# PRODUCT INFORMATION PACKET



Model No: SCA1603A3131GAAD01 Catalog No: SCA1603A3131GAAD01

TerraMAX® Cast Iron Motor, 215 HP, 3 Ph, 50 Hz, 415 V, 1000 RPM, 355M Frame, TEFC



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## Nameplate Specifications

Output HP	215 Hp	Output KW	160.0 kW
Frequency	50 Hz	Voltage	415 V
Current	277.9 A	Speed	991 rpm
Service Factor	1	Phase	3
Efficiency	94.8 %	Power Factor	0.84
Duty	<b>S1</b>	Insulation Class	F
Frame	355M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	50 °C
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE2

# **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	6	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	СЗ	Opp Drive End Bearing	С3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1541 mm	Frame Length	1010 mm
Shaft Diameter	95 mm	Shaft Extension	170 mm
Assembly/Box Mounting	TOP		
Connection Drawing	8442000085	Outline Drawing	0235501830

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

### **NEW DRAWING RELEASE**

GEOMENTRIC TOLERANCE									
	>0~6	±0.1							
LINEAR DIM	>6~30	±0.2							
	>30~120	±0.3							



# NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







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U	Δ/Υ	f	Р	Р	1	n	Т	IE	9	% EFF a	t load	t	PF	at lo	ad	I <sub>A</sub> /I <sub>N</sub>	$T_A/T_N$	$T_K/T_N$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
415	Δ	50	160	215	279.5	991	1545.38	IE2	-	94.8	94.8	95.6	0.84	0.81	0.72	5.5	1.9	2.5

Motor type	SCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	355M	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +50	°C
Temperature rise (by resist	ance) 70 [ Class B ]	K
Altitude above sea level	1000	meter
Hazardous area classification	on NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6322 C3 / 6322 C3	
Lubrication method	Regreasable	
Type of grease	Shell Gadus S5 V100 or Equivalent	

IP 55	
IM B35	
IC 411	
1651	kg
1696	kg
8.5699	kgm²
Customer to Provide	
2.8	mm/s
70	dB(A)
2/3/4	
DOL	
Direct	
20/40	S
Bi-directional	
Clockwise form DE	
RAL 5014	
-	
-	
-	
TOP	
3C x 300mm <sup>2</sup> /4 x M63 x 1.5	
	IM B35 IC 411 1651 1696 8.5699 Customer to Provide 2.8 70 2/3/4 DOL Direct 20/40 Bi-directional Clockwise form DE RAL 5014  TOP

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_K/T_N$  - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	_	IS 12615 : 2018	-	-	_

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<sup>\*</sup> Voltage, Frequency and combine variation are as per IEC60034-1

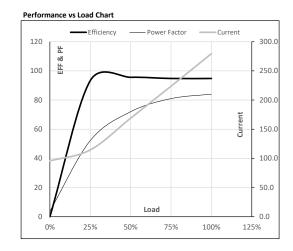




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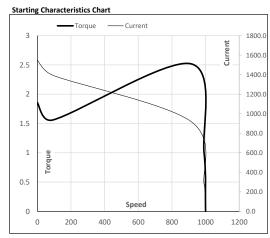
Enclosure	U	Δ/Υ	f	Р	Р	1	n	Т	T	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	415	Δ	50	160	215	279.5	991	157.58	1545.38	IE2	50	S1	1000	8.5699	1651

Motor Load Dat	ta						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	95.7	114.5	168.9	223.8	279.5	
Torque	Nm	0.0	383.7	769.0	1156.1	1545.4	
Speed	r/min	1000	998	996	993	991	
Efficiency	%	0.0	93.3	95.6	94.8	94.8	
Power Factor	%	3.8	52.2	72.0	81.0	84.0	



#### Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	91	912	991	1000	
Current	Α	1550.1	1395.1	922.5	279.5	95.7	
Torque	pu	1.9	1.6	2.5	1	0	



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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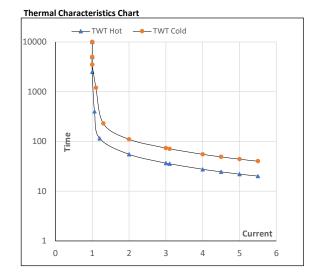




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Enclosure	U	Δ/Υ	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m²]	[kg]
TEFC	415	Δ	50	160	215	279.5	991	157.58	1545.38	IE2	50	S1	1000	8.5699	1651

Motor Speed Torque Data								
Load		FL	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	$I_4$	I <sub>5</sub>	LR
TWT Hot	S	10000	55	37	28	24	22	20
TWT Cold	S	10000	110	73	55	49	44	40
Current	pu	1	2	3	4	4.5	5	5.5



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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