PRODUCT INFORMATION PACKET

Model No: SCA1604A3131GAAD01 Catalog No: SCA1604A3131GAAD01 TerraMAX® Cast Iron Motor, 215 HP, 3 Ph, 50 Hz, 415 V, 750 RPM, 355M Frame, TEFC



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marathon®

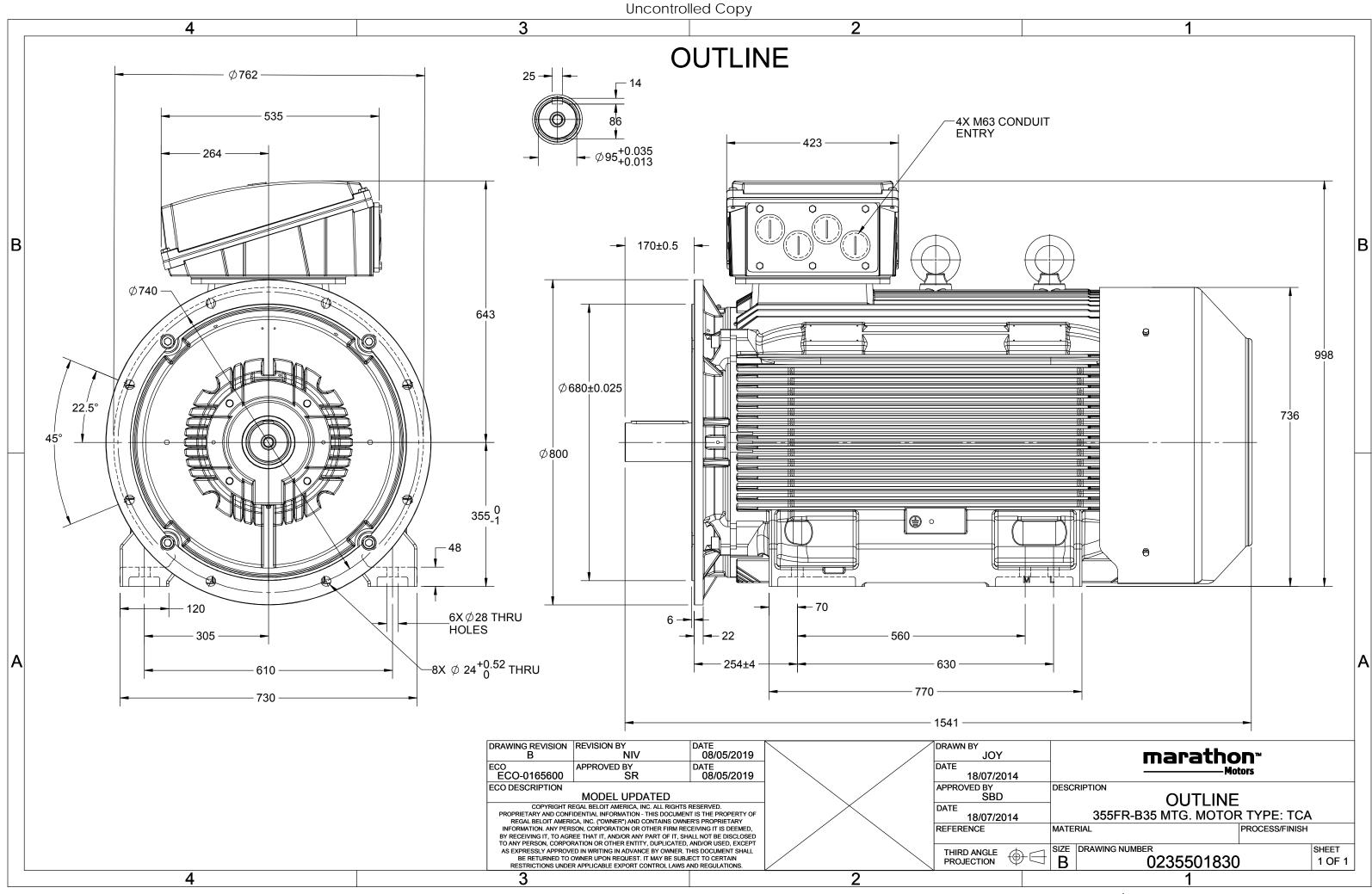
Nameplate Specifications

| Output HP | 215 Hp | Output KW | 160.0 kW |
|--|-----------------------|---|-----------------------------|
| Frequency | 50 Hz | Voltage | 415 V |
| Current | 301.3 A | Speed | 743 rpm |
| Service Factor | 1 | Phase | 3 |
| Efficiency | 93 % | Power Factor | 0.7943 |
| Duty | S1 | Insulation Class | F |
| | | | |
| Frame | 355M | Enclosure | Totally Enclosed Fan Cooled |
| Frame Thermal Protection | 355M No Protection | Enclosure Ambient Temperature | Totally Enclosed Fan Cooled |
| | | | |
| Thermal Protection | No Protection | Ambient Temperature | 50 °C |
| Thermal Protection Drive End Bearing Size | No Protection 6322 | Ambient Temperature Opp Drive End Bearing Size | 50 °C 6322 |

Technical Specifications

| Electrical Type | Squirrel Cage | Starting Method | Direct On Line | |
|-----------------------|---------------|-----------------------|----------------|--|
| Poles | 8 | Rotation | Bi-Directional | |
| Mounting | B35 | Motor Orientation | Horizontal | |
| Drive End Bearing | C3 | Opp Drive End Bearing | СЗ | |
| Frame Material | Cast Iron | Shaft Type | Keyed | |
| Overall Length | 1541 mm | Frame Length | 1010 mm | |
| Shaft Diameter | 95 mm | Shaft Extension | 170 mm | |
| Assembly/Box Mounting | ТОР | | | |
| Outline Drawing | 0235501830 | Connection Drawing | 8442000085 | |

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TerraMAX[®]

Model No. SCA1604A3131GAAD01

| U | Δ / Y | f | Р | Р | I | n | Т | IE | 9 | % EFF a | t load | ł | PF | at lo | bad | I_A/I_N | T_A/T_N | $T_{\rm K}/T_{\rm N}$ |
|-----|--------------|------|------|------|-------|-------|----------|-------|-------|---------|--------|-------|------|-------|-------|-----------|-----------|-----------------------|
| (∨) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [Nm] | Class | 5/4FL | FL | 3/4FL | 1/2FL | FL | 3/4FL | 1/2FL | [pu] | [pu] | [pu] |
| 415 | Δ | 50 | 160 | 215 | 301.9 | 743 | 2061.606 | IE2 | - | 93.0 | 93.0 | 94.4 | 0.80 | 0.75 | 0.64 | 6.0 | 1.8 | 2.7 |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |

| Ance of proceedingsTEFCMounting typeIM B35Frame MaterialCast IronCooling methodIC 411Frame MaterialCast IronCooling methodIC 411Frame MaterialS1Gross weight - approx.1817kgDutyS1Gross weight - approx.1862kgVoltage variation *± 10%Load inertiaCustomer to ProvideCombined variation *10%Vibration level2.8mm/sDesignNNoise level (1meter distance from motor)65dB(A)Service factor1.0No. of starts hot/cold/Equally spread2/3/4Insulation classFStarting methodDOLAmbient temperature-20 to +50°CType of couplingDirectTemperature rise (by resistance)70 [Class B]KLR withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalHazardous area classificationNAPaint shadeRAL 5014Gas groupNAAccessoriesTemperature classNAAccessory - 1Gas groupAnti-friction ballAccessory - 3DE / NDE bearing6322 C3 / 6322 C36322 C3Lubrication methodRegreaseableMaximur cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5 | | | | | | |
|--|---------------------------------|-----------------------------------|-------|--|-------------------------------|------------------|
| Frame MaterialCast fromCooling methodIC 411Frame MaterialCast fromCooling methodIC 411Frame Size355MMotor weight - approx.1817kgDutyS1Gross weight - approx.1862kgVoltage variation *± 10%Motor inertia10.5659kgm²Frequency variation *± 5%Load inertiaCustomer to ProvideCombined variation *10%Vibration level2.8mm/sDesignNNosie level (1meter distance from motor)65dB(A)Service factor1.0No. of starts hot/cold/Equally spread2/3/4Insulation classFStarting methodDOLAmbient temperature-20 to +50°CType of couplingDirectTemperature rise (by resistance)70 [Class B]KLR withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalHazardous area classificationNAStandard rotationClockwise form DEZone classificationNAAccessory - 1-Gas groupNAAccessory - 2-Gea groupNAAccessory - 2-DE / NDE bearing6322 C3 / 6322 C3-Terminal box positionLubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5 | Motor type | SCA | | Degree of protection | IP 55 | |
| Frame size355MMotor weight - approx.1817kgDutyS1Gross weight - approx.1862kgVoltage variation *± 10%Motor inertia10.5659kgm²Frequency variation *± 5%Load inertiaCustomer to ProvideCombined variation *10%Vibration level2.8mm/sDesignNNoise level (1meter distance from motor)65dB(A)Service factor1.0No. of starts hot/cold/Equally spread2/3/4Insulation classFStarting methodDOLAmbient temperature-20 to +50°CType of couplingDirectTemperature rise (by resistance)70 [Class B]KLR withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalsLazardous area classificationNAStandard rotationClockwise form DEZone classificationNAAccessoriesAccessory - 1-Temperature classNAAccessory - 2-Gas groupNAAccessory - 3-DE / NDE bearing6322 C3 / 6322 C3FAccessory - 3-Lubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5 | Enclosure | TEFC | | Mounting type | IM B35 | |
| Induct of the productIndex with the productIndex with the productIndex with the productDuty\$1Gross weight - approx.1862kgVoltage variation *± 10%Customer to ProvidekgFrequency variation *10%Load inertiaCustomer to ProvideCombined variation *10%Vibration level2.8mm/sDesignNNo. of starts hot/cold/Equally spread2/3/4dB(A)Service factor1.0No. of starts hot/cold/Equally spread2/3/4dB(A)Insulation classFStarting methodDOLAmbient temperature-20 to +50°CType of couplingDirectTemperature rise (by resistance)70 [Class B]KKR withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalsZone classificationNAStandard rotationClockwise form DEAgaryonNAAccessoriesAccessoriesTemperature classNAAccessory - 1-Gas groupANAAccessory - 2-De / NDE bearing6322 C3 / 6322 C3Gasz C3 / 6322 C3Terminal box positionTOPLubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5 | Frame Material | Cast Iron | | Cooling method | IC 411 | |
| Voltage variation *± 10%Motor inertia10.5659kgm²Frequency variation *10%Load inertiaCustomer to ProvideCombined variation *10%Vibration level2.8mm/sDesignNNoise level (1meter distance from motor)65dB(A)Noise level (1meter distance from motor)65dB(A)Insulation classFStarting methodDOLInsulation classFStarting methodDOLTemperature rise (by resistance)70 [Class B]KLR withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalZone classificationNAPaint shadeRAL 5014Gas groupNAAccessoriesTemperature classNAAccessory - 1-Accessory - 2-Accessory - 3-DE / NDE bearing6322 C 3 / 6322 C 3Terminal box positionTOPLubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5 | Frame size | 355M | | Motor weight - approx. | 1817 | kg |
| Frequency variation *± 5%Load inertiaCustomer to ProvideCombined variation *10%Vibration level2.8mm/sDesignNNoise level (1meter distance from motor)65dB(A)Service factor1.0No. of starts hot/cold/Equally spread2/3/410%Insulation classFStarting methodDOL1015/30sAmbient temperature-20 to +50°CType of couplingDirectsTemperature rise (by resistance)70 [Class B]KIk withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalsZone classificationNAPaint shadeRAL 5014sGas groupNAAccessoriessAccessoriessTemperature classNAAccessory - 1-sRotor typeAnti-friction ballAccessory - 3-sDE / NDE bearing6322 C3 / 6322 C3Terminal box positionTOPsLubrication methodRegreaseableMaximum cable size/conduit size18 x3 x300m²/4 x M3 x1.5 | Duty | S1 | | Gross weight - approx. | 1862 | kg |
| Combined variation10%Vibration2.8mm/sCombined variation *10%Vibration level2.8mm/sDesignNNoise level (1meter distance from motor)65dB(A)Service factor1.0No. of starts hot/cold/Equally spread2/3/4Insulation classFStarting methodDOLAmbient temperature-20 to +50°CType of couplingDirectTemperature rise (by resistance)70 [Class B]KLR withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalsZone classificationNAStandard rotationClockwise form DEGas groupNAAccessoriesRotor typeAluminum Die castAccessory - 1-Bearing typeAnti-friction ballAccessory - 3-Lubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5 | Voltage variation * | ± 10% | | Motor inertia | 10.5659 | kgm ² |
| DesignNInstruction65M(B)DesignNNoise level (1meter distance from motor)65dB(A)Service factor1.0No. of starts hot/cold/Equally spread2/3/4Insulation classFStarting methodDOLAmbient temperature-20 to +50°CType of couplingDirectTemperature rise (by resistance)70 [Class B]KLR withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalsZone classificationNAStandard rotationClockwise form DEZone classificationNAAccessoriesGas groupNAAccessory - 1-Rotor typeAluminum Die castAccessory - 2-Bearing typeAnti-friction ballAccessory - 3-Lubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5 | Frequency variation * | ± 5% | | Load inertia | Customer to Provide | |
| Service factor1.0No. of starts hot/cold/Equally spread2/3/4Insulation classFStarting methodDOLAmbient temperature-20 to +50°CType of couplingDirectTemperature rise (by resistance)70 [Class B]KLR withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalsZone classificationNAStandard rotationClockwise form DEZone classificationNAAccessoriessTemperature classNAAccessory - 1-Gas groupAnti-friction ballAccessory - 3-DE / NDE bearing6322 C3 / 6322 C3Terminal box positionTOPLubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5 | Combined variation * | 10% | | Vibration level | 2.8 | mm/s |
| Insulation classFInformation (special (sp | Design | Ν | | Noise level (1meter distance from mot | or) 65 | dB(A) |
| Ambient temperature-20 to +50°CType of couplingDirectTemperature rise (by resistance)70 [Class B]KLR withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalsHazardous area classificationNAStandard rotationClockwise form DEZone classificationNAAccessoriessGas groupNAAccessory - 1-Rotor typeAnti-friction ballAccessory - 2-Bearing typeAnti-friction ballAccessory - 3-DE / NDE bearing6322 C3 / 6322 C3Terminal box positionTOPLubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5 | Service factor | 1.0 | | No. of starts hot/cold/Equally spread | 2/3/4 | |
| Temperature rise (by resistance)70 [Class B]KI.R withstand time (hot/cold)15/30sAltitude above sea level1000meterDirection of rotationBi-directionalHazardous area classificationNAStandard rotationClockwise form DEZone classificationNAPaint shadeRAL 5014Gas groupNAAccessoriesTemperature classNAAccessory - 1-Rotor typeAnti-friction ballAccessory - 2-DE / NDE bearing6322 C3 / 6322 C3Terminal box positionTOPLubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5 | Insulation class | F | | Starting method | DOL | |
| Altitude above sea level1000meterDirection of rotationBi-directionalHazardous area classificationNAStandard rotationClockwise form DEZone classificationNAPaint shadeRAL 5014Gas groupNAAccessoriesClockwise form DETemperature classNAAccessory - 1-Rotor typeAluminum Die castAccessory - 2-Bearing typeAnti-friction ballAccessory - 3-DE / NDE bearingG322 C3 / G322 C3Terminal box positionTOPLubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x MG3 x 1.5 | Ambient temperature | -20 to +50 | °C | Type of coupling | Direct | |
| Hater block blockNAStandard rotationClockwise form DEHazardous area classificationNAStandard rotationClockwise form DEZone classificationNAPaint shadeRAL 5014Gas groupNAAccessoriesClockwise form DETemperature classNAAccessory - 1-Rotor typeAluminum Die castAccessory - 2-Bearing typeAnti-friction ballAccessory - 3-DE / NDE bearingG322 C3 / G322 C3Terminal box positionTOPLubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5 | Temperature rise (by resistance | ce) 70 [Class B] | к | LR withstand time (hot/cold) | 15/30 | S |
| Zone classificationNAPaint shadeRAL 5014Gas groupNAAccessoriesTemperature classNAAccessory - 1Rotor typeAluminum Die castAccessory - 2Bearing typeAnti-friction ballAccessory - 3DE / NDE bearingG322 C3 / G322 C3Terminal box positionTOPLubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5 | Altitude above sea level | 1000 | meter | Direction of rotation | Bi-directional | |
| Gas groupNAAccessoriesTemperature classNAAccessory - 1Rotor typeAluminum Die castAccessory - 2Bearing typeAnti-friction ballAccessory - 3DE / NDE bearing6322 C3 / 6322 C3Terminal box positionTOPLubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5 | Hazardous area classification | NA | | Standard rotation | Clockwise form DE | |
| Temperature classNAAccessory - 1-Rotor typeAluminum Die castAccessory - 2-Bearing typeAnti-friction ballAccessory - 3-DE / NDE bearing6322 C3 / 6322 C3Terminal box positionTOPLubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5 | Zone classification | NA | | Paint shade | RAL 5014 | |
| Rotor typeAluminum Die castAccessory - 2Bearing typeAnti-friction ballAccessory - 3DE / NDE bearing6322 C3 / 6322 C3Terminal box positionTOPLubrication methodRegreaseableMaximum cable size/conduit size1R x 3C x 300mm²/4 x M63 x 1.5 | Gas group | NA | | Accessories | | |
| Bearing type Anti-friction ball Accessory - 3 DE / NDE bearing 6322 C3 / 6322 C3 Terminal box position TOP Lubrication method Regreaseable Maximum cable size/conduit size 1R x 3C x 300mm²/4 x M63 x 1.5 | Temperature class | NA | | Accessory - 1 | - | |
| DE / NDE bearing 6322 C3 / 6322 C3 Terminal box position TOP Lubrication method Regreaseable Maximum cable size/conduit size 1R x 3C x 300mm²/4 x M63 x 1.5 | Rotor type | Aluminum Die cast | | Accessory - 2 | - | |
| Lubrication method Regreaseable Maximum cable size/conduit size 1R x 3C x 300mm²/4 x M63 x 1.5 | Bearing type | Anti-friction ball | | Accessory - 3 | - | |
| | DE / NDE bearing | 6322 C3 / 6322 C3 | | Terminal box position | TOP | |
| Type of grease Shell Gadus S5 V100 or Equivalent Auxiliary terminal box Available on Request | Lubrication method | Regreaseable | | Maximum cable size/conduit size 1 | R x 3C x 300mm²/4 x M63 x 1.5 | |
| | Type of grease | Shell Gadus S5 V100 or Equivalent | | Auxiliary terminal box | Available on Request | |

 $\rm I_A/I_N$ - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

 $T_{\rm A}/T_{\rm N}$ - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combined variation are as per IEC60034-1

| Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures. | | | | | | | | | |
|---|--------|-------|-----------------|--------|--------|------------|--|--|--|
| Efficiency | Europe | China | India | Aus/Nz | Brazil | Global IEC | | | |
| Standards | - | - | IS 12615 : 2018 | - | - | - | | | |

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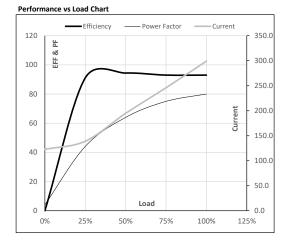
marathon[®]



Model No. SCA1604A3131GAAD01

| Enclosure | U | Δ / Y | f | Р | Р | I | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|--------------|------|------|------|-------|-------|--------|---------|-------|------|------|-----------|----------------------|--------|
| | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 415 | Δ | 50 | 160 | 215 | 299.2 | 743 | 210.23 | 2061.61 | IE2 | 50 | S1 | 1000 | 10.5659 | 1817 |
| | | | | | | | | | | | | | | | |

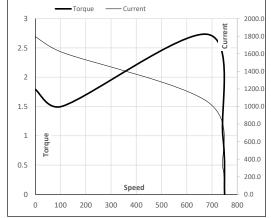
| Motor Load Dat | ta | | | | | | |
|----------------|-------|-------|-------|--------|--------|--------|-------|
| Load Point | | NL | 1/4FL | 1/2FL | 3/4FL | FL | 5/4FL |
| Current | А | 122.7 | 139.0 | 194.7 | 246.0 | 299.2 | |
| Torque | Nm | 0.0 | 511.8 | 1025.9 | 1542.4 | 2061.6 | |
| Speed | r/min | 750 | 748 | 747 | 745 | 743 | |
| Efficiency | % | 0.0 | 91.1 | 94.4 | 93.0 | 93.0 | |
| Power Factor | % | 4.1 | 44.1 | 64.0 | 75.0 | 80.0 | |



Motor Speed Torque Data

| Load Point | | LR | P-Up | BD | Rated | NL |
|------------|-------|--------|--------|--------|-------|-------|
| Speed | r/min | 0 | 107 | 684 | 743 | 750 |
| Current | А | 1795.1 | 1615.6 | 1051.1 | 299.2 | 122.7 |
| Torque | pu | 1.8 | 1.5 | 2.7 | 1 | 0 |

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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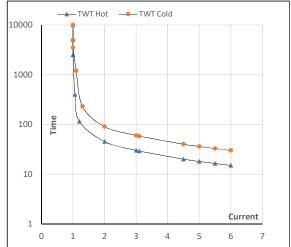
Model No. SCA1604A3131GAAD01

| Enclosure | U | Δ / Y | f | Р | Р | I | n | т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|--------------|------|------|------|-------|-------|--------|---------|-------|------|------|-----------|----------------------|--------|
| | (∨) | Conn | [Hz] | [kW] | [hp] | [A] | [rpm] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 415 | Δ | 50 | 160 | 215 | 299.2 | 743 | 210.23 | 2061.61 | IE2 | 50 | S1 | 1000 | 10.5659 | 1817 |
| | | | | | | | | | | | | | | | |

Motor Speed Torque Data

| Load | | FL | I_1 | I ₂ | I_3 | I_4 | I ₅ | LR |
|----------|----|-------|-------|----------------|-------|-------|----------------|----|
| TWT Hot | S | 10000 | 45 | 30 | 25 | 18 | 16 | 15 |
| TWT Cold | S | 10000 | 90 | 60 | 50 | 36 | 33 | 30 |
| Current | pu | 1 | 2 | 3 | 4 | 5 | 5.5 | 6 |
| | | | | | | | | |

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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