PRODUCT INFORMATION PACKET

Model No: QCA3152A1121GAA001 Catalog No: QCA3152A1121GAA001 TerraMAX® Cast Iron Motor, 425 HP, 3 Ph, 50 Hz, 400 V, 1500 RPM, 355L Frame, TEFC



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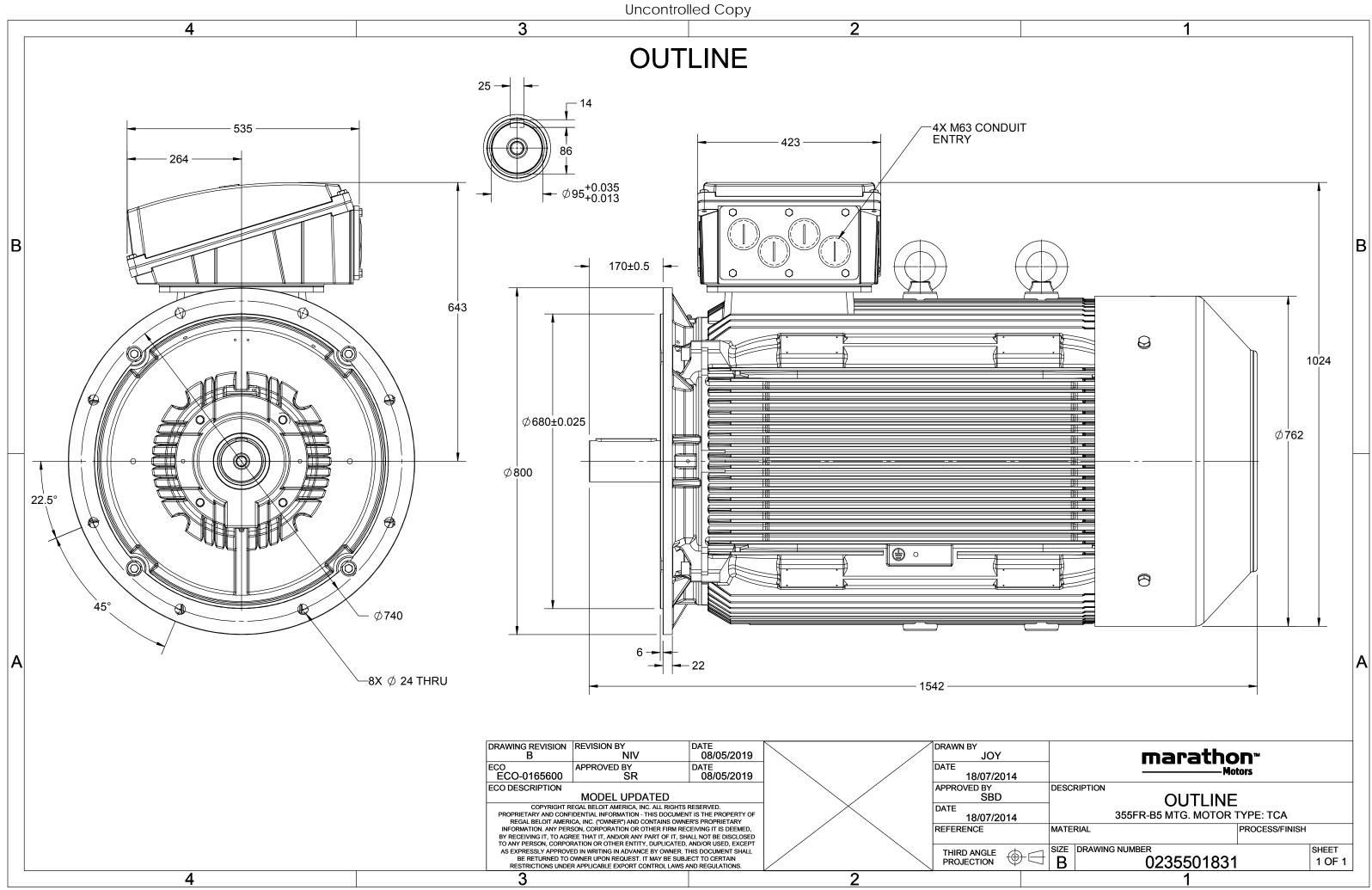
Nameplate Specifications

Output HP	425 Hp	Output KW	315.0 kW
Frequency	50 Hz	Voltage	400 V
Current	541.0 A	Speed	1490 rpm
Service Factor	1	Phase	3
Efficiency	96.7 %	Power Factor	0.87
Duty	S1	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	355L No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C
Thermal Protection	No Protection	Ambient Temperature	40 °C
Thermal Protection Drive End Bearing Size	No Protection 6322	Ambient Temperature Opp Drive End Bearing Size	40 °C 6322

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	4	Rotation	Bi-Directional	
Mounting	B5	Motor Orientation	Horizontal	
Drive End Bearing	C3	Opp Drive End Bearing	C3	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	1542 mm	Frame Length	1010 mm	
Shaft Diameter	95 mm	Shaft Extension	170 mm	
Assembly/Box Mounting	Тор			
Connection Drawing	8442000085	Outline Drawing	0235501831	

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U	Δ / Y	f	Р	Р	Ι	n	Т	IE		% EFF a	at load	ł	PF	at lo	ad	I _A /I _N	T_A/T_N	$T_{\rm K}/T_{\rm N}$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	315	425	541.0	1490	2031.52	IE4	-	96.7	96.7	96.5	0.87	0.85	0.78	6.4	1.9	2.5

Motor type	QCA		Degree of protection	IP 55	
Enclosure	TEFC		Mounting type	IM B5	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	355L		Motor weight - approx.	1903	kg
Duty	S1		Gross weight - approx.	1948	kg
Voltage variation *	± 10%		Motor inertia	9.9830	kgm ²
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.8	mm/s
Design	Ν		Noise level (1meter distance from moto	or) 82	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +40	°C	Type of coupling	Direct	
Temperature rise (by resistanc	e) 80 [Class B]	К	LR withstand time (hot/cold)	15/30	s
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	PTC 150°C	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6322 C3 / 6322 C3		Terminal box position	ТОР	
Lubrication method	Regreasable		Maximum cable size/conduit size	1R x 3C x 300mm²/4 x M63 x 1.5	
Type of grease	CHEVRON SRI-2 or Equivalent		Auxiliary terminal box	NA	

 $I_{\rm A}/I_{\rm N}$ - Locked Rotor Current / Rated Current $T_{\rm A}/T_{\rm N}$ - Locked Rotor Torque / Rated Torque

T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combined variation are as per IEC60034-1

Technical da	ta are subject to chang	ge. There may be slight v	variations between calculate	d values in this datashee	t and the motor name	eplate figures.
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	IEC 60034-30-1	-	-	AS/NZ 1359:5:200)4 -	IEC 60034-30-1

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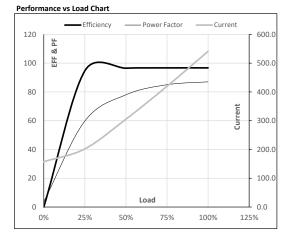


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Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	315	425	541.0	1490	207.16	2031.52	IE4	40	S1	1000	9.9830	1903

Motor Load Data

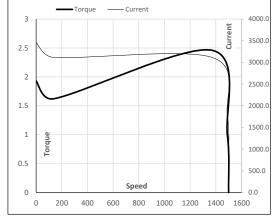
Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	157.3	202.1	305.3	419.6	541.0	
Torque	Nm	0.0	505.3	1012.1	1520.8	2031.5	
Speed	r/min	1500	1498	1495	1493	1490	
Efficiency	%	0.0	94.7	96.5	96.7	96.7	
Power Factor	%	3.7	59.8	78.0	85.0	87.0	



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	136	1371	1490	1500	
Current	А	3462.5	3116.2	1785.1	541.0	157.3	
Torque	pu	1.9	1.6	2.5	1	0	





NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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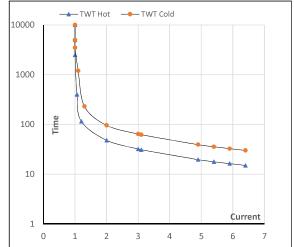
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Enclosure	U	Δ / Y	f	Р	Р	Т	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	315	425	541.0	1490	207.16	2031.52	IE4	40	S1	1000	9.9830	1903

Motor Speed Torque Data

Load		FL	I_1	l ₂	l ₃	I_4	l ₅	LR
TWT Hot	s	10000	48	32	28	19	17	15
TWT Cold	s	10000	96	64	55	38	34	30
Current	pu	1	2	3	4	5	5.5	6.4

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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