PRODUCT INFORMATION PACKET

Model No: SCA0453A3133GAAD01 Catalog No: SCA0453A3133GAAD01 TerraMAX® Cast Iron Motor, 60 HP, 3 Ph, 50 Hz, 415 V, 1000 RPM, 280S Frame, TEFC



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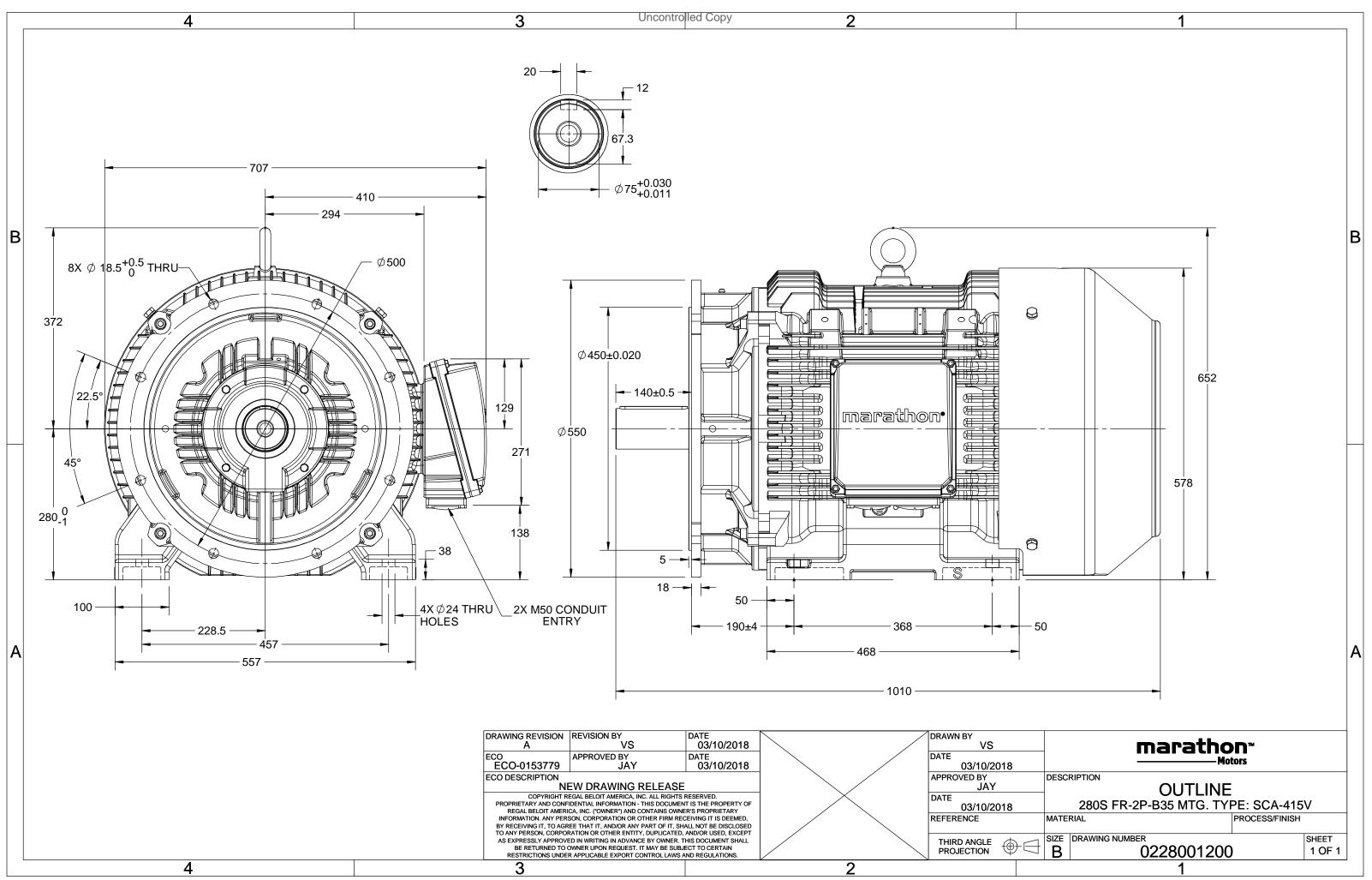
Nameplate Specifications

Output HP	60 Hp	Output KW	45.0 kW
Frequency	50 Hz	Voltage	415 V
Current	80.8 A	Speed	986 rpm
Service Factor	1	Phase	3
Efficiency	92.7 %	Power Factor	0.84
Duty	S1	Insulation Class	F
Frame	280S	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	280S No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 50 °C
Thermal Protection	No Protection	Ambient Temperature	50 °C
Thermal Protection Drive End Bearing Size	No Protection 6317	Ambient Temperature Opp Drive End Bearing Size	50 °C 6317

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	6	Rotation	Bi-Directional	
Mounting	B35	Motor Orientation	Horizontal	
Drive End Bearing	C3	Opp Drive End Bearing	C3	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	1010 mm	Frame Length	499 mm	
Shaft Diameter	75 mm	Shaft Extension	140 mm	
Assembly/Box Mounting	SIDE			
Outline Drawing	0228001200	Connection Drawing	8442000085	

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U	Δ / Y	f	Р	Р	I.	n	Т	IE	9	% EFF a	t load	ł	PF	at lo	bad	I_A/I_N	T_A/T_N	$T_{\rm K}/T_{\rm N}$
(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
415	Δ	50	45	60	80.4	986	433.4	IE2	-	92.7	92.7	93.3	0.84	0.79	0.68	5.8	2.2	2.6

Motor type	SCA		Degree of protection	IP 55	
Enclosure	TEFC		Mounting type	IM B35	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	280S		Motor weight - approx.	629	kg
Duty	S1		Gross weight - approx.	664	kg
Voltage variation *	± 10%		Motor inertia	1.9034	kgm ²
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.2	mm/s
Design	N		Noise level (1meter distance from moto	nr) 77	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +50	°C	Type of coupling	Direct	
Temperature rise (by resistanc	e) 70 [Class B]	К	LR withstand time (hot/cold)	12/25	s
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	-	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6317 C3 / 6317 C3		Terminal box position	RHS	
Lubrication method	Regreasable		Maximum cable size/conduit size	R x 3C x 95mm²/2 x M50 x 1.5	
Type of grease	Shell Gadus S5 V100 or Equivalent		Auxiliary terminal box	Available on Request	

 I_A/I_N - Locked Rotor Current / Rated Current T_A/T_N - Locked Rotor Torque / Rated Torque

 T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data	a are subject to chan	ge. There may be discrepa	ncies between calculated an	d name plate values.		
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	-

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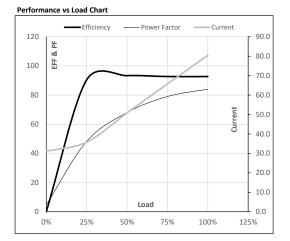
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Enclosure	U	Δ / Y	f	Р	Р	Ι	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	45	60	80.4	986	44.19	433.40	IE2	50	S1	1000	1.9034	629

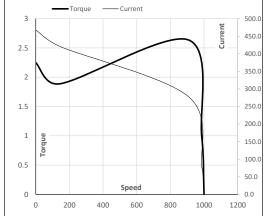
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	NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Α	31.1	35.8	50.8	65.7	80.4	
Nm	0.0	107.2	215.1	323.8	433.4	
r/min	1000	997	993	990	986	
%	0.0	90.4	93.3	92.7	92.7	
%	4.7	48.2	68.0	79.0	84.0	
	A Nm r/min %	NL A 31.1 Nm 0.0 r/min 1000 % 0.0	NL 1/4FL A 31.1 35.8 Nm 0.0 107.2 r/min 1000 997 % 0.0 90.4	NL 1/4FL 1/2FL A 31.1 35.8 50.8 Nm 0.0 107.2 215.1 r/min 1000 997 993 % 0.0 90.4 93.3	NL 1/4FL 1/2FL 3/4FL A 31.1 35.8 50.8 65.7 Nm 0.0 107.2 215.1 323.8 r/min 1000 997 993 990 % 0.0 90.4 93.3 92.7	NL 1/4FL 1/2FL 3/4FL FL A 31.1 35.8 50.8 65.7 80.4 Nm 0.0 107.2 215.1 323.8 433.4 r/min 1000 997 993 990 986 % 0.0 90.4 93.3 92.7 92.7



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	143	907	986	1000	
Current	А	467.8	421.0	278.3	80.4	31.1	
Torque	pu	2.2	1.9	2.6	1	0	





NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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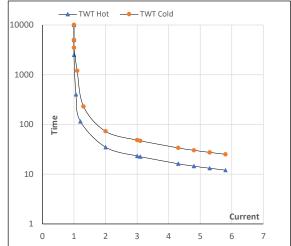
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Enclosure	U	Δ/Υ	f	Р	Р	I	n	т	т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	45	60	80.4	986	44.19	433.40	IE2	50	S1	1000	1.9034	629

Motor Speed Torque Data

Load		FL	I_1	I ₂	I ₃	I_4	I ₅	LR
TWT Hot	S	10000	35	23	20	14	13	12
TWT Cold	S	10000	73	48	40	28	26	25
Current	pu	1	2	3	4	5	5.5	5.8

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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EC Declaration of Conformity

The undersigned representing the manufacturer:

Regal Beloit America 100 East Randolph St. Wausau, WI 54401 and the authorized representative established within the Community:

Marathon Electric UK 6F Thistleton Road Ind. Estate Market Overton Oakham, Rutland LE15 7PP UK

are committed to providing customers with products that comply with applicable regulations and international protocols to which they are subject, including the requirements of the European Parliament Directive on the Harmonization of the laws relating to electrical equipment designed for use within certain voltage limits (2014/35/EU).

Regal Beloit America declares that the following product(s), to which this declaration relates, are in conformity with the relevant sections of the EC standards listed below.

This statement supersedes any statements previously issued pertaining to the product(s) listed below and is subject to change without notice.

Model No : SCA0453A3133GAAD01

(Model No. may contain prefix and/or suffix characters)

Catalog No : SCA0453A3133GAAD01

Rework No : N/A

Directives :

Low Voltage Directive 2014/35/EU

Harmonized Standards Used :

EN 60034-1: 2010 (IEC 60034-1: 2010) EN 60034-5: 2001/A1:2007 (IEC 60034-5: 2000/A1:2006)

Authorized Representative:

Michael A Logsdon

Michael A. Logsdon Vice President, Technology

Created on 09/01/2022

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Authorized Representative in the Community:

Julian Clark Marketing Engineer