PRODUCT INFORMATION PACKET

Model No: SCA0154A3131GAAD01 Catalog No: SCA0154A3131GAAD01 TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 415 V, 750 RPM, 200L Frame, TEFC



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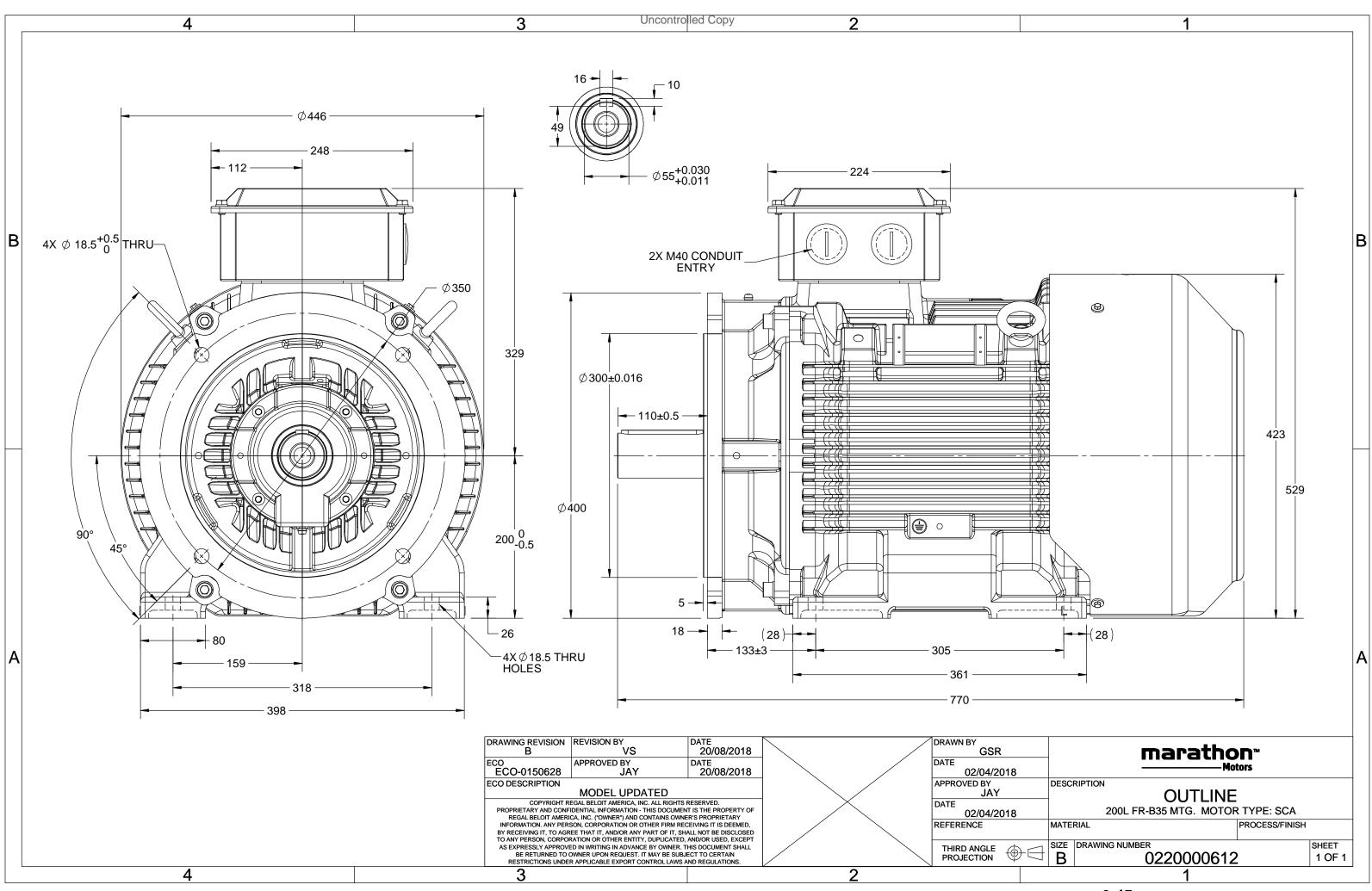
Nameplate Specifications

Output HP	20 Hp	Output KW	15.0 kW
Frequency	50 Hz	Voltage	415 V
Current	32.2 A	Speed	730 rpm
Service Factor	1	Phase	3
Efficiency	88 %	Power Factor	0.736
Duty	S1	Insulation Class	F
Frame	200L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	50 °C
Drive End Bearing Size	6312	One Drive Fred Descripted Gine	0040
Drive End Bearing Size	0312	Opp Drive End Bearing Size	6212
UL	No	CSA	No

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	С3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	770 mm	Frame Length	370 mm
Shaft Diameter	55 mm	Shaft Extension	110 mm
Assembly/Box Mounting	ТОР		
Connection Drawing	8442000085	Outline Drawing	0220000612

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U	Δ / Y	f	Р	Р	I	n	Т	IE		% EFF a	t load	ł	PF	at_lo	bad	I _A /I _N	T_A/T_N	$T_{\rm K}/T_{\rm N}$
(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
415	Δ	50	15	20	32.0	730	195.54	IE2	-	88.0	88.0	89.2	0.74	0.67	0.54	5.9	1.8	2.9
Motor	type				SCA				Dee	gree of	protecti	on				IP 55		
Enclos					TEFC					unting						IM B35		
	Material	1			Cast Iro	on				oling me						IC 411		
Frame					200L					0	ght - ap	orox.				311		kg
Duty	5.20				S1						ht - app					341		kg
,	e variatio	on *			± 10%	Ś				tor ine						0.7327		kgm ²
	ncy varia				± 5%				Loa	id inerti	а				Cust	omer to Pro	vide	0
	, ned varia				10%				Vib	ration l	evel					2.2		mm/s
Design					Ν				No	ise leve	(1mete	er distar	nce fror	n motor)	61		dB(A)
Service	factor				1.0				No	of star	ts hot/co	old/Equ	ally spr	ead		2/3/4		
Insulati	ion class				F				Sta	rting m	ethod					DOL		
Ambier	nt tempe	erature			-20 to +	50		°C	Тур	e of co	upling					Direct		
Tempe	rature ri	se (by r	esistanc	ce)	70 [Class	5 B]		К	LR	withsta	nd time	(hot/co	ld)			15/30		S
Altitud	e above	sea lev	el		1000			meter	Dir	ection o	of rotatio	on			В	i-directiona	al	
Hazard	ous area	a classif	ication		NA				Sta	ndard r	otation				Clo	ckwise form	n DE	
	Zone cla	assifica	tion		NA				Pai	nt shad	e					RAL 5014		
	Gas gro	up			NA				Acc	essorie	s							
	Temper	rature c	lass		NA					Ace	cessory -	1				-		
Rotor t	ype			Al	uminum [Die cast				Ace	cessory -	2				-		
Bearing	g type			A	Anti-frictio	n ball				Ace	cessory -	3				-		
DE / NE	DE bearin	ng		63	312 C3 / 6	212 C3			Ter	minal b	ox posit	ion				TOP		
Lubrica	tion me	thod			Regrease	able			Ma	ximum	cable siz	e/cond	uit size	1F	x 3C x !	50mm²/2 x	M40 x 1.5	
Type of	fgrease		Sh	ell Gad	us S5 V100) or Equiv	/alent		Aux	kiliary te	erminal	зох				NA		

 $I_{\text{A}}/I_{\text{N}}$ - Locked Rotor Current / Rated Current

 $T_{\text{A}}/T_{\text{N}}$ - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical da	ta are subject	to change. There may be discrepanci	ies between calcula	ted and name plate values.		
Efficioncy	Europo	China	India	Aus/Nz	Brazil	

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	-

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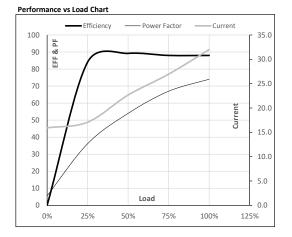
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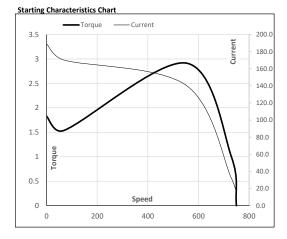
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Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	15	20.0	32.0	730	19.94	195.54	IE2	50	\$1	1000	0.7327	311.3

Motor Load Dat	ta						
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	15.9	17.1	22.7	27.0	32.0	
Torque	Nm	0.0	47.9	96.3	145.5	195.5	
Speed	r/min	750	745	740	735	730	
Efficiency	%	0.0	84.1	89.2	88.0	88.0	
Power Factor	%	5.6	36.2	54.0	67.0	74.0	



Motor Speed	Forque Data						
Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	68	551	730	750	
Current	А	189.1	170.2	140.7	32.0	15.9	
Torque	pu	1.8	1.5	2.9	1	0	



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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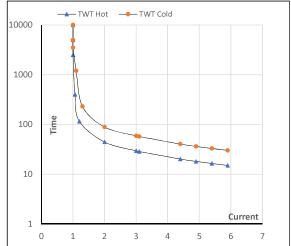
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Enclosure	U	Δ / Y	f	Р	Р	Т	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	415	Δ	50	15	20	32.0	730	19.94	195.54	IE2	50	S1	1000	0.7327	311

Motor Speed Torque Data

Load		FL	I_1	I ₂	l ₃	I_4	I ₅	LR
TWT Hot	s	10000	44	30	25	17	16	15
TWT Cold	s	10000	86	59	45	35	31	30
Current	pu	1	2	3	4	5	5.5	5.9

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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