PRODUCT INFORMATION PACKET

Model No: SCA1603A3123GAAD01 Catalog No: SCA1603A3123GAAD01 TerraMAX® Cast Iron Motor, 215 HP, 3 Ph, 50 Hz, 415 V, 1000 RPM, 355M Frame, TEFC



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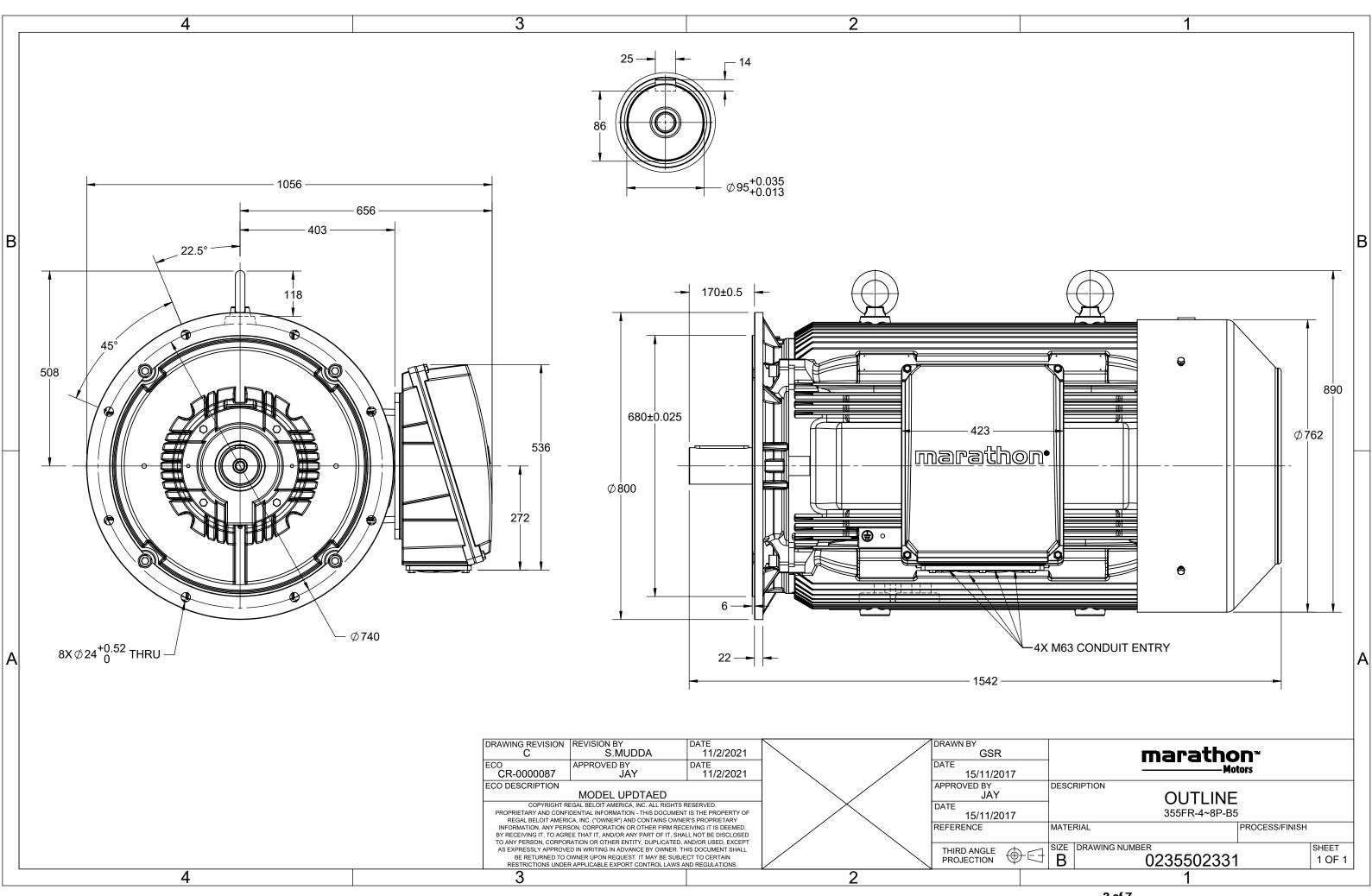
Nameplate Specifications

Output HP	215 Hp	Output KW	160.0 kW
Frequency	50 Hz	Voltage	415 V
Current	277.9 A	Speed	991 rpm
Service Factor	1	Phase	3
Efficiency	94.8 %	Power Factor	0.84
Duty	S1	Insulation Class	F
Frame	355M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	Ne Desta de s		
	No Protection	Ambient Temperature	50 °C
Drive End Bearing Size	6322	Ambient Temperature Opp Drive End Bearing Size	6322
		· · ·	
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	6	Rotation	Bi-Directional	
Mounting	B5	Motor Orientation	Horizontal	
Drive End Bearing	C3	Opp Drive End Bearing	СЗ	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	1542 mm	Frame Length	1010 mm	
Shaft Diameter	95 mm	Shaft Extension	170 mm	
Assembly/Box Mounting	SIDE			
Outline Drawing	0235502331	Connection Drawing	8442000085	

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U	Δ / Y	f	Р	Р	1	n	т	IE	G	% EFF a	t load	ł	PF	at lo	ad	I _A /I _N		T _K /T _N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]				3/4FL			3/4FL		[pu]	[pu]	[pu]
415	Δ	50	160	215	279.5	991	1545.38	IE2	-	94.8	94.8	95.6	0.84	0.81	0.72	5.5	1.9	2.5

Motor type	SCA		Degree of protection	IP 55	
Enclosure	TEFC		Mounting type	IM B5	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	355M		Motor weight - approx.	1606	kg
Duty	S1		Gross weight - approx.	1651	kg
Voltage variation *	± 10%		Motor inertia	8.5699	kgm ²
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.8	mm/s
Design	Ν		Noise level (1meter distance from moto	or) 70	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +50	°C	Type of coupling	Direct	
Temperature rise (by resistanc	e) 70 [Class B]	к	LR withstand time (hot/cold)	20/40	s
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	-	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6322 C3 / 6322 C3		Terminal box position	RHS	
Lubrication method	Regreasable		Maximum cable size/conduit size 18	R x 3C x 300mm²/4 x M63 x 1.5	
Type of grease	Shell Gadus S5 V100 or Equivalent		Auxiliary terminal box	Available on Request	

 $I_{\text{A}}/I_{\text{N}}$ - Locked Rotor Current / Rated Current

 T_A/T_N - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.										
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC				
Standards	-	-	IS 12615 : 2018	-	-					

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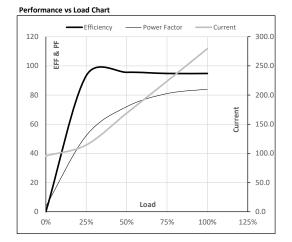
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Model No. SCA1603A3123GAAD01

Enclosure	U	Δ / Y	f	Р	Р	Ι	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	160	215	279.5	991	157.58	1545.38	IE2	50	S1	1000	8.5699	1606

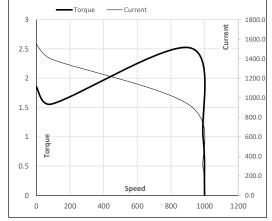
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	95.7	114.5	168.9	223.8	279.5	
Torque	Nm	0.0	383.7	769.0	1156.1	1545.4	
Speed	r/min	1000	998	996	993	991	
Efficiency	%	0.0	93.3	95.6	94.8	94.8	
Power Factor	%	3.8	52.2	72.0	81.0	84.0	



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	91	912	991	1000	
Current	А	1550.1	1395.1	922.5	279.5	95.7	
Torque	pu	1.9	1.6	2.5	1	0	

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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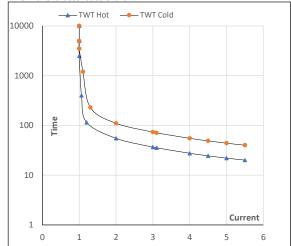
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Enclosure	U	Δ/Υ	f	Р	Р	I	n	т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	160	215	279.5	991	157.58	1545.38	IE2	50	S1	1000	8.5699	1606

Motor Speed Torque Data

Load		FL	I_1	I ₂	I ₃	I ₄	I ₅	LR
TWT Hot	s	10000	55	37	28	24	22	20
TWT Cold	s	10000	110	73	55	49	44	40
Current	pu	1	2	3	4	4.5	5	5.5

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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