### **PRODUCT INFORMATION PACKET**

Model No: SCA0452A4131GAA001 Catalog No: SCA0452A4131GAA001 TerraMAX® Cast Iron Motor, 60 HP, 3 Ph, 50 Hz, 380/660 V, 1500 RPM, 225M Frame, TEFC



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Motors

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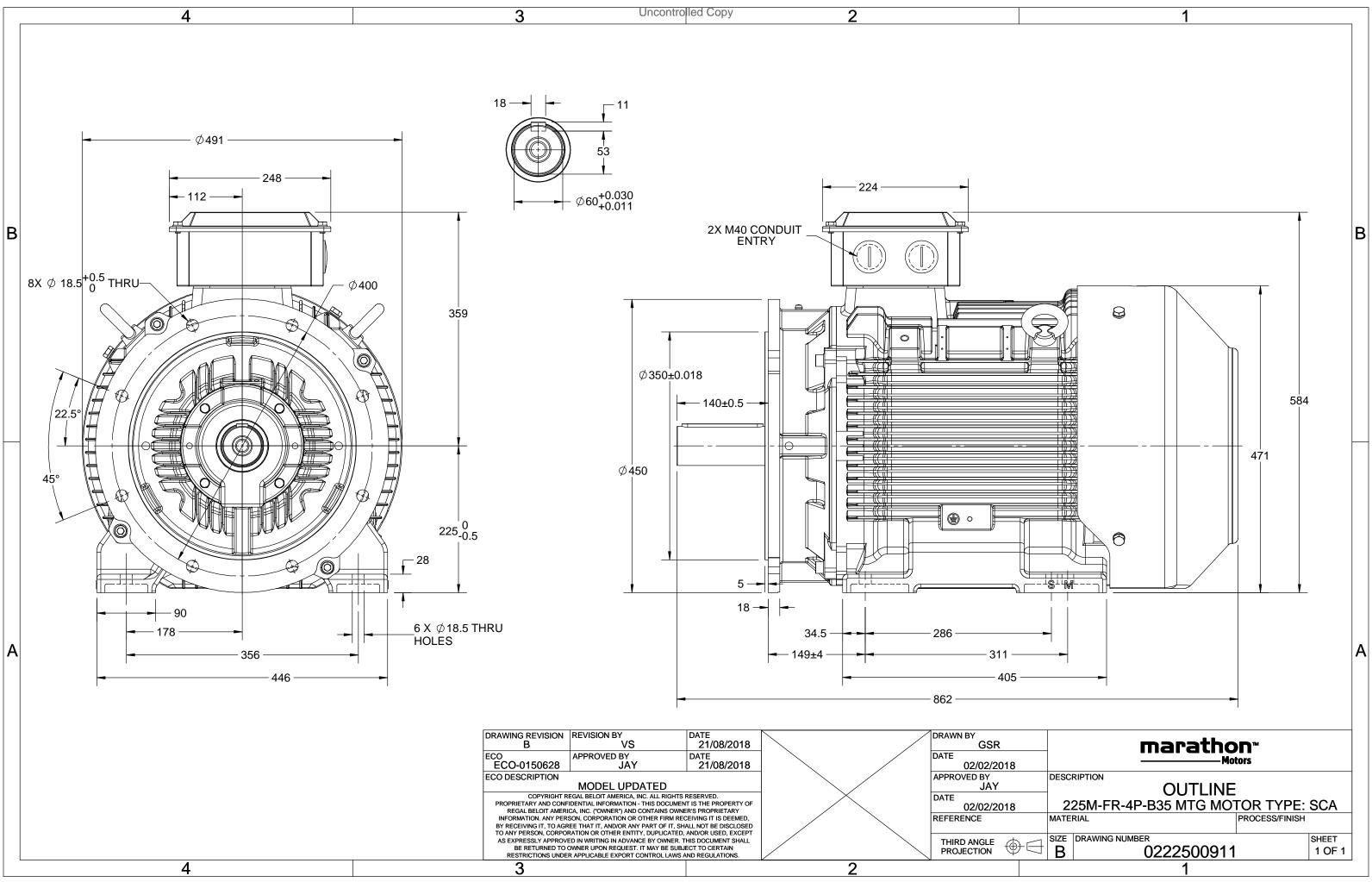
### Nameplate Specifications

Output HP	60 Hp	Output KW	45.0 kW
Frequency	50 Hz	Voltage	380/660 V
Current	84.4 A	Speed	1475 rpm
Service Factor	1	Phase	3
Efficiency	93.1 %	Power Factor	0.87
Duty	S1	Insulation Class	F
Frame	225M	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	225M No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C
Thermal Protection	No Protection	Ambient Temperature	40 °C
Thermal Protection Drive End Bearing Size	No Protection 6313	Ambient Temperature Opp Drive End Bearing Size	40 °C 6213

### **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	862 mm	Frame Length	425 mm
Shaft Diameter	60 mm	Shaft Extension	140 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0222500911

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Model No. SCA0452A4131GAA001

U	$\Delta / Y$	f	Р	Р	I	n	т	IE	q	% EFF a	t load	ł	PF	at lo	ad	I <sub>A</sub> /I <sub>N</sub>	$T_A/T_N$	$T_{\rm K}/T_{\rm N}$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380/660	Δ	50	45	60	84.4	1475	289.62	IE2	-	93.1	93.1	94	0.87	0.84	0.77	6.2	2.1	2.7

Motor type	SCA		Degree of protection	IP 55	
Enclosure	TEFC		Mounting type	IM B35	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	225M		Motor weight - approx.	378	kg
Duty	S1		Gross weight - approx.	408	kg
Voltage variation *	± 10%		Motor inertia	0.5637	kgm <sup>2</sup>
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.2	mm/s
Design	Ν		Noise level ( 1meter distance from moto	r) 69	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +40	°C	Type of coupling	Direct	
Temperature rise (by resistance)	80 [ Class B ]	К	LR withstand time (hot/cold)	15/30	s
Altitude above sea level	1000	meter	Direction of rotation	<b>Bi-directional</b>	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	-	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6313 C3 / 6213 C3		Terminal box position	TOP	
Lubrication method	Regreasable		Maximum cable size/conduit size 1	R x 3C x 50mm²/2 x M40 x 1.5	
Type of grease	CHEVRON SRI-2 or Equivalent		Auxiliary terminal box	Available on Request	

 $I_{\rm A}/I_{\rm N}$  - Locked Rotor Current / Rated Current  $T_{\rm A}/T_{\rm N}$  - Locked Rotor Torque / Rated Torque

T<sub>K</sub>/T<sub>N</sub> - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.										
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC				
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30				

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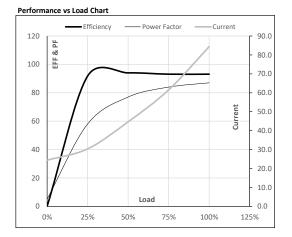
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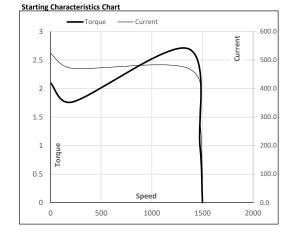
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Enclosure	U	$\Delta / Y$	f	Р	Р	Ι	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380/660	Δ	50	45	60	84.4	1475	29.53	289.62	IE2	40	S1	1000	0.5637	378

Motor Load Data	а						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	24.4	30.4	44.7	61.5	84.4	
Torque	Nm	0.0	71.5	143.5	216.2	289.6	
Speed	r/min	1500	1494	1489	1482	1475	
Efficiency	%	0.0	91.8	94.0	93.1	93.1	
Power Factor	%	5.1	58.0	77.0	84.0	87.0	



Motor Speed Torque Data											
Load Point		LR	P-Up	BD	Rated	NL					
Speed	r/min	0	214	1357	1475	1500					
Current	А	523.3	471.0	281.2	84.4	24.4					
Torque	pu	2.1	1.8	2.7	1	0					



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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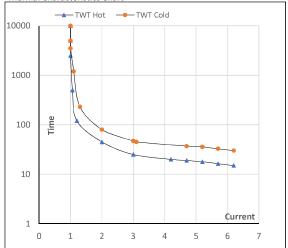
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Enclosure	U	$\Delta / Y$	f	Р	Р	I	n	т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380/660	Δ (	50	45	60	84.4	1475	29.53	289.62	IE2	40	S1	1000	0.5637	378

#### Motor Speed Torque Data

Load		FL	$I_1$	$I_2$	$I_3$	$I_4$	ا5	LR
TWT Hot	s	10000	45	25	21	18	17	15
TWT Cold	s	10000	80	47	46	36	34	30
Current	pu	1	2	3	4	5	5.5	6.2

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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