## **PRODUCT INFORMATION PACKET**

Model No: QCA3151AF111GAA001 Catalog No: QCA3151AF111GAA001 TerraMAX® Cast Iron Motor, 425 HP, 3 Ph, 50 Hz, 380 V, 3000 RPM, 355L Frame, TEFC



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Product Information Packet: Model No: QCA3151AF111GAA001, Catalog No:QCA3151AF111GAA001 TerraMAX® Cast Iron Motor, 425 HP, 3 Ph, 50 Hz, 380 V, 3000 RPM, 355L Frame, TEFC

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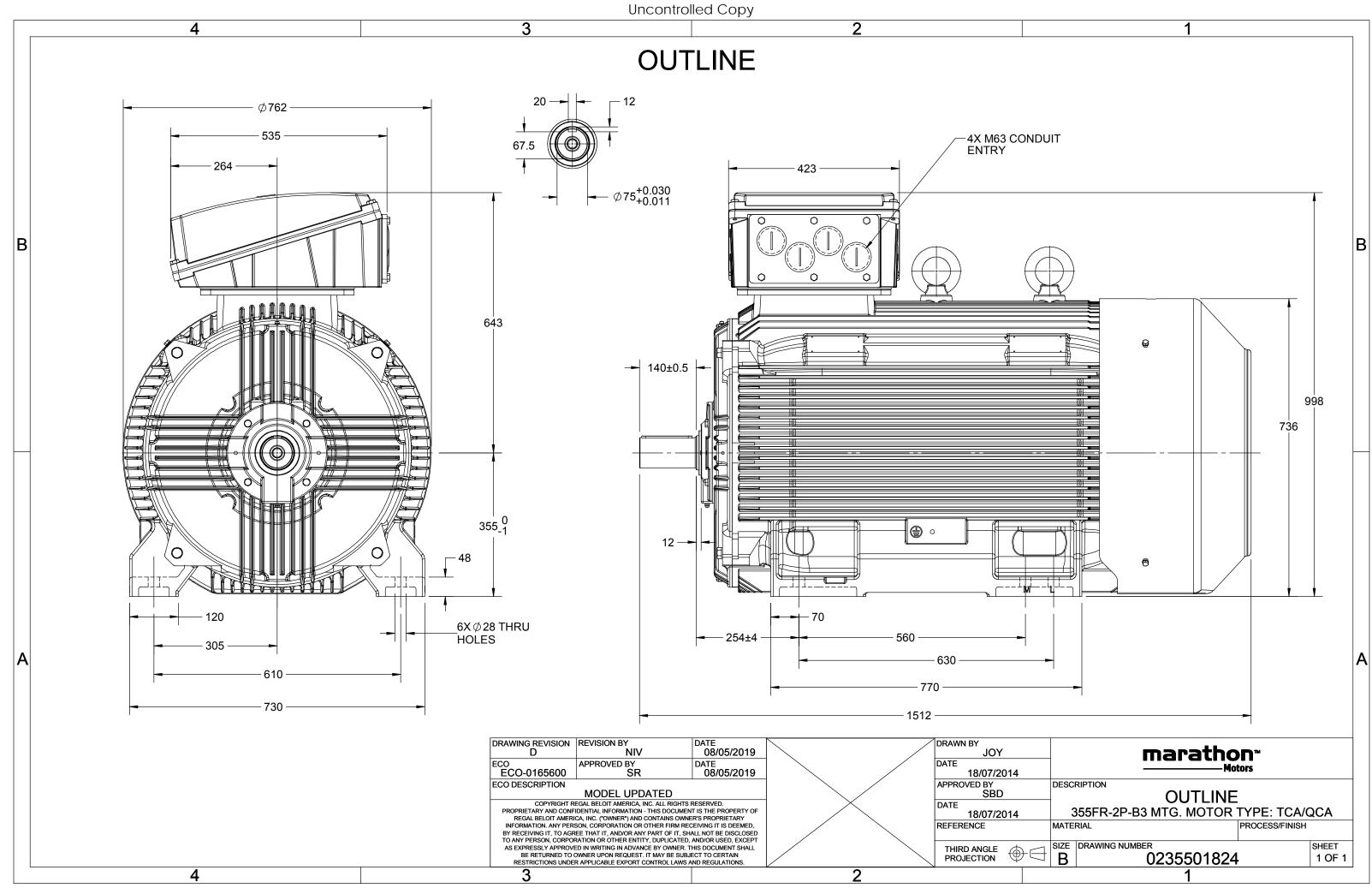
## Nameplate Specifications

| Output HP                                    | 425 Hp                | Output KW   | 315.0 kW                             |
|--|-----------------------|---|--------------------------------------|
| Frequency                                    | 50 Hz                 | Voltage   | 380 V                                |
| Current                                      | 566.4 A               | Speed   | 2989 rpm                             |
| Service Factor                               | 1                     | Phase   | 3                                    |
| Efficiency                                   | 96.5 %                | Power Factor                                      | 0.88                                 |
| Duty   | S1                    | Insulation Class                                  | F                                    |
|  | 355L Enclosure        |   |                                      |
| Frame  | 355L                  | Enclosure   | Totally Enclosed Fan Cooled          |
| Frame<br>Thermal Protection                  | 355L<br>No Protection | Enclosure<br>Ambient Temperature                  | Totally Enclosed Fan Cooled<br>40 °C |
|  |                       |   | -                                    |
| Thermal Protection                           | No Protection         | Ambient Temperature                               | 40 °C                                |
| Thermal Protection<br>Drive End Bearing Size | No Protection<br>6317 | Ambient Temperature<br>Opp Drive End Bearing Size | 40 °C<br>6317                        |

## **Technical Specifications**

| Electrical Type       | Squirrel Cage | Starting Method       | Direct On Line | ne |  |
|-----------------------|---------------|-----------------------|----------------|----|--|
| Poles                 | 2             | Rotation              | Bi-Directional |    |  |
| Mounting              | B3            | Motor Orientation     | Horizontal     |    |  |
| Drive End Bearing     | C3            | Opp Drive End Bearing | СЗ             |    |  |
| Frame Material        | Cast Iron     | Shaft Type            | Keyed          |    |  |
| Overall Length        | 1512 mm       | Frame Length          | 1010 mm        |    |  |
| Shaft Diameter        | 75 mm         | Shaft Extension       | 140 mm         |    |  |
| Assembly/Box Mounting | Тор           |                       |                |    |  |
| Outline Drawing       | 0235501824    | Connection Drawing    | 8442000085     |    |  |

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| $U = \Delta / Y = f$ | Р                      | Р      | I           | n        | Т            | IE            |             | % EFF a                                   | t load        | ł      | PF          | at_lo | bad      | I <sub>A</sub> /I <sub>N</sub> | $T_A/T_N$ | $T_{\rm K}/T_{\rm N}$ |
|----------------------|------------------------|--------|-------------|----------|--------------|---------------|-------------|---|---------------|--------|-------------|-------|----------|--------------------------------|-----------|-----------------------|
| (V) Conn [Hz         | z] [kW                 | /] [hp | ] [A]       | [RPM]    | [Nm]         | Class         | 5/4FL       | FL  | 3/4FL         | 1/2FL  | FL          | 3/4FL | 1/2FL    | [pu]                           | [pu]      | [pu]                  |
| 380 ∆ 50             | 315                    | 5 425  | 563.6       | 2989     | ######       | IE4           | -           | 96.5                                      | 96.5          | 95     | 0.88        | 0.84  | 0.75     | 9.1                            | 3.0       | 4.3                   |
|                      |                        |        |             |          |              |               |             |   |               |        |             |       |          |                                |           |                       |
|                      |                        |        |             |          |              |               |             |   |               |        |             |       |          |                                |           |                       |
|                      |                        |        |             |          |              |               |             |   |               |        |             |       |          |                                |           |                       |
|                      |                        |        |             |          |              |               |             |   |               |        |             |       |          |                                |           |                       |
| Motor type           |                        |        | QCA         |          |              |               | Deg         | gree of                                   | protection    | on     |             |       |          | IP 55                          |           |                       |
| Enclosure            |                        |        | TEFC        |          |              |               | Mo          | unting                                    | type          |        |             |       |          | IM B3                          |           |                       |
| Frame Material       |                        |        | Cast Iro    | on       |              |               | Coo         | oling me                                  | ethod         |        |             |       |          | IC 411                         |           |                       |
| Frame size           |                        |        | 355L        |          |              |               | Mo          | tor wei                                   | ght - app     | orox.  |             |       |          | 2147                           |           | kg                    |
| Duty                 | S1 Gross weight - appr |        |             |          |              |               |             | rox.                                      |               |        |             | 2192  |          | kg                             |           |                       |
| Voltage variation *  |                        |        | ± 10%       | 5        |              |               | Мо          | tor iner                                  | tia           |        |             |       |          | 5.9870                         |           | kgm <sup>2</sup>      |
| Frequency variation  | ۱*                     |        | ± 5%        |          |              |               |             |   |               | Custo  | omer to Pro | vide  |          |                                |           |                       |
| Combined variation   | 1*                     |        | 10%         |          | Vibration le |               |             |   | evel 2.8      |        |             |       |          | 2.8                            |           | mm/s                  |
| Design               |                        |        | Ν           |          |              |               | Noi         | Noise level ( 1meter distance from motor) |               |        |             |       | or) 90   |                                |           | dB(A)                 |
| Service factor       |                        |        | 1.0         |          |              |               | No.         | No. of starts hot/cold/Equally spread     |               |        |             |       | 2/3/4    |                                |           |                       |
| Insulation class     |                        |        | F           |          |              |               | Sta         | Starting method                           |               |        |             |       |          | DOL                            |           |                       |
| Ambient temperatu    | ire                    |        | -20 to +    | 40       |              | °C            | Тур         | e of co                                   | upling        |        |             |       | Direct   |                                |           |                       |
| Temperature rise (b  | oy resista             | ance)  | 80 [ Class  | 5 B ]    |              | К             | LR          | LR withstand time (hot/cold)              |               |        |             |       |          | 15/30                          |           |                       |
| Altitude above sea   | level                  |        | 1000        |          |              | meter         | Dir         | ection c                                  | of rotatio    | n      |             |       | В        | i-directiona                   | I         |                       |
| Hazardous area clas  | ssificatio             | n      | NA          |          |              |               | Sta         | ndard r                                   | otation       |        |             |       | Cloc     | ckwise form                    | DE        |                       |
| Zone classif         | ication                |        | NA          |          |              |               | Pai         | nt shad                                   | e             |        |             |       |          | RAL 5014                       |           |                       |
| Gas group            |                        |        | NA          |          |              |               | Accessories |   |               |        |             |       |          |                                |           |                       |
| Temperatur           | e class                |        | NA          |          |              |               |             | Acc                                       | cessory -     | 1      |             |       |          | PTC 150°C                      |           |                       |
| Rotor type           |                        |        |             |          |              | Accessory - 2 |             |   |               |        |             | -     |          |                                |           |                       |
| Bearing type         | Anti-friction ball     |        |             |          |              | Accessory - 3 |             |   |               |        |             | -     |          |                                |           |                       |
| DE / NDE bearing     |                        |        | 6317 C3 / 6 | 317 C3   |              |               | Ter         | minal b                                   | ,<br>ox posit | ion    |             |       |          | TOP                            |           |                       |
| Lubrication method   | 1                      |        | Regreasa    | ble      |              |               | Ma          | ximum                                     | cable siz     | e/cond | uit size    | 1R    | x 3C x 3 | 00mm²/4 x                      | M63 x 1.5 |                       |
| Type of grease       |                        | CHE\   | RON SRI-2 o | r Equiva | lent         |               | Aux         | kiliary te                                | erminal l     | зох    |             |       |          | NA                             |           |                       |
| _                    |                        |        |             |          |              |               |             |   |               |        |             |       |          |                                |           |                       |

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$  - Breakdown Torque / Rated Torque

## NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

\* Voltage, Frequency and combine variation are as per IEC60034-1

| Technical da | Technical data are subject to change. There may be discrepancies between calculated and name plate values. |                       |       |        |        |               |  |  |  |  |  |
|--------------|--|-----------------------|-------|--------|--------|---------------|--|--|--|--|--|
| Efficiency   | Europe   | China                 | India | Aus/Nz | Brazil | Global IEC    |  |  |  |  |  |
| Standards    | -  | GB 18613-2012 Grade 2 | -     | -      | -      | IEC: 60034-30 |  |  |  |  |  |

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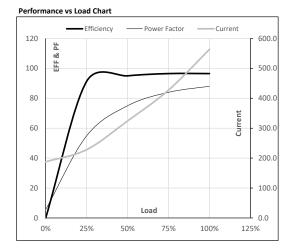


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| Enclosure | U   | $\Delta / Y$ | f    | Р    | Р    | I     | n     | Т      | Т       | IE    | Amb  | Duty | Elevation | Inertia              | Weight |
|-----------|-----|--------------|------|------|------|-------|-------|--------|---------|-------|------|------|-----------|----------------------|--------|
|           | (V) | Conn         | [Hz] | [kW] | [hp] | [A]   | [RPM] | [kgm]  | [Nm]    | Class | [°C] |      | [m]       | [kg-m <sup>2</sup> ] | [kg]   |
| TEFC      | 380 | Δ            | 50   | 315  | 425  | 563.6 | 2989  | 103.26 | 1012.66 | IE4   | 40   | S1   | 1000      | 5.9870               | 2147   |
|           |     |              |      |      |      |       |       |        |         |       |      |      |           |                      |        |

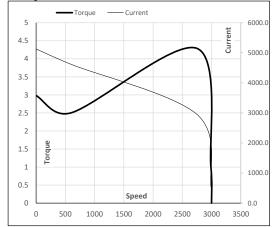
#### Motor Load Data

|       | NL               | 1/4FL                                 | 1/2FL   | 3/4FL   | FL  | 5/4FL  |
|-------|------------------|---------------------------------------|---|---|---|--|
| А     | 187.6            | 228.3                                 | 324.3   | 427.2   | 563.6   |  |
| Nm    | 0.0              | 252.4                                 | 505.3   | 758.7   | 1012.7  |  |
| r/min | 3000             | 2997                                  | 2994  | 2991  | 2989  |  |
| %     | 0.0              | 91.3                                  | 95.0  | 96.5  | 96.5  |  |
| %     | 5.6              | 54.9                                  | 75.0  | 84.0  | 88.0  |  |
|       | Nm<br>r/min<br>% | A 187.6   Nm 0.0   r/min 3000   % 0.0 | A 187.6 228.3   Nm 0.0 252.4   r/min 3000 2997   % 0.0 91.3 | A 187.6 228.3 324.3   Nm 0.0 252.4 505.3   r/min 3000 2997 2994   % 0.0 91.3 95.0 | A 187.6 228.3 324.3 427.2   Nm 0.0 252.4 505.3 758.7   r/min 3000 2997 2994 2991   % 0.0 91.3 95.0 96.5 | A 187.6 228.3 324.3 427.2 563.6   Nm 0.0 252.4 505.3 758.7 1012.7   r/min 3000 2997 2994 2991 2989   % 0.0 91.3 95.0 96.5 96.5 |



| Motor Speed Torque Data |       |        |        |        |       |       |  |  |  |  |  |
|-------------------------|-------|--------|--------|--------|-------|-------|--|--|--|--|--|
| Load Point              |       | LR     | P-Up   | BD     | Rated | NL    |  |  |  |  |  |
| Speed                   | r/min | 0      | 600    | 2750   | 2989  | 3000  |  |  |  |  |  |
| Current                 | А     | 5128.6 | 4615.7 | 2952.7 | 563.6 | 187.6 |  |  |  |  |  |
| Torque                  | pu    | 3.0    | 2.5    | 4.3    | 1     | 0     |  |  |  |  |  |





NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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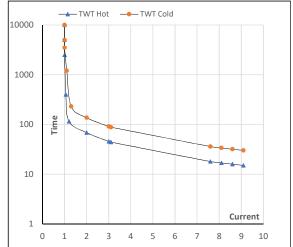
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| Enclosure | U   | $\Delta / Y$ | f    | Р    | Р    | Ι     | n     | Т      | Т       | IE    | Amb  | Duty | Elevation | Inertia              | Weight |
|-----------|-----|--------------|------|------|------|-------|-------|--------|---------|-------|------|------|-----------|----------------------|--------|
|           | (∨) | Conn         | [Hz] | [kW] | [hp] | [A]   | [rpm] | [kgm]  | [Nm]    | Class | [°C] |      | [m]       | [kg-m <sup>2</sup> ] | [kg]   |
| TEFC      | 380 | Δ            | 50   | 315  | 425  | 563.6 | 2989  | 103.26 | 1012.66 | IE4   | 40   | S1   | 1000      | 5.9870               | 2147   |
|           |     |              |      |      |      |       |       |        |         |       |      |      |           |                      |        |

#### Motor Speed Torque Data

| Load     |    | FL    | $I_1$ | l <sub>2</sub> | l <sub>3</sub> | $I_4$ | I <sub>5</sub> | LR  |
|----------|----|-------|-------|----------------|----------------|-------|----------------|-----|
| TWT Hot  | s  | 10000 | 68    | 46             | 35             | 25    | 20             | 15  |
| TWT Cold | s  | 10000 | 137   | 91             | 70             | 50    | 45             | 30  |
| Current  | ри | 1     | 2     | 3              | 4              | 5     | 5.5            | 9.1 |

### Thermal Characteristics Chart



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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