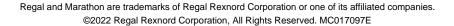
PRODUCT INFORMATION PACKET



Model No: QCA3152AF111GAA001 Catalog No: QCA3152AF111GAA001

TerraMAX® Cast Iron Motor, 425 HP, 3 Ph, 50 Hz, 380 V, 1500 RPM, 355L Frame, TEFC









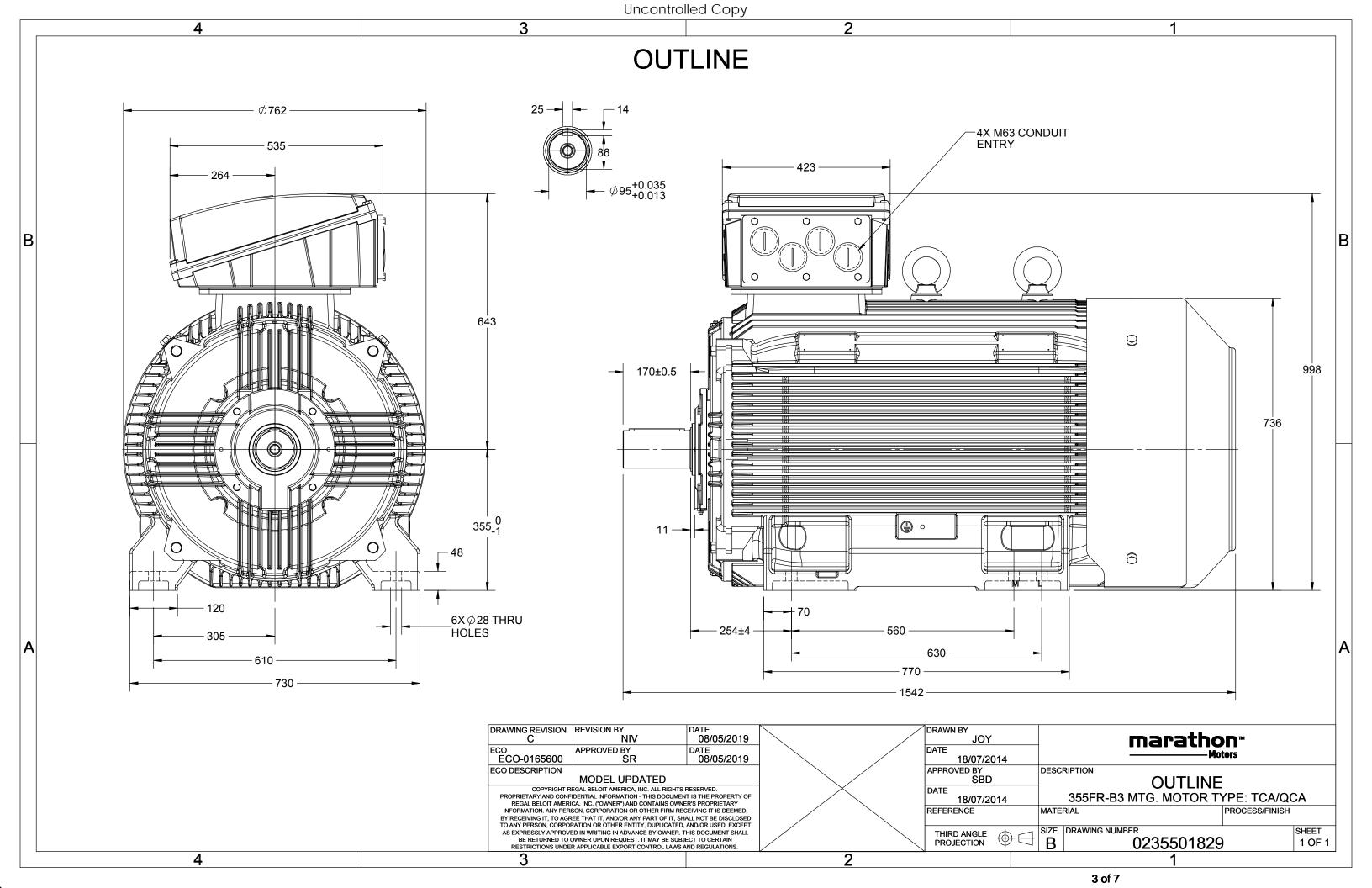
Nameplate Specifications

Output HP	425 Hp	Output KW	315.0 kW
Frequency	50 Hz	Voltage	380 V
Current	569.5 A	Speed	1490 rpm
Service Factor	1	Phase	3
Efficiency	96.7 %	Power Factor	0.87
Duty	S1	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322
UL	No	CSA	No
CE	YES	IP Code	55
Number of Speeds	1	Efficiency Class	IE4

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	4	Rotation	Bi-Directional
Mounting	В3	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1542 mm	Frame Length	1010 mm
Shaft Diameter	95 mm	Shaft Extension	170 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0235501829	Connection Drawing	8442000085

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

NEW DRAWING RELEASE

GEOMENTRIC TOLERANCE							
	>0~6	±0.1					
LINEAR DIM	>6~30	±0.2					
	>30~120	±0.3					



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







Model No. QCA3152AF111GAA001

U	Δ/Υ	f	Р	Р	I	n	T	IE	9	% EFF a	t load	l	PF	at lo	ad	I _A /I _N	T _A /T _N	T_K/T_N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	315	425	568.9	1490	######	IE4	-	96.7	96.7	96.5	0.87	0.85	0.78	6.4	1.9	2.5

Motor type	QCA		Degree of protection	IP 55	
Enclosure	TEFC		Mounting type	IM B3	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	355L		Motor weight - approx.	1914	kg
Duty	S1		Gross weight - approx.	1959	kg
Voltage variation *	± 10%		Motor inertia	9.9830	kgm²
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.8	mm/s
Design	N		Noise level (1meter distance from moto	or) 82	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +40	°C	Type of coupling	Direct	
Temperature rise (by resistance	ce) 80 [Class B]	K	LR withstand time (hot/cold)	15/30	S
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	PTC 150°C	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6322 C3 / 6322 C3		Terminal box position	TOP	
Lubrication method	Regreasable		Maximum cable size/conduit size 1	R x 3C x 300mm ² /4 x M63 x 1.5	
Type of grease	CHEVRON SRI-2 or Equivalent		Auxiliary terminal box	NA	

 I_A/I_N - Locked Rotor Current / Rated Current T_A/T_N - Locked Rotor Torque / Rated Torque T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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^{*} Voltage, Frequency and combine variation are as per IEC60034-1

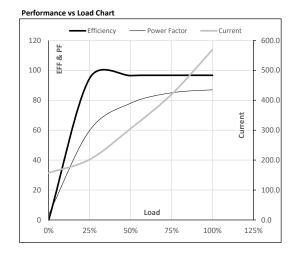




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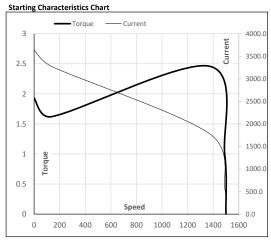
		'	Р	Р	- 1	n	T	T	ΙE	Amb	Duty	Elevation	Inertia	Weight
(V)) Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC 380	0 Δ	50	315	425	568.9	1490	207.16	2031.52	IE4	40	S1	1000	9.9830	1914

Motor Load Data 3/4FL 5/4FL 1/2FL FL Load Point NL 1/4FL Current 157.3 202.1 305.3 419.6 568.9 Torque Nm 0.0 505.3 1012.1 1520.8 2031.5 Speed r/min 1500 1498 1495 1493 1490 Efficiency % 0.0 94.7 96.5 96.7 96.7 59.8 85.0 Power Factor 3.7 78.0 87.0



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	136	1371	1490	1500	
Current	Α	3640.8	3276.7	1785.1	568.9	157.3	
Torque	pu	1.9	1.6	2.5	1	0	



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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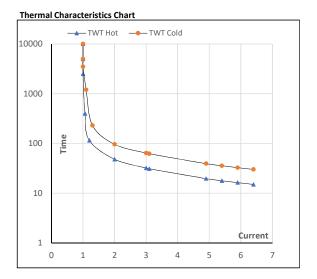




Model No. QCA3152AF111GAA001

Enclosure	U	Δ/Υ	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m²]	[kg]
TEFC	380	Δ	50	315	425	568.9	1490	207.16	2031.52	IE4	40	S1	1000	9.9830	1914

Motor Speed	d Torq	ue Data						
Load		FL	l ₁	l ₂	l ₃	I ₄	I ₅	LR
TWT Hot	S	10000	48	32	28	19	17	15
TWT Cold	S	10000	96	64	55	38	34	30
Current	pu	1	2	3	4	5	5.5	6.4



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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