# PRODUCT INFORMATION PACKET



Model No: SCA1604A3123GAAD01 Catalog No: SCA1604A3123GAAD01

TerraMAX® Cast Iron Motor, 215 HP, 3 Ph, 50 Hz, 415 V, 750 RPM, 355M Frame, TEFC



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# Nameplate Specifications

Output HP	215 Hp	Output KW	160.0 kW
Frequency	50 Hz	Voltage	415 V
Current	301.3 A	Speed	743 rpm
Service Factor	1	Phase	3
Efficiency	93 %	Power Factor	0.7943
Duty	S1	Insulation Class	F
Frame	355M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	50 °C
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE2

# **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	B5	Motor Orientation	Horizontal
Drive End Bearing	С3	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1542 mm	Frame Length	1010 mm
Shaft Diameter	95 mm	Shaft Extension	170 mm
Assembly/Box Mounting	ТОР		
Connection Drawing	8442000085	Outline Drawing	0235501831

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

### **NEW DRAWING RELEASE**

GEOMENTRIC TOLERANCE							
	>0~6	±0.1					
LINEAR DIM	>6~30	±0.2					
	>30~120	±0.3					



## NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







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U	Δ/Υ	f	Р	Р	I	n	Т	IE	9	6 EFF a	t load	ł	PF	at lo	ad	I <sub>A</sub> /I <sub>N</sub>	T <sub>A</sub> /T <sub>N</sub>	$T_K/T_N$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
415	Δ	50	160	215	299.2	743	2061.6	IE2	-	93.0	93.0	94.4	0.80	0.75	0.64	6.0	1.8	2.7

Motor type	SCA		Degree of protection	IP 55	
Enclosure	TEFC		Mounting type	IM B5	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	355M		Motor weight - approx.	1772	kg
Duty	<b>S1</b>		Gross weight - approx.	1817	kg
Voltage variation *	± 10%		Motor inertia	10.5659	kgm <sup>2</sup>
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.8	mm/s
Design	N		Noise level (1meter distance from mot	or) 65	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +50	°C	Type of coupling	Direct	
Temperature rise (by resistanc	e) 70 [ Class B ]	K	LR withstand time (hot/cold)	15/30	S
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	-	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6322 C3 / 6322 C3		Terminal box position	RHS	
Lubrication method	Regreaseable		Maximum cable size/conduit size	LR x 3C x 300mm²/4 x M63 x 1.5	
Type of grease	Shell Gadus S5 V100 or Equivalent		Auxiliary terminal box	Available on Request	

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$  - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1  $\,$ 

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	-

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 $<sup>\</sup>ensuremath{^{*}}\xspace$  Voltage, Frequency and combine variation are as per IEC60034-1

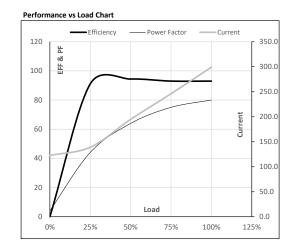




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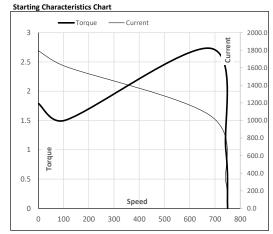
Enclosure	U	Δ/Υ	f	Р	Р	1	n	T	T	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	415	Δ	50	160	215	299.2	743	210.23	2061.61	IE2	50	S1	1000	10.5659	1772

Motor Load Dat	ta						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	Α	122.7	139.0	194.7	246.0	299.2	
Torque	Nm	0.0	511.8	1025.9	1542.4	2061.6	
Speed	r/min	750	748	747	745	743	
Efficiency	%	0.0	91.1	94.4	93.0	93.0	
Power Factor	%	4.1	44.1	64.0	75.0	80.0	



#### Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	107	684	743	750	
Current	Α	1795.1	1615.6	1051.1	299.2	122.7	
Torque	pu	1.8	1.5	2.7	1	0	



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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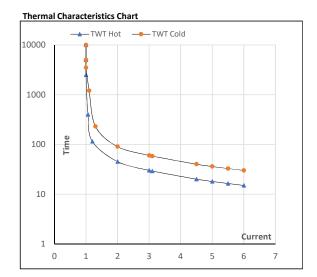




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Enclosure	U	Δ/Υ	f	Р	Р	ı	n	Т	T	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	415	Δ	50	160	215	299.2	743	210.23	2061.61	IE2	50	S1	1000	10.5659	1772

Motor Speed Torque Data											
Load		FL	$I_1$	l <sub>2</sub>	l <sub>3</sub>	$I_4$	I <sub>5</sub>	LR			
TWT Hot	S	10000	45	30	25	18	16	15			
TWT Cold	S	10000	90	60	50	36	33	30			
Current	pu	1	2	3	4	5	5.5	6			



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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