

# PRODUCT INFORMATION PACKET

**marathon®**  
Motors

Model No: SCA0153A4131GAA001

Catalog No: SCA0153A4131GAA001

TerraMAX® Cast Iron Motor, 20 HP, 3 Ph, 50 Hz, 380/660 V, 1000 RPM, 180L Frame, TEFC



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**RegalRexnord**

### Nameplate Specifications

Output HP	20 Hp	Output KW	15.0 kW
Frequency	50 Hz	Voltage	380/660 V
Current	31.0 A	Speed	974 rpm
Service Factor	1	Phase	3
Efficiency	89.7 %	Power Factor	0.82
Duty	S1	Insulation Class	F
Frame	180L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6311	Opp Drive End Bearing Size	6211
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE2

### Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	6	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	2z-C3	Opp Drive End Bearing	2z-C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	750 mm	Frame Length	366 mm
Shaft Diameter	48 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Top		
Connection Drawing	8442000085	Outline Drawing	0218000850

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DRAWING REVISION <b>A</b>	REVISION BY <b>SN</b>	DATE <b>13/01/2017</b>
ECO <b>ECO-0116390</b>	APPROVED BY <b>SBD</b>	DATE <b>13/01/2017</b>
ECO DESCRIPTION <b>NEW DRAWING RELEASE</b>		

GEOMETRIC TOLERANCE		
LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3



**NOTES:**

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

	DRAWN BY <b>SN</b>	<b>Regal Beloit America, Inc.</b>		
	DATE <b>16/12/2016</b>			
	APPROVED BY <b>SBD</b>	<b>DESCRIPTION</b> <b>CONN DIAGRAM-NAMEPLATE</b>		
	DATE <b>16/12/2016</b>			
	REFERENCE	MATERIAL	PROCESS/FINISH	
	THIRD ANGLE PROJECTION	SIZE <b>A</b>	DRAWING NUMBER <b>8442000085</b>	SHEET <b>1 OF 1</b>

**Model No.** SCA0153A4131GAA001

U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [Nm]	IE Class	% EFF at __ load				PF at __ load			I <sub>A</sub> /I <sub>N</sub> [pu]	T <sub>A</sub> /T <sub>N</sub> [pu]	T <sub>K</sub> /T <sub>N</sub> [pu]
380/660	Δ	50	15	20	31.0	974	146.37	IE2	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	5.3	2.0	2.3

Motor type	SCA	Degree of protection	IP 55
Enclosure	TEFC	Mounting type	IM B35
Frame Material	Cast Iron	Cooling method	IC 411
Frame size	180L	Motor weight - approx.	209 kg
Duty	S1	Gross weight - approx.	229 kg
Voltage variation *	± 10%	Motor inertia	0.1992 kgm <sup>2</sup>
Frequency variation *	± 5%	Load inertia	Customer to Provide
Combined variation *	10%	Vibration level	2.2 mm/s
Design	N	Noise level ( 1meter distance from motor)	65 dB(A)
Service factor	1.0	No. of starts hot/cold/Equally spread	2/3/4
Insulation class	F	Starting method	DOL
Ambient temperature	-20 to +40 °C	Type of coupling	Direct
Temperature rise (by resistance)	80 [ Class B ] K	LR withstand time (hot/cold)	15/30 s
Altitude above sea level	1000 meter	Direction of rotation	Bi-directional
Hazardous area classification	NA	Standard rotation	Clockwise form DE
Zone classification	NA	Paint shade	RAL 5014
Gas group	NA	Accessories	
Temperature class	NA	Accessory - 1	-
Rotor type	Aluminum Die cast	Accessory - 2	-
Bearing type	Anti-friction ball	Accessory - 3	-
DE / NDE bearing	6311-2Z / 6211-2Z	Terminal box position	TOP
Lubrication method	Greased for life	Maximum cable size/conduit size	1R x 3C x 35mm <sup>2</sup> /2 X M32 x 1.5
Type of grease	NA	Auxiliary terminal box	Available on Request

I<sub>A</sub>/I<sub>N</sub> - Locked Rotor Current / Rated CurrentT<sub>K</sub>/T<sub>N</sub> - Breakdown Torque / Rated TorqueT<sub>A</sub>/T<sub>N</sub> - Locked Rotor Torque / Rated Torque
**NOTE**

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

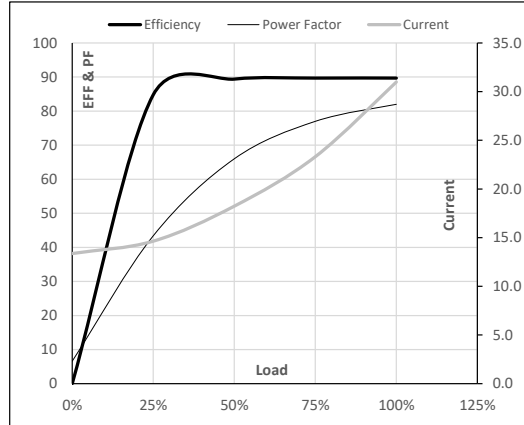
Efficiency Standards	Europe	China	India	Aus/Nz	Brazil	Global IEC
	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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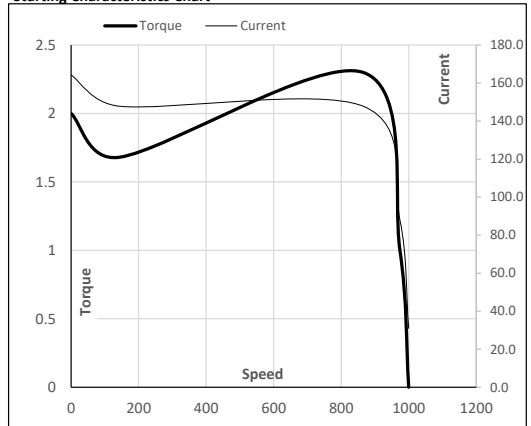
Enclosure	U (V)	$\Delta$ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m <sup>2</sup> ]	Weight [kg]
TEFC	380/660	$\Delta$	50	15	20	31.0	974	14.93	146.37	IE2	40	S1	1000	0.1992	209

**Motor Load Data**

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	13.4	14.6	18.2	23.3	31.0	
Torque	Nm	0.0	35.8	72.1	108.9	146.4	
Speed	r/min	1000	994	988	981	974	
Efficiency	%	0.0	84.8	89.4	89.7	89.7	
Power Factor	%	6.6	43.4	66.0	77.0	82.0	

**Performance vs Load Chart**

**Motor Speed Torque Data**

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	143	865	974	1000
Current	A	164.2	147.8	88.0	31.0	13.4
Torque	pu	2.0	1.7	2.3	1	0

**Starting Characteristics Chart**

**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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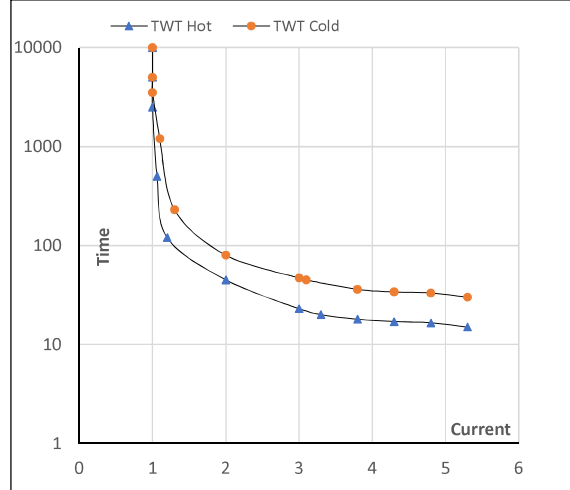
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Enclosure	U (V)	$\Delta / Y$ Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [rpm]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg·m <sup>2</sup> ]	Weight [kg]
TEFC	380/660	$\Delta$	50	15	20	31.0	974	14.93	146.37	IE2	40	S1	1000	0.1992	209

**Motor Speed Torque Data**

Load	FL	$I_1$	$I_2$	$I_3$	$I_4$	$I_5$	LR	
TWT Hot	s 10000	45	23	18	17	16	15	
TWT Cold	s 10000	80	47	36	34	33	30	
Current	pu	1	2	3	4	4.5	5	5.3

**Thermal Characteristics Chart**

**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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