### **PRODUCT INFORMATION PACKET**

Model No: SCA0903A4121GAA001 Catalog No: SCA0903A4121GAA001 TerraMAX® Cast Iron Motor, 120 HP, 3 Ph, 50 Hz, 380/660 V, 1000 RPM, 315M Frame, TEFC



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Motors



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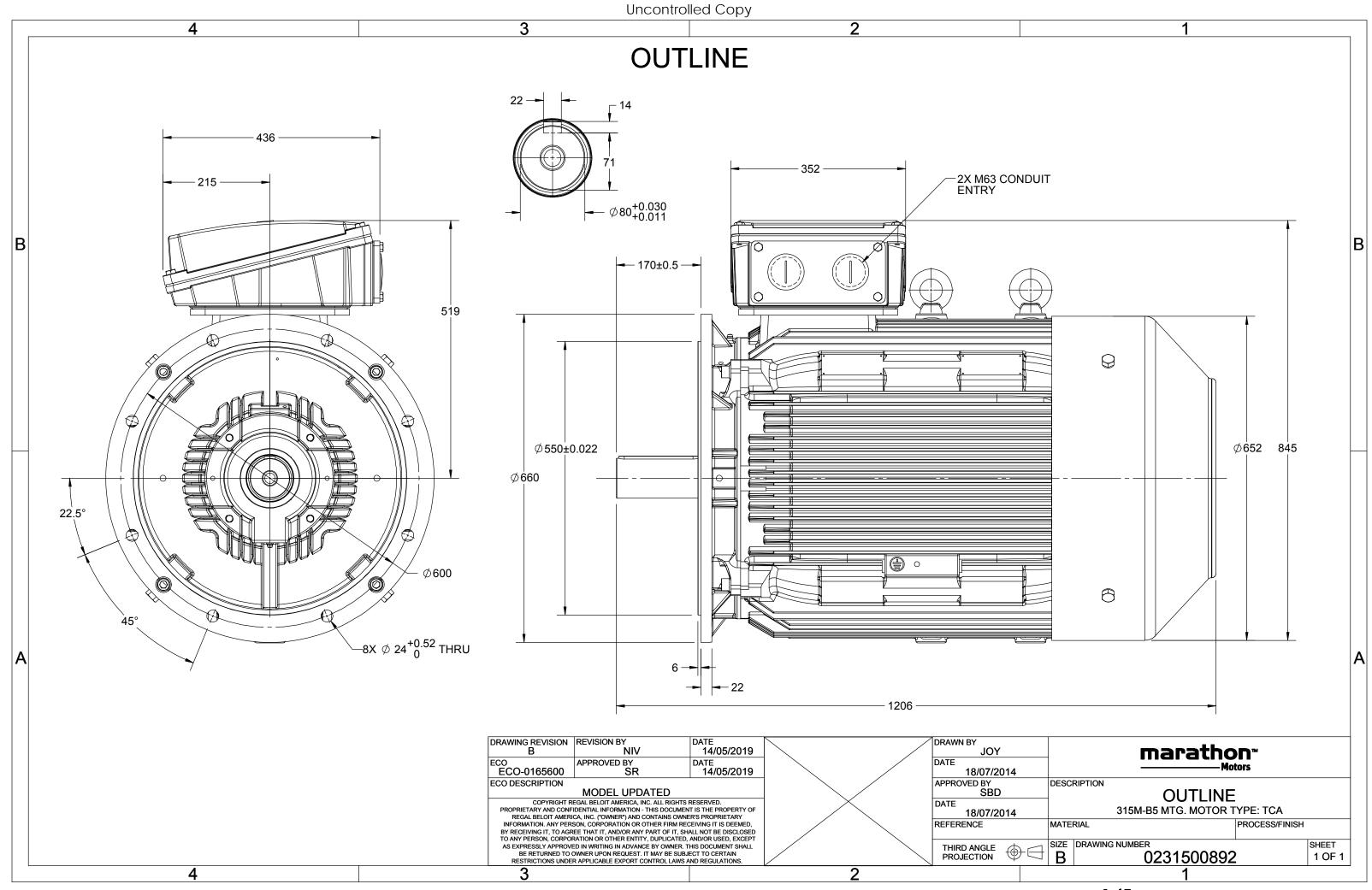
#### Nameplate Specifications

Output HP	120 Hp	Output KW	90.0 kW
Frequency	50 Hz	Voltage	380/660 V
Current	175.3 A	Speed	990 rpm
Service Factor	1	Phase	3
Efficiency	94 %	Power Factor	0.83
Duty	S1	Insulation Class	F
Frame	315M	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	315M No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C
Thermal Protection	No Protection	Ambient Temperature	40 °C
Thermal Protection Drive End Bearing Size	No Protection 6319	Ambient Temperature Opp Drive End Bearing Size	40 °C 6319

### **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	6	Rotation	Bi-Directional
Mounting	B5	Motor Orientation	Horizontal
Drive End Bearing	СЗ	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1206 mm	Frame Length	729 mm
Shaft Diameter	80 mm	Shaft Extension	170 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0231500892

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U .	Δ/Υ	f	Р	Р	I	n	Т	IE	9	% EFF at load			PF	at lo	bad	I <sub>A</sub> /I <sub>N</sub>	$T_A/T_N$	T <sub>K</sub> /T <sub>N</sub>
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380/660	Δ	50	90	120	175.3	990	863.58	IE2	-	94	94	94.7	0.83	0.8	0.71	5.2	1.7	2.2
									_									
Motor type					SCA				Deg	Degree of protection				IP 55				
Enclosure					TEFC				Moi	Mounting type				IM B5				
Frame Materi	al				Cast Iro	on			Соо	Cooling method				IC 411				
Frame size					315N	I			Mot	or we	ight - ap	prox.			891		kg	
Duty					S1				Gro	ss wei	ght - app	orox.				936		kg
Voltage variat	tion *				± 10%	, b			Mot	Motor inertia				3.9282			kgm <sup>2</sup>	
Froquoncyva	riation	*			+ 5%				Load inartia					Customer to Provide				

Voltage variation * ± 10%		Motor inertia	3.9282	kgm	
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.8	mm/s
Design	Ν		Noise level ( 1meter distance from mot	or) 66	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +40	°C	Type of coupling	Direct	
Temperature rise (by resistance)	80 [ Class B ]	К	LR withstand time (hot/cold)	15/30	s
Altitude above sea level	1000	meter	Direction of rotation	<b>Bi-directional</b>	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	-	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6319 C3 / 6319 C3		Terminal box position	TOP	
Lubrication method	Regreasable		Maximum cable size/conduit size 1	R x 3C x 240mm²/2 x M63 x 1.	5
Type of grease	CHEVRON SRI-2 or Equivalent		Auxiliary terminal box	Available on Request	

 $I_{\rm A}/I_{\rm N}$  - Locked Rotor Current / Rated Current  $T_{\rm A}/T_{\rm N}$  - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$  - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.									
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC			
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30			

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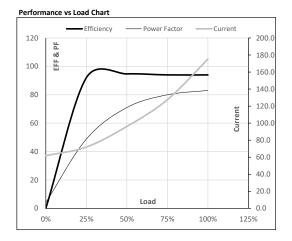
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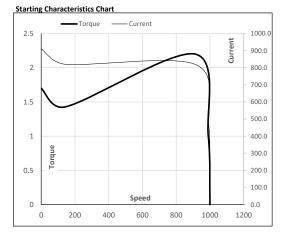
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Enclosure	U	$\Delta / Y$	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380/660	Δ	50	90	120	175.3	990	88.06	863.58	IE2	40	S1	1000	3.9282	891

Motor Load Dat	ta						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	61.8	71.9	96.1	127.5	175.3	
Torque	Nm	0.0	214.2	429.5	645.8	863.6	
Speed	r/min	1000	998	995	993	990	
Efficiency	%	0.0	92.0	94.7	94.0	94.0	
Power Factor	%	4.1	48.8	71.0	80.0	83.0	



			Motor Speed Torque Data											
	LR	P-Up	BD	Rated	NL									
r/min	0	143	911	990	1000									
А	911.4	820.2	483.5	175.3	61.8									
pu	1.7	1.4	2.2	1	0									
	A	r/min 0 A 911.4	r/min 0 143 A 911.4 820.2	r/min 0 143 911 A 911.4 820.2 483.5	r/min 0 143 911 990 A 911.4 820.2 483.5 175.3	r/min 0 143 911 990 1000 A 911.4 820.2 483.5 175.3 61.8								



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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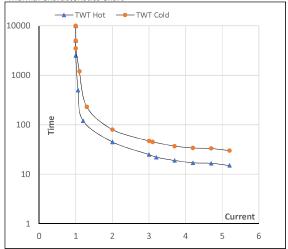
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[upper] [lenne] [N	m1 Class [ [90		2
[rpm] [kgm] [N	m] Class [°C	C] [m]	[kg-m <sup>2</sup> ] [kg]
990 88.06 863	3.58 IE2 40	0 S1 1000	3.9282 891
-			

#### Motor Speed Torque Data

Load		FL	$I_1$	$I_2$	$I_3$	$I_4$	$I_5$	LR
TWT Hot	s	10000	45	25	18	17	16	15
TWT Cold	s	10000	80	47	36	33	32	30
Current	pu	1	2	3	4	4.5	5	5.2

Thermal Characteristics Chart



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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