PRODUCT INFORMATION PACKET



Model No: QCA3152AF113GAA001 Catalog No: QCA3152AF113GAA001

TerraMAX® Cast Iron Motor, 425 HP, 3 Ph, 50 Hz, 380 V, 1500 RPM, 355L Frame, TEFC



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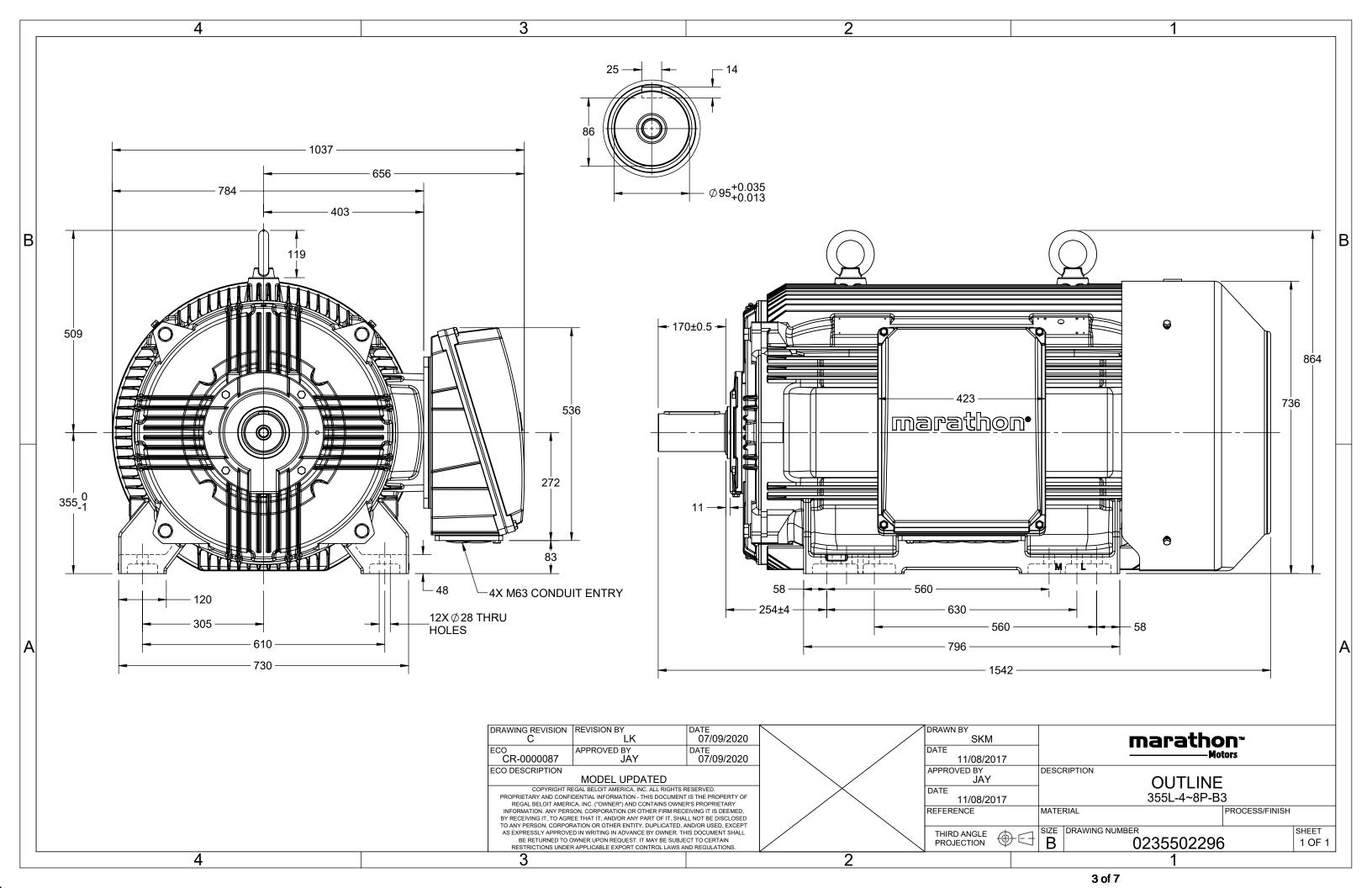
Nameplate Specifications

| Output HP | 425 Hp | Output KW | 315.0 kW |
|------------------------|---------------|----------------------------|-----------------------------|
| Frequency | 50 Hz | Voltage | 380 V |
| Current | 569.5 A | Speed | 1490 rpm |
| Service Factor | 1 | Phase | 3 |
| Efficiency | 96.7 % | Power Factor | 0.87 |
| Duty | S1 | Insulation Class | F |
| Frame | 355L | Enclosure | Totally Enclosed Fan Cooled |
| Thermal Protection | No Protection | Ambient Temperature | 40 °C |
| Drive End Bearing Size | 6322 | Opp Drive End Bearing Size | 6322 |
| UL | No | CSA | No |
| CE | YES | IP Code | 55 |
| Number of Speeds | 1 | Efficiency Class | IE4 |

Technical Specifications

| Electrical Type | Squirrel Cage | Starting Method | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles | 4 | Rotation | Bi-Directional |
| Mounting | B3 | Motor Orientation | Horizontal |
| Drive End Bearing | C3 | Opp Drive End Bearing | СЗ |
| Frame Material | Cast Iron | Shaft Type | Keyed |
| Overall Length | 1542 mm | Frame Length | 1010 mm |
| Shaft Diameter | 95 mm | Shaft Extension | 170 mm |
| Assembly/Box Mounting | R Side | | |
| Connection Drawing | 8442000085 | Outline Drawing | 0235502296 |

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| DRAWING REVISION | REVISION BY | DATE |
|------------------|-------------|------------|
| Α | SN | 13/01/2017 |
| ECO | APPROVED BY | DATE |
| ECO-0116390 | SBD | 13/01/2017 |
| ECO DESCRIPTION | | |

NEW DRAWING RELEASE

| GEOMENTRIC TOLERANCE | | | | | | | | | |
|----------------------|---------|------|--|--|--|--|--|--|--|
| | >0~6 | ±0.1 | | | | | | | |
| LINEAR DIM | >6~30 | ±0.2 | | | | | | | |
| | >30~120 | ±0.3 | | | | | | | |



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







Model No. QCA3152AF113GAA001

| U | Δ/Υ | f | Р | Р | Ţ | n | Т | IE | 9 | % EFF a | t load | t | PF | at lo | ad | I _A /I _N | T_A/T_N | T_K/T_N |
|-----|------|------|------|------|-------|-------|---------|-------|-------|---------|--------|-------|------|-------|-------|--------------------------------|-----------|-----------|
| (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [Nm] | Class | 5/4FL | FL | 3/4FL | 1/2FL | FL | 3/4FL | 1/2FL | [pu] | [pu] | [pu] |
| 380 | Δ | 50 | 315 | 425 | 568.9 | 1490 | 2031.52 | IE4 | - | 96.7 | 96.7 | 96.5 | 0.87 | 0.85 | 0.78 | 6.4 | 1.9 | 2.5 |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |

| Motor type | QCA | |
|-------------------------------|-----------------------------|-------|
| Enclosure | TEFC | |
| Frame Material | Cast Iron | |
| Frame size | 355L | |
| Duty | S1 | |
| Voltage variation * | ± 10% | |
| Frequency variation * | ± 5% | |
| Combined variation * | 10% | |
| Design | N | |
| Service factor | 1.0 | |
| Insulation class | F | |
| Ambient temperature | -20 to +40 | °C |
| Temperature rise (by resistan | ce) 80 [Class B] | K |
| Altitude above sea level | 1000 | meter |
| Hazardous area classification | NA | |
| Zone classification | NA | |
| Gas group | NA | |
| Temperature class | NA | |
| Rotor type | Aluminum Die cast | |
| Bearing type | Anti-friction ball | |
| DE / NDE bearing | 6322 C3 / 6322 C3 | |
| Lubrication method | Regreasable | |
| Type of grease | CHEVRON SRI-2 or Equivalent | |
| | | |

| Degree of protection | IP 55 | |
|---|--|-------|
| Mounting type | IM B3 | |
| Cooling method | IC 411 | |
| Motor weight - approx. | 1914 | kg |
| Gross weight - approx. | 1959 | kg |
| Motor inertia | 9.9830 | kgm² |
| Load inertia | Customer to Provide | |
| Vibration level | 2.8 | mm/s |
| Noise level (1meter distance from moto | or) 82 | dB(A) |
| No. of starts hot/cold/Equally spread | 2/3/4 | |
| Starting method | DOL | |
| Type of coupling | Direct | |
| LR withstand time (hot/cold) | 15/30 | S |
| Direction of rotation | Bi-directional | |
| Standard rotation | Clockwise form DE | |
| Paint shade | RAL 5014 | |
| Accessories | | |
| Accessory - 1 | PTC 150°C | |
| Accessory - 2 | - | |
| Accessory - 3 | - | |
| Terminal box position | RHS | |
| Maximum cable size/conduit size 1F | R x 3C x 300mm ² /4 x M63 x 1.5 | |
| Auxiliary terminal box | NA | |
| | | |

 I_A/I_N - Locked Rotor Current / Rated Current T_A/T_N - Locked Rotor Torque / Rated Torque

 T_{K}/T_{N} - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1 $\,$

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

| Efficiency | Europe | China | India | Aus/Nz | Brazil | Global IEC |
|------------|--------|-----------------------|-------|--------|--------|---------------|
| Standards | - | GB 18613-2012 Grade 2 | - | - | - | IEC: 60034-30 |

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 $[\]ensuremath{^{*}}\xspace$ Voltage, Frequency and combine variation are as per IEC60034-1

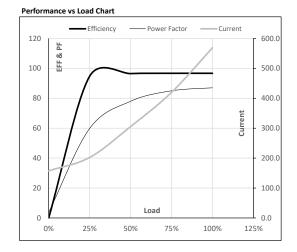




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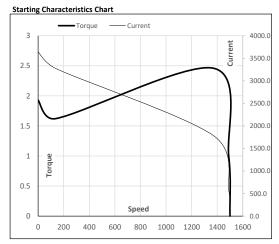
| Enclosure | U | Δ/Υ | f | Р | Р | 1 | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|------|------|------|------|-------|-------|--------|---------|-------|------|------|-----------|----------------------|--------|
| | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 380 | Δ | 50 | 315 | 425 | 568.9 | 1490 | 207.16 | 2031.52 | IE4 | 40 | S1 | 1000 | 9.9830 | 1914 |
| | | | | | | | | | | | | | | | |

| Motor Load D | ata | | | | | | |
|--------------|-------|-------|-------|--------|--------|--------|-------|
| Load Point | | NL | 1/4FL | 1/2FL | 3/4FL | FL | 5/4FL |
| Current | Α | 157.3 | 202.1 | 305.3 | 419.6 | 568.9 | |
| Torque | Nm | 0.0 | 505.3 | 1012.1 | 1520.8 | 2031.5 | |
| Speed | r/min | 1500 | 1498 | 1495 | 1493 | 1490 | |
| Efficiency | % | 0.0 | 94.7 | 96.5 | 96.7 | 96.7 | |
| Power Factor | % | 3.7 | 59.8 | 78.0 | 85.0 | 87.0 | |



Motor Speed Torque Data

| Load Point | | LR | P-Up | BD | Rated | NL | |
|------------|-------|--------|--------|--------|-------|-------|--|
| Speed | r/min | 0 | 136 | 1371 | 1490 | 1500 | |
| Current | Α | 3640.8 | 3276.7 | 1785.1 | 568.9 | 157.3 | |
| Torque | pu | 1.9 | 1.6 | 2.5 | 1 | 0 | |



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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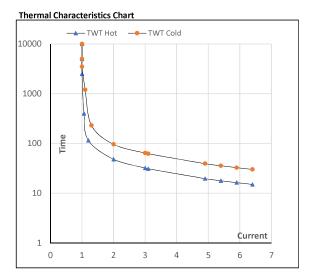




Model No. QCA3152AF113GAA001

| Enclosure | U | Δ/Υ | f | Р | Р | ı | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|------|------|------|------|-------|-------|--------|---------|-------|------|------|-----------|---------|--------|
| | (∨) | Conn | [Hz] | [kW] | [hp] | [A] | [rpm] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m²] | [kg] |
| TEFC | 380 | Δ | 50 | 315 | 425 | 568.9 | 1490 | 207.16 | 2031.52 | IE4 | 40 | S1 | 1000 | 9.9830 | 1914 |
| | | | | | | | | | | | | | | | |

| Motor Speed Torque Data | | | | | | | | |
|-------------------------|----|-------|----------------|----------------|----------------|-------|----------------|-----|
| Load | | FL | l ₁ | l ₂ | l ₃ | I_4 | I ₅ | LR |
| TWT Hot | s | 10000 | 48 | 32 | 28 | 19 | 17 | 15 |
| TWT Cold | S | 10000 | 96 | 64 | 55 | 38 | 34 | 30 |
| Current | pu | 1 | 2 | 3 | 4 | 5 | 5.5 | 6.4 |



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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