PRODUCT INFORMATION PACKET

Model No: SCA0453A4141GAA001 Catalog No: SCA0453A4141GAA001 TerraMAX® Cast Iron Motor, 60 HP, 3 Ph, 50 Hz, 380/660 V, 1000 RPM, 280S Frame, TEFC



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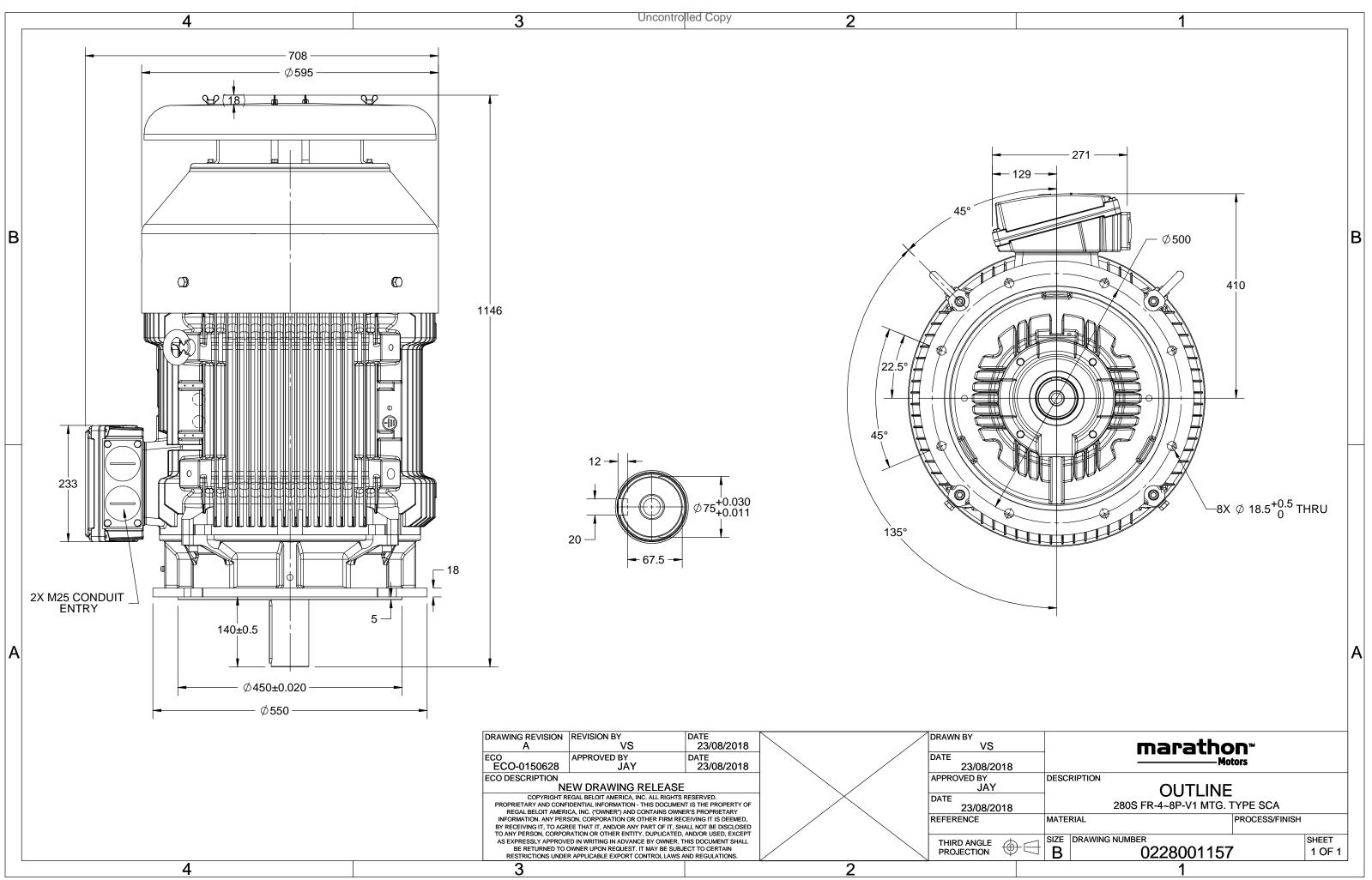
Nameplate Specifications

Output HP	60 Hp	Output KW	45.0 kW
Frequency	50 Hz	Voltage	380/660 V
Current	85.8 A	Speed	984 rpm
Service Factor	1	Phase	3
Efficiency	92.7 %	Power Factor	0.86
Duty	S1	Insulation Class	F
Frame	280S	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	280S No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C
			-
Thermal Protection	No Protection	Ambient Temperature	40 °C
Thermal Protection Drive End Bearing Size	No Protection 6317	Ambient Temperature Opp Drive End Bearing Size	40 °C 6317

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	6	Rotation	Bi-Directional
Mounting	V1	Motor Orientation	Shaftdown
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1146 mm	Frame Length	499 mm
Shaft Diameter	75 mm	Shaft Extension	140 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0228001157

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U	Δ / Y	f	Р	Р	Ι	n	Т	IE	9	% EFF at	t load	t	PF	at lo	ad	I _A /I _N	T_A/T_N	T _K /T _N
(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL		1/2FL	[pu]	[pu]	[pu]
380/660	Δ	50	45	60	85.8	984	434.2	IE2	-	92.7	92.7	93.6	0.86	0.83	0.74	5.7	2.0	2.4
Motor ty	pe				SCA				Deg	gree of p	protecti	on				IP 55		
Enclosure	é				TEFC	:			Mounting type							IM V1		
Frame M	aterial				Cast Ire	on			Cooling method							IC 411		
Frame siz	e				2805	i			Motor weight - approx.						625		kg	
Duty					S1				Gro	Gross weight - approx.						660		kg
Voltage v	ariatior	ו *			± 10%	6			Mo	tor iner	tia					1.9403		kgm ²
Frequenc	y variat	ion *			± 5%				Loa	d inerti	а				Customer to Provide			
Combine	d variat	ion *			10%				Vib	ration le	evel					2.2		mm/s
Design					Ν				Noi	se level	(1mete	er distar	nce fron	n motor)	69		dB(A)
Service fa	actor				1.0				No.	of star	ts hot/c	old/Equ	ally spr	ead		2/3/4		
Insulation	n class				F				Star	rting me	ethod					DOL		
Ambient	temper	ature			-20 to +	-40		°C	Тур	e of cou	upling					Direct		
Tempera	ture rise	e (by re	esistance	e)	80 [Clas	s B]		К	LR v	withstar	nd time	(hot/co	ld)			30/15		S
Altitude a	above s	ea leve	el		1000			meter	Dire	ection o	of rotatio	on			В	i-directional		
Hazardou	us area (classifi	cation		NA				Star	ndard r	otation				Cloc	Clockwise form DE		
	Zone	classifi	cation		NA				Pair	nt shade	e					RAL 5014		

Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6317 C3 / 6317 C3	
ubrication method	Regreasable	
ype of grease	CHEVRON SRI-2 or Equivalent	

Paint shade	RAL 5014
Accessories	
Accessory - 1	-
Accessory - 2	-
Accessory - 3	-
Terminal box position	ТОР
Maximum cable size/conduit size	1R x 3C x 95mm²/2 x M50 x 1.5
Auxiliary terminal box	Available on Request

 $I_{\rm A}/I_{\rm N}$ - Locked Rotor Current / Rated Current $T_{\rm A}/T_{\rm N}$ - Locked Rotor Torque / Rated Torque

 T_{K}/T_{N} - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30



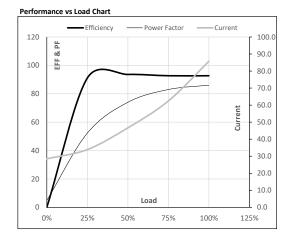
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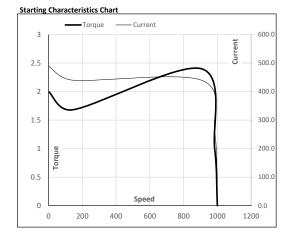
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Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	380/660	Δ	50	45	60	85.8	984	44.28	434.20	IE2	40	S1	1000	1.9403	625

Motor Load Data	а						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	28.5	33.9	46.7	62.4	85.8	
Torque	Nm	0.0	107.2	215.3	324.2	434.2	
Speed	r/min	1000	996	993	989	984	
Efficiency	%	0.0	91.1	93.6	92.7	92.7	
Power Factor	%	4.8	52.3	74.0	83.0	86.0	



Motor Speed Torque Data											
Load Point		LR	P-Up	BD	Rated	NL					
Speed	r/min	0	143	905	984	1000					
Current	А	488.8	439.9	257.3	85.8	28.5					
Torque	pu	2.0	1.7	2.4	1	0					



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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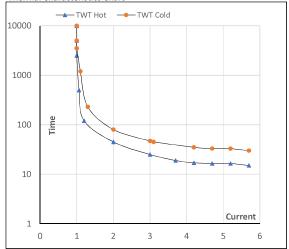
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				۲		n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
(V) Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC 380	/660 <u>A</u>	50	45	60	85.8	984	44.28	434.20	IE2	40	S1	1000	1.9403	625

Motor Speed Torque Data

Load		FL	I_1	I_2	l ₃	I_4	ا5	LR
TWT Hot	s	10000	45	25	18	17	16	15
TWT Cold	s	10000	80	47	37	32	31	30
Current	pu	1	2	3	4	5	5.5	5.7

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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