

PRODUCT INFORMATION PACKET

marathon®
Motors

Model No: QCA18P4AF113GAA001

Catalog No: QCA18P4AF113GAA001

TerraMAX® Cast Iron Motor, 25 HP, 3 Ph, 50 Hz, 380 V, 750 RPM, 225S Frame, TEFC



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RegalRexnord

Nameplate Specifications

Output HP	25 Hp	Output KW	18.5 kW
Frequency	50 Hz	Voltage	380 V
Current	40.2 A	Speed	739 rpm
Service Factor	1	Phase	3
Efficiency	91.7 %	Power Factor	0.77
Duty	S1	Insulation Class	F
Frame	225S	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6313	Opp Drive End Bearing Size	6213
UL	No	CSA	No
CE	YES	IP Code	55
Number of Speeds	1	Efficiency Class	IE4

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	8	Rotation	Bi-Directional
Mounting	B3	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	837 mm	Frame Length	400 mm
Shaft Diameter	60 mm	Shaft Extension	140 mm
Assembly/Box Mounting	R Side		
Outline Drawing	0222500781	Connection Drawing	8442000085

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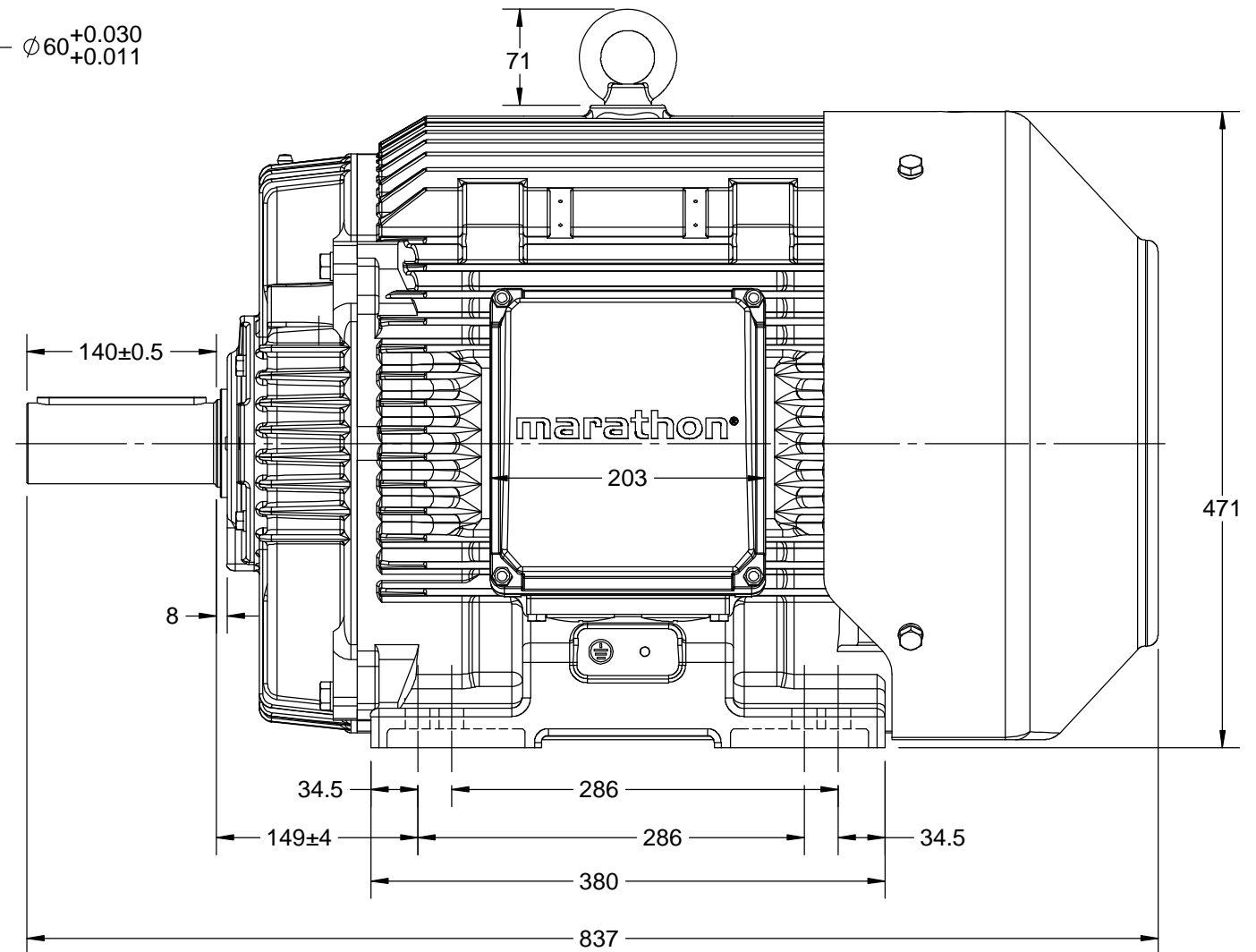
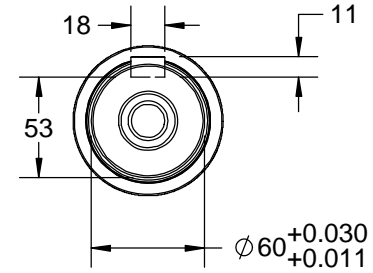
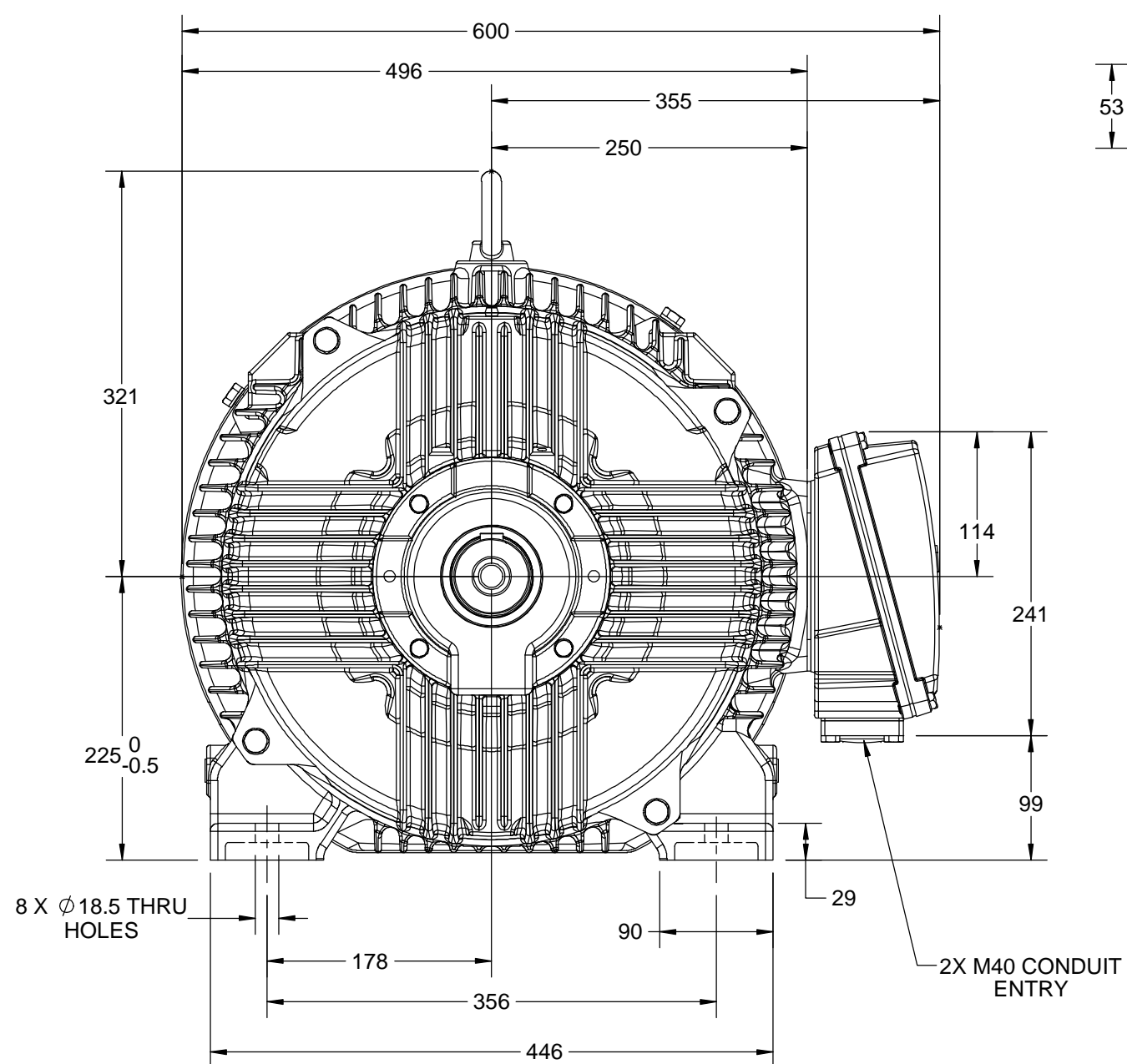
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
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DRAWING REVISION B	REVISION BY VS	DATE 09/08/2018
ECO ECO-0148344	APPROVED BY SBD	DATE 09/08/2018
ECO DESCRIPTION MODEL UPDATED		
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DRAWN BY UDAY	 Regal Beloit America, Inc.	
DATE 16/08/2016		
APPROVED BY SBD	DESCRIPTION OUTLINE	
DATE 16/08/2016	225S FR-4-8P-B3 MTG TYPE: TCA/QCA-RHS TB	
REFERENCE	MATERIAL	PROCESS/FINISH
THIRD ANGLE PROJECTION 	SIZE B	DRAWING NUMBER 0222500781
		SHEET 1 OF 1

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DRAWING REVISION A	REVISION BY SN	DATE 13/01/2017
ECO ECO-0116390	APPROVED BY SBD	DATE 13/01/2017
ECO DESCRIPTION NEW DRAWING RELEASE		

GEOMETRIC TOLERANCE		
LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3



NOTES:

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

	DRAWN BY SN		Regal Beloit America, Inc.		
	DATE 16/12/2016				
	APPROVED BY SBD		DESCRIPTION CONN DIAGRAM-NAMEPLATE		
	DATE 16/12/2016				
	REFERENCE		MATERIAL		PROCESS/FINISH
	THIRD ANGLE PROJECTION		SIZE A	DRAWING NUMBER 8442000085	SHEET 1 OF 1

Model No. QCA18P4AF113GAA001

U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [Nm]	IE Class	% EFF at __ load				PF at __ load			I _A /I _N [pu]	T _A /T _N [pu]	T _K /T _N [pu]
380	Δ	50	18.5	25	39.8	739	241.08	IE4	5/4FL	FL	3/4FL	1/2FL	FL	3/4FL	1/2FL	5.4	1.8	2.4

Motor type	QCA	Degree of protection	IP 55
Enclosure	TEFC	Mounting type	IM B3
Frame Material	Cast Iron	Cooling method	IC 411
Frame size	225S	Motor weight - approx.	366 kg
Duty	S1	Gross weight - approx.	396 kg
Voltage variation *	± 10%	Motor inertia	0.8781 kgm ²
Frequency variation *	± 5%	Load inertia	Customer to Provide
Combined variation *	10%	Vibration level	2.2 mm/s
Design	N	Noise level (1meter distance from motor)	61 dB(A)
Service factor	1.0	No. of starts hot/cold/Equally spread	2/3/4
Insulation class	F	Starting method	DOL
Ambient temperature	-20 to +40 °C	Type of coupling	Direct
Temperature rise (by resistance)	80 [Class B] K	LR withstand time (hot/cold)	15/30 s
Altitude above sea level	1000 meter	Direction of rotation	Bi-directional
Hazardous area classification	NA	Standard rotation	Clockwise form DE
Zone classification	NA	Paint shade	RAL 5014
Gas group	NA	Accessories	
Temperature class	NA	Accessory - 1	PTC 150°C
Rotor type	Aluminum Die cast	Accessory - 2	-
Bearing type	Anti-friction ball	Accessory - 3	-
DE / NDE bearing	6313 C3 / 6213 C3	Terminal box position	RHS
Lubrication method	Regreasable	Maximum cable size/conduit size	1R x 3C x 50mm ² /2 x M40 x 1.5
Type of grease	CHEVRON SRI-2 or Equivalent	Auxiliary terminal box	NA

 I_A/I_N - Locked Rotor Current / Rated Current

 T_K/T_N - Breakdown Torque / Rated Torque

 T_A/T_N - Locked Rotor Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

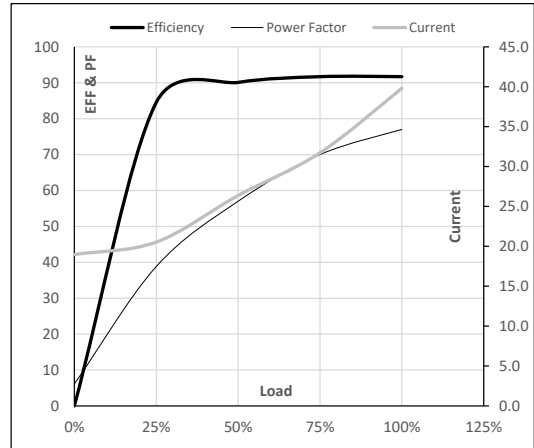
Efficiency Standards	Europe	China	India	Aus/Nz	Brazil	Global IEC
	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

Model No. QCA18P4AF113GAA001

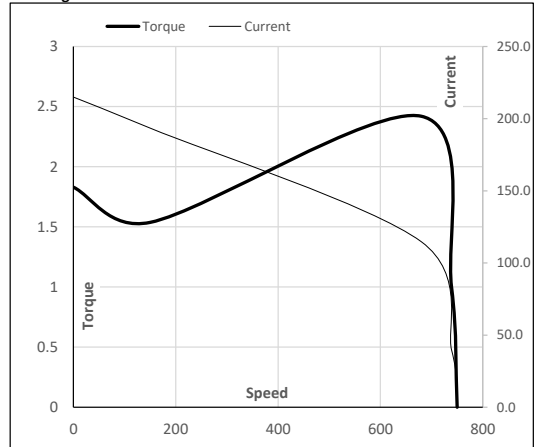
Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m ²]	Weight [kg]
TEFC	380	Δ	50	18.5	25	39.8	739	24.58	241.08	IE4	40	S1	1000	0.8781	366

Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	19.0	20.5	26.4	31.7	39.8	
Torque	Nm	0.0	59.6	119.6	180.1	241.1	
Speed	r/min	750	747	745	742	739	
Efficiency	%	0.0	84.5	90.1	91.7	91.7	
Power Factor	%	6.1	38.8	57.0	70.0	77.0	

Performance vs Load Chart

Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	150	680	739	750
Current	A	215.0	193.5	114.7	39.8	19.0
Torque	pu	1.8	1.5	2.4	1	0

Starting Characteristics Chart

NOTE Refer data sheet for applicable standard and tolerances on performance parameters

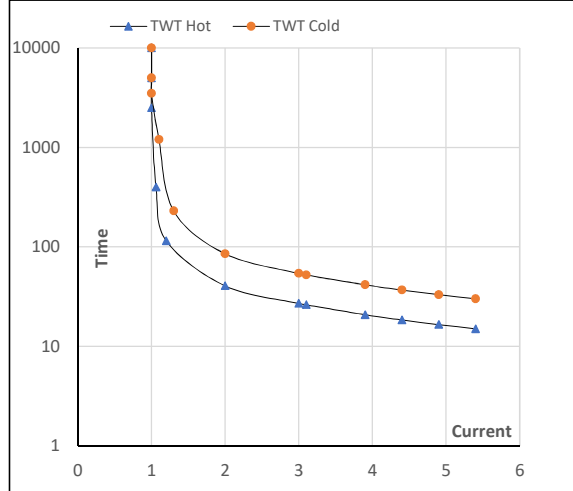
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Model No. QCA18P4AF113GAA001

Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [rpm]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg·m ²]	Weight [kg]
TEFC	380	Y	50	18.5	25	39.8	739	24.58	241.08	IE4	40	S1	1000	0.8781	366

Motor Speed Torque Data

Load		FL	I ₁	I ₂	I ₃	I ₄	I ₅	LR
TWT Hot	s	10000	41	27	20	17	16	15
TWT Cold	s	10000	85	54	41	35	32	30
Current	pu	1	2	3	4	4.5	5	5.4

Thermal Characteristics Chart

NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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