PRODUCT INFORMATION PACKET

Model No: QCA3151A1131GAA001 Catalog No: QCA3151A1131GAA001 TerraMAX® Cast Iron Motor, 425 HP, 3 Ph, 50 Hz, 400 V, 3000 RPM, 355L Frame, TEFC



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Motors

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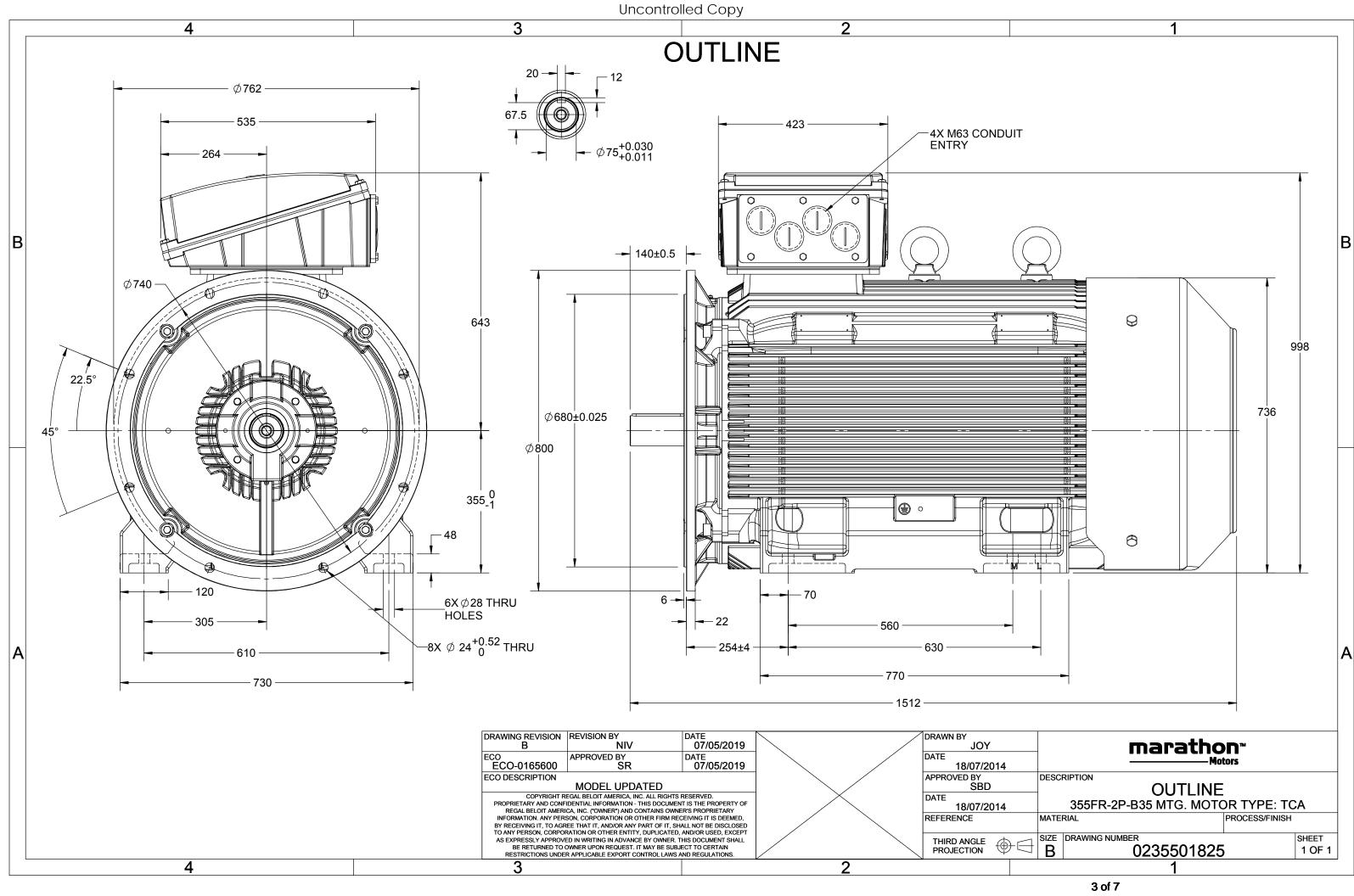
Nameplate Specifications

Output HP	425 Hp	Output KW	315.0 kW
Frequency	50 Hz	Voltage	400 V
Current	538.1 A	Speed	2989 rpm
Service Factor	1	Phase	3
Efficiency	96.5 %	Power Factor	0.88
Duty	S1	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Frame Thermal Protection	355L No Protection	Enclosure Ambient Temperature	Totally Enclosed Fan Cooled 40 °C
Thermal Protection	No Protection	Ambient Temperature	40 °C
Thermal Protection Drive End Bearing Size	No Protection 6317	Ambient Temperature Opp Drive End Bearing Size	40 °C 6317

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	2	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	СЗ	Opp Drive End Bearing	С3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1512 mm	Frame Length	1010 mm
Shaft Diameter	75 mm	Shaft Extension	140 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0235501825	Connection Drawing	8442000085

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Model No. QCA3151A1131GAA001

U	Δ / Y	f	Р	Р	I	n	Т	IE	ç	% EFF a	t load	ł	PF	at lo	ad	I _A /I _N	T_A/T_N	$T_{\rm K}/T_{\rm N}$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	315	425	535.4	2989	1012.66	IE4	-	96.5	96.5	95	0.88	0.84	0.75	9.1	3.0	4.3
Motor	type				QCA				Deg	gree of	protecti	on				IP 55		
Enclos	ure				TEFC				Мо	unting	type					IM B35		
Frame	Material	I			Cast Irc	on			Coc	oling me	ethod					IC 411		
Frame	size				355L				Мо	tor wei	ght - app	prox.				2179		kg
Duty					S1				Gro	oss weig	sht - app	rox.				2224		kg
Voltage	e variatio	on *			± 10%				Мо	Motor inertia						5.9870		
Freque	ncy varia	ation *			± 5%				Loa	d inerti	d inertia			Cust	omer to Provi	ide		
Combi	ned varia	ation *		10%			Vib	Vibration level						2.8		mm/s		
Design					Ν				Noi	Noise level (1meter distance from motor))	90		dB(A)
Service	factor				1.0				No.	of star	ts hot/c	old/Equ	ally spr	ead		2/3/4		
Insulat	ion class	;			F				Sta	rting m	ethod					DOL		
Ambier	nt tempe	erature			-20 to +	40		°C	Тур	e of co	upling					Direct		
Tempe	rature ri	ise (by r	resistand	ce)	80 [Class	5 B]		К	LR v	withsta	nd time	(hot/co	ld)			15/30		S
Altitud	e above	sea lev	el		1000			meter	Dire	ection c	of rotatio	on			В	i-directional		
Hazard	ous area	a classif	ication		NA				Sta	ndard r	otation				Cloc	ckwise form D	DE	
	Zone cla	assifica	tion		NA				Pair	nt shad	e					RAL 5014		
	Gas gro	oup			NA				Acc	essorie	s							
	Temper	rature o	class		NA					Aco	cessory -	- 1				PTC 150°C		
Rotor t	ype			Al	uminum D	ie cast				Aco	cessory -	- 2				-		
Bearing	g type			A	nti-frictio	n ball				Acc	cessory -	- 3				-		
DE / NI	DE bearii	ng		63	817 C3 / 6	317 C3			Ter	minal b	ox posit	ion				TOP		
Lubrica	tion me	thod			Regrease	ble			Ma	ximum	cable siz	ze/cond	uit size	1R	x 3C x 3	00mm²/4 x N	/163 x 1.5	
Type o	f grease			CHEVRO	ON SRI-2 o	r Equival	ent		Aux	iliary te	erminal l	box				NA		

 I_A/I_N - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

 T_A/T_N - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combined variation are as per IEC60034-1

Technical dat	Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.											
Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC						
Standards	IEC 60034-30-1	-	-	AS/NZ 1359:5:2	004 -	IEC 60034-30-1						

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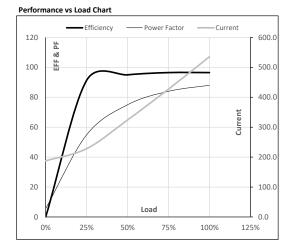


Model No. QCA3151A1131GAA001

Enclosure	U	Δ / Y	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	315	425	535.4	2989	103.26	1012.66	IE4	40	S1	1000	5.9870	2179

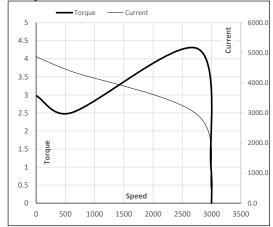
Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	А	187.6	228.3	324.3	427.2	535.4	
Torque	Nm	0.0	252.4	505.3	758.7	1012.7	
Speed	r/min	3000	2997	2994	2991	2989	
Efficiency	%	0.0	91.3	95.0	96.5	96.5	
Power Factor	%	5.6	54.9	75.0	84.0	88.0	



Motor Speed	Motor Speed Torque Data												
Load Point		LR	P-Up	BD	Rated	NL							
Speed	r/min	0	600	2750	2989	3000							
Current	А	4872.2	4384.9	2952.7	535.4	187.6							
Torque	pu	3.0	2.5	4.3	1	0							





NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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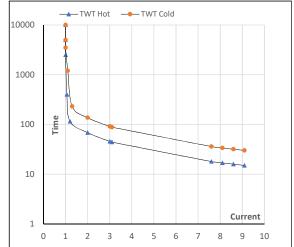
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Enclosure	U	Δ / Y	f	Р	Р	Ι	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(∨)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m ²]	[kg]
TEFC	400	Δ	50	315	425	535.4	2989	103.26	1012.66	IE4	40	S1	1000	5.9870	2179

Motor Speed Torque Data

Load		FL	I_1	I ₂	I ₃	I ₄	I ₅	LR
TWT Hot	S	10000	68	46	35	25	20	15
TWT Cold	s	10000	137	91	70	50	45	30
Current	pu	1	2	3	4	5	5.5	9.1

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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