# PRODUCT INFORMATION PACKET



Model No: QCA2004AF141GAA001 Catalog No: QCA2004AF141GAA001

TerraMAX® Cast Iron Motor, 270 HP, 3 Ph, 50 Hz, 380 V, 750 RPM, 355L Frame, TEFC





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## Nameplate Specifications

Output HP	270 Hp	Output KW	200.0 kW
Frequency	50 Hz	Voltage	380 V
Current	386.1 A	Speed	743 rpm
Service Factor	1	Phase	3
Efficiency	95.4 %	Power Factor	0.83
Duty	<b>S1</b>	Insulation Class	F
Frame	355L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322
UL	No	CSA	No
CE	YES	IP Code	55
Number of Speeds	1	Efficiency Class	IE4

## **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line	
Poles	8	Rotation	Bi-Directional	
Mounting	V1	Motor Orientation	Shaftdown	
Drive End Bearing	С3	Opp Drive End Bearing	C3	
Frame Material	Cast Iron	Shaft Type	Keyed	
Overall Length	1677 mm	Frame Length	1010 mm	
Shaft Diameter	95 mm	Shaft Extension	170 mm	
Assembly/Box Mounting	Тор			
Outline Drawing	0235501832	Connection Drawing	8442000085	

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

### **NEW DRAWING RELEASE**

GEOMENTRIC TOLERANCE							
	>0~6	±0.1					
LINEAR DIM	>6~30	±0.2					
	>30~120	±0.3					



## NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







#### Model No. QCA2004AF141GAA001

U	Δ/Υ	f	Р	Р	1	n	Т	IE	9	6 EFF a	t load	I	PF	at lo	ad	I <sub>A</sub> /I <sub>N</sub>	$T_A/T_N$	$T_K/T_N$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
380	Δ	50	200	270	383.8	743	2588.90	IE4	-	95.4	95.4	95	0.83	0.79	0.7	6.7	1.8	2.6

Motor type	QCA	
Enclosure	TEFC	
Frame Material	Cast Iron	
Frame size	355L	
Duty	S1	
Voltage variation *	± 10%	
Frequency variation *	± 5%	
Combined variation *	10%	
Design	N	
Service factor	1.0	
Insulation class	F	
Ambient temperature	-20 to +40	°C
Temperature rise (by resistance	e) 80 [ Class B ]	K
Altitude above sea level	1000	meter
Hazardous area classification	NA	
Zone classification	NA	
Gas group	NA	
Temperature class	NA	
Rotor type	Aluminum Die cast	
Bearing type	Anti-friction ball	
DE / NDE bearing	6322 C3 / 6322 C3	
Lubrication method	Regreasable	
Type of grease	CHEVRON SRI-2 or Equivalent	

Degree of protection	IP 55	
Mounting type	IM V1	
Cooling method	IC 411	
Motor weight - approx.	2077	kg
Gross weight - approx.	2122	kg
Motor inertia	13.8681	kgm <sup>2</sup>
Load inertia	Customer to Provide	
Vibration level	2.8	mm/s
Noise level ( 1meter distance from mo	tor) 65	dB(A)
No. of starts hot/cold/Equally spread	2/3/4	
Starting method	DOL	
Type of coupling	Direct	
LR withstand time (hot/cold)	15/30	S
Direction of rotation	<b>Bi-directional</b>	
Standard rotation	Clockwise form DE	
Paint shade	RAL 5014	
Accessories		
Accessory - 1	PTC 150°C	
Accessory - 2	-	
Accessory - 3	-	
Terminal box position	TOP	
Maximum cable size/conduit size	1R x 3C x 300mm²/4 x M63 x 1.5	
Auxiliary terminal box	NA	

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque

 $T_K/T_N$  - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1  $\,$ 

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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<sup>\*</sup> Voltage, Frequency and combine variation are as per IEC60034-1

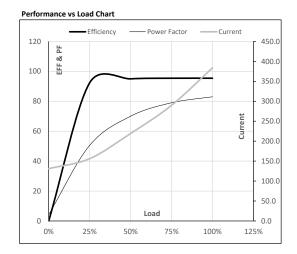




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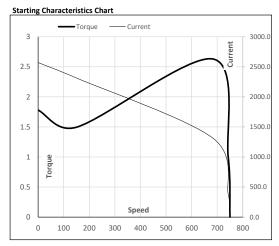
	Enclosure	U	Δ/Υ	f	Р	Р	1	n	Т	Т	ΙE	Amb	Duty	Elevation	Inertia	Weight
TEFC 380 A 50 200 270 383.8 743 263.99 2588.90 IE4 40 51 1000 13.8681 20		(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
500 2 50 200 270 50510 715 205135 2506130 121 10 51 1000 1510001 20	TEFC	380	Δ	50	200	270	383.8	743	263.99	2588.90	IE4	40	S1	1000	13.8681	2077

#### Motor Load Data 3/4FL 5/4FL 1/4FL 1/2FL FL Load Point NL Current 131.1 156.1 219.2 289.8 383.8 Torque Nm 0.0 642.6 1280.5 1936.7 2588.9 Speed r/min 750 748 747 745 743 Efficiency % 0.0 92.3 95.0 95.4 95.4 50.5 70.0 Power Factor 4.2 79.0 83.0



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	150	684	743	750
Current	Α	2571.2	2314.1	1312.2	383.8	131.1
Torque	pu	1.8	1.5	2.6	1	0



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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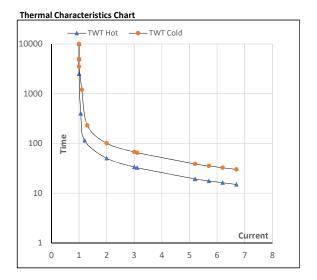




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Enclosure	U	Δ/Υ	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	380	Δ	50	200	270	383.8	743	263.99	2588.90	IE4	40	S1	1000	13.8681	2077

Motor Speed	d Torq	ue Data						
Load		FL	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	I <sub>4</sub>	I <sub>5</sub>	LR
TWT Hot	S	10000	50	34	25	20	18	15
TWT Cold	S	10000	101	67	45	40	36	30
Current	pu	1	2	3	4	5	5.5	6.7



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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