PRODUCT INFORMATION PACKET

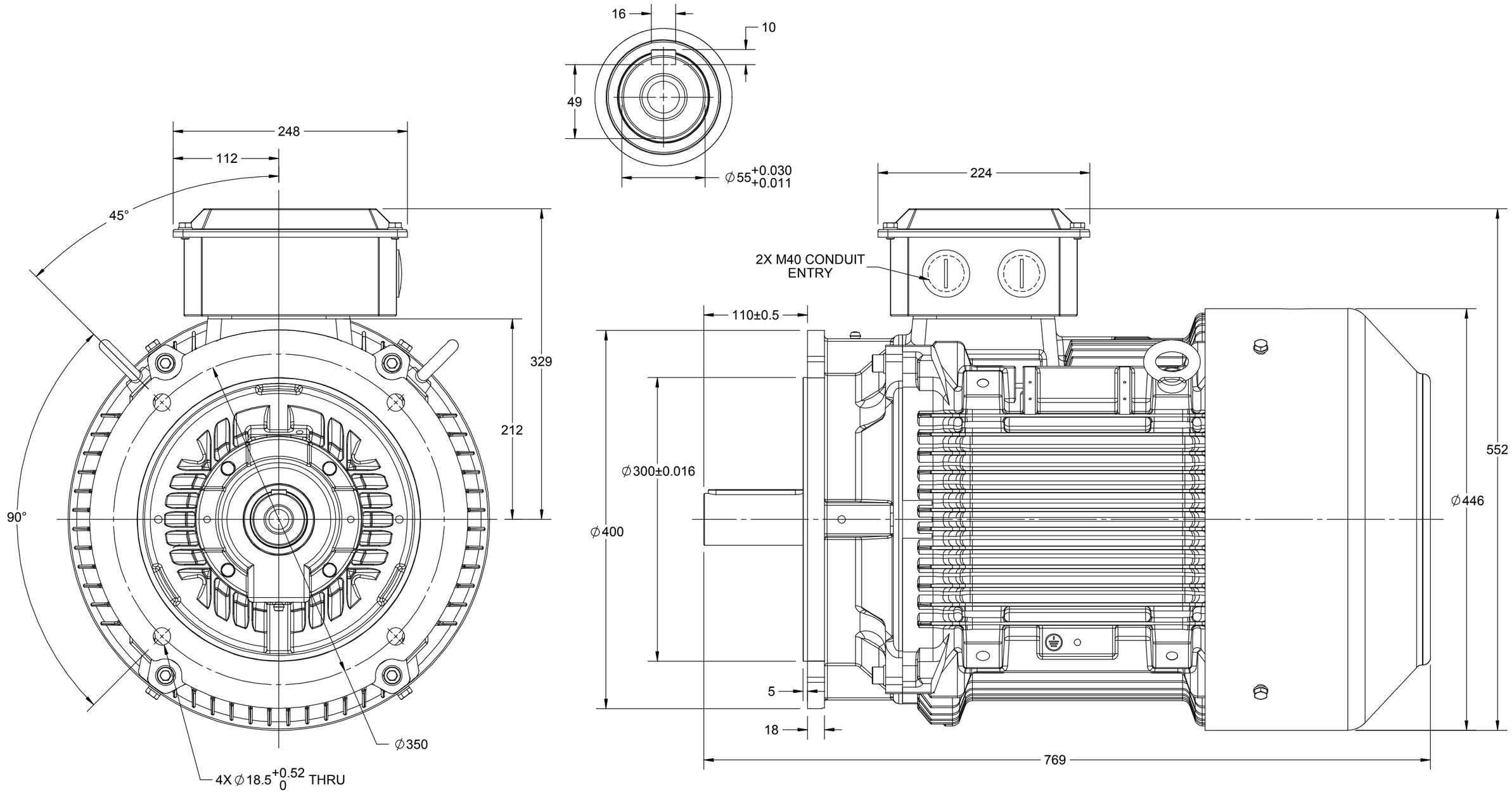
Model No: SCA0154A3121GAAD01
Catalog No: SCA0154A3121GAAD01
TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 415 V, 750 RPM, 200L Frame, TEFC

Nameplate Specifications

Output HP	20 Hp	Output KW	15.0 kW
Frequency	50 Hz	Voltage	415 V
Current	32.2 A	Speed	730 rpm
Service Factor	1	Phase	3
Efficiency	88 %	Power Factor	0.736
Duty	S1	Insulation Class	F
Frame	200L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	50 °C
Drive End Bearing Size	6312	Opp Drive End Bearing Size	6212
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE2

Technical Specifications

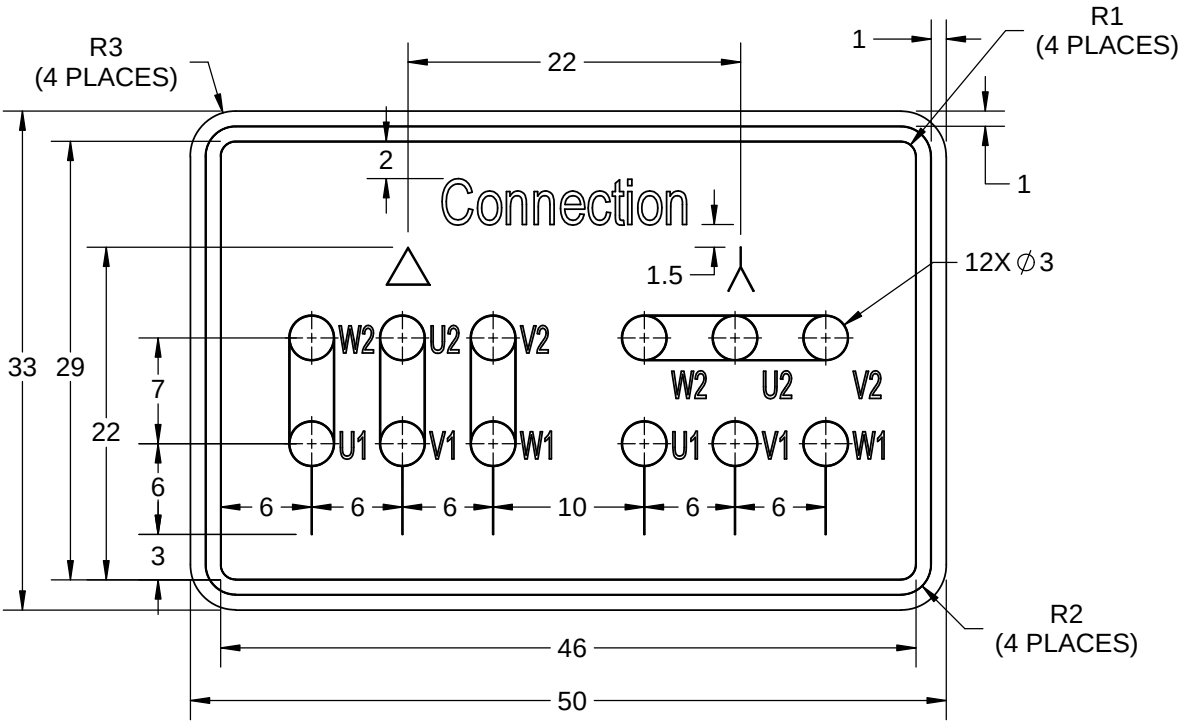
Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	B5	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	769 mm	Frame Length	370 mm
Shaft Diameter	55 mm	Shaft Extension	110 mm
Assembly/Box Mounting	TOP		
Connection Drawing	8442000085	Outline Drawing	0220000599



DRAWING REVISION B	REVISION BY LK	DATE 27/06/2019		DRAWN BY PRIYA	marathon™ Motors
ECO ECO-0169536	APPROVED BY SR	DATE 27/06/2019		DATE 04/04/2018	
ECO DESCRIPTION MODEL UPDATED AS PER NEW 3D STRUCTURE				APPROVED BY JAY	DESCRIPTION OUTLINE 200FR-B5 MTG. MOTOR TYPE: SCA
				DATE 04/04/2018	
				REFERENCE	MATERIAL / PROCESS/FINISH
				THIRD ANGLE PROJECTION	SIZE B / DRAWING NUMBER 0220000599 / SHEET 1 OF 1

DRAWING REVISION	REVISION BY	DATE
A	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		
NEW DRAWING RELEASE		

GEOMENTRIC TOLERANCE		
LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3



NOTES:

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

DRAWN BY: SN	REGAL™ Regal Beloit America, Inc.	
DATE: 16/12/2016		
APPROVED BY: SBD	DESCRIPTION: CONN DIAGRAM-NAMEPLATE	
DATE: 16/12/2016		
REFERENCE	MATERIAL	PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE: A / DRAWING NUMBER: 8442000085	SHEET: 1 OF 1

marathon® Motors

TerraMAX®

Model No. SCA0154A3121GAAD01

U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [Nm]	IE Class	% EFF at __ load 5/4FL	FL	3/4FL	1/2FL	PF at __ load FL	3/4FL	1/2FL	I_A/I_N [pu]	T_A/T_N [pu]	T_K/T_N [pu]
415	Δ	50	15	20	32.0	730	195.54	IE2	-	88.0	88.0	89.2	0.74	0.67	0.54	5.9	1.8	2.9

Motor type	SCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	200L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +50	°C
Temperature rise (by resistance)	70 [Class B]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6312 C3 / 6212 C3	
Lubrication method	Regreaseable	
Type of grease	Shell Gadus S5 V100 or Equivalent	

Degree of protection	IP 55
Mounting type	IM B5
Cooling method	IC 411
Motor weight - approx.	311 kg
Gross weight - approx.	341 kg
Motor inertia	0.7327 kgm^2
Load inertia	Customer to Provide
Vibration level	2.2 mm/s
Noise level (1meter distance from motor)	61 dB(A)
No. of starts hot/cold/Equally spread	2/3/4
Starting method	DOL
Type of coupling	Direct
LR withstand time (hot/cold)	15/30 s
Direction of rotation	Bi-directional
Standard rotation	Clockwise form DE
Paint shade	RAL 5014
Accessories	
Accessory - 1	-
Accessory - 2	-
Accessory - 3	-
Terminal box position	TOP
Maximum cable size/conduit size	1R x 3C x 50mm²/2 x M40 x 1.5
Auxiliary terminal box	NA

I_A/I_N - Locked Rotor Current / Rated Current

T_A/T_N - Locked Rotor Torque / Rated Torque

T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	-	IS 12615 : 2018	-	-	-

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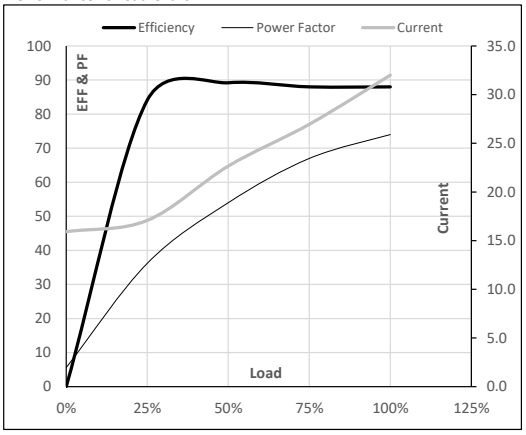
Model No. SCA0154A3121GAAD01

Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m^2]	Weight [kg]
TEFC	415	Δ	50	15	20.0	32.0	730	19.94	195.54	IE2	50	S1	1000	0.7327	310.7

Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	15.9	17.1	22.7	27.0	32.0	
Torque	Nm	0.0	47.9	96.3	145.5	195.5	
Speed	r/min	750	745	740	735	730	
Efficiency	%	0.0	84.1	89.2	88.0	88.0	
Power Factor	%	5.6	36.2	54.0	67.0	74.0	

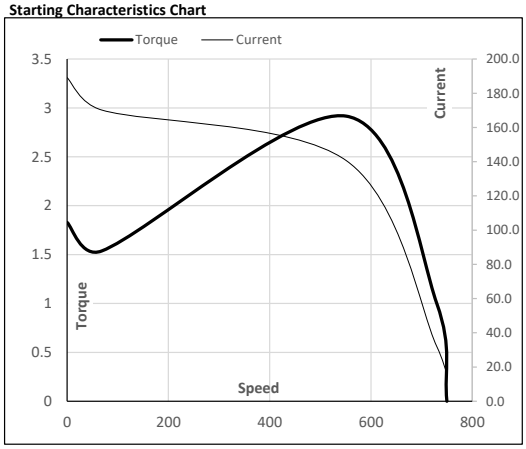
Performance vs Load Chart



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	68	551	730	750
Current	A	189.1	170.2	140.7	32.0	15.9
Torque	pu	1.8	1.5	2.9	1	0

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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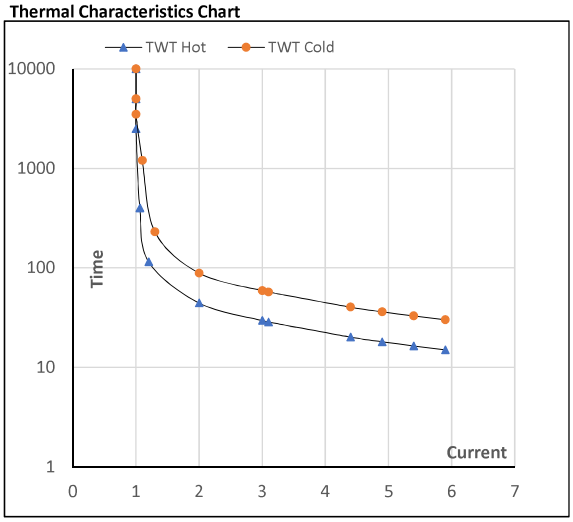
Model No. SCA0154A3121GAAD01

Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [rpm]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m^2]	Weight [kg]
TEFC	415	Δ	50	15	20	32.0	730	19.94	195.54	IE2	50	S1	1000	0.7327	311

Motor Speed Torque Data

Load		FL	I_1	I_2	I_3	I_4	I_5	LR
TWT Hot	s	10000	44	30	25	17	16	15
TWT Cold	s	10000	86	59	45	35	31	30
Current	pu	1	2	3	4	5	5.5	5.9

Thermal Characteristics Chart



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