

PRODUCT INFORMATION PACKET

marathon®
Motors

Model No: SCA1854A3133GAAD01

Catalog No: SCA1854A3133GAAD01

TerraMAX® Cast Iron Motor, 250 HP, 3 Ph, 50 Hz, 415 V, 750 RPM, 355M Frame, TEFC



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RegalRexnord

Nameplate Specifications

Output HP	250 Hp	Output KW	185.0 kW
Frequency	50 Hz	Voltage	415 V
Current	340.2 A	Speed	743 rpm
Service Factor	1	Phase	3
Efficiency	93.3 %	Power Factor	0.8108
Duty	S1	Insulation Class	F
Frame	355M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	50 °C
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE2

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1542 mm	Frame Length	1010 mm
Shaft Diameter	95 mm	Shaft Extension	170 mm
Assembly/Box Mounting	RHS		
Connection Drawing	8442000085	Outline Drawing	0235502333

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ECO DESCRIPTION

GEOMETRIC TOLERANCE

LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3



1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

	DRAWN BY SN	 Regal Beloit America, Inc.		
	DATE 16/12/2016			
	APPROVED BY SBD	DESCRIPTION CONN DIAGRAM-NAMEPLATE		
	DATE 16/12/2016			
	REFERENCE	MATERIAL		PROCESS/FINISH
	THIRD ANGLE PROJECTION	SIZE A	DRAWING NUMBER 8442000085	

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U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [Nm]	IE Class	% EFF at __ load				PF at __ load			I_A/I_N [pu]	T_A/T_N [pu]	T_K/T_N [pu]
415	Δ	50	185	250	336.4	743	2397.3	IE2	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	6.0	1.8	2.6

Motor type	SCA	Degree of protection	IP 55
Enclosure	TEFC	Mounting type	IM B35
Frame Material	Cast Iron	Cooling method	IC 411
Frame size	355M	Motor weight - approx.	1949 kg
Duty	S1	Gross weight - approx.	1994 kg
Voltage variation *	± 10%	Motor inertia	12.0967 kgm ²
Frequency variation *	± 5%	Load inertia	Customer to Provide
Combined variation *	10%	Vibration level	2.8 mm/s
Design	N	Noise level (1meter distance from motor)	65 dB(A)
Service factor	1.0	No. of starts hot/cold/Equally spread	2/3/4
Insulation class	F	Starting method	DOL
Ambient temperature	-20 to +50 °C	Type of coupling	Direct
Temperature rise (by resistance)	70 [Class B] K	LR withstand time (hot/cold)	15/30 s
Altitude above sea level	1000 meter	Direction of rotation	Bi-directional
Hazardous area classification	NA	Standard rotation	Clockwise form DE
Zone classification	NA	Paint shade	RAL 5014
Gas group	NA	Accessories	
Temperature class	NA	Accessory - 1	-
Rotor type	Aluminum Die cast	Accessory - 2	-
Bearing type	Anti-friction ball	Accessory - 3	-
DE / NDE bearing	6322 C3 / 6322 C3	Terminal box position	RHS
Lubrication method	Regreaseable	Maximum cable size/conduit size	1R x 3C x 300mm ² /4 x M63 x 1.5
Type of grease	Shell Gadus S5 V100 or Equivalent	Auxiliary terminal box	Available on Request

 I_A/I_N - Locked Rotor Current / Rated Current

 T_K/T_N - Breakdown Torque / Rated Torque

 T_A/T_N - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

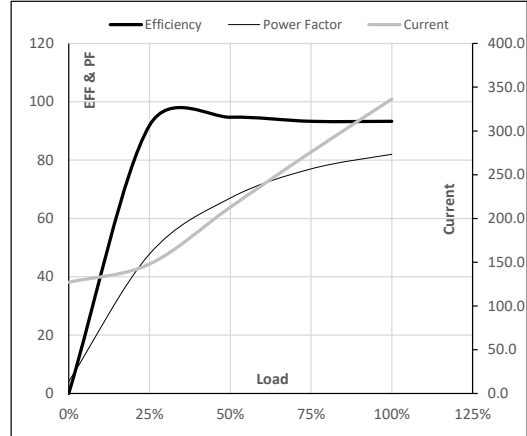
Efficiency Standards	Europe	China	India	Aus/Nz	Brazil	Global IEC
	-	-	IS 12615 : 2018	-	-	-

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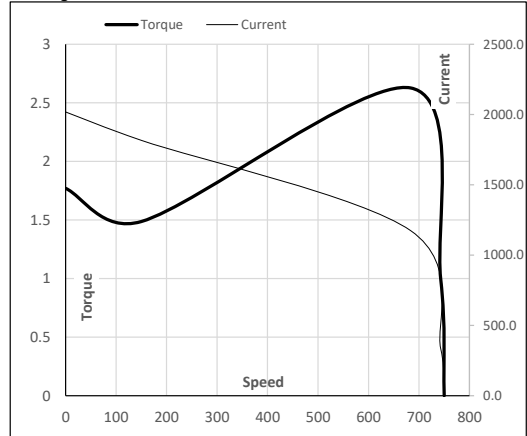
Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m ²]	Weight [kg]
TEFC	415	Δ	50	185	250	336.4	743	244.45	2397.28	IE2	50	S1	1000	12.0967	1949

Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	127.0	147.9	212.9	275.9	336.4	
Torque	Nm	0.0	595.1	1192.9	1793.7	2397.3	
Speed	r/min	750	748	747	745	743	
Efficiency	%	0.0	91.9	94.7	93.3	93.3	
Power Factor	%	4.1	47.8	67.0	77.0	82.0	

Performance vs Load Chart

Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	150	684	743	750
Current	A	2018.5	1816.6	1174.3	336.4	127.0
Torque	pu	1.8	1.5	2.6	1	0

Starting Characteristics Chart

NOTE Refer data sheet for applicable standard and tolerances on performance parameters

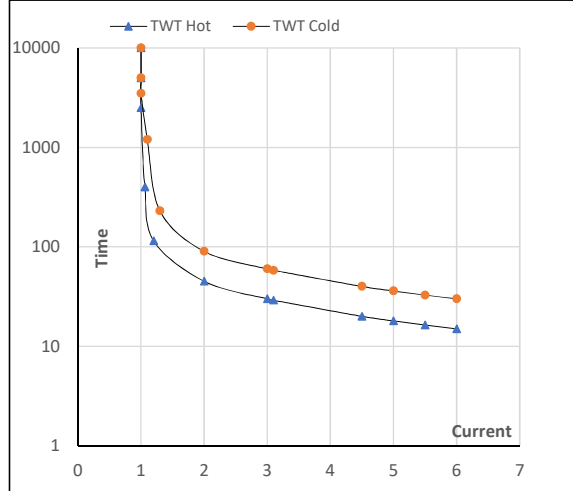
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TEFC	415	Δ	50	185	250	336.4	743	244.45	2397.28	IE2	50	S1	1000	12.0967	1949

Motor Speed Torque Data

Load	FL	I_1	I_2	I_3	I_4	I_5	LR
TWT Hot	s 10000	45	30	25	18	16	15
TWT Cold	s 10000	90	60	50	36	33	30
Current	pu	1	2	4	5	5.5	6

Thermal Characteristics Chart

NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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