PRODUCT INFORMATION PACKET

Model No: QCA2002A1113GAA001 Catalog No: QCA2002A1113GAA001 TerraMAX® Cast Iron Motor, 270 HP, 3 Ph, 50 Hz, 400 V, 1500 RPM, 315L Frame, TEFC



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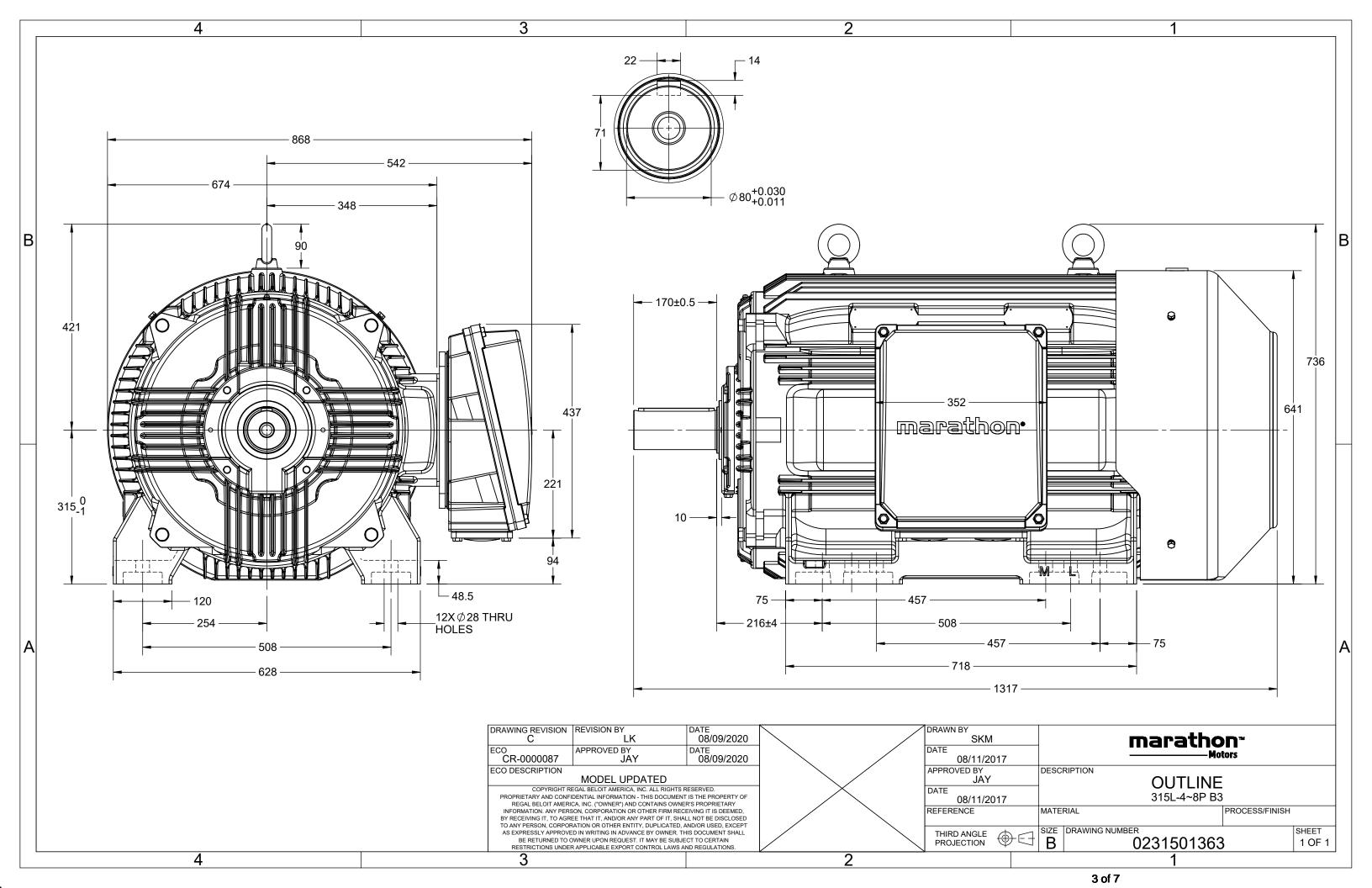
Nameplate Specifications

| Output HP | 270 Нр | Output KW | 200.0 kW |
|----------------------------------------------|-----------------------|---------------------------------------------------|-----------------------------|
| Frequency | 50 Hz | Voltage | 400 V |
| Current | 342.2 A | Speed | 1489 rpm |
| Service Factor | 1 | Phase | 3 |
| Efficiency | 96.7 % | Power Factor | 0.88 |
| Duty | S1 | Insulation Class | F |
| Frame | 9451 | Epologuro | Totally England Fon Cooled |
| Fidille | 315L | Enclosure | Totally Enclosed Fan Cooled |
| Thermal Protection | No Protection | Ambient Temperature | 40 °C |
| | | | |
| Thermal Protection | No Protection | Ambient Temperature | 40 °C |
| Thermal Protection Drive End Bearing Size | No Protection 6319 | Ambient Temperature Opp Drive End Bearing Size | 40 °C 6319 |

Technical Specifications

| Electrical Type | Squirrel Cage | Starting Method | Direct On Line | |
|-----------------------|---------------|-----------------------|----------------|--|
| Poles | 4 | Rotation | Bi-Directional | |
| Mounting | B3 | Motor Orientation | Horizontal | |
| Drive End Bearing | C3 | Opp Drive End Bearing | C3 | |
| Frame Material | Cast Iron | Shaft Type | Keyed | |
| Overall Length | 1317 mm | Frame Length | 840 mm | |
| Shaft Diameter | 80 mm | Shaft Extension | 170 mm | |
| Assembly/Box Mounting | R Side | | | |
| Outline Drawing | 0231501363 | Connection Drawing | 8442000085 | |

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Model No. QCA2002A1113GAA001

| - | | | | | | | | | - | | | | | | | 0 | | |
|-----|--------------|------|------|------|-------|-------|---------|-------|-------|---------|---------|-------|------|-------|-------|-----------|-----------|-----------------------|
| U | Δ / Y | f | Р | Р | I | n | Т | IE | | % EFF a | at load | d | PF | at lo | ad | I_A/I_N | T_A/T_N | $T_{\rm K}/T_{\rm N}$ |
| (∨) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [Nm] | Class | 5/4FL | FL | 3/4FL | 1/2FL | FL | 3/4FL | 1/2FL | [pu] | [pu] | [pu] |
| 400 | Δ | 50 | 200 | 270 | 339.2 | 1489 | 1291.17 | IE4 | - | 96.7 | 96.7 | 96.2 | 0.88 | 0.84 | 0.76 | 7.2 | 2.3 | 3.3 |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |

| Motor type | QCA | | Degree of protection | IP 55 | |
|----------------------------------|---------------------------|-------|-----------------------------------------|--------------------------------|------------------|
| Enclosure | TEFC | | Mounting type | IM B3 | |
| Frame Material | Cast Iron | | Cooling method | IC 411 | |
| Frame size | 315L | | Motor weight - approx. | 1317 | kg |
| Duty | S1 | | Gross weight - approx. | 1362 | kg |
| Voltage variation * | ± 10% | | Motor inertia | 5.4756 | kgm ² |
| Frequency variation * | ± 5% | | Load inertia | Customer to Provide | |
| Combined variation * | 10% | | Vibration level | 2.8 | mm/s |
| Design | Ν | | Noise level (1meter distance from moto | or) 69 | dB(A) |
| Service factor | 1.0 | | No. of starts hot/cold/Equally spread | 2/3/4 | |
| Insulation class | F | | Starting method | DOL | |
| Ambient temperature | -20 to +40 | °C | Type of coupling | Direct | |
| Temperature rise (by resistance) | 80 [Class B] | К | LR withstand time (hot/cold) | 15/30 | S |
| Altitude above sea level | 1000 | meter | Direction of rotation | Bi-directional | |
| Hazardous area classification | NA | | Standard rotation | Clockwise form DE | |
| Zone classification | NA | | Paint shade | RAL 5014 | |
| Gas group | NA | | Accessories | | |
| Temperature class | NA | | Accessory - 1 | PTC 150°C | |
| Rotor type | Aluminum Die cast | | Accessory - 2 | - | |
| Bearing type | Anti-friction ball | | Accessory - 3 | - | |
| DE / NDE bearing | 6319 C3 / 6319 C3 | | Terminal box position | RHS | |
| Lubrication method | Regreasable | | Maximum cable size/conduit size | 1R x 3C x 240mm²/2 x M63 x 1.5 | |
| Type of grease CH | EVRON SRI-2 or Equivalent | | Auxiliary terminal box | NA | |

 I_A/I_N - Locked Rotor Current / Rated Current

 $T_{\rm K}/T_{\rm N}$ - Breakdown Torque / Rated Torque

 $T_{\rm A}/T_{\rm N}$ - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combined variation are as per IEC60034-1

| Technical da | ta are subject to chang | ge. There may be slight v | variations between calculated | l values in this datashee | et and the motor name | plate figures. |
|--------------|-------------------------|---------------------------|-------------------------------|---------------------------|-----------------------|----------------|
| Efficiency | Europe | China | India | Aus/Nz | Brazil | Global IEC |
| Standards | IEC 60034-30-1 | - | - | AS/NZ 1359:5:20 | 04 - | IEC:60034-30-1 |

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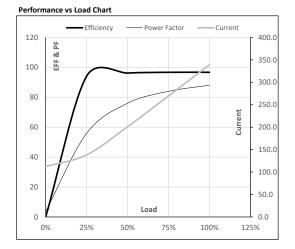


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| Enclosure | U | Δ / Y | f | Р | Р | I | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|--------------|------|------|------|-------|-------|--------|---------|-------|------|------|-----------|----------------------|--------|
| | (V) | Conn | [Hz] | [kW] | [hp] | [A] | [RPM] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 400 | Δ | 50 | 200 | 270 | 339.2 | 1489 | 131.66 | 1291.17 | IE4 | 40 | S1 | 1000 | 5.4756 | 1317 |
| | | | | | | | | | | | | | | | |

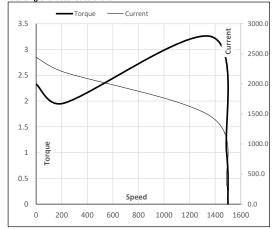
Motor Load Data

| | NL | 1/4FL | 1/2FL | 3/4FL | FL | 5/4FL |
|-------|------------------|---------------------------------------|-------------------------------------------------------------|-----------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|
| А | 112.3 | 138.3 | 201.0 | 269.6 | 339.2 | |
| Nm | 0.0 | 321.0 | 643.2 | 966.5 | 1291.2 | |
| r/min | 1500 | 1497 | 1495 | 1492 | 1489 | |
| % | 0.0 | 94.1 | 96.2 | 96.7 | 96.7 | |
| % | 3.7 | 55.9 | 76.0 | 84.0 | 88.0 | |
| | Nm r/min % | A 112.3 Nm 0.0 r/min 1500 % 0.0 | A 112.3 138.3 Nm 0.0 321.0 r/min 1500 1497 % 0.0 94.1 | A 112.3 138.3 201.0 Nm 0.0 321.0 643.2 r/min 1500 1497 1495 % 0.0 94.1 96.2 | A 112.3 138.3 201.0 269.6 Nm 0.0 321.0 643.2 966.5 r/min 1500 1497 1495 1492 % 0.0 94.1 96.2 96.7 | A 112.3 138.3 201.0 269.6 339.2 Nm 0.0 321.0 643.2 966.5 1291.2 r/min 1500 1497 1495 1492 1489 % 0.0 94.1 96.2 96.7 96.7 |



| Motor Speed Torque Data | | | | | | | | | | |
|-------------------------|-------|--------|--------|--------|-------|-------|--|--|--|--|
| Load Point | | LR | P-Up | BD | Rated | NL | | | | |
| Speed | r/min | 0 | 214 | 1370 | 1489 | 1500 | | | | |
| Current | А | 2442.5 | 2198.2 | 1453.0 | 339.2 | 112.3 | | | | |
| Torque | pu | 2.3 | 2.0 | 3.3 | 1 | 0 | | | | |





NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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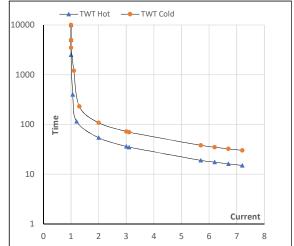
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| Enclosure | U | Δ / Y | f | Р | Р | Ι | n | Т | Т | IE | Amb | Duty | Elevation | Inertia | Weight |
|-----------|-----|--------------|------|------|------|-------|-------|--------|---------|-------|------|------|-----------|----------------------|--------|
| | (∨) | Conn | [Hz] | [kW] | [hp] | [A] | [rpm] | [kgm] | [Nm] | Class | [°C] | | [m] | [kg-m ²] | [kg] |
| TEFC | 400 | Δ | 50 | 200 | 270 | 339.2 | 1489 | 131.66 | 1291.17 | IE4 | 40 | S1 | 1000 | 5.4756 | 1317 |
| | | | | | | | | | | | | | | | |

Motor Speed Torque Data

| Load | | FL | I_1 | I ₂ | I ₃ | I_4 | I ₅ | LR |
|----------|----|-------|-------|----------------|----------------|-------|----------------|-----|
| TWT Hot | s | 10000 | 54 | 36 | 30 | 25 | 20 | 15 |
| TWT Cold | s | 10000 | 108 | 72 | 60 | 45 | 40 | 30 |
| Current | pu | 1 | 2 | 3 | 4 | 5 | 5.5 | 7.2 |

Thermal Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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