PRODUCT INFORMATION PACKET

Model No: QCA2503AF141GAA001
Catalog No: QCA2503AF141GAA001
TerraMAX® Cast Iron Motor, 335 HP, 3 Ph, 50 Hz, 380 V, 1000 RPM, 355L Frame, TEFC

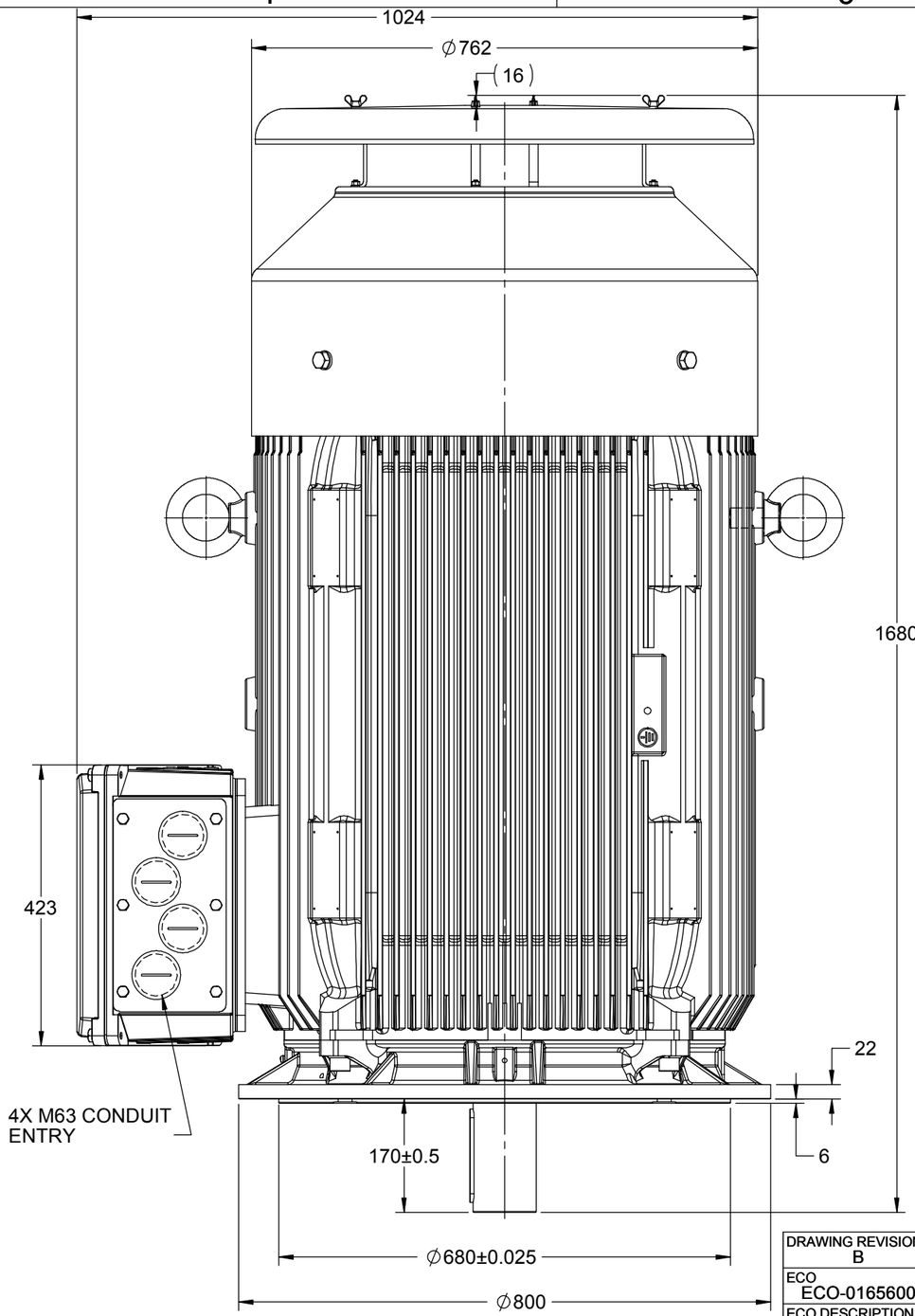
Nameplate Specifications

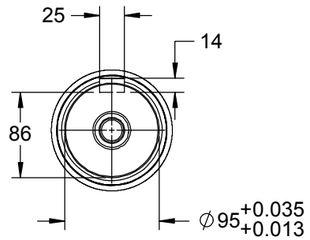
Output HP	335 Hp	Output KW	250.0 kW
Frequency	50 Hz	Voltage	380 V
Current	473.3 A	Speed	993 rpm
Service Factor	1	Phase	3
Efficiency	96.5 %	Power Factor	0.84
Duty	S1	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322
UL	No	CSA	No
CE	YES	IP Code	55
Number of Speeds	1	Efficiency Class	IE4

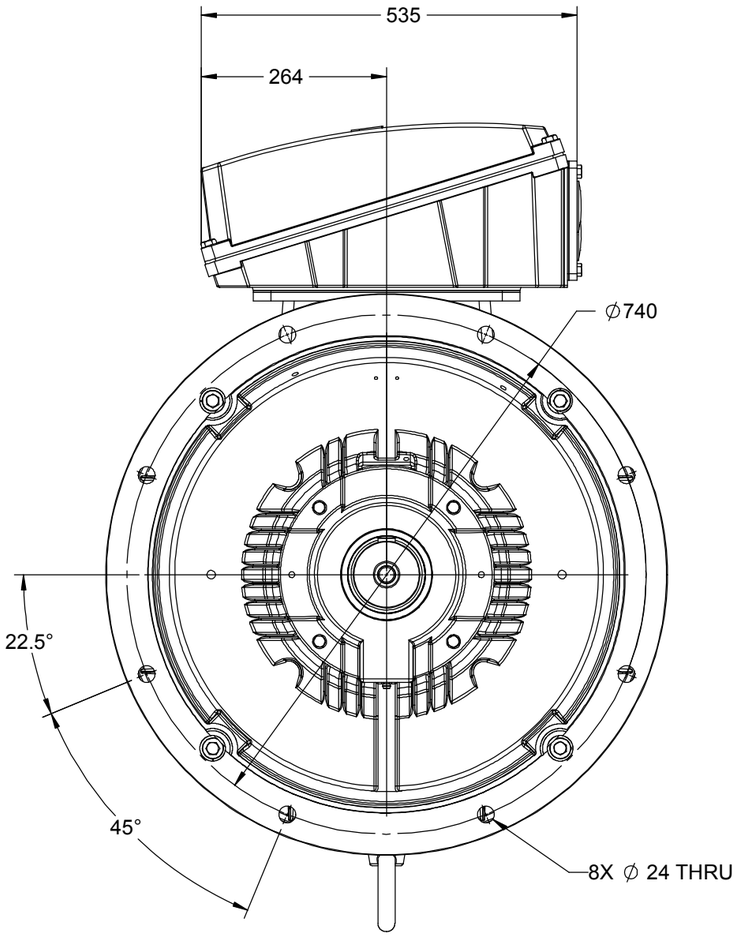
Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	6	Rotation	Bi-Directional
Mounting	V1	Motor Orientation	Shaftdown
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1677 mm	Frame Length	1010 mm
Shaft Diameter	95 mm	Shaft Extension	170 mm
Assembly/Box Mounting	Top		
Connection Drawing	8442000085	Outline Drawing	0235501832

OUTLINE







DRAWING REVISION	REVISION BY	DATE
B	NIV	09/05/2019
ECO	APPROVED BY	DATE
ECO-0165600	SR	09/05/2019

ECO DESCRIPTION: MODEL UPDATED

DRAWN BY	JOY
DATE	18/07/2014
APPROVED BY	SBD
DATE	18/07/2014
REFERENCE	

marathon™ Motors

DESCRIPTION: OUTLINE
355FR-4-8P-V1 MTG. MOTOR TYPE: TCA

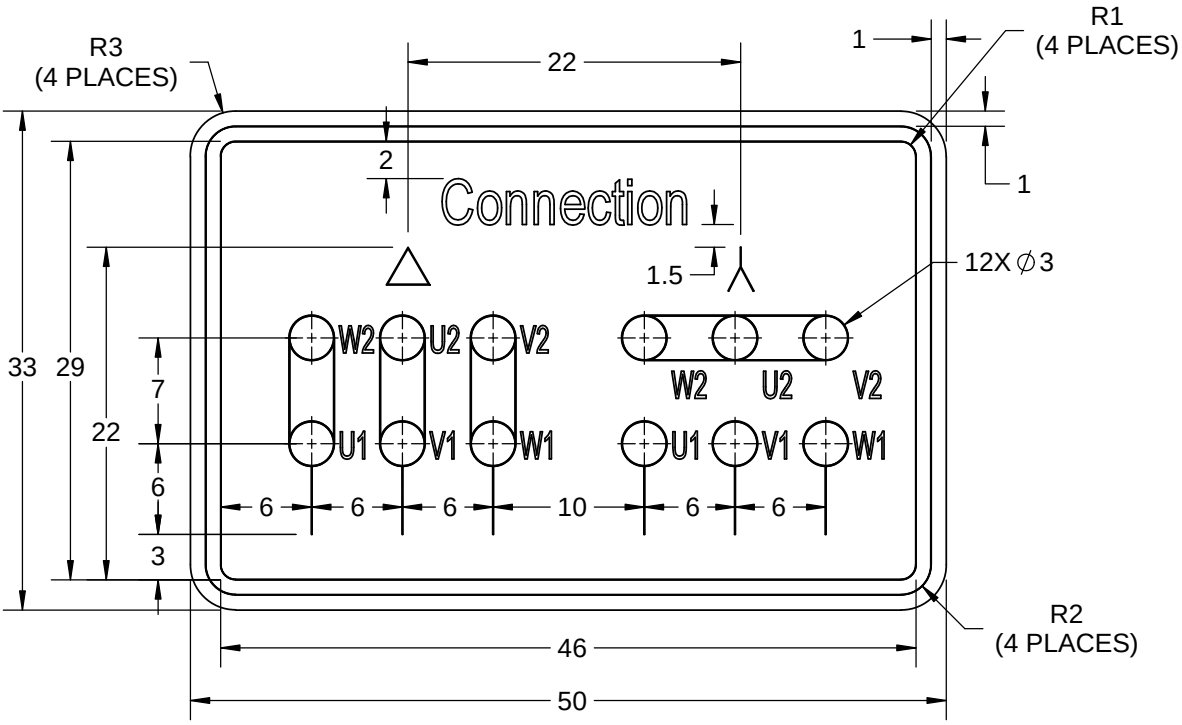
MATERIAL	PROCESS/FINISH

THIRD ANGLE PROJECTION

SIZE	DRAWING NUMBER	SHEET
B	0235501832	1 OF 1

DRAWING REVISION	REVISION BY	DATE
A	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		
NEW DRAWING RELEASE		

GEOMENTRIC TOLERANCE		
LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3



NOTES:

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

DRAWN BY: SN	REGAL™ Regal Beloit America, Inc.	
DATE: 16/12/2016		
APPROVED BY: SBD	DESCRIPTION: CONN DIAGRAM-NAMEPLATE	
DATE: 16/12/2016		
REFERENCE	MATERIAL	PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE: A / DRAWING NUMBER: 8442000085	SHEET: 1 OF 1

marathon® Motors

TerraMAX®

Model No. QCA2503AF141GAA001

U	Δ / Y	f	P	P	I	n	T	IE	% EFF at __ load				PF at __ load			I_A/I_N	T_A/T_N	T_K/T_N
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	250	335	468.6	993	2403.26	IE4	-	96.5	96.5	95.7	0.84	0.79	0.68	7.3	2.4	3.0

Motor type	QCA		Degree of protection	IP 55	
Enclosure	TEFC		Mounting type	IM V1	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	355L		Motor weight - approx.	2175	kg
Duty	S1		Gross weight - approx.	2220	kg
Voltage variation *	± 10%		Motor inertia	15.0701	kgm^2
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.8	mm/s
Design	N		Noise level (1meter distance from motor)	70	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +40	°C	Type of coupling	Direct	
Temperature rise (by resistance)	80 [Class B]	K	LR withstand time (hot/cold)	15/30	s
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	PTC 150°C	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6322 C3 / 6322 C3		Terminal box position	TOP	
Lubrication method	Regreasable		Maximum cable size/conduit size	1R x 3C x 300mm²/4 x M63 x 1.5	
Type of grease	CHEVRON SRI-2 or Equivalent		Auxiliary terminal box	NA	

I_A/I_N - Locked Rotor Current / Rated Current

T_A/T_N - Locked Rotor Torque / Rated Torque

T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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TerraMAX®

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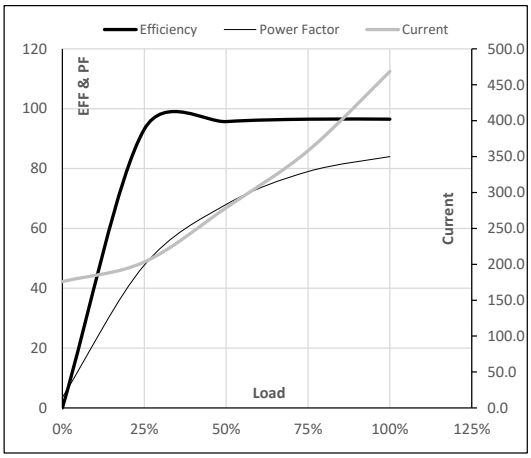
Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m^2]	Weight [kg]
TEFC	380	Δ	50	250	335	468.6	993	245.06	2403.26	IE4	40	S1	1000	15.0701	2175

Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	175.9	203.2	278.8	358.1	468.6	
Torque	Nm	0.0	597.5	1197.1	1799.0	2403.3	
Speed	r/min	1000	998	996	995	993	
Efficiency	%	0.0	93.1	95.7	96.5	96.5	
Power Factor	%	3.5	47.7	68.0	79.0	84.0	

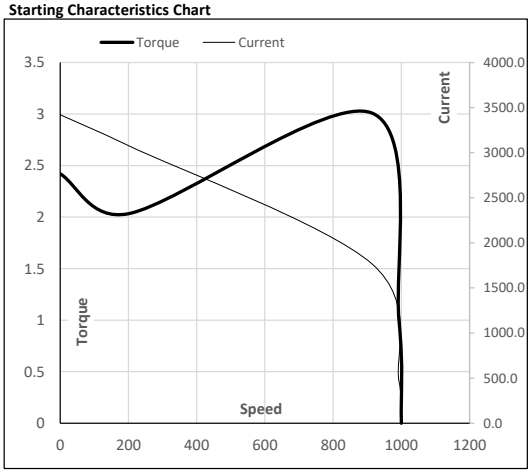
Performance vs Load Chart



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	200	914	993	1000
Current	A	3420.7	3078.6	1768.4	468.6	175.9
Torque	pu	2.4	2.0	3.0	1	0

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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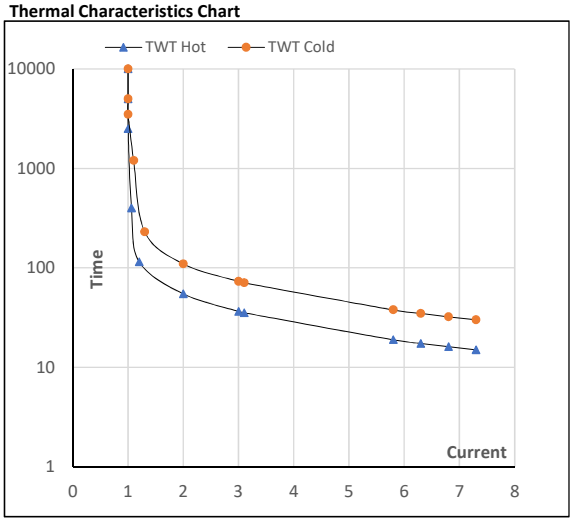
Model No. QCA2503AF141GAA001

Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [rpm]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m^2]	Weight [kg]
TEFC	380	Δ	50	250	335	468.6	993	245.06	2403.26	IE4	40	S1	1000	15.0701	2175

Motor Speed Torque Data

Load		FL	I_1	I_2	I_3	I_4	I_5	LR
TWT Hot	s	10000	55	37	30	25	20	15
TWT Cold	s	10000	110	73	60	45	40	30
Current	pu	1	2	3	4	5	5.5	7.3

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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