# PRODUCT INFORMATION PACKET



Model No: QCA2004A1113GAA001 Catalog No: QCA2004A1113GAA001

TerraMAX® Cast Iron Motor, 270 HP, 3 Ph, 50 Hz, 400 V, 750 RPM, 355L Frame, TEFC



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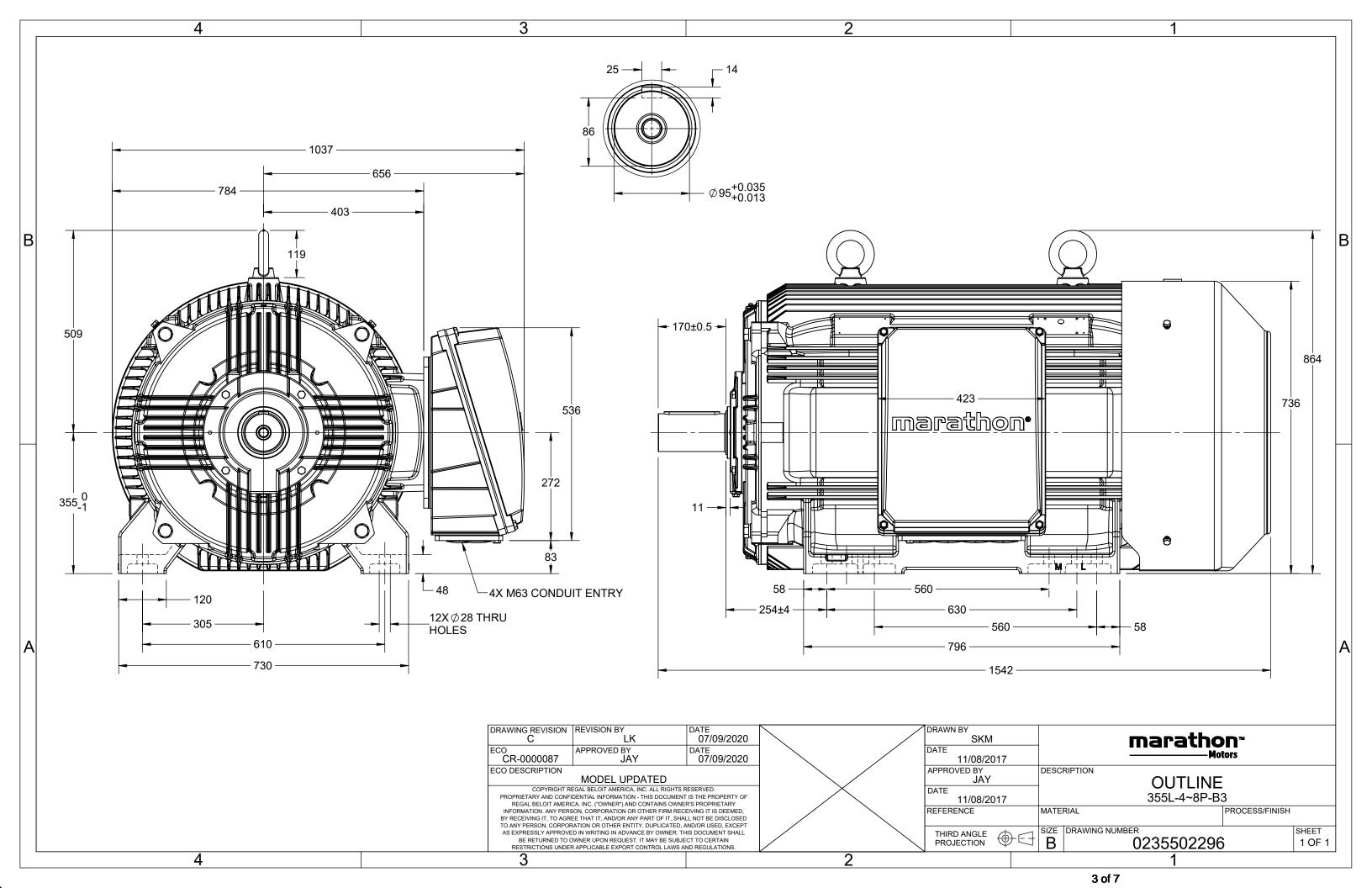
## Nameplate Specifications

| 270 Hp        | Output KW  | 200.0 kW  |  |
|---------------|--|---|--|
| 50 Hz         | Voltage  | 400 V   |  |
| 366.8 A       | Speed  | 743 rpm   |  |
| 1             | Phase  | 3   |  |
| 95.4 %        | Power Factor   | 0.83  |  |
| S1            | Insulation Class                                     | F   |  |
| 355L          | Enclosure  | Totally Enclosed Fan Cooled   |  |
| No Protection | Ambient Temperature                                  | 40 °C   |  |
| 6322          | Opp Drive End Bearing Size                           | 6322  |  |
| No            | CSA  | No  |  |
| Yes           | IP Code  | 55  |  |
| 1             | Efficiency Class                                     | IE4   |  |
|               | 50 Hz 366.8 A 1 95.4 % S1 355L No Protection 6322 No | 50 HzVoltage366.8 ASpeed1Phase95.4 %Power Factor\$1Insulation Class355LEnclosureNo ProtectionAmbient Temperature6322Opp Drive End Bearing SizeNoCSAYesIP Code |  |

## **Technical Specifications**

| Electrical Type       | Squirrel Cage | Starting Method       | Direct On Line |
|-----------------------|---------------|-----------------------|----------------|
| Poles                 | 8             | Rotation              | Bi-Directional |
| Mounting              | В3            | Motor Orientation     | Horizontal     |
| Drive End Bearing     | СЗ            | Opp Drive End Bearing | СЗ             |
| Frame Material        | Cast Iron     | Shaft Type            | Keyed          |
| Overall Length        | 1542 mm       | Frame Length          | 1010 mm        |
| Shaft Diameter        | 95 mm         | Shaft Extension       | 170 mm         |
| Assembly/Box Mounting | R Side        |                       |                |
| Outline Drawing       | 0235502296    | Connection Drawing    | 8442000085     |

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| DRAWING REVISION | REVISION BY | DATE       |
|------------------|-------------|------------|
| Α                | SN          | 13/01/2017 |
| ECO              | APPROVED BY | DATE       |
| ECO-0116390      | SBD         | 13/01/2017 |
| ECO DESCRIPTION  |             |            |

### **NEW DRAWING RELEASE**

| GEOMENTRIC TOLERANCE |         |      |  |  |  |  |  |
|----------------------|---------|------|--|--|--|--|--|
|                      | >0~6    | ±0.1 |  |  |  |  |  |
| LINEAR DIM           | >6~30   | ±0.2 |  |  |  |  |  |
|                      | >30~120 | ±0.3 |  |  |  |  |  |



### NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

8WD.442.2017







### Model No. QCA2004A1113GAA001

| U   | Δ/Υ  | f    | Р    | Р    | I     | n     | Т       | IE    |       | % EFF a | at load | d     | PF   | at lo | ad    | I <sub>A</sub> /I <sub>N</sub> | $T_A/T_N$ | $T_K/T_N$ |
|-----|------|------|------|------|-------|-------|---------|-------|-------|---------|---------|-------|------|-------|-------|--------------------------------|-----------|-----------|
| (V) | Conn | [Hz] | [kW] | [hp] | [A]   | [RPM] | [Nm]    | Class | 5/4FL | FL      | 3/4FL   | 1/2FL | FL   | 3/4FL | 1/2FL | [pu]                           | [pu]      | [pu]      |
| 400 | Δ    | 50   | 200  | 270  | 364.6 | 743   | 2588.90 | IE4   | -     | 95.4    | 95.4    | 95    | 0.83 | 0.79  | 0.7   | 6.7                            | 1.8       | 2.6       |
|     |      |      |      |      |       |       |         |       |       |         |         |       |      |       |       |                                |           |           |
|     |      |      |      |      |       |       |         |       |       |         |         |       |      |       |       |                                |           |           |
|     |      |      |      |      |       |       |         |       |       |         |         |       |      |       |       |                                |           |           |

| Motor type                    | QCA                         |       |
|-------------------------------|-----------------------------|-------|
| Enclosure                     | TEFC                        |       |
| Frame Material                | Cast Iron                   |       |
| Frame size                    | 355L                        |       |
| Duty                          | S1                          |       |
| Voltage variation *           | ± 10%                       |       |
| Frequency variation *         | ± 5%                        |       |
| Combined variation *          | 10%                         |       |
| Design                        | N                           |       |
| Service factor                | 1.0                         |       |
| Insulation class              | F                           |       |
| Ambient temperature           | -20 to +40                  | °C    |
| Temperature rise (by resistan | ce) 80 [ Class B ]          | K     |
| Altitude above sea level      | 1000                        | meter |
| Hazardous area classification | NA                          |       |
| Zone classification           | NA                          |       |
| Gas group                     | NA                          |       |
| Temperature class             | NA                          |       |
| Rotor type                    | Aluminum Die cast           |       |
| Bearing type                  | Anti-friction ball          |       |
| DE / NDE bearing              | 6322 C3 / 6322 C3           |       |
| Lubrication method            | Regreasable                 |       |
| Type of grease                | CHEVRON SRI-2 or Equivalent |       |
|                               |                             |       |

|  | 10.55                          |       |
|--|--------------------------------|-------|
| Degree of protection                   | IP 55                          |       |
| Mounting type                          | IM B3                          |       |
| Cooling method                         | IC 411                         |       |
| Motor weight - approx.                 | 2082                           | kg    |
| Gross weight - approx.                 | 2127                           | kg    |
| Motor inertia                          | 13.8681                        | kgm²  |
| Load inertia                           | Customer to Provide            |       |
| Vibration level                        | 2.8                            | mm/s  |
| Noise level ( 1meter distance from mot | or) 65                         | dB(A) |
| No. of starts hot/cold/Equally spread  | 2/3/4                          |       |
| Starting method                        | DOL                            |       |
| Type of coupling                       | Direct                         |       |
| LR withstand time (hot/cold)           | 15/30                          | S     |
| Direction of rotation                  | Bi-directional                 |       |
| Standard rotation                      | Clockwise form DE              |       |
| Paint shade                            | RAL 5014                       |       |
| Accessories                            |                                |       |
| Accessory - 1                          | PTC 150°C                      |       |
| Accessory - 2                          | -                              |       |
| Accessory - 3                          | -                              |       |
| Terminal box position                  | RHS                            |       |
| Maximum cable size/conduit size        | 1R x 3C x 300mm²/4 x M63 x 1.5 |       |
| Auxiliary terminal box                 | NA                             |       |
|  |                                |       |

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque  $\rm T_K/T_N$  - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1  $\,$ 

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

| Efficiency | Europe         | China | India | Aus/Nz            | Brazil | Global IEC     |
|------------|----------------|-------|-------|-------------------|--------|----------------|
| Standards  | IEC 60034-30-1 | -     | -     | AS/NZ 1359:5:2004 | -      | IEC:60034-30-1 |

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 $<sup>\</sup>ensuremath{^{*}}$  Voltage, Frequency and combined variation are as per IEC60034-1

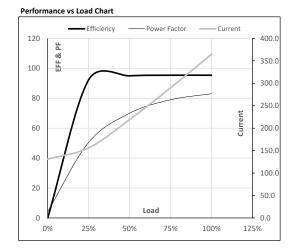




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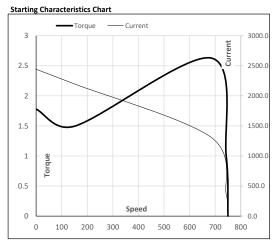
| Enclosure | U   | Δ/Υ  | f    | Р    | Р    | 1     | n     | Т      | Т       | IE    | Amb  | Duty | Elevation | Inertia              | Weight |
|-----------|-----|------|------|------|------|-------|-------|--------|---------|-------|------|------|-----------|----------------------|--------|
|           | (V) | Conn | [Hz] | [kW] | [hp] | [A]   | [RPM] | [kgm]  | [Nm]    | Class | [°C] |      | [m]       | [kg-m <sup>2</sup> ] | [kg]   |
| TEFC      | 400 | Δ    | 50   | 200  | 270  | 364.6 | 743   | 263.99 | 2588.90 | IE4   | 40   | S1   | 1000      | 13.8681              | 2082   |
|           |     |      |      |      |      |       |       |        |         |       |      |      |           |                      |        |

#### Motor Load Data 3/4FL 5/4FL 1/4FL 1/2FL FL Load Point NL Current 131.1 156.1 219.2 289.8 2588.9 Torque Nm 0.0 642.6 1280.5 1936.7 Speed r/min 750 748 747 745 743 Efficiency % 0.0 92.3 95.0 95.4 95.4 50.5 70.0 Power Factor 4.2 79.0 83.0



### Motor Speed Torque Data

| Load Point |       | LR     | P-Up   | BD     | Rated | NL    |
|------------|-------|--------|--------|--------|-------|-------|
| Speed      | r/min | 0      | 150    | 684    | 743   | 750   |
| Current    | Α     | 2442.6 | 2198.4 | 1312.2 | 364.6 | 131.1 |
| Torque     | pu    | 1.8    | 1.5    | 2.6    | 1     | 0     |



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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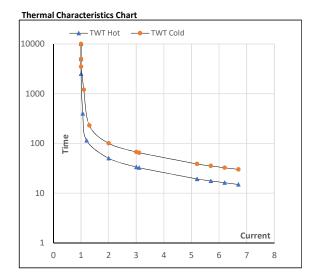




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| Enclosure | U   | Δ/Υ  | f    | Р    | Р    | ı     | n     | Т      | Т       | IE    | Amb  | Duty | Elevation | Inertia | Weight |
|-----------|-----|------|------|------|------|-------|-------|--------|---------|-------|------|------|-----------|---------|--------|
|           | (V) | Conn | [Hz] | [kW] | [hp] | [A]   | [rpm] | [kgm]  | [Nm]    | Class | [°C] |      | [m]       | [kg-m²] | [kg]   |
| TEFC      | 400 | Δ    | 50   | 200  | 270  | 364.6 | 743   | 263.99 | 2588.90 | IE4   | 40   | S1   | 1000      | 13.8681 | 2082   |
|           |     |      |      |      |      |       |       |        |         |       |      |      |           |         |        |

| Motor Speed | d Torq | ue Data |                |                |                |                |                |     |
|-------------|--------|---------|----------------|----------------|----------------|----------------|----------------|-----|
| Load        |        | FL      | l <sub>1</sub> | l <sub>2</sub> | l <sub>3</sub> | I <sub>4</sub> | I <sub>5</sub> | LR  |
| TWT Hot     | S      | 10000   | 50             | 34             | 25             | 20             | 18             | 15  |
| TWT Cold    | S      | 10000   | 101            | 67             | 45             | 40             | 36             | 30  |
| Current     | pu     | 1       | 2              | 3              | 4              | 5              | 5.5            | 6.7 |



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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