PRODUCT INFORMATION PACKET



Model No: SCA1321A3111GAAD01 Catalog No: SCA1321A3111GAAD01

TerraMAX® Cast Iron Motor, 175 HP, 3 Ph, 50 Hz, 415 V, 3000 RPM, 315M Frame, TEFC





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Nameplate Specifications

| 175 Hp | Output KW | 132.0 kW |
|---------------|--|--|
| 50 Hz | Voltage | 415 V |
| 213.1 A | Speed | 2981 rpm |
| 1 | Phase | 3 |
| 94.6 % | Power Factor | 0.91 |
| S1 | Insulation Class | F |
| 315M | Enclosure | Totally Enclosed Fan Cooled |
| No Protection | Ambient Temperature | 50 °C |
| 6316 | Opp Drive End Bearing Size | 6316 |
| No | CSA | No |
| Yes | IP Code | 55 |
| 1 | Efficiency Class | IE2 |
| | 50 Hz 213.1 A 1 94.6 % S1 315M No Protection 6316 No | 50 Hz Voltage 213.1 A Speed 1 Phase 94.6 % Power Factor S1 Insulation Class 315M Enclosure No Protection Ambient Temperature 6316 Opp Drive End Bearing Size No CSA Yes IP Code |

Technical Specifications

| Electrical Type | Squirrel Cage | Starting Method | Direct On Line | |
|-----------------------|---------------|-----------------------|----------------|--|
| Poles | 2 | Rotation | Bi-Directional | |
| Mounting | В3 | Motor Orientation | Horizontal | |
| Drive End Bearing | C3 | Opp Drive End Bearing | C3 | |
| Frame Material | Cast Iron | Shaft Type | Keyed | |
| Overall Length | 1176 mm | Frame Length | 729 mm | |
| Shaft Diameter | 65 mm | Shaft Extension | 140 mm | |
| Assembly/Box Mounting | TOP | | | |
| Outline Drawing | 0231500878 | Connection Drawing | 8442000085 | |
| | | | | |

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| DRAWING REVISION | REVISION BY | DATE |
|------------------|-------------|------------|
| Α | SN | 13/01/2017 |
| ECO | APPROVED BY | DATE |
| ECO-0116390 | SBD | 13/01/2017 |
| ECO DESCRIPTION | | |

NEW DRAWING RELEASE

| GEOMENTRIC TOLERANCE | | | | | | | | | |
|----------------------|---------|------|--|--|--|--|--|--|--|
| | >0~6 | ±0.1 | | | | | | | |
| LINEAR DIM | >6~30 | ±0.2 | | | | | | | |
| | >30~120 | ±0.3 | | | | | | | |



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







Model No. SCA1321A3111GAAD01

| U | Δ/Υ | f | Р | Р | 1 | n | T | IE | 9 | 6 EFF a | t load | t | PF | at lo | ad | I _A /I _N | T_A/T_N | T_K/T_N |
|-----|------|------|------|------|-------|-------|--------|-------|-------|---------|--------|-------|------|-------|-------|--------------------------------|-----------|-----------|
| (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [Nm] | Class | 5/4FL | FL | 3/4FL | 1/2FL | FL | 3/4FL | 1/2FL | [pu] | [pu] | [pu] |
| 415 | Δ | 50 | 132 | 175 | 213.3 | 2981 | 418.05 | IE2 | - | 94.6 | 94.6 | 93.1 | 0.91 | 0.90 | 0.85 | 5.8 | 1.9 | 3.1 |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |

| Motor type | SCA | |
|-------------------------------|-----------------------------------|-------|
| Enclosure | TEFC | |
| Frame Material | Cast Iron | |
| Frame size | 315M | |
| Duty | S1 | |
| Voltage variation * | ± 10% | |
| Frequency variation * | ± 5% | |
| Combined variation * | 10% | |
| Design | N | |
| Service factor | 1.0 | |
| Insulation class | F | |
| Ambient temperature | -20 to +50 | °C |
| Temperature rise (by resist | ance) 70 [Class B] | K |
| Altitude above sea level | 1000 | meter |
| Hazardous area classification | on NA | |
| Zone classification | NA | |
| Gas group | NA | |
| Temperature class | NA | |
| Rotor type | Aluminum Die cast | |
| Bearing type | Anti-friction ball | |
| DE / NDE bearing | 6316 C3 / 6316 C3 | |
| Lubrication method | Regreasable | |
| Type of grease | Shell Gadus S5 V100 or Equivalent | |
| | | |

| Degree of protection | IP 55 | |
|---------------------------------------|--------------------------------|------------------|
| Mounting type | IM B3 | |
| Cooling method | IC 411 | |
| Motor weight - approx. | 1006 | kg |
| Gross weight - approx. | 1051 | kg |
| Motor inertia | 2.3582 | kgm ² |
| Load inertia | Customer to Provide | |
| Vibration level | 2.8 | mm/s |
| Noise level (1meter distance from mo | otor) 83 | dB(A) |
| No. of starts hot/cold/Equally spread | 2/3/4 | |
| Starting method | DOL | |
| Type of coupling | Direct | |
| LR withstand time (hot/cold) | 20/40 | S |
| Direction of rotation | Bi-directional | |
| Standard rotation | Clockwise form DE | |
| Paint shade | RAL 5014 | |
| Accessories | | |
| Accessory - 1 | - | |
| Accessory - 2 | - | |
| Accessory - 3 | - | |
| Terminal box position | TOP | |
| Maximum cable size/conduit size | 1R x 3C x 240mm²/2 x M63 x 1.5 | |
| Auxiliary terminal box | Available on Request | |
| | | |

 I_A/I_N - Locked Rotor Current / Rated Current T_A/T_N - Locked Rotor Torque / Rated Torque

T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combined variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

| Efficiency | Europe | China | India | Aus/Nz | Brazil | Global IEC |
|------------|--------|-------|-----------------|--------|--------|------------|
| Standards | - | - | IS 12615 : 2018 | - | - | _ |

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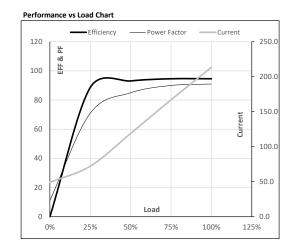




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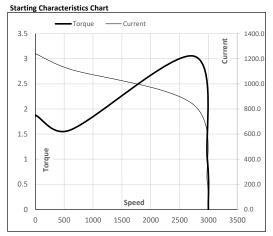
| Enclosure | U | Δ/Υ | f | Р | Р | - 1 | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|------|------|------|------|-------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
| | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 415 | Δ | 50 | 132 | 175 | 213.3 | 2981 | 42.63 | 418.05 | IE2 | 50 | S1 | 1000 | 2.3582 | 1006 |
| | | | | | | | | | | | | | | | |

| Motor Load Dat | ta | | | | | | |
|----------------|-------|------|-------|-------|-------|-------|-------|
| Load Point | | NL | 1/4FL | 1/2FL | 3/4FL | FL | 5/4FL |
| Current | А | 49.2 | 72.2 | 119.0 | 167.0 | 213.3 | |
| Torque | Nm | 0.0 | 104.0 | 208.3 | 313.0 | 418.1 | |
| Speed | r/min | 3000 | 2995 | 2991 | 2986 | 2981 | |
| Efficiency | % | 0.0 | 88.6 | 93.1 | 94.6 | 94.6 | |
| Power Factor | % | 11.2 | 71.0 | 85.0 | 90.0 | 91.0 | |



Motor Speed Torque Data

| Load Point | | LR | P-Up | BD | Rated | NL | |
|------------|-------|--------|--------|-------|-------|------|--|
| Speed | r/min | 0 | 600 | 2743 | 2981 | 3000 | |
| Current | Α | 1241.1 | 1117.0 | 834.2 | 213.3 | 49.2 | |
| Torque | pu | 1.9 | 1.6 | 3.1 | 1 | 0 | |



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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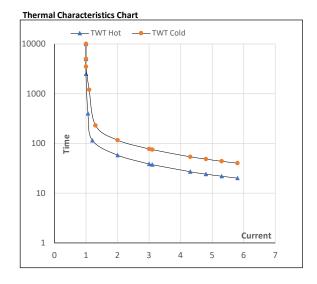




Model No. SCA1321A3111GAAD01

| Enclosure | U | Δ/Υ | f | Р | Р | I | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|------|------|------|------|-------|-------|-------|--------|-------|------|------|-----------|---------|--------|
| | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [rpm] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m²] | [kg] |
| TEFC | 415 | Δ | 50 | 132 | 175 | 213.3 | 2981 | 42.63 | 418.05 | IE2 | 50 | S1 | 1000 | 2.3582 | 1006 |
| | | | | | | | | | | | | | | | |

| Motor Speed Torque Data | | | | | | | | |
|-------------------------|----|-------|-------|----------------|----------------|----------------|----------------|-----|
| Load | | FL | I_1 | l ₂ | l ₃ | I ₄ | I ₅ | LR |
| TWT Hot | S | 10000 | 58 | 39 | 34 | 23 | 21 | 20 |
| TWT Cold | S | 10000 | 116 | 77 | 60 | 47 | 43 | 40 |
| Current | pu | 1 | 2 | 3 | 4 | 5 | 5.5 | 5.8 |



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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