PRODUCT INFORMATION PACKET



Model No: QCA2501AF141GAA001 Catalog No: QCA2501AF141GAA001

TerraMAX® Cast Iron Motor, 335 HP, 3 Ph, 50 Hz, 380 V, 3000 RPM, 355M Frame, TEFC





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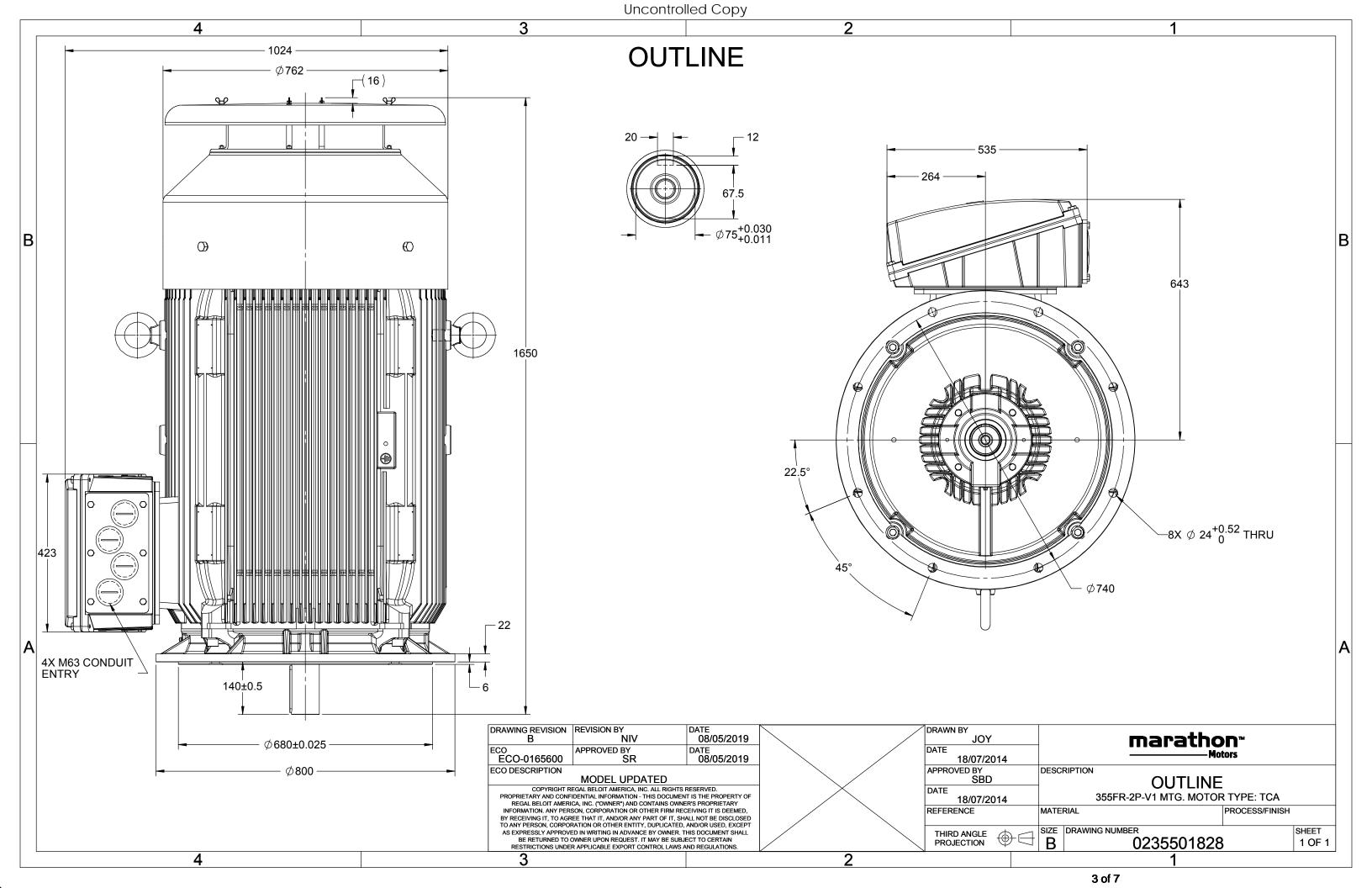
Nameplate Specifications

| Output HP | 335 Hp | Output KW | 250.0 kW |
|------------------------|---------------|----------------------------|-----------------------------|
| Frequency | 50 Hz | Voltage | 380 V |
| Current | 445.0 A | Speed | 2987 rpm |
| Service Factor | 1 | Phase | 3 |
| Efficiency | 96.5 % | Power Factor | 0.89 |
| Duty | S1 | Insulation Class | F |
| Frame | 355M | Enclosure | Totally Enclosed Fan Cooled |
| Thermal Protection | No Protection | Ambient Temperature | 40 °C |
| Drive End Bearing Size | 6317 | Opp Drive End Bearing Size | 6317 |
| UL | No | CSA | No |
| CE | YES | IP Code | 55 |
| Number of Speeds | 1 | Efficiency Class | IE4 |
| | | | |

Technical Specifications

| Electrical Type | Squirrel Cage | Starting Method | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles | 2 | Rotation | Bi-Directional |
| Mounting | V1 | Motor Orientation | Shaftdown |
| Drive End Bearing | C3 | Opp Drive End Bearing | C3 |
| Frame Material | Cast Iron | Shaft Type | Keyed |
| Overall Length | 1647 mm | Frame Length | 1010 mm |
| Shaft Diameter | 75 mm | Shaft Extension | 140 mm |
| Assembly/Box Mounting | Тор | | |
| Connection Drawing | 8442000085 | Outline Drawing | 0235501828 |

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| DRAWING REVISION | REVISION BY | DATE |
|------------------|-------------|------------|
| Α | SN | 13/01/2017 |
| ECO | APPROVED BY | DATE |
| ECO-0116390 | SBD | 13/01/2017 |
| ECO DESCRIPTION | | |

NEW DRAWING RELEASE

| GEOMENTRIC TOLERANCE | | | | | | | |
|----------------------|---------|------|--|--|--|--|--|
| | >0~6 | ±0.1 | | | | | |
| LINEAR DIM | >6~30 | ±0.2 | | | | | |
| | >30~120 | ±0.3 | | | | | |



NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







Model No. QCA2501AF141GAA001

| U | Δ/Υ | f | Р | Р | 1 | n | Т | IE | 9 | 6 EFF a | t load | l | PF | at lo | ad | I_A/I_N | T_A/T_N | T_K/T_N |
|-----|------|------|------|------|-------|-------|--------|-------|-------|---------|--------|-------|------|-------|-------|-----------|-----------|-----------|
| (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [Nm] | Class | 5/4FL | FL | 3/4FL | 1/2FL | FL | 3/4FL | 1/2FL | [pu] | [pu] | [pu] |
| 380 | Δ | 50 | 250 | 335 | 442.3 | 2987 | 798.67 | IE4 | - | 96.5 | 96.5 | 94.5 | 0.89 | 0.86 | 0.77 | 8.3 | 2.6 | 4.0 |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |

| Motor type | QCA | |
|-------------------------------|-----------------------------|-------|
| Enclosure | TEFC | |
| Frame Material | Cast Iron | |
| Frame size | 355M | |
| Duty | S1 | |
| Voltage variation * | ± 10% | |
| Frequency variation * | ± 5% | |
| Combined variation * | 10% | |
| Design | N | |
| Service factor | 1.0 | |
| Insulation class | F | |
| Ambient temperature | -20 to +40 | °C |
| Temperature rise (by resistan | ce) 80 [Class B] | K |
| Altitude above sea level | 1000 | meter |
| Hazardous area classification | NA | |
| Zone classification | NA | |
| Gas group | NA | |
| Temperature class | NA | |
| Rotor type | Aluminum Die cast | |
| Bearing type | Anti-friction ball | |
| DE / NDE bearing | 6317 C3 / 6317 C3 | |
| Lubrication method | Regreasable | |
| Type of grease | CHEVRON SRI-2 or Equivalent | |
| | | |

| Degree of protection | IP 55 | |
|----------------------------------------|--------------------------------|-------|
| Mounting type | IM V1 | |
| Cooling method | IC 411 | |
| Motor weight - approx. | 1959 | kg |
| Gross weight - approx. | 2004 | kg |
| Motor inertia | 5.1256 | kgm² |
| Load inertia | Customer to Provide | |
| Vibration level | 2.8 | mm/s |
| Noise level (1meter distance from mot | tor) 90 | dB(A) |
| No. of starts hot/cold/Equally spread | 2/3/4 | |
| Starting method | DOL | |
| Type of coupling | Direct | |
| LR withstand time (hot/cold) | 15/30 | S |
| Direction of rotation | Bi-directional | |
| Standard rotation | Clockwise form DE | |
| Paint shade | RAL 5014 | |
| Accessories | | |
| Accessory - 1 | PTC 150°C | |
| Accessory - 2 | - | |
| Accessory - 3 | - | |
| Terminal box position | TOP | |
| Maximum cable size/conduit size | 1R x 3C x 300mm²/4 x M63 x 1.5 | |
| Auxiliary terminal box | NA | |
| | | |

 I_A/I_N - Locked Rotor Current / Rated Current T_A/T_N - Locked Rotor Torque / Rated Torque

 T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1 $\,$

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

| Efficiency | Europe | China | India | Aus/Nz | Brazil | Global IEC |
|------------|--------|-----------------------|-------|--------|--------|---------------|
| Standards | - | GB 18613-2012 Grade 2 | - | - | - | IEC: 60034-30 |

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^{*} Voltage, Frequency and combine variation are as per IEC60034-1

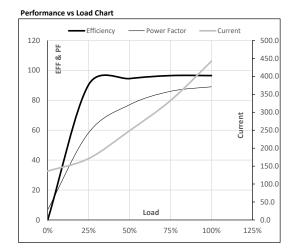




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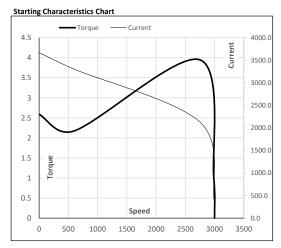
| Enclosure | U | Δ/Υ | f | Р | Р | 1 | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|------|------|------|------|-------|-------|-------|--------|-------|------|------|-----------|----------------------|--------|
| | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 380 | Δ | 50 | 250 | 335 | 442.3 | 2987 | 81.44 | 798.67 | IE4 | 40 | S1 | 1000 | 5.1256 | 1959 |
| | | | | | | | | | | | | | | | |

Motor Load Data 1/2FL 5/4FL 3/4FL FL Load Point NL 1/4FL Current 136.1 248.6 332.5 442.3 Torque Nm 0.0 199.0 398.4 598.3 798.7 Speed r/min 3000 2997 2993 2990 2987 Efficiency % 0.0 90.4 94.5 96.5 96.5 Power Factor 6.8 58.3 77.0 86.0 89.0



Motor Speed Torque Data

| Load Point | | LR | P-Up | BD | Rated | NL | |
|------------|-------|--------|--------|--------|-------|-------|--|
| Speed | r/min | 0 | 600 | 2748 | 2987 | 3000 | |
| Current | Α | 3670.8 | 3303.7 | 2133.2 | 442.3 | 136.1 | |
| Torque | pu | 2.6 | 2.2 | 4.0 | 1 | 0 | |



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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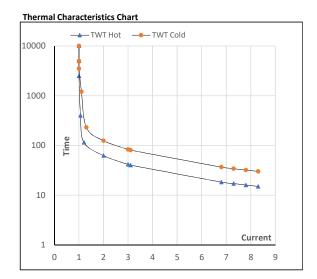




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| Enclosure | U | Δ/Υ | f | Р | Р | I | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|------|------|------|------|-------|-------|-------|--------|-------|------|------|-----------|---------|--------|
| | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [rpm] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m²] | [kg] |
| TEFC | 380 | Δ | 50 | 250 | 335 | 442.3 | 2987 | 81.44 | 798.67 | IE4 | 40 | S1 | 1000 | 5.1256 | 1959 |
| | | | | | | | | | | | | | | | |

| Motor Speed | Motor Speed Torque Data | | | | | | | | | | | | | |
|-------------|-------------------------|-------|----------------|----------------|----------------|----------------|----------------|-----|--|--|--|--|--|--|
| Load | | FL | l ₁ | l ₂ | l ₃ | I ₄ | I ₅ | LR | | | | | | |
| TWT Hot | S | 10000 | 62 | 42 | 30 | 25 | 19 | 15 | | | | | | |
| TWT Cold | S | 10000 | 125 | 83 | 65 | 50 | 38 | 30 | | | | | | |
| Current | pu | 1 | 2 | 3 | 4 | 5 | 5.5 | 8.3 | | | | | | |



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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