

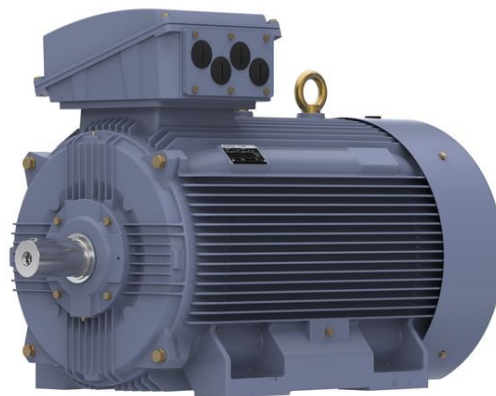
PRODUCT INFORMATION PACKET

marathon®
Motors

Model No: QCA2501A1111GAA001

Catalog No: QCA2501A1111GAA001

TerraMAX® Cast Iron Motor, 335 HP, 3 Ph, 50 Hz, 400 V, 3000 RPM, 355M Frame, TEFC



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RegalRexnord

Nameplate Specifications

Output HP	335 Hp	Output KW	250.0 kW
Frequency	50 Hz	Voltage	400 V
Current	422.8 A	Speed	2987 rpm
Service Factor	1	Phase	3
Efficiency	96.5 %	Power Factor	0.89
Duty	S1	Insulation Class	F
Frame	355M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6317	Opp Drive End Bearing Size	6317
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE4

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	2	Rotation	Bi-Directional
Mounting	B3	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1512 mm	Frame Length	1010 mm
Shaft Diameter	75 mm	Shaft Extension	140 mm
Assembly/Box Mounting	Top		
Connection Drawing	8442000085	Outline Drawing	0235501824

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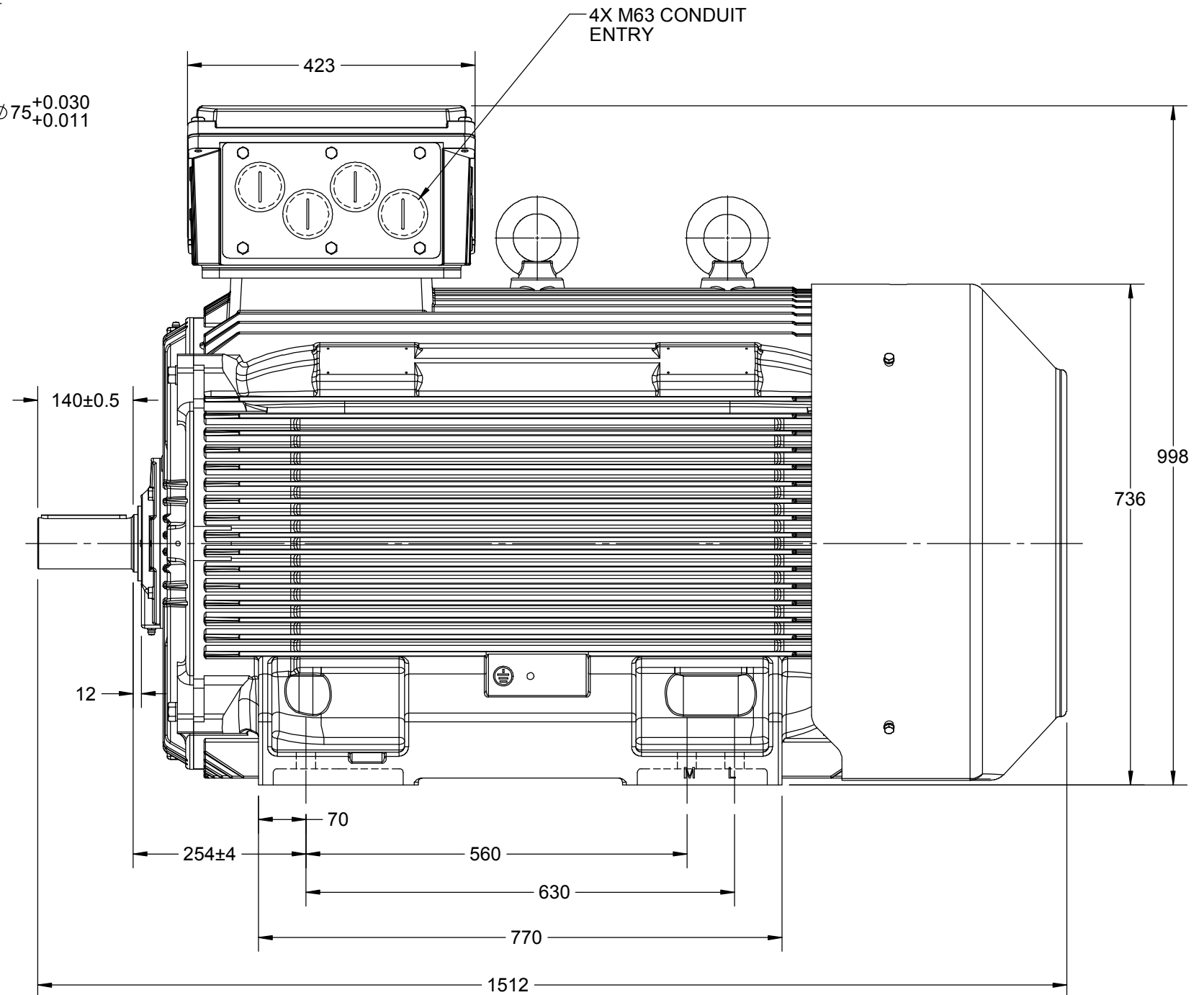
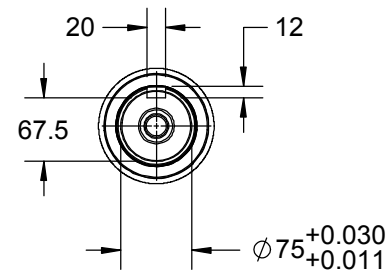
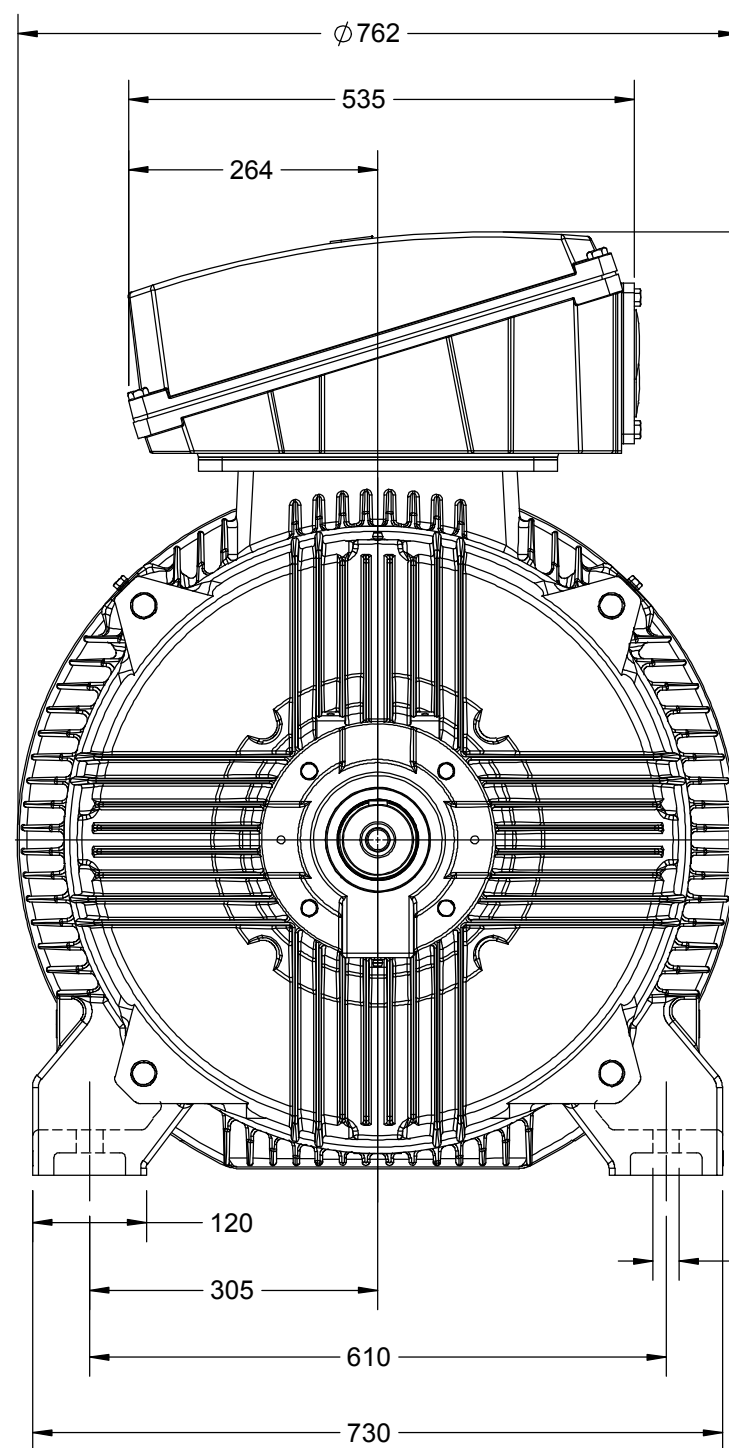
OUTLINE

B

B

A

A



DRAWING REVISION D	REVISION BY NIV	DATE 08/05/2019
ECO ECO-0165600	APPROVED BY SR	DATE 08/05/2019
ECO DESCRIPTION MODEL UPDATED		
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DRAWN BY JOY	marathon™ Motors		
DATE 18/07/2014			
APPROVED BY SBD	DESCRIPTION OUTLINE		
DATE 18/07/2014	355FR-2P-B3 MTG. MOTOR TYPE: TCA/QCA		
REFERENCE	MATERIAL	PROCESS/FINISH	
THIRD ANGLE PROJECTION	SIZE B	DRAWING NUMBER 0235501824	SHEET 1 OF 1

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DRAWING REVISION A	REVISION BY SN	DATE 13/01/2017
ECO ECO-0116390	APPROVED BY SBD	DATE 13/01/2017
ECO DESCRIPTION NEW DRAWING RELEASE		

GEOMETRIC TOLERANCE		
LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3



NOTES:

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

	DRAWN BY SN	 Regal Beloit America, Inc.		
	DATE 16/12/2016			
	APPROVED BY SBD	DESCRIPTION CONN DIAGRAM-NAMEPLATE		
	DATE 16/12/2016			
	REFERENCE	MATERIAL	PROCESS/FINISH	
	THIRD ANGLE PROJECTION	SIZE A	DRAWING NUMBER 8442000085	SHEET 1 OF 1

Model No. QCA2501A1111GAA001

U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [Nm]	IE Class	% EFF at __ load				PF at __ load			I _A /I _N [pu]	T _A /T _N [pu]	T _K /T _N [pu]
400	Δ	50	250	335	420.1	2987	798.67	IE4	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	8.3	2.6	4.0

Motor type	QCA	Degree of protection	IP 55
Enclosure	TEFC	Mounting type	IM B3
Frame Material	Cast Iron	Cooling method	IC 411
Frame size	355M	Motor weight - approx.	1965 kg
Duty	S1	Gross weight - approx.	2010 kg
Voltage variation *	± 10%	Motor inertia	5.1256 kgm ²
Frequency variation *	± 5%	Load inertia	Customer to Provide
Combined variation *	10%	Vibration level	2.8 mm/s
Design	N	Noise level (1meter distance from motor)	90 dB(A)
Service factor	1.0	No. of starts hot/cold/Equally spread	2/3/4
Insulation class	F	Starting method	DOL
Ambient temperature	-20 to +40 °C	Type of coupling	Direct
Temperature rise (by resistance)	80 [Class B] K	LR withstand time (hot/cold)	15/30 s
Altitude above sea level	1000 meter	Direction of rotation	Bi-directional
Hazardous area classification	NA	Standard rotation	Clockwise form DE
Zone classification	NA	Paint shade	RAL 5014
Gas group	NA	Accessories	
Temperature class	NA	Accessory - 1	PTC 150°C
Rotor type	Aluminum Die cast	Accessory - 2	-
Bearing type	Anti-friction ball	Accessory - 3	-
DE / NDE bearing	6317 C3 / 6317 C3	Terminal box position	TOP
Lubrication method	Regreasable	Maximum cable size/conduit size	1R x 3C x 300mm ² /4 x M63 x 1.5
Type of grease	CHEVRON SRI-2 or Equivalent	Auxiliary terminal box	NA

 I_A/I_N - Locked Rotor Current / Rated Current

 T_K/T_N - Breakdown Torque / Rated Torque

 T_A/T_N - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combined variation are as per IEC60034-1

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

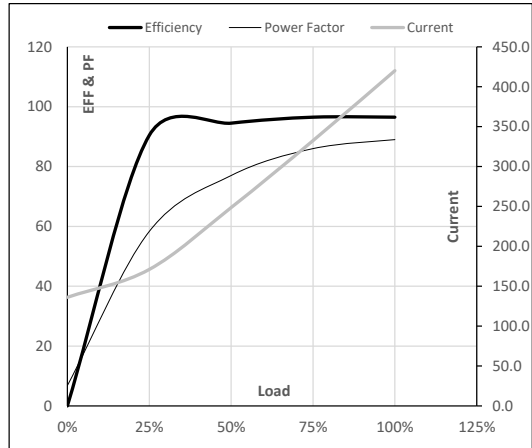
Efficiency Standards	Europe IEC 60034-30-1	China -	India -	Aus/Nz AS/NZ 1359:5:2004	Brazil -	Global IEC IEC:60034-30-1
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Model No. QCA2501A1111GAA001

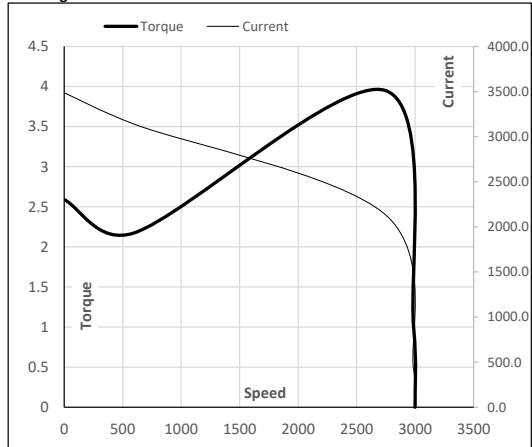
Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m ²]	Weight [kg]
TEFC	400	Δ	50	250	335	420.1	2987	81.44	798.67	IE4	40	S1	1000	5.1256	1965

Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	136.1	171.0	248.6	332.5	420.1	
Torque	Nm	0.0	199.0	398.4	598.3	798.7	
Speed	r/min	3000	2997	2993	2990	2987	
Efficiency	%	0.0	90.4	94.5	96.5	96.5	
Power Factor	%	6.8	58.3	77.0	86.0	89.0	

Performance vs Load Chart

Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	600	2748	2987	3000
Current	A	3487.2	3138.5	2133.2	420.1	136.1
Torque	pu	2.6	2.2	4.0	1	0

Starting Characteristics Chart

NOTE Refer data sheet for applicable standard and tolerances on performance parameters

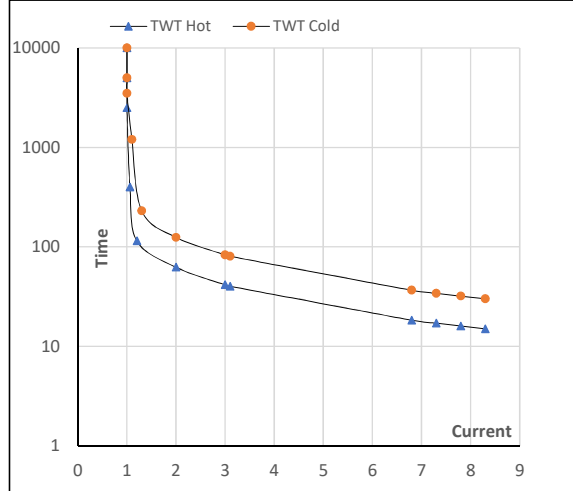
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Model No. QCA2501A1111GAA001

Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [rpm]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m ²]	Weight [kg]
TEFC	400	Δ	50	250	335	420.1	2987	81.44	798.67	IE4	40	S1	1000	5.1256	1965

Motor Speed Torque Data

Load		FL	I ₁	I ₂	I ₃	I ₄	I ₅	LR
TWT Hot	s	10000	62	42	30	25	19	15
TWT Cold	s	10000	125	83	65	50	38	30
Current	pu	1	2	3	4	5	5.5	8.3

Thermal Characteristics Chart

NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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