PRODUCT INFORMATION PACKET

Model No: SCA0903A4121GAA001 Catalog No: SCA0903A4121GAA001 TerraMAX® Cast Iron Motor, 120 HP, 3 Ph, 50 Hz, 380/660 V, 1000 RPM, 315M Frame, TEFC



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Motors



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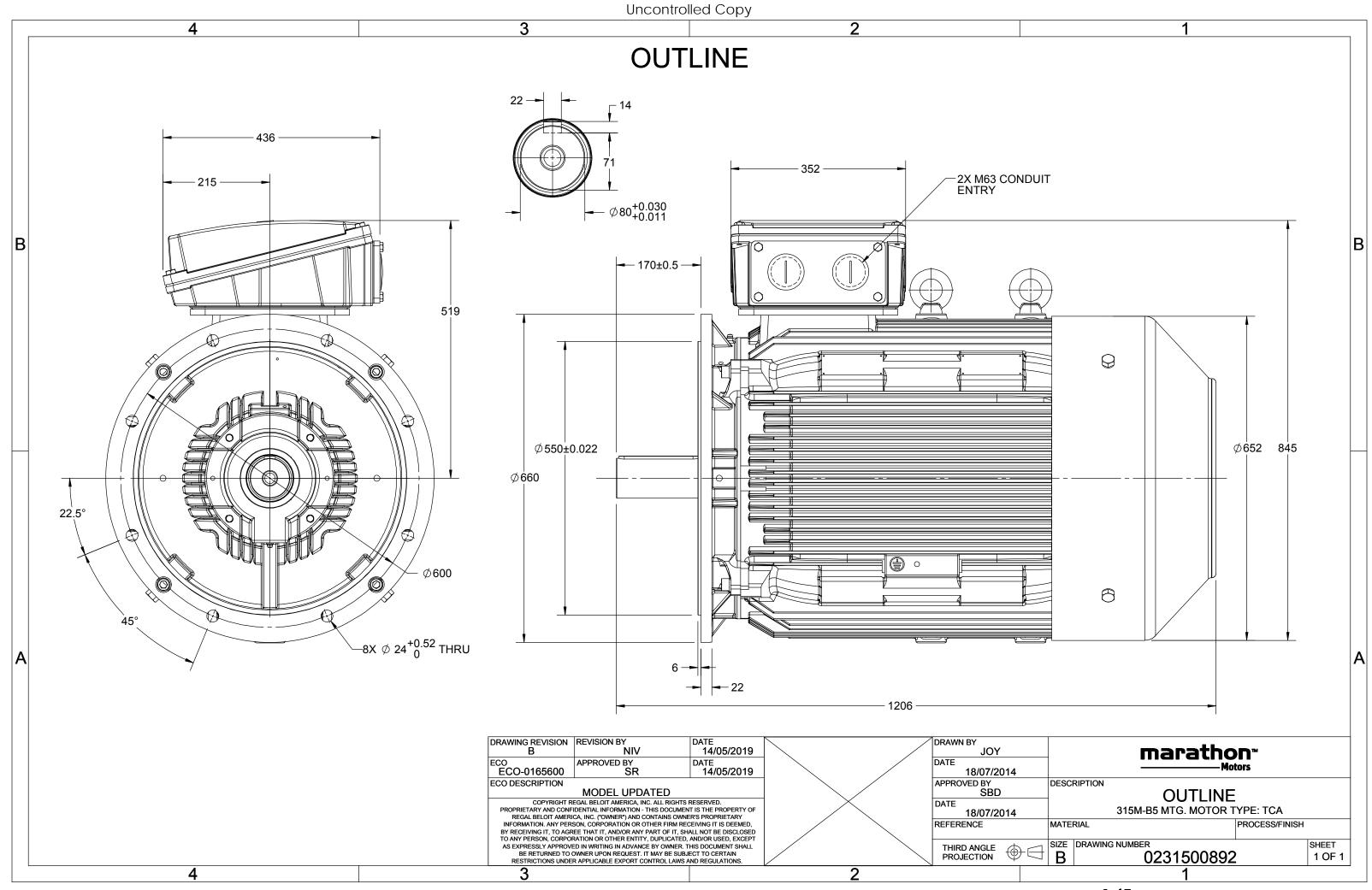
Nameplate Specifications

| Output HP | 120 Hp | Output KW | 90.0 kW |
|--|-----------------------|---|--------------------------------------|
| Frequency | 50 Hz | Voltage | 380/660 V |
| Current | 175.3 A | Speed | 990 rpm |
| Service Factor | 1 | Phase | 3 |
| Efficiency | 94 % | Power Factor | 0.83 |
| Duty | S1 | Insulation Class | F |
| | | | |
| Frame | 315M | Enclosure | Totally Enclosed Fan Cooled |
| Frame Thermal Protection | 315M No Protection | Enclosure Ambient Temperature | Totally Enclosed Fan Cooled 40 °C |
| | | | |
| Thermal Protection | No Protection | Ambient Temperature | 40 °C |
| Thermal Protection Drive End Bearing Size | No Protection 6319 | Ambient Temperature Opp Drive End Bearing Size | 40 °C 6319 |

Technical Specifications

| Electrical Type | Squirrel Cage | Starting Method | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles | 6 | Rotation | Bi-Directional |
| Mounting | B5 | Motor Orientation | Horizontal |
| Drive End Bearing | СЗ | Opp Drive End Bearing | СЗ |
| Frame Material | Cast Iron | Shaft Type | Keyed |
| Overall Length | 1206 mm | Frame Length | 729 mm |
| Shaft Diameter | 80 mm | Shaft Extension | 170 mm |
| Assembly/Box Mounting | Тор | | |
| Connection Drawing | 8442000085 | Outline Drawing | 0231500892 |

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| U . | Δ/Υ | f | Р | Р | I | n | Т | IE | 9 | % EFF at load | | | PF | at lo | bad | I _A /I _N | T_A/T_N | T _K /T _N |
|----------------|---------|------|------|------|----------|--------|--------|-------|--------------|----------------------|-----------|-------|------|---------------------|-------|--------------------------------|------------------|--------------------------------|
| (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [Nm] | Class | 5/4FL | FL | 3/4FL | 1/2FL | FL | 3/4FL | 1/2FL | [pu] | [pu] | [pu] |
| 380/660 | Δ | 50 | 90 | 120 | 175.3 | 990 | 863.58 | IE2 | - | 94 | 94 | 94.7 | 0.83 | 0.8 | 0.71 | 5.2 | 1.7 | 2.2 |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | _ | | | | | | | | | |
| Motor type | | | | | SCA | | | | Deg | Degree of protection | | | | IP 55 | | | | |
| Enclosure | | | | | TEFC | | | | Moi | Mounting type | | | | IM B5 | | | | |
| Frame Materi | al | | | | Cast Iro | on | | | Соо | Cooling method | | | | IC 411 | | | | |
| Frame size | | | | | 315N | I | | | Mot | or we | ight - ap | prox. | | | 891 | | kg | |
| Duty | | | | | S1 | | | | Gro | ss wei | ght - app | orox. | | | | 936 | | kg |
| Voltage variat | tion * | | | | ± 10% | , b | | | Mot | Motor inertia | | | | 3.9282 | | | kgm ² | |
| Froquoncyva | riation | * | | | + 5% | | | | Load inartia | | | | | Customer to Provide | | | | |

| Voltage variation * ± 10% | | Motor inertia | 3.9282 | kgm | |
|----------------------------------|-----------------------------|---------------|--|------------------------------|-------|
| Frequency variation * | ± 5% | | Load inertia | Customer to Provide | |
| Combined variation * | 10% | | Vibration level | 2.8 | mm/s |
| Design | Ν | | Noise level (1meter distance from mot | or) 66 | dB(A) |
| Service factor | 1.0 | | No. of starts hot/cold/Equally spread | 2/3/4 | |
| Insulation class | F | | Starting method | DOL | |
| Ambient temperature | -20 to +40 | °C | Type of coupling | Direct | |
| Temperature rise (by resistance) | 80 [Class B] | К | LR withstand time (hot/cold) | 15/30 | s |
| Altitude above sea level | 1000 | meter | Direction of rotation | Bi-directional | |
| Hazardous area classification | NA | | Standard rotation | Clockwise form DE | |
| Zone classification | NA | | Paint shade | RAL 5014 | |
| Gas group | NA | | Accessories | | |
| Temperature class | NA | | Accessory - 1 | - | |
| Rotor type | Aluminum Die cast | | Accessory - 2 | - | |
| Bearing type | Anti-friction ball | | Accessory - 3 | - | |
| DE / NDE bearing | 6319 C3 / 6319 C3 | | Terminal box position | TOP | |
| Lubrication method | Regreasable | | Maximum cable size/conduit size 1 | R x 3C x 240mm²/2 x M63 x 1. | 5 |
| Type of grease | CHEVRON SRI-2 or Equivalent | | Auxiliary terminal box | Available on Request | |
| | | | | | |

 $I_{\rm A}/I_{\rm N}$ - Locked Rotor Current / Rated Current $T_{\rm A}/T_{\rm N}$ - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

| Technical data are subject to change. There may be discrepancies between calculated and name plate values. | | | | | | | | | |
|--|--------|-----------------------|-------|--------|--------|---------------|--|--|--|
| Efficiency | Europe | China | India | Aus/Nz | Brazil | Global IEC | | | |
| Standards | - | GB 18613-2012 Grade 2 | - | - | - | IEC: 60034-30 | | | |

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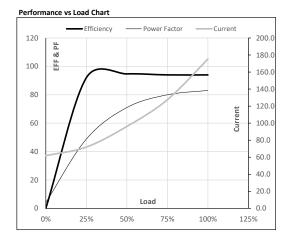
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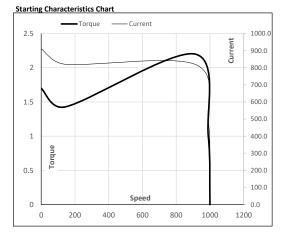
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| Enclosure | U | Δ / Y | f | Р | Р | I | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|---------|--------------|------|------|------|-------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
| | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 380/660 | Δ | 50 | 90 | 120 | 175.3 | 990 | 88.06 | 863.58 | IE2 | 40 | S1 | 1000 | 3.9282 | 891 |
| | | | | | | | | | | | | | | | |

| Motor Load Dat | ta | | | | | | |
|----------------|-------|------|-------|-------|-------|-------|-------|
| Load Point | | NL | 1/4FL | 1/2FL | 3/4FL | FL | 5/4FL |
| Current | А | 61.8 | 71.9 | 96.1 | 127.5 | 175.3 | |
| Torque | Nm | 0.0 | 214.2 | 429.5 | 645.8 | 863.6 | |
| Speed | r/min | 1000 | 998 | 995 | 993 | 990 | |
| Efficiency | % | 0.0 | 92.0 | 94.7 | 94.0 | 94.0 | |
| Power Factor | % | 4.1 | 48.8 | 71.0 | 80.0 | 83.0 | |



| | | | Motor Speed Torque Data | | | | | | | | | | | |
|-------|-------|--------------------|------------------------------|--|--|--|--|--|--|--|--|--|--|--|
| | LR | P-Up | BD | Rated | NL | | | | | | | | | |
| r/min | 0 | 143 | 911 | 990 | 1000 | | | | | | | | | |
| А | 911.4 | 820.2 | 483.5 | 175.3 | 61.8 | | | | | | | | | |
| pu | 1.7 | 1.4 | 2.2 | 1 | 0 | | | | | | | | | |
| | A | r/min 0 A 911.4 | r/min 0 143 A 911.4 820.2 | r/min 0 143 911 A 911.4 820.2 483.5 | r/min 0 143 911 990 A 911.4 820.2 483.5 175.3 | r/min 0 143 911 990 1000 A 911.4 820.2 483.5 175.3 61.8 | | | | | | | | |



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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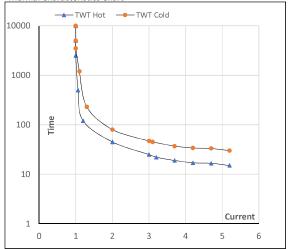
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| [upper] [lenne] [N | m1 Class [[90 | | 2 |
|--------------------|----------------|-----------|---------------------------|
| [rpm] [kgm] [N | m] Class [°C | C] [m] | [kg-m ²] [kg] |
| 990 88.06 863 | 3.58 IE2 40 | 0 S1 1000 | 3.9282 891 |
| - | | | |

Motor Speed Torque Data

| Load | | FL | I_1 | I_2 | I_3 | I_4 | I_5 | LR |
|----------|----|-------|-------|-------|-------|-------|-------|-----|
| TWT Hot | s | 10000 | 45 | 25 | 18 | 17 | 16 | 15 |
| TWT Cold | s | 10000 | 80 | 47 | 36 | 33 | 32 | 30 |
| Current | pu | 1 | 2 | 3 | 4 | 4.5 | 5 | 5.2 |
| | | | | | | | | |

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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