PRODUCT INFORMATION PACKET



Model No: QCA3151A1133GAA001 Catalog No: QCA3151A1133GAA001

TerraMAX® Cast Iron Motor, 425 HP, 3 Ph, 50 Hz, 400 V, 3000 RPM, 355L Frame, TEFC



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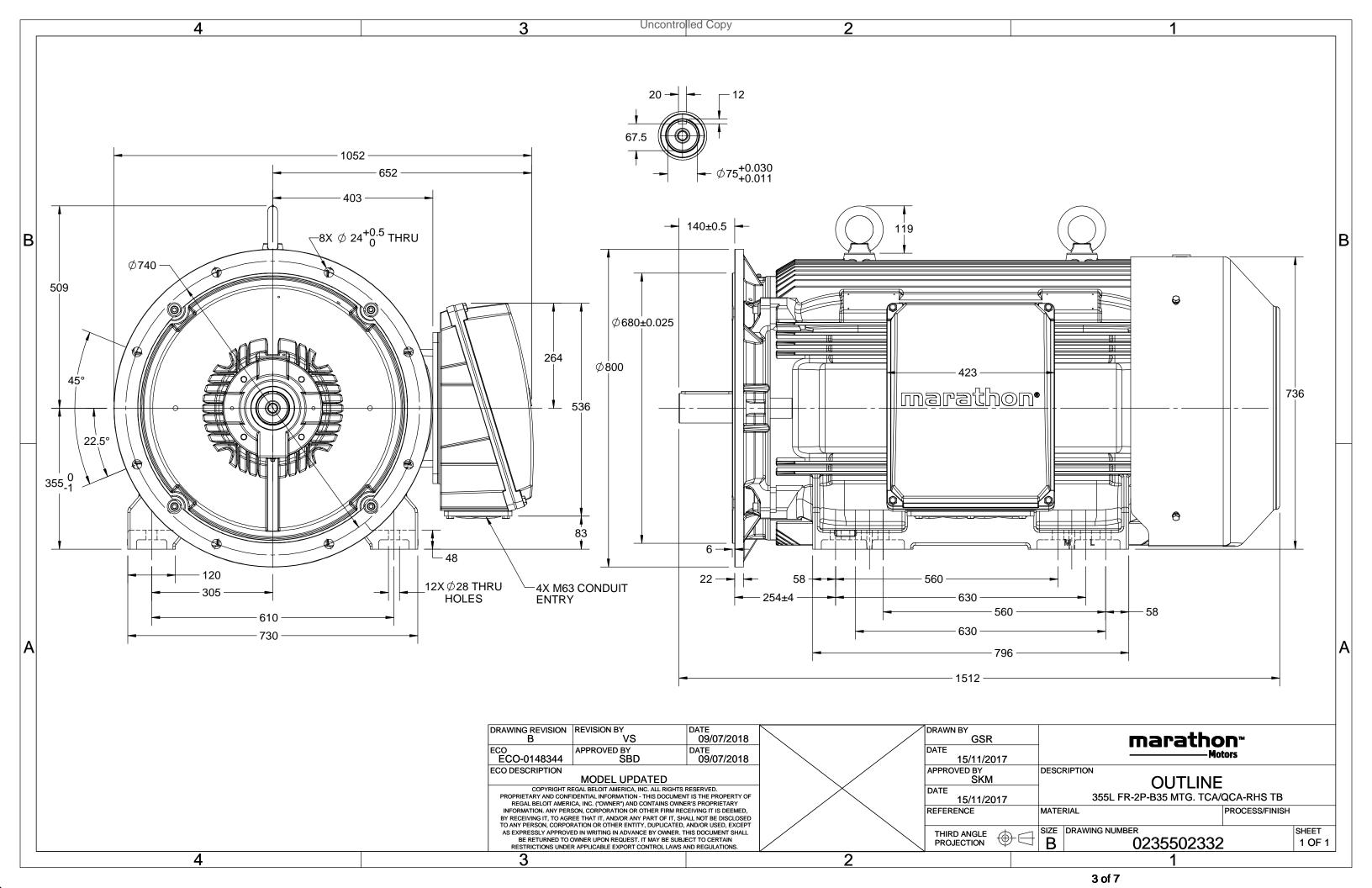
Nameplate Specifications

| Output HP | 425 Hp | Output KW | 315.0 kW |
|------------------------|---------------|----------------------------|-----------------------------|
| Frequency | 50 Hz | Voltage | 400 V |
| Current | 538.1 A | Speed | 2989 rpm |
| Service Factor | 1 | Phase | 3 |
| Efficiency | 96.5 % | Power Factor | 0.88 |
| Duty | S 1 | Insulation Class | F |
| Frame | 355L | Enclosure | Totally Enclosed Fan Cooled |
| Thermal Protection | No Protection | Ambient Temperature | 40 °C |
| Drive End Bearing Size | 6317 | Opp Drive End Bearing Size | 6317 |
| UL | No | CSA | No |
| CE | Yes | IP Code | 55 |
| Number of Speeds | 1 | Efficiency Class | IE4 |
| | | | |

Technical Specifications

| Electrical Type | Squirrel Cage | Starting Method | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles | 2 | Rotation | Bi-Directional |
| Mounting | B35 | Motor Orientation | Horizontal |
| Drive End Bearing | СЗ | Opp Drive End Bearing | С3 |
| Frame Material | Cast Iron | Shaft Type | Keyed |
| Overall Length | 1512 mm | Frame Length | 1010 mm |
| Shaft Diameter | 75 mm | Shaft Extension | 140 mm |
| Assembly/Box Mounting | R Side | | |
| Connection Drawing | 8442000085 | Outline Drawing | 0235502332 |

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| DRAWING REVISION | REVISION BY | DATE |
|------------------|-------------|------------|
| Α | SN | 13/01/2017 |
| ECO | APPROVED BY | DATE |
| ECO-0116390 | SBD | 13/01/2017 |
| ECO DESCRIPTION | | |

NEW DRAWING RELEASE

| GEOMENTRIC TOLERANCE | | | | | | | | |
|----------------------|---------|------|--|--|--|--|--|--|
| | >0~6 | ±0.1 | | | | | | |
| LINEAR DIM | >6~30 | ±0.2 | | | | | | |
| | >30~120 | ±0.3 | | | | | | |



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







Model No. QCA3151A1133GAA001

| U | Δ/Υ | f | Р | Р | 1 | n | Т | IE | 9 | % EFF a | t load | ł | PF | at lo | ad | I _A /I _N | T_A/T_N | T_K/T_N |
|-----|------|------|------|------|-------|-------|---------|-------|-------|---------|--------|-------|------|-------|-------|--------------------------------|-----------|-----------|
| (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [Nm] | Class | 5/4FL | FL | 3/4FL | 1/2FL | FL | 3/4FL | 1/2FL | [pu] | [pu] | [pu] |
| 400 | Δ | 50 | 315 | 425 | 535.4 | 2989 | 1012.66 | IE4 | - | 96.5 | 96.5 | 95 | 0.88 | 0.84 | 0.75 | 9.1 | 3.0 | 4.3 |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |

| QCA | |
|----------------------------|--|
| TEFC | |
| Cast Iron | |
| 355L | |
| S1 | |
| ± 10% | |
| ± 5% | |
| 10% | |
| N | |
| 1.0 | |
| F | |
| -20 to +40 | °C |
|) 80 [Class B] | K |
| 1000 | meter |
| NA | |
| NA | |
| NA | |
| NA | |
| Aluminum Die cast | |
| Anti-friction ball | |
| 6317 C3 / 6317 C3 | |
| Regreasable | |
| HEVRON SRI-2 or Equivalent | |
| | TEFC Cast Iron 355L S1 ± 10% ± 5% 10% N 1.0 F -20 to +40 80 [Class B] 1000 NA NA NA NA NA Aluminum Die cast Anti-friction ball 6317 C3 / 6317 C3 |

| Degree of protection | IP 55 | |
|--|--------------------------------|-------|
| Mounting type | IM B35 | |
| Cooling method | IC 411 | |
| Motor weight - approx. | 2179 | kg |
| Gross weight - approx. | 2224 | kg |
| Motor inertia | 5.9870 | kgm² |
| Load inertia | Customer to Provide | |
| Vibration level | 2.8 | mm/s |
| Noise level (1meter distance from mot | tor) 90 | dB(A) |
| No. of starts hot/cold/Equally spread | 2/3/4 | |
| Starting method | DOL | |
| Type of coupling | Direct | |
| LR withstand time (hot/cold) | 15/30 | S |
| Direction of rotation | Bi-directional | |
| Standard rotation | Clockwise form DE | |
| Paint shade | RAL 5014 | |
| Accessories | | |
| Accessory - 1 | PTC 150°C | |
| Accessory - 2 | - | |
| Accessory - 3 | - | |
| Terminal box position | RHS | |
| Maximum cable size/conduit size | 1R x 3C x 300mm²/4 x M63 x 1.5 | |
| Auxiliary terminal box | NA | |
| | | |

 I_A/I_N - Locked Rotor Current / Rated Current T_A/T_N - Locked Rotor Torque / Rated Torque

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1 $\,$

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

| Efficiency | Europe | China | India | Aus/Nz | Brazil | Global IEC |
|------------|----------------|-------|-------|-------------------|--------|----------------|
| Standards | IEC 60034-30-1 | - | - | AS/NZ 1359:5:2004 | - | IEC 60034-30-1 |

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^{*} Voltage, Frequency and combined variation are as per IEC60034-1

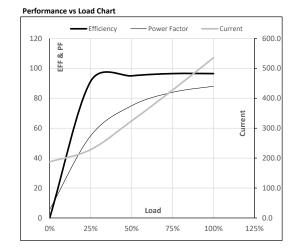




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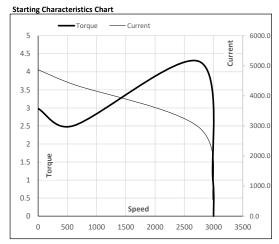
| | Enclosure | U | Δ/Υ | f | Р | Р | I | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|---|-----------|-----|------|------|------|------|-------|-------|--------|---------|-------|------|------|-----------|----------------------|--------|
| TEFC 400 Δ 50 315 425 535.4 2989 103.26 1012.66 IF4 40 S1 1000 5.9870 213 | | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| | TEFC | 400 | Δ | 50 | 315 | 425 | 535.4 | 2989 | 103.26 | 1012.66 | IE4 | 40 | S1 | 1000 | 5.9870 | 2179 |

Motor Load Data 5/4FL 1/2FL 3/4FL FL Load Point NL 1/4FL Current 187.6 228.3 324.3 427.2 535.4 Torque Nm 0.0 252.4 505.3 758.7 1012.7 Speed r/min 3000 2997 2994 2991 2989 Efficiency % 0.0 91.3 95.0 96.5 96.5 75.0 Power Factor 5.6 54.9 84.0 88.0



Motor Speed Torque Data

| Load Point | | LR | P-Up | BD | Rated | NL | |
|------------|-------|--------|--------|--------|-------|-------|--|
| Speed | r/min | 0 | 600 | 2750 | 2989 | 3000 | |
| Current | Α | 4872.2 | 4384.9 | 2952.7 | 535.4 | 187.6 | |
| Torque | pu | 3.0 | 2.5 | 4.3 | 1 | 0 | |



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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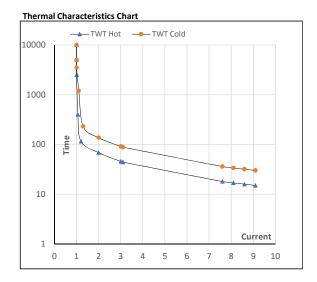




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| Enclosure | U | Δ/Υ | f | Р | Р | I | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|------|------|------|------|-------|-------|--------|---------|-------|------|------|-----------|---------|--------|
| | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [rpm] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m²] | [kg] |
| TEFC | 400 | Δ | 50 | 315 | 425 | 535.4 | 2989 | 103.26 | 1012.66 | IE4 | 40 | S1 | 1000 | 5.9870 | 2179 |
| | | | | | | | | | | | | | | | |

| Motor Speed | l Torq | ue Data | | | | | | |
|-------------|--------|---------|----------------|----------------|----------------|----------------|----------------|-----|
| Load | | FL | l ₁ | l ₂ | l ₃ | I ₄ | I ₅ | LR |
| TWT Hot | S | 10000 | 68 | 46 | 35 | 25 | 20 | 15 |
| TWT Cold | S | 10000 | 137 | 91 | 70 | 50 | 45 | 30 |
| Current | pu | 1 | 2 | 3 | 4 | 5 | 5.5 | 9.1 |



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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