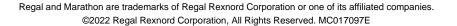
# PRODUCT INFORMATION PACKET



Model No: QCA2501AF121GAA001 Catalog No: QCA2501AF121GAA001

TerraMAX® Cast Iron Motor, 335 HP, 3 Ph, 50 Hz, 380 V, 3000 RPM, 355M Frame, TEFC









## Nameplate Specifications

Output HP	335 Hp	Output KW	250.0 kW
Frequency	50 Hz	Voltage	380 V
Current	445.0 A	Speed	2987 rpm
Service Factor	1	Phase	3
Efficiency	96.5 %	Power Factor	0.89
Duty	S1	Insulation Class	F
Frame	355M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6317	Opp Drive End Bearing Size	6317
UL	No	CSA	No
CE	YES	IP Code	55
Number of Speeds	1	Efficiency Class	IE4

# **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	2	Rotation	Bi-Directional
Mounting	B5	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1512 mm	Frame Length	1010 mm
Shaft Diameter	75 mm	Shaft Extension	140 mm
Assembly/Box Mounting	Тор		
Outline Drawing	0235501826	Connection Drawing	8442000085

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

### **NEW DRAWING RELEASE**

GEOMENTRIC TOLERANCE							
	>0~6	±0.1					
LINEAR DIM	>6~30	±0.2					
	>30~120	±0.3					



# NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







#### Model No. QCA2501AF121GAA001

U	Δ/Υ	f	Р	Р	I	n	Т	IE	9	% EFF a	t load	ł	PF	at lo	oad	I <sub>A</sub> /I <sub>N</sub>	$T_A/T_N$	$T_K/T_N$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	250	335	442.3	2987	798.67	IE4	-	96.5	96.5	94.5	0.89	0.86	0.77	8.3	2.6	4.0

Motor type	QCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	355M	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistant	ce) 80 [ Class B ]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6317 C3 / 6317 C3	
Lubrication method	Regreasable	
Type of grease	CHEVRON SRI-2 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM B5	
Cooling method	IC 411	
Motor weight - approx.	1952	kg
Gross weight - approx.	1997	kg
Motor inertia	5.1256	kgm²
Load inertia	Customer to Provide	
Vibration level	2.8	mm/s
Noise level ( 1meter distance from me	otor) 90	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	S
Direction of rotation	Bi-directional	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size	1R x 3C x 300mm <sup>2</sup> /4 x M63 x 1.5	
Auxiliary terminal box	NA	

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_{K}/T_{N}$  - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1  $\,$ 

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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<sup>\*</sup> Voltage, Frequency and combine variation are as per IEC60034-1

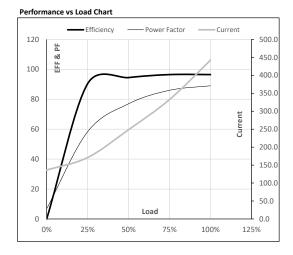




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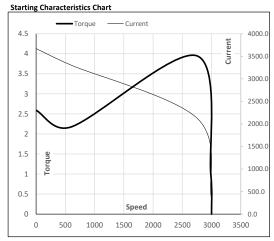
Enclosure	U	Δ/Υ	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	250	335	442.3	2987	81.44	798.67	IE4	40	S1	1000	5.1256	1952

#### Motor Load Data 5/4FL 1/2FL 3/4FL FL Load Point NL 1/4FL Current 136.1 248.6 332.5 442.3 Torque Nm 0.0 199.0 398.4 598.3 798.7 Speed r/min 3000 2997 2993 2990 2987 Efficiency % 0.0 90.4 94.5 96.5 96.5 77.0 Power Factor 6.8 58.3 86.0 89.0



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	600	2748	2987	3000	
Current	Α	3670.8	3303.7	2133.2	442.3	136.1	
Torque	pu	2.6	2.2	4.0	1	0	



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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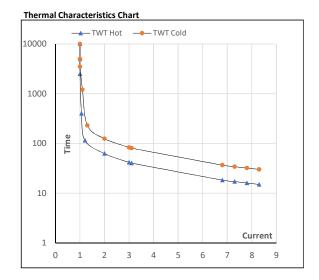




#### Model No. QCA2501AF121GAA001

Enclosure	U	Δ/Υ	f	Р	Р	ı	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m²]	[kg]
TEFC	380	Δ	50	250	335	442.3	2987	81.44	798.67	IE4	40	S1	1000	5.1256	1952

Motor Speed	Motor Speed Torque Data													
Load		FL	$I_1$	l <sub>2</sub>	l <sub>3</sub>	$I_4$	I <sub>5</sub>	LR						
TWT Hot	S	10000	62	42	30	25	19	15						
TWT Cold	S	10000	125	83	65	50	38	30						
Current	pu	1	2	3	4	5	5.5	8.3						



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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