# PRODUCT INFORMATION PACKET



Model No: QCA2003A1141GAA001 Catalog No: QCA2003A1141GAA001

TerraMAX® Cast Iron Motor, 270 HP, 3 Ph, 50 Hz, 400 V, 1000 RPM, 355M Frame, TEFC





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### Nameplate Specifications

Output HP	270 Hp	Output KW	200.0 kW
Frequency	50 Hz	Voltage	400 V
Current	362.4 A	Speed	992 rpm
Service Factor	1	Phase	3
Efficiency	96.3 %	Power Factor	0.83
Duty	<b>S</b> 1	Insulation Class	F
Frame	355M	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6322	Opp Drive End Bearing Size	6322
UL	No	CSA	No
CE	Yes	IP Code	55
Number of Speeds	1	Efficiency Class	IE4

## **Technical Specifications**

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	6	Rotation	Bi-Directional
Mounting	V1	Motor Orientation	Shaftdown
Drive End Bearing	С3	Opp Drive End Bearing	СЗ
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	1677 mm	Frame Length	1010 mm
Shaft Diameter	95 mm	Shaft Extension	170 mm
Assembly/Box Mounting	Тор		
Connection Drawing	8442000085	Outline Drawing	0235501832

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DRAWING REVISION	REVISION BY	DATE
Α	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		

### **NEW DRAWING RELEASE**

GEOMENTRIC TOLERANCE							
	>0~6	±0.1					
LINEAR DIM	>6~30	±0.2					
	>30~120	±0.3					



### NOTES:

- 1.
- 2.
- PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE 3. BY THE TABLE.

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U	Δ/Υ	f	Р	Р	1	n	Т	IE	9	6 EFF a	t load	l	PF	at lo	ad	$I_A/I_N$	$T_A/T_N$	$T_K/T_N$
(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[Nm]	Class	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	[pu]	[pu]	[pu]
400	Δ	50	200	270	361.2	992	1937.91	IE4	-	96.3	96.3	95.7	0.83	0.78	0.67	6.9	2.2	2.9

Motor type	QCA		Degree of protection	IP 55	
Enclosure	TEFC		Mounting type	IM V1	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	355M		Motor weight - approx.	1872	kg
Duty	S1		Gross weight - approx.	1917	kg
Voltage variation *	± 10%		Motor inertia	11.5959	kgm²
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.8	mm/s
Design	N		Noise level ( 1meter distance from moto	or) 70	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +40	°C	Type of coupling	Direct	
Temperature rise (by resistance	e) 80 [ Class B ]	K	LR withstand time (hot/cold)	15/30	S
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	PTC 150°C	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6322 C3 / 6322 C3		Terminal box position	TOP	
Lubrication method	Regreasable		Maximum cable size/conduit size 1	R x 3C x 300mm <sup>2</sup> /4 x M63 x 1.5	
Type of grease	CHEVRON SRI-2 or Equivalent		Auxiliary terminal box	NA	

 $I_A/I_N$  - Locked Rotor Current / Rated Current  $T_A/T_N$  - Locked Rotor Torque / Rated Torque  $T_K/T_N$  - Breakdown Torque / Rated Torque

#### NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1  $\,$ 

Technical data are subject to change. There may be slight variations between calculated values in this datasheet and the motor nameplate figures.

Efficiency	Europe	China	India	Aus/Nz	Brazil	Global IEC
Standards	IEC 60034-30-1	-	-	AS/NZ 1359:5:2004	-	IEC 60034-30-1

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 $<sup>\</sup>ensuremath{^{*}}$  Voltage, Frequency and combined variation are as per IEC60034-1

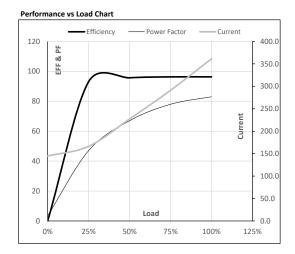




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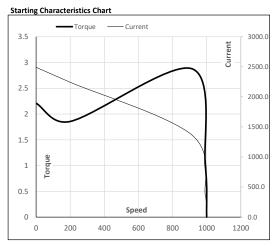
Enclosure	U	Δ/Υ	f	Р	Р	- 1	n	Т	T	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[RPM]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Δ	50	200	270	361.2	992	197.61	1937.91	IE4	40	S1	1000	11.5959	1872

#### Motor Load Data 3/4FL 5/4FL 1/4FL 1/2FL FL Load Point NL Current 144.7 166.3 227.1 291.0 361.2 Torque Nm 0.0 481.7 965.1 1450.4 1937.9 Speed r/min 1000 998 996 994 992 Efficiency % 0.0 93.1 95.7 96.3 96.3 67.0 78.0 Power Factor 3.5 47.0 83.0



### Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL	
Speed	r/min	0	200	913	992	1000	
Current	Α	2492.0	2242.8	1368.1	361.2	144.7	
Torque	pu	2.2	1.9	2.9	1	0	



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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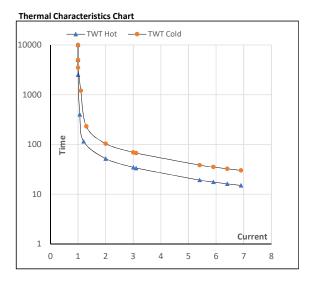




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Enclosure	U	Δ/Υ	f	Р	Р	I	n	Т	Т	IE	Amb	Duty	Elevation	Inertia	Weight
	(V)	Conn	[Hz]	[kW]	[hp]	[A]	[rpm]	[kgm]	[Nm]	Class	[°C]		[m]	[kg-m <sup>2</sup> ]	[kg]
TEFC	400	Δ	50	200	270	361.2	992	197.61	1937.91	IE4	40	S1	1000	11.5959	1872

Motor Speed	d Torq	ue Data					Motor Speed Torque Data													
Load		FL	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	I <sub>4</sub>	I <sub>5</sub>	LR												
TWT Hot	S	10000	52	35	25	20	18	15												
TWT Cold	S	10000	104	69	45	40	36	30												
Current	pu	1	2	3	4	5	5.5	6.9												



**NOTE** Refer data sheet for applicable standard and tolerances on performance parameters

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