# PRODUCT INFORMATION PACKET



Model No: SCA18P4A4141GAA001 Catalog No: SCA18P4A4141GAA001

TerraMAX® Cast Iron Motor, 25 HP, 3 Ph, 50 Hz, 380/660 V, 750 RPM, 225S Frame, TEFC





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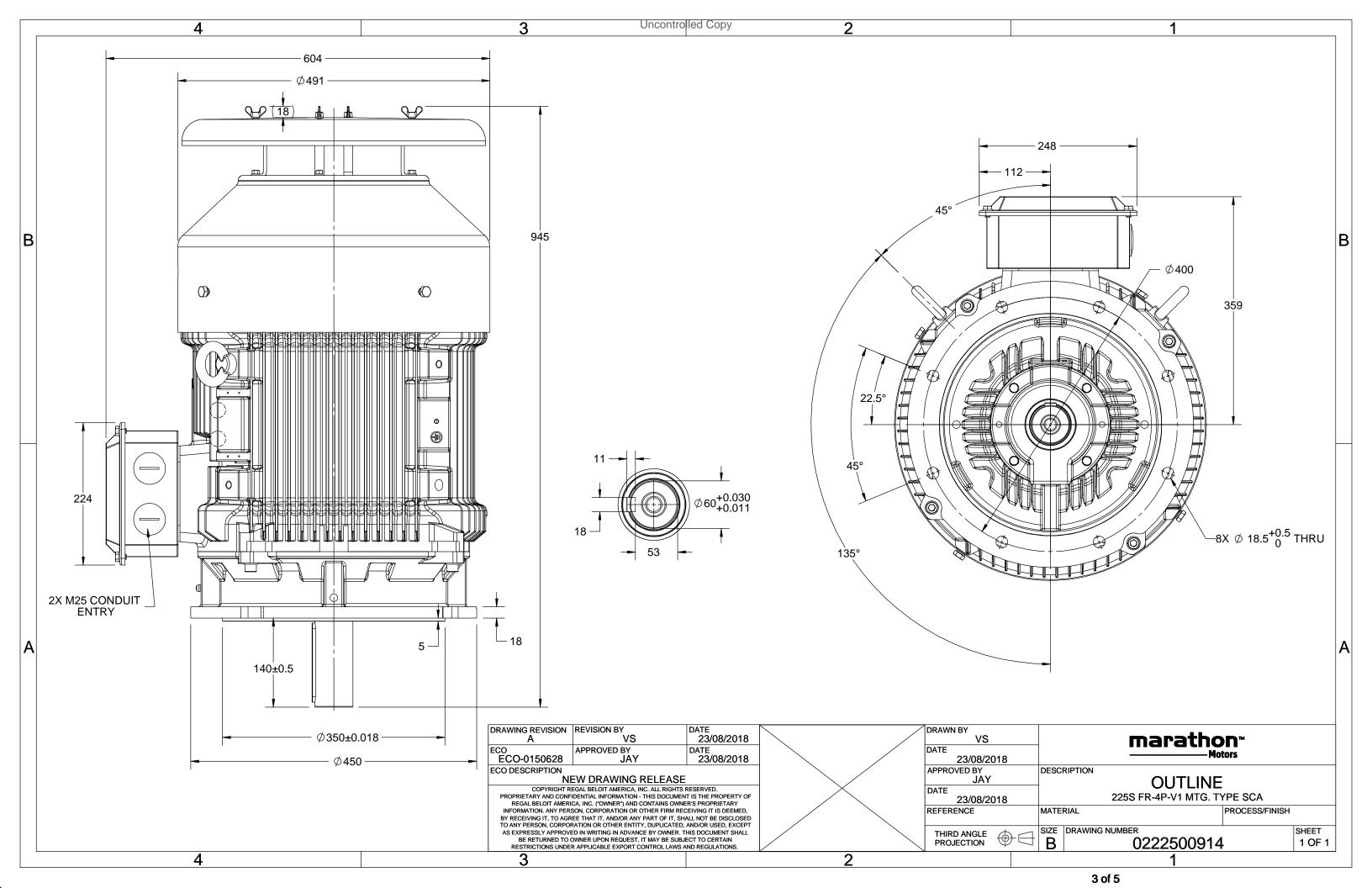
#### Nameplate Specifications

Output HP	25 Hp	Output KW	18.5 kW
Frequency	50 Hz	Voltage	380/660 V
Current	44.7 A	Speed	737 rpm
Service Factor	1	Phase	3
Efficiency	88.6 %	Power Factor	0.71
Duty	<b>S</b> 1	Insulation Class	F
Frame	225S	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6313	Opp Drive End Bearing Size	6213
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE2

### **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	V1	Motor Orientation	Shaftdown
Drive End Bearing	С3	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	945 mm	Frame Length	400 mm
Shaft Diameter	60 mm	Shaft Extension	140 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0222500914

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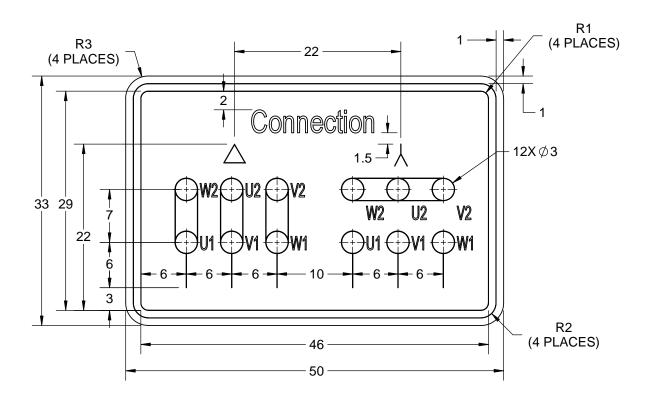


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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

#### **NEW DRAWING RELEASE**

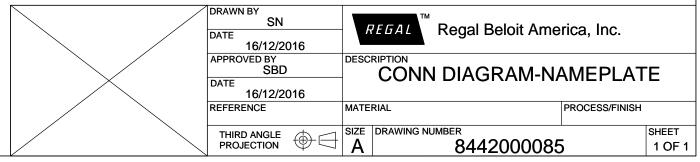
GEOMENTRIC TOLERANCE						
>0~6 ±0.1						
LINEAR DIM	>6~30	±0.2				
	>30~120	±0.3				



#### NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







### Model No. SCA18P4A4141GAA001

U	Δ/Υ	f	Р	Р	1	n	Т	IE	9	% EFF a	t load	t	PF	at lo	ad	$I_A/I_N$	T <sub>A</sub> /T <sub>N</sub>	$T_K/T_N$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380/660	Δ	50	18.5	25	44.7	737	241.77	IE2	-	88.6	88.6	89.1	0.71	0.63	0.49	5.1	1.9	2.4

Motor type	SCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	225\$	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistance	e) 80 [ Class B ]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6313 C3/ 6213 C3	
Lubrication method	Re-grease-able	
Type of grease	CHEVRON SRI-2 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM V1	
Cooling method	IC 411	
Motor weight - approx.	408	kg
Gross weight - approx.	438	kg
Motor inertia	1.0859	kgm²
Load inertia	Customer to Provide	
Vibration level	2.2	mm/s
Noise level ( 1meter distance from moto	r) 63	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	30/15	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	-	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size 1	R x 3C x 50mm <sup>2</sup> /2 x M40 x 1.5	
Auxiliary terminal box	Available on Request	

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_K/T_N$  - Breakdown Torque / Rated Torque

## NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

 $\ensuremath{^{*}}$  Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

