PRODUCT INFORMATION PACKET



Model No: SCA2002A3123GAAD01 Catalog No: SCA2002A3123GAAD01

TerraMAX® Cast Iron Motor, 270 HP, 3 Ph, 50 Hz, 415 V, 1500 RPM, 315L Frame, TEFC





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Nameplate Specifications

Output HP	270 Hp	Output KW	200.0 kW
Frequency	50 Hz	Voltage	415 V
Current	327.1 A	Speed	1487 rpm
Service Factor	1	Phase	3
Efficiency	95.1 %	Power Factor	0.89
Duty	S1	Insulation Class	F
Frame	315L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	50 °C
Drive End Bearing Size	6319	Opp Drive End Bearing Size	6319
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE2

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B5	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1317 mm	Frame Length	840 mm
Shaft Diameter	80 mm	Shaft Extension	170 mm
Assembly/Box Mounting	SIDE		
Connection Drawing	8442000085	Outline Drawing	0231501396

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

NEW DRAWING RELEASE

GEOM	GEOMENTRIC TOLERANCE							
	>0~6	±0.1						
LINEAR DIM	>6~30	±0.2						
	>30~120	±0.3						



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







Model No.	SCA2002A3123GAAD01

U	Δ/Υ	f	Р	Р	1	n	Т	IE	9	6 EFF a	t load	l	PF	at lo	oad	I _A /I _N	T _A /T _N	T_K/T_N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
415	Δ	50	200	270	328.7	1487	1293.99	IE2	-	95.1	95.1	95.9	0.89	0.87	0.81	5.4	2.0	2.7

Motor type	SCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	315L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +50	°C
Temperature rise (by resistance	e) 70 [Class B]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6319 C3 / 6319 C3	
Lubrication method	Regreasable	
Type of grease	Shell Gadus S5 V100 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM B5	
Cooling method	IC 411	
Motor weight - approx.	1238	kg
Gross weight - approx.	1283	kg
Motor inertia	5.0623	kgm ²
Load inertia	Customer to Provide	
Vibration level	2.8	mm/s
Noise level (1meter distance from mo	otor) 69	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	20/40	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	-	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	RHS	
Maximum cable size/conduit size	1R x 3C x 240mm ² /2 x M63 x 1.5	
Auxiliary terminal box	Available on Request	

I_A/I_N - Locked Rotor Current / Rated Current

 T_A/T_N - Locked Rotor Torque / Rated Torque

 T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^*}$ Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	-

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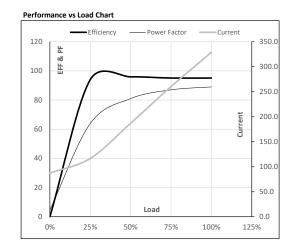




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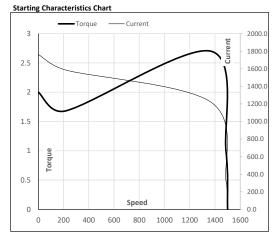
Enclosure	U	Δ/Υ	f	Р	Р	1	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	200	270	328.7	1487	131.95	1293.99	IE2	50	S1	1000	5.0623	1238

Motor Load Dat	ta						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	87.1	116.6	187.0	260.3	328.7	
Torque	Nm	0.0	321.1	643.6	967.6	1294.0	
Speed	r/min	1500	1497	1494	1490	1487	
Efficiency	%	0.0	94.0	95.9	95.1	95.1	
Power Factor	%	4.6	63.9	81.0	87.0	89.0	



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	214	1368	1487	1500
Current	Α	1763.2	1586.9	1220.5	328.7	87.1
Torque	pu	2.0	1.7	2.7	1	0



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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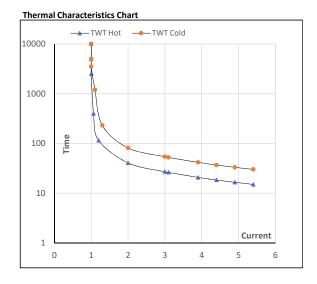




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Enclosure	U	Δ/Υ	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m²]	[kg]
TEFC	415	Δ	50	200	270	328.7	1487	131.95	1293.99	IE2	50	S1	1000	5.0623	1238

Motor Speed Torque Data Load LR TWT Hot s 10000 41 20 18 16 15 TWT Cold s 10000 81 54 40 36 32 30 4.5 5 5.4___ Current pu 1 2 4



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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