PRODUCT INFORMATION PACKET

Model No: SCA1604A3131GAAD01 Catalog No: SCA1604A3131GAAD01 TerraMAX® Cast Iron Motor, 215 HP, 3 Ph, 50 Hz, 415 V, 750 RPM, 355M Frame, TEFC



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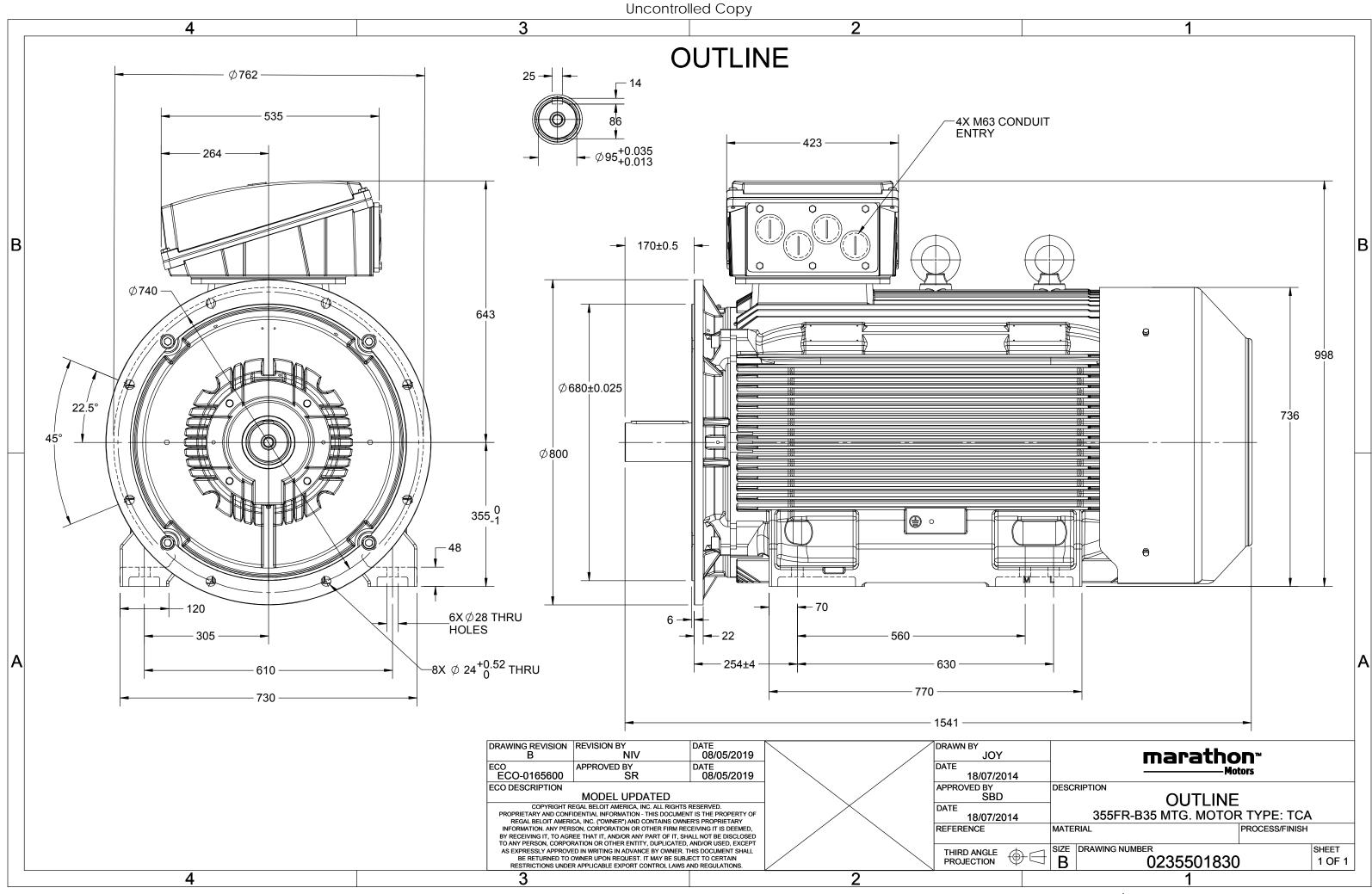
Nameplate Specifications

Output HP	215 Hp	Output KW	160.0 kW
Frequency	50 Hz	Voltage	415 V
Current	301.3 A	Speed	743 rpm
Service Factor	1	Phase	3
Efficiency	93 %	Power Factor	0.7943
Duty	S1	Insulation Class	F
Frame	355M	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	355M No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	50 °C
Thermal Protection Drive End Bearing Size	No Protection 6322	Ambient Temperature Opp Drive End Bearing Size	50 °C 6322

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	8	Rotation	Bi-Directional	
Mounting	B35	Motor Orientation	Horizontal	
Drive End Bearing	C3	Opp Drive End Bearing	СЗ	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	1541 mm	Frame Length	1010 mm	
Shaft Diameter	95 mm	Shaft Extension	170 mm	
Assembly/Box Mounting	ТОР			
Outline Drawing	0235501830	Connection Drawing	8442000085	

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TerraMAX[®]

Model No. SCA1604A3131GAAD01

U	Δ / Y	f	Р	Р	I	n	Т	IE	9	% EFF a	t load	ł	PF	at lo	bad	I_A/I_N	T_A/T_N	$T_{\rm K}/T_{\rm N}$
(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
415	Δ	50	160	215	301.9	743	2061.606	IE2	-	93.0	93.0	94.4	0.80	0.75	0.64	6.0	1.8	2.7

Ance of proceedingsTEFCMounting typeIM B35Frame MaterialCast IronCooling methodIC 411Frame MaterialCast IronCooling methodIC 411Frame MaterialS1Gross weight - approx.1817kgDutyS1Gross weight - approx.1862kgVoltage variation *± 10%Load inertiaCustomer to ProvideCombined variation *10%Vibration level2.8mm/sDesignNNoise level (1meter distance from motor)65dB(A)Service factor1.0No. of starts hot/cold/Equally spread2/3/4Insulation classFStarting methodDOLAmbient temperature-20 to +50°CType of couplingDirectTemperature rise (by resistance)70 [Class B]KLR withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalHazardous area classificationNAPaint shadeRAL 5014Gas groupNAAccessoriesTemperature classNAAccessory - 1Gas groupAnti-friction ballAccessory - 3DE / NDE bearing6322 C3 / 6322 C36322 C3Lubrication methodRegreaseableMaximur cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5						
Frame MaterialCast fromCooling methodIC 411Frame MaterialCast fromCooling methodIC 411Frame Size355MMotor weight - approx.1817kgDutyS1Gross weight - approx.1862kgVoltage variation *± 10%Motor inertia10.5659kgm²Frequency variation *± 5%Load inertiaCustomer to ProvideCombined variation *10%Vibration level2.8mm/sDesignNNosie level (1meter distance from motor)65dB(A)Service factor1.0No. of starts hot/cold/Equally spread2/3/4Insulation classFStarting methodDOLAmbient temperature-20 to +50°CType of couplingDirectTemperature rise (by resistance)70 [Class B]KLR withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalHazardous area classificationNAStandard rotationClockwise form DEZone classificationNAAccessory - 1-Gas groupNAAccessory - 2-Gea groupNAAccessory - 2-DE / NDE bearing6322 C3 / 6322 C3-Terminal box positionLubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5	Motor type	SCA		Degree of protection	IP 55	
Frame size355MMotor weight - approx.1817kgDutyS1Gross weight - approx.1862kgVoltage variation *± 10%Motor inertia10.5659kgm²Frequency variation *± 5%Load inertiaCustomer to ProvideCombined variation *10%Vibration level2.8mm/sDesignNNoise level (1meter distance from motor)65dB(A)Service factor1.0No. of starts hot/cold/Equally spread2/3/4Insulation classFStarting methodDOLAmbient temperature-20 to +50°CType of couplingDirectTemperature rise (by resistance)70 [Class B]KLR withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalsLazardous area classificationNAStandard rotationClockwise form DEZone classificationNAAccessoriesAccessory - 1-Temperature classNAAccessory - 2-Gas groupNAAccessory - 3-DE / NDE bearing6322 C3 / 6322 C3FAccessory - 3-Lubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5	Enclosure	TEFC		Mounting type	IM B35	
Induct of the productIndex with the productIndex with the productIndex with the productDuty\$1Gross weight - approx.1862kgVoltage variation *± 10%Customer to ProvidekgFrequency variation *10%Load inertiaCustomer to ProvideCombined variation *10%Vibration level2.8mm/sDesignNNo. of starts hot/cold/Equally spread2/3/4dB(A)Service factor1.0No. of starts hot/cold/Equally spread2/3/4dB(A)Insulation classFStarting methodDOLAmbient temperature-20 to +50°CType of couplingDirectTemperature rise (by resistance)70 [Class B]KKR withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalsZone classificationNAStandard rotationClockwise form DEAgaryonNAAccessoriesAccessoriesTemperature classNAAccessory - 1-Gas groupANAAccessory - 2-De / NDE bearing6322 C3 / 6322 C3Gasz C3 / 6322 C3Terminal box positionTOPLubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5	Frame Material	Cast Iron		Cooling method	IC 411	
Voltage variation *± 10%Motor inertia10.5659kgm²Frequency variation *10%Load inertiaCustomer to ProvideCombined variation *10%Vibration level2.8mm/sDesignNNoise level (1meter distance from motor)65dB(A)Noise level (1meter distance from motor)65dB(A)Insulation classFStarting methodDOLInsulation classFStarting methodDOLTemperature rise (by resistance)70 [Class B]KLR withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalZone classificationNAPaint shadeRAL 5014Gas groupNAAccessoriesTemperature classNAAccessory - 1-Accessory - 2-Accessory - 3-DE / NDE bearing6322 C 3 / 6322 C 3Terminal box positionTOPLubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5	Frame size	355M		Motor weight - approx.	1817	kg
Frequency variation *± 5%Load inertiaCustomer to ProvideCombined variation *10%Vibration level2.8mm/sDesignNNoise level (1meter distance from motor)65dB(A)Service factor1.0No. of starts hot/cold/Equally spread2/3/410%Insulation classFStarting methodDOL1015/30sAmbient temperature-20 to +50°CType of couplingDirectsTemperature rise (by resistance)70 [Class B]KIk withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalsZone classificationNAPaint shadeRAL 5014sGas groupNAAccessoriessAccessoriessTemperature classNAAccessory - 1-sRotor typeAnti-friction ballAccessory - 3-sDE / NDE bearing6322 C3 / 6322 C3Terminal box positionTOPsLubrication methodRegreaseableMaximum cable size/conduit size18 x3 x300m²/4 x M3 x1.5	Duty	S1		Gross weight - approx.	1862	kg
Combined variation10%Vibration2.8mm/sCombined variation *10%Vibration level2.8mm/sDesignNNoise level (1meter distance from motor)65dB(A)Service factor1.0No. of starts hot/cold/Equally spread2/3/4Insulation classFStarting methodDOLAmbient temperature-20 to +50°CType of couplingDirectTemperature rise (by resistance)70 [Class B]KLR withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalsZone classificationNAStandard rotationClockwise form DEGas groupNAAccessoriesRotor typeAluminum Die castAccessory - 1-Bearing typeAnti-friction ballAccessory - 3-Lubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5	Voltage variation *	± 10%		Motor inertia	10.5659	kgm ²
DesignNInstruction65M(B)DesignNNoise level (1meter distance from motor)65dB(A)Service factor1.0No. of starts hot/cold/Equally spread2/3/4Insulation classFStarting methodDOLAmbient temperature-20 to +50°CType of couplingDirectTemperature rise (by resistance)70 [Class B]KLR withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalsZone classificationNAStandard rotationClockwise form DEZone classificationNAAccessoriesGas groupNAAccessory - 1-Rotor typeAluminum Die castAccessory - 2-Bearing typeAnti-friction ballAccessory - 3-Lubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5	Frequency variation *	± 5%		Load inertia	Customer to Provide	
Service factor1.0No. of starts hot/cold/Equally spread2/3/4Insulation classFStarting methodDOLAmbient temperature-20 to +50°CType of couplingDirectTemperature rise (by resistance)70 [Class B]KLR withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalsZone classificationNAStandard rotationClockwise form DEZone classificationNAAccessoriessTemperature classNAAccessory - 1-Gas groupAnti-friction ballAccessory - 3-DE / NDE bearing6322 C3 / 6322 C3Terminal box positionTOPLubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5	Combined variation *	10%		Vibration level	2.8	mm/s
Insulation classFInformation (special (sp	Design	Ν		Noise level (1meter distance from mot	or) 65	dB(A)
Ambient temperature-20 to +50°CType of couplingDirectTemperature rise (by resistance)70 [Class B]KLR withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalsHazardous area classificationNAStandard rotationClockwise form DEZone classificationNAAccessoriessGas groupNAAccessory - 1-Rotor typeAnti-friction ballAccessory - 2-Bearing typeAnti-friction ballAccessory - 3-DE / NDE bearing6322 C3 / 6322 C3Terminal box positionTOPLubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5	Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Temperature rise (by resistance)70 [Class B]KI.R withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalHazardous area classificationNAStandard rotationClockwise form DEZone classificationNAPaint shadeRAL 5014Gas groupNAAccessoriesTemperature classNAAccessory - 1-Rotor typeAnti-friction ballAccessory - 2-DE / NDE bearing6322 C3 / 6322 C3Terminal box positionTOPLubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5	Insulation class	F		Starting method	DOL	
Altitude above sea level1000meterDirection of rotationBi-directionalHazardous area classificationNAStandard rotationClockwise form DEZone classificationNAPaint shadeRAL 5014Gas groupNAAccessoriesClockwise form DETemperature classNAAccessory - 1-Rotor typeAluminum Die castAccessory - 2-Bearing typeAnti-friction ballAccessory - 3-DE / NDE bearingG322 C3 / G322 C3Terminal box positionTOPLubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x MG3 x 1.5	Ambient temperature	-20 to +50	°C	Type of coupling	Direct	
Hater block blockNAStandard rotationClockwise form DEHazardous area classificationNAStandard rotationClockwise form DEZone classificationNAPaint shadeRAL 5014Gas groupNAAccessoriesClockwise form DETemperature classNAAccessory - 1-Rotor typeAluminum Die castAccessory - 2-Bearing typeAnti-friction ballAccessory - 3-DE / NDE bearingG322 C3 / G322 C3Terminal box positionTOPLubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5	Temperature rise (by resistance	ce) 70 [Class B]	к	LR withstand time (hot/cold)	15/30	S
Zone classificationNAPaint shadeRAL 5014Gas groupNAAccessoriesTemperature classNAAccessory - 1Rotor typeAluminum Die castAccessory - 2Bearing typeAnti-friction ballAccessory - 3DE / NDE bearingG322 C3 / G322 C3Terminal box positionTOPLubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5	Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Gas groupNAAccessoriesTemperature classNAAccessory - 1Rotor typeAluminum Die castAccessory - 2Bearing typeAnti-friction ballAccessory - 3DE / NDE bearing6322 C3 / 6322 C3Terminal box positionTOPLubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5	Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Temperature classNAAccessory - 1-Rotor typeAluminum Die castAccessory - 2-Bearing typeAnti-friction ballAccessory - 3-DE / NDE bearing6322 C3 / 6322 C3Terminal box positionTOPLubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5	Zone classification	NA		Paint shade	RAL 5014	
Rotor typeAluminum Die castAccessory - 2Bearing typeAnti-friction ballAccessory - 3DE / NDE bearing6322 C3 / 6322 C3Terminal box positionTOPLubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5	Gas group	NA		Accessories		
Bearing type Anti-friction ball Accessory - 3 DE / NDE bearing 6322 C3 / 6322 C3 Terminal box position TOP Lubrication method Regreaseable Maximum cable size/conduit size 1R x 3C x 300mm²/4 x M63 x 1.5	Temperature class	NA		Accessory - 1	-	
DE / NDE bearing 6322 C3 / 6322 C3 Terminal box position TOP Lubrication method Regreaseable Maximum cable size/conduit size 1R x 3C x 300mm²/4 x M63 x 1.5	Rotor type	Aluminum Die cast		Accessory - 2	-	
Lubrication method Regreaseable Maximum cable size/conduit size 1R x 3C x 300mm²/4 x M63 x 1.5	Bearing type	Anti-friction ball		Accessory - 3	-	
	DE / NDE bearing	6322 C3 / 6322 C3		Terminal box position	TOP	
Type of grease Shell Gadus S5 V100 or Equivalent Auxiliary terminal box Available on Request	Lubrication method	Regreaseable		Maximum cable size/conduit size 1	R x 3C x 300mm²/4 x M63 x 1.5	
	Type of grease	Shell Gadus S5 V100 or Equivalent		Auxiliary terminal box	Available on Request	

 $\rm I_A/I_N$ - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

 $T_{\rm A}/T_{\rm N}$ - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combined variation are as per IEC60034-1

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.									
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC			
Standards	-	-	IS 12615 : 2018	-	-	-			

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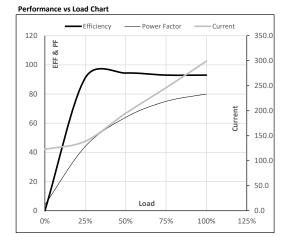
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Model No. SCA1604A3131GAAD01

Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	160	215	299.2	743	210.23	2061.61	IE2	50	S1	1000	10.5659	1817

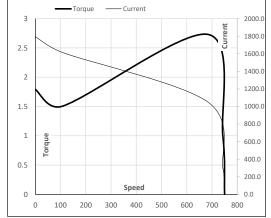
Motor Load Dat	ta						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	122.7	139.0	194.7	246.0	299.2	
Torque	Nm	0.0	511.8	1025.9	1542.4	2061.6	
Speed	r/min	750	748	747	745	743	
Efficiency	%	0.0	91.1	94.4	93.0	93.0	
Power Factor	%	4.1	44.1	64.0	75.0	80.0	



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	107	684	743	750
Current	А	1795.1	1615.6	1051.1	299.2	122.7
Torque	pu	1.8	1.5	2.7	1	0

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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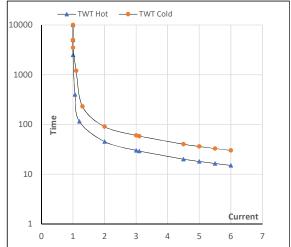
Model No. SCA1604A3131GAAD01

Enclosure	U	Δ / Y	f	Р	Р	I	n	т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	160	215	299.2	743	210.23	2061.61	IE2	50	S1	1000	10.5659	1817

Motor Speed Torque Data

Load		FL	I_1	I ₂	I_3	I_4	I ₅	LR
TWT Hot	S	10000	45	30	25	18	16	15
TWT Cold	S	10000	90	60	50	36	33	30
Current	pu	1	2	3	4	5	5.5	6

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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