PRODUCT INFORMATION PACKET

Model No: SCA1322A3123GAAD01 Catalog No: SCA1322A3123GAAD01 TerraMAX® Cast Iron Motor, 175 HP, 3 Ph, 50 Hz, 415 V, 1500 RPM, 315M Frame, TEFC



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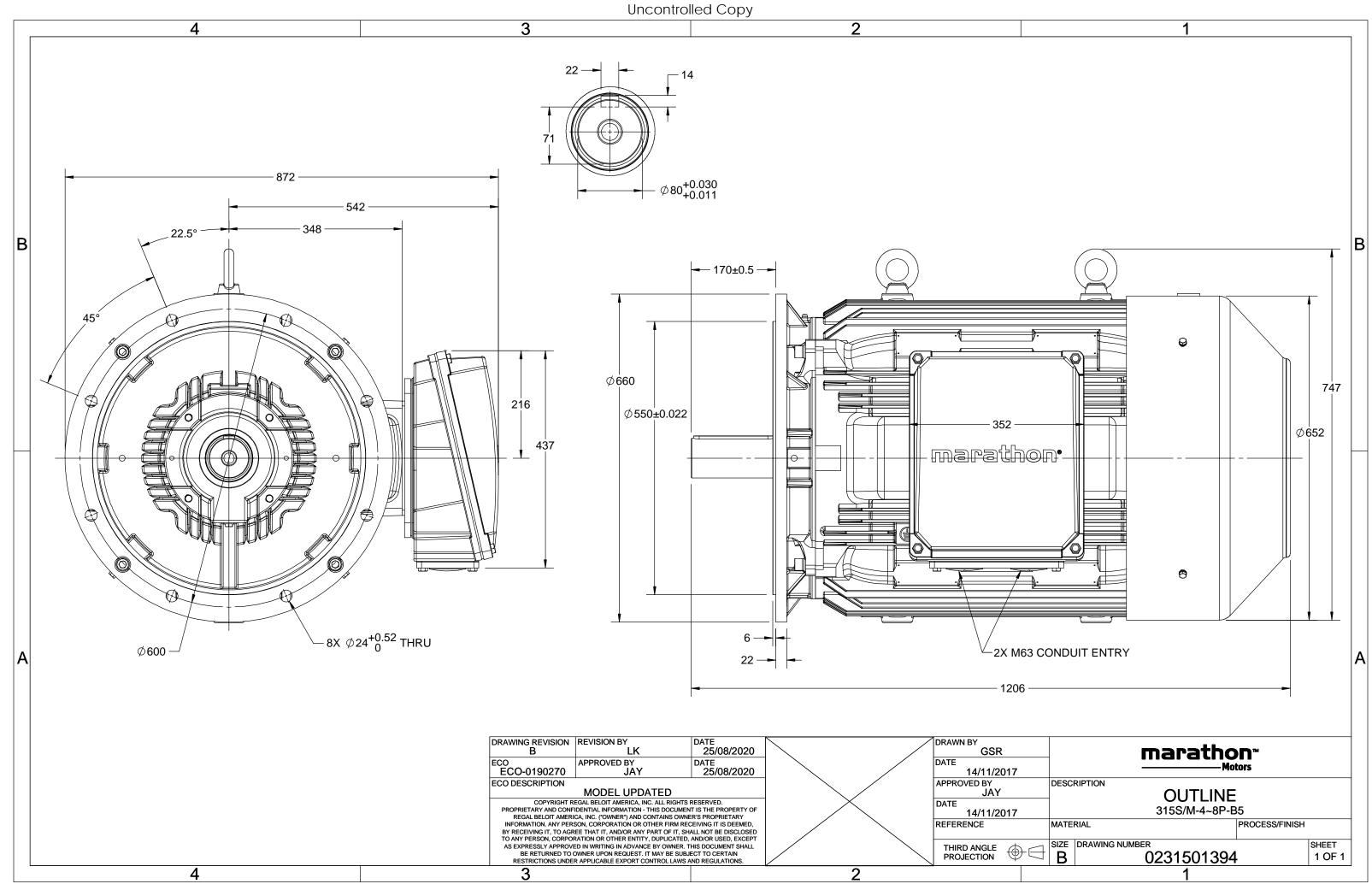
Nameplate Specifications

Output HP	175 Hp	Output KW	132.0 kW
Frequency	50 Hz	Voltage	415 V
Current	220.4 A	Speed	1488 rpm
Service Factor	1	Phase	3
Efficiency	94.7 %	Power Factor	0.88
Duty	S1	Insulation Class	F
Frame	315M	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	315M No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 50 °C
Thermal Protection	No Protection	Ambient Temperature	50 °C
Thermal Protection Drive End Bearing Size	No Protection 6319	Ambient Temperature Opp Drive End Bearing Size	50 °C 6319

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B5	Motor Orientation	Horizontal
Drive End Bearing	С3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1206 mm	Frame Length	729 mm
Shaft Diameter	80 mm	Shaft Extension	170 mm
Assembly/Box Mounting	SIDE		
Connection Drawing	8442000085	Outline Drawing	0231501394

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U	Δ / Y	f	Р	Р	I	n	т	IE	9	6 EFF a	t load	ł	PF	at lo	ad	I _A /I _N	T_A/T_N	$T_{\rm K}/T_{\rm N}$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
415	Δ	50	132	175	220.4	1488	838.37	IE2	-	94.7	94.7	95.2	0.88	0.85	0.77	5.6	2.0	3.0
Motor type	`				SCA				Dog	roo of	nrotocti	on				IP 55		

Motor type	SCA		Degree of protection	IP 55	
Enclosure	TEFC		Mounting type	IM B5	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	315M		Motor weight - approx.	1003	kg
Duty	S1		Gross weight - approx.	1048	kg
Voltage variation *	± 10%		Motor inertia	3.6549	kgm ²
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.8	mm/s
Design	Ν		Noise level (1meter distance from moto	or) 69	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +50	°C	Type of coupling	Direct	
Temperature rise (by resistan	ce) 70 [Class B]	к	LR withstand time (hot/cold)	20/40	s
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	-	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6319 C3 / 6319 C3		Terminal box position	RHS	
Lubrication method	Regreasable		Maximum cable size/conduit size 18	R x 3C x 240mm²/2 x M63 x 1.5	5
Type of grease	Shell Gadus S5 V100 or Equivalent		Auxiliary terminal box	Available on Request	

 $\rm I_A/\rm I_N$ - Locked Rotor Current / Rated Current

 T_A/T_N - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.											
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC					
Standards	-	-	IS 12615 : 2018	-	-	-					

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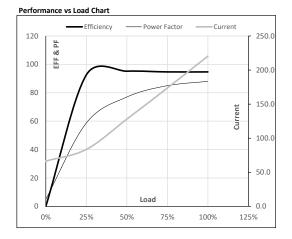
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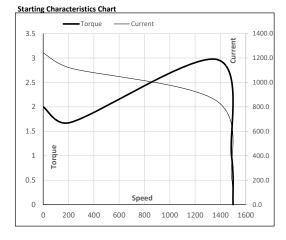
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Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	132	175	220.4	1488	85.49	838.37	IE2	50	S1	1000	3.6549	1003

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Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	66.3	83.6	128.0	173.7	220.4	
Torque	Nm	0.0	208.1	417.1	626.9	838.4	
Speed	r/min	1500	1497	1494	1491	1488	
Efficiency	%	0.0	92.6	95.2	94.7	94.7	
Power Factor	%	5.0	58.7	77.0	85.0	88.0	



Forque Data						
	LR	P-Up	BD	Rated	NL	
r/min	0	214	1369	1488	1500	
А	1242.1	1117.9	849.5	220.4	66.3	
pu	2.0	1.7	3.0	1	0	
	r/min A	LR r/min 0 A 1242.1	LR P-Up r/min 0 214 A 1242.1 1117.9	LR P-Up BD r/min 0 214 1369 A 1242.1 1117.9 849.5	LR P-Up BD Rated r/min 0 214 1369 1488 A 1242.1 1117.9 849.5 220.4	LR P-Up BD Rated NL r/min 0 214 1369 1488 1500 A 1242.1 1117.9 849.5 220.4 66.3



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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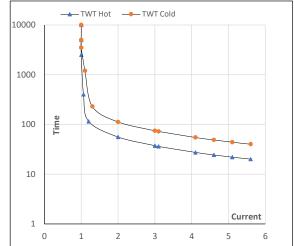
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Enclosure	U	Δ / Y	f	Р	Р	I	n	т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	132	175	220.4	1488	85.49	838.37	IE2	50	S1	1000	3.6549	1003

Motor Speed Torque Data

Load		FL	I_1	I ₂	I ₃	I_4	I ₅	LR
TWT Hot	S	10000	56	37	34	23	21	20
TWT Cold	s	10000	112	75	60	47	43	40
Current	pu	1	2	3	4	5	5.5	5.6

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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