PRODUCT INFORMATION PACKET

Model No: SCA0032A1181GAA001 Catalog No: SCA0032A1181GAA001 TerraMAX® Cast Iron Motor, 4 HP, 3 Ph, 50 Hz, 400 V, 1500 RPM, 100L Frame, TEFC



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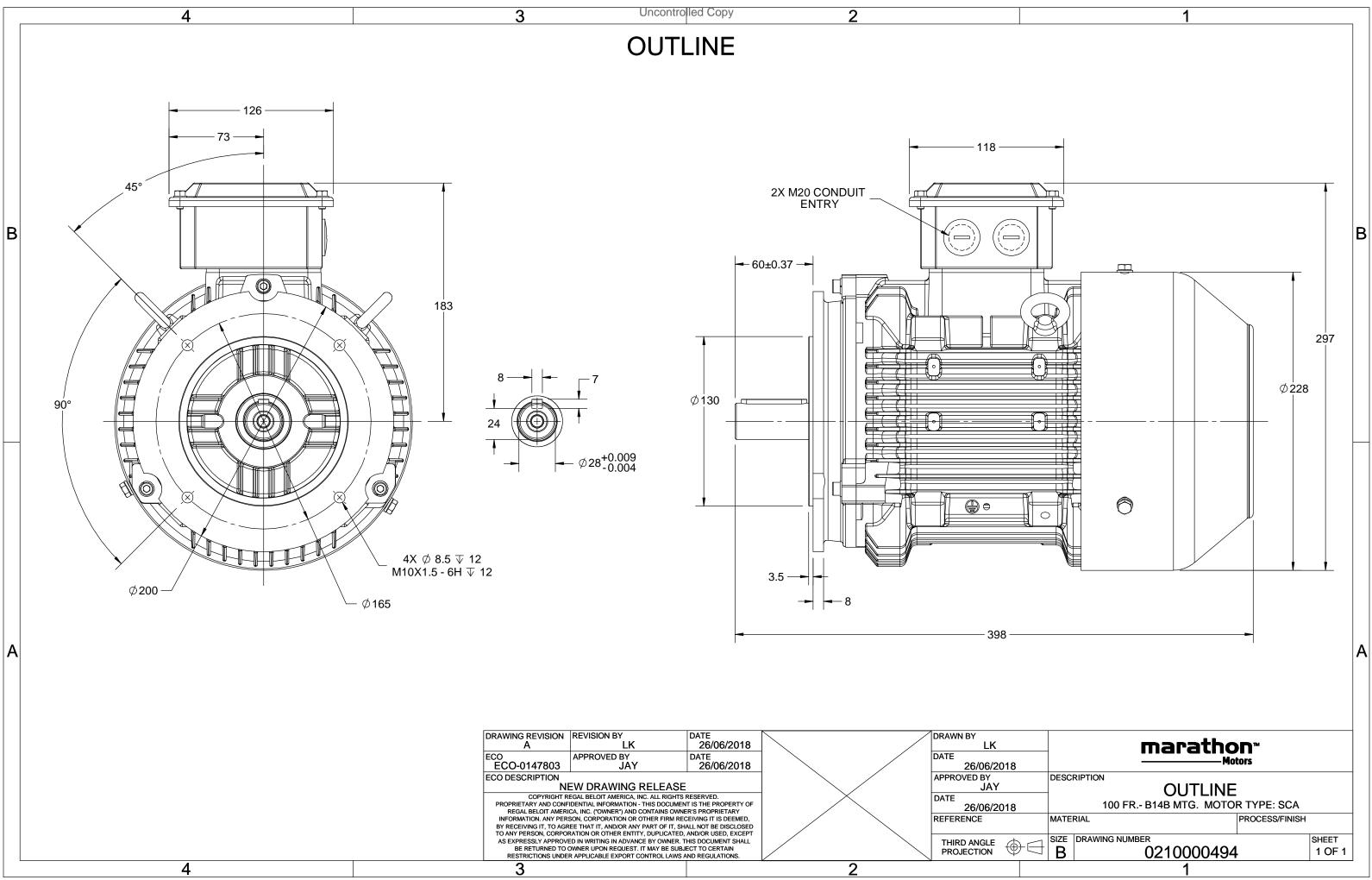
Nameplate Specifications

| Output HP | 4 Hp | Output KW | 3.0 kW |
|--|-----------------------|---|-----------------------------|
| Frequency | 50 Hz | Voltage | 400 V |
| Current | 6.0 A | Speed | 1434 rpm |
| Service Factor | 1 | Phase | 3 |
| Efficiency | 85.5 % | Power Factor | 0.84 |
| Duty | S1 | Insulation Class | F |
| _ | | | |
| Frame | 100L | Enclosure | Totally Enclosed Fan Cooled |
| Frame Thermal Protection | 100L No Protection | Enclosure Ambient Temperature | 40 °C |
| | | | |
| Thermal Protection | No Protection | Ambient Temperature | 40 °C |
| Thermal Protection Drive End Bearing Size | No Protection 6206 | Ambient Temperature Opp Drive End Bearing Size | 40 °C 6206 |

Technical Specifications

| Electrical Type | Squirrel Cage | Starting Method | Direct On Line | |
|-----------------------|---------------|-----------------------|-----------------------|--|
| Poles | 4 | Rotation | Bi-Directional | |
| Mounting | B14B | Motor Orientation | Horizontal | |
| Drive End Bearing | 2z-C3 | Opp Drive End Bearing | 2z-C3 | |
| Frame Material | Cast Iron | Shaft Type | Keyed | |
| Overall Length | 398 mm | Frame Length | 200 mm | |
| Shaft Diameter | 28 mm | Shaft Extension | 60 mm | |
| Assembly/Box Mounting | Тор | | | |
| Connection Drawing | 8442000085 | Outline Drawing | 0210000494 | |

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3 of 7





TerraMAX[®]

Model No. SCA0032A1181GAA001

| U | Δ / Y | f | Р | Р | I | n | т | IE | | % EFF a | tload | ł | PF | at_lo | ad | I _A /I _N | T_A/T_N | $T_{\rm K}/T_{\rm N}$ |
|---------|--------------|-----------|-----------|------|--|----------|-------|-------|--|---------------|---------------|---------|----------|---------|--|--------------------------------|-----------|-----------------------|
| (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [Nm] | Class | 5/4FL | FL | 3/4FL | 1/2FL | FL | 3/4FL | 1/2FL | [pu] | [pu] | [pu] |
| 400 | Y | 50 | 3 | 4.0 | 6.0 | 1434 | 19.86 | IE2 | - | 85.5 | 85.5 | 85.3 | 0.84 | 0.77 | 0.64 | 6.4 | 2.8 | 3.0 |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| Motor | | | | | SCA | | | | | | protecti | on | | | | IP 55 | | |
| Enclos | ure | | | | TEFC Mounting type Cast Iron Cooling method | | | | | | IM B14B | | | | | | | |
| Frame | Material | | | | Cast Iron | | | | | | ethod | | | | | IC 411 | | |
| Frame | size | | | | 100L | | | | Motor weight - approx. Gross weight - approx. | | | | | | | 39 | | kg |
| Duty | | | | | S1 | | | | Gro | oss weig | ht - app | rox. | | | | 42 | | |
| Voltage | e variatio | on * | | | ± 10% | ó | | | Mo | tor iner | tia | | | | 0.0074 | | | kgm ² |
| Freque | ncy varia | ation * | | | ± 5% | | | | Load inertia | | | | | Cust | Customer to Provide | | | |
| Combi | ned varia | ation * | | | 10% | | | | Vibration level | | | | | | | 1.6 | | mm/s |
| Design | | | | | Ν | | | | Noise level (1meter distance from mot | | | | | n motor |) 58 | | | dB(A) |
| Service | factor | | | | 1.0 | | | | No. | of star | ts hot/c | old/Equ | ally spr | ead | 2/3/4 | | | |
| Insulat | ion class | ; | | | F | | | | Sta | rting me | ethod | | | | DOL | | | |
| Ambie | nt tempe | erature | | | -20 to + | 40 | | °C | Тур | e of co | upling | | | | | Direct | | |
| Tempe | rature ri | se (by r | resistanc | e) | 80 [Clas | s B] | | К | LR | withsta | nd time | (hot/co | ld) | | | 20/10 | | s |
| Altitud | e above | sea lev | el | | 1000 | | | meter | Dire | ection o | of rotatio | on | | | В | i-directional | | |
| Hazard | ous area | a classif | ication | | NA | | | | Sta | ndard r | otation | | | | Clo | ckwise form | DE | |
| | Zone cla | assifica | tion | | NA | | | | Pai | nt shad | e | | | | | RAL 5014 | | |
| | Gas gro | up | | | NA | | | | Acc | essorie | s | | | | | | | |
| | Temper | ature o | lass | | NA | | | | | Acc | essory - | 1 | | | | PTC 150°C | | |
| Rotor t | ype | | | Al | uminum [| Die cast | | | | Acc | cessory - | 2 | | | - | | | |
| Bearing | g type | | | A | Anti-frictic | n ball | | | | Accessory - 3 | | | | | | - | | |
| | DE bearin | ng | | 62 | 06-2Z / 6 | 5206-2Z | | | Ter | minal b | , ox posit | ion | | | | TOP | | |
| - | ation me | • | | (| Greased fo | or life | | | | | cable si | | uit size | 1R | 1R x 3C x 10mm ² /2 x M20 x 1.5 | | | |
| | f grease | | | | NA | | | | | | erminal | | | | Avail | able on Requ | Jest | |
| | - | | | | | | | | | | | | | | | | | |

 I_{A}/I_{N} - Locked Rotor Current / Rated Current T_{A}/T_{N} - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

NOTE All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

| Efficiency | Europe | China | India | Aus/Nz | Brazil | Global IEC |
|------------|---------------|-------|-------|-------------------|--------|---------------|
| Standards | IEC: 60034-30 | - | - | AS/NZ 1359:5:2004 | - | IEC: 60034-30 |
| - | | | | | | |

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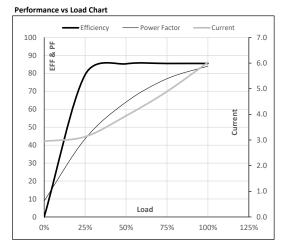


Model No. SCA0032A1181GAA001

| Enclosure | U | Δ / Y | f | Р | Р | I | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|--------------|------|------|------|-----|-------|-------|-------|-------|------|------|-----------|----------------------|--------|
| | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 400 | Y | 50 | 3 | 4.0 | 6.0 | 1434 | 2.03 | 19.86 | IE2 | 40 | S1 | 1000 | 0.0074 | 39 |
| 1210 | 400 | | 50 | 3 | 4.0 | 0.0 | 1434 | 2.05 | 19.00 | ILZ | 40 | 31 | 1000 | 0.0074 | |

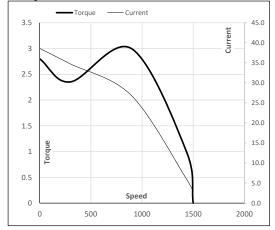
Motor Load Data

| | NL | 1/4FL | 1/2FL | 3/4FL | FL | 5/4FL |
|-------|------------------|-------------------------------------|---|---|--|---|
| А | 3.0 | 3.1 | 3.9 | 4.9 | 6.0 | |
| Nm | 0.0 | 4.8 | 9.7 | 14.7 | 19.9 | |
| r/min | 1500 | 1485 | 1470 | 1453 | 1434 | |
| % | 0.0 | 79.2 | 85.3 | 85.5 | 85.5 | |
| % | 8.9 | 43.5 | 64.0 | 77.0 | 84.0 | |
| | Nm r/min % | A 3.0 Nm 0.0 r/min 1500 % 0.0 | A 3.0 3.1 Nm 0.0 4.8 r/min 1500 1485 % 0.0 79.2 | A 3.0 3.1 3.9 Nm 0.0 4.8 9.7 r/min 1500 1485 1470 % 0.0 79.2 85.3 | A 3.0 3.1 3.9 4.9 Nm 0.0 4.8 9.7 14.7 r/min 1500 1485 1470 1453 % 0.0 79.2 85.3 85.5 | A 3.0 3.1 3.9 4.9 6.0 Nm 0.0 4.8 9.7 14.7 19.9 r/min 1500 1485 1470 1453 1434 % 0.0 79.2 85.3 85.5 85.5 |



| Motor Spee | d Torque Da | ta | | | | |
|------------|-------------|------|------|------|-------|------|
| Load Point | | LR | P-Up | BD | Rated | NL |
| Speed | r/min | 0 | 300 | 896 | 1434 | 1500 |
| Current | А | 38.6 | 34.7 | 26.9 | 6.0 | 3.0 |
| Torque | pu | 2.8 | 2.4 | 3.0 | 1 | 0 |

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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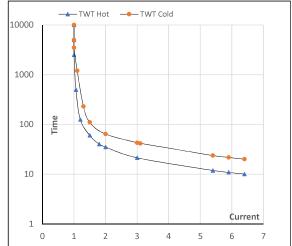
Model No. SCA0032A1181GAA001

| Enclosure | U | Δ / Y | f | Р | Р | Ι | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|--------------|------|------|------|-----|-------|-------|-------|-------|------|------|-----------|----------------------|--------|
| | (∨) | Conn | [Hz] | [kW] | [hp] | [A] | [rpm] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 400 | Y | 50 | 3 | 4.0 | 6.0 | 1434 | 2.03 | 19.86 | IE2 | 40 | S1 | 1000 | 0.0074 | 39 |

Motor Speed Torque Data

| Load | | FL | I_1 | l ₂ | l ₃ | I_4 | I ₅ | LR |
|----------|----|-------|-------|----------------|----------------|-------|----------------|-----|
| TWT Hot | s | 10000 | 35 | 21 | 18 | 14 | 11 | 10 |
| TWT Cold | s | 10000 | 64 | 43 | 40 | 30 | 22 | 20 |
| Current | pu | 1 | 2 | 3 | 4 | 5 | 5.5 | 6.4 |

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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