991	197.95	1941.18	IE2	50	S1	1000	9.9148	1720

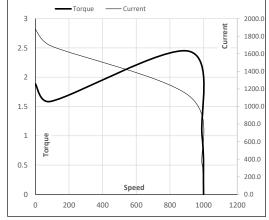
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	113.9	138.3	207.1	277.3	344.6	
Torque	Nm	0.0	481.8	965.8	1452.1	1941.2	
Speed	r/min	1000	998	996	993	991	
Efficiency	%	0.0	93.8	95.8	95.0	95.0	
Power Factor	%	3.6	54.0	73.0	82.0	85.0	



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	91	912	991	1000	
Current	А	1879.5	1691.5	1124.1	344.6	113.9	
Torque	pu	1.9	1.6	2.4	1	0	

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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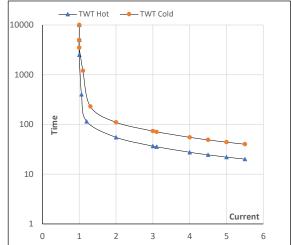
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Enclosure	U	Δ/Υ	f	Р	Р	I	n	т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	200	270	344.6	991	197.95	1941.18	IE2	50	S1	1000	9.9148	1720

Motor Speed Torque Data

Load		FL	I_1	l ₂	I ₃	I_4	I ₅	LR
TWT Hot	s	10000	55	37	28	24	22	20
TWT Cold	S	10000	110	73	55	49	44	40
Current	pu	1	2	3	4	4.5	5	5.5

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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