PRODUCT INFORMATION PACKET

Model No: QCA18P3AF131GAA001
Catalog No: QCA18P3AF131GAA001
TerraMAX® Cast Iron Motor, 25 HP, 3 Ph, 50 Hz, 380 V, 1000 RPM, 200L Frame, TEFC

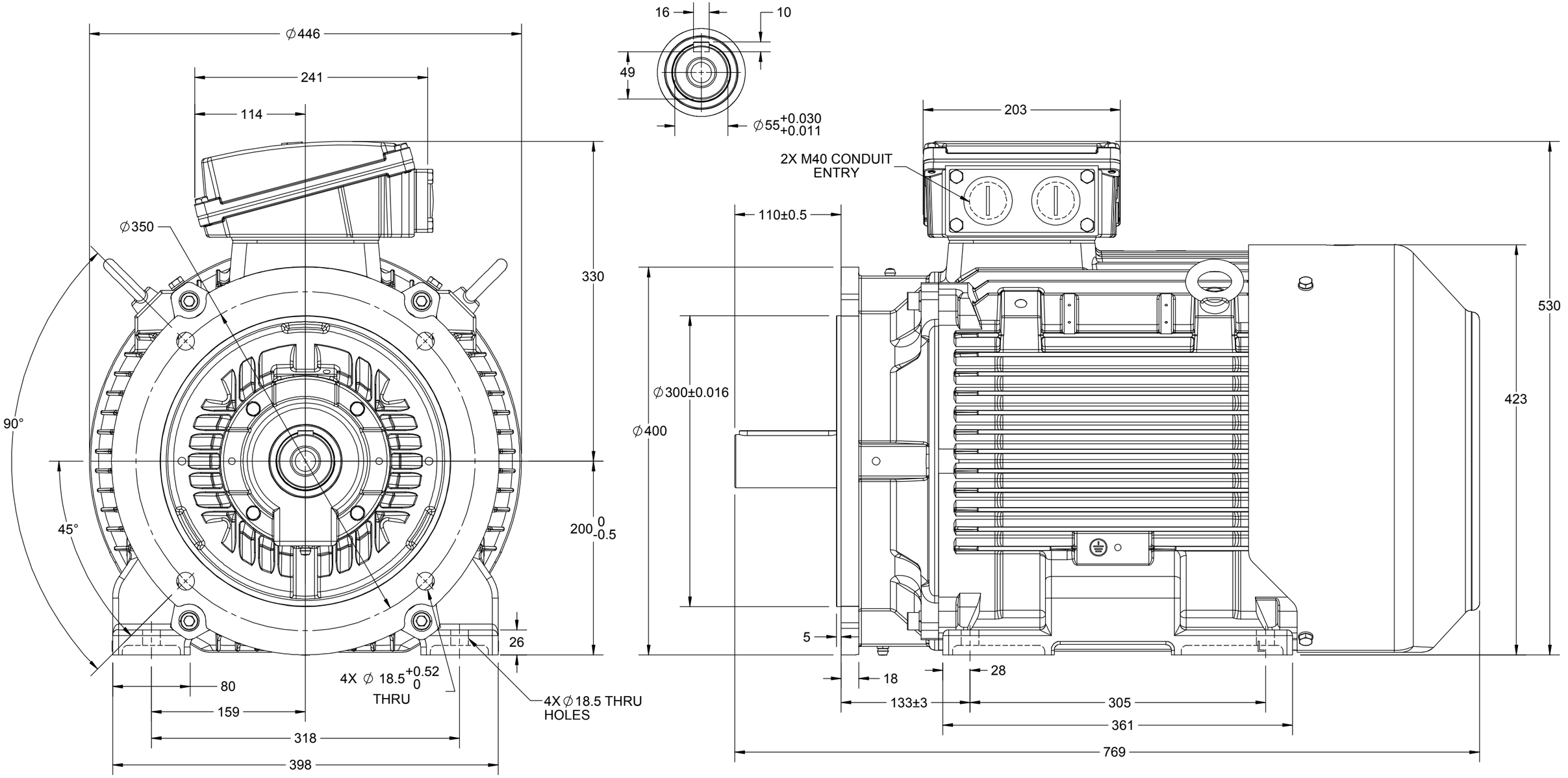
Nameplate Specifications

Output HP	25 Hp	Output KW	18.5 kW
Frequency	50 Hz	Voltage	380 V
Current	38.3 A	Speed	986 rpm
Service Factor	1	Phase	3
Efficiency	93.4 %	Power Factor	0.79
Duty	S1	Insulation Class	F
Frame	200L	Enclosure	Totally Enclosed Fan Cooled
Thermal Protection	No Protection	Ambient Temperature	40 °C
Drive End Bearing Size	6312	Opp Drive End Bearing Size	6212
UL	No	CSA	No
CE	YES	IP Code	55
Number of Speeds	1	Efficiency Class	IE4

Technical Specifications

Electrical Type	Squirrel Cage	Starting Method	Direct On Line
Poles	6	Rotation	Bi-Directional
Mounting	B35	Motor Orientation	Horizontal
Drive End Bearing	C3	Opp Drive End Bearing	C3
Frame Material	Cast Iron	Shaft Type	Keyed
Overall Length	769 mm	Frame Length	370 mm
Shaft Diameter	55 mm	Shaft Extension	110 mm
Assembly/Box Mounting	Top		
Outline Drawing	0220000343	Connection Drawing	8442000085

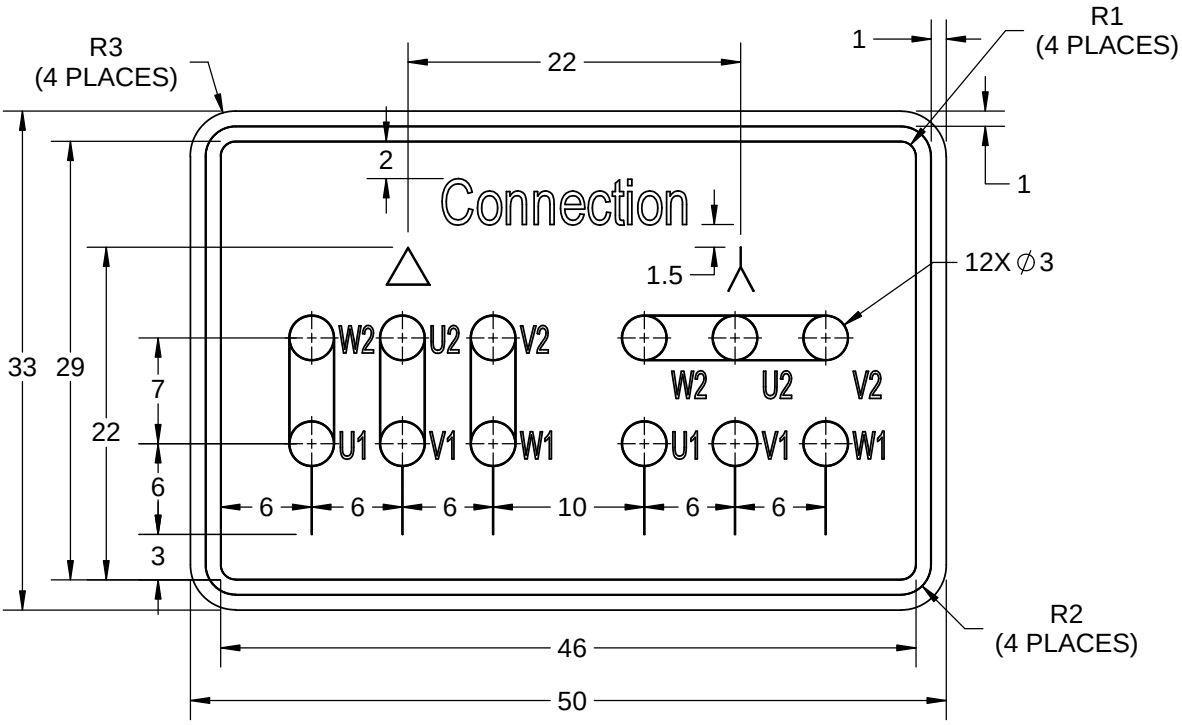
OUTLINE



DRAWING REVISION C	REVISION BY NIV	DATE 26/04/2019		DRAWN BY SDV	marathon™ Motors
ECO ECO-0165600	APPROVED BY SR	DATE 26/04/2019		DATE 03/07/2014	
ECO DESCRIPTION MODEL UPDATED				APPROVED BY SBD	DESCRIPTION OUTLINE 200FR-B35 MTG. MOTOR TYPE: TCA
				DATE 03/07/2014	
				REFERENCE	MATERIAL / PROCESS/FINISH
				THIRD ANGLE PROJECTION	SIZE B / DRAWING NUMBER 0220000343 / SHEET 1 OF 1

DRAWING REVISION	REVISION BY	DATE
A	SN	13/01/2017
ECO	APPROVED BY	DATE
ECO-0116390	SBD	13/01/2017
ECO DESCRIPTION		
NEW DRAWING RELEASE		

GEOMENTRIC TOLERANCE		
LINEAR DIM	>0~6	±0.1
	>6~30	±0.2
	>30~120	±0.3



NOTES:

1. PRESSURE-SENSITIVE ADHESIVE COATED PAPER ON THE BACK OF SELF-ADHESIVE.
2. AT THE END OF YELLOW, WORDS, SYMBOLS, LETTERS ARE BLACK, BORDER IS BLACK.
3. THE TOLERANCE OF THE LINEAR SIZE OF THE TOLERANCE WITHOUT THE TOLERANCE BY THE TABLE.

8WD.442.2017

DRAWN BY: SN	REGAL™ Regal Beloit America, Inc.	
DATE: 16/12/2016		
APPROVED BY: SBD	DESCRIPTION: CONN DIAGRAM-NAMEPLATE	
DATE: 16/12/2016		
REFERENCE	MATERIAL	PROCESS/FINISH
THIRD ANGLE PROJECTION	SIZE: A / DRAWING NUMBER: 8442000085	SHEET: 1 OF 1

marathon® Motors

TerraMAX®

Model No. QCA18P3AF131GAA001

U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [Nm]	IE Class	% EFF at __ load 5/4FL	FL	3/4FL	1/2FL	PF at __ load FL	3/4FL	1/2FL	I_A/I_N [pu]	T_A/T_N [pu]	T_K/T_N [pu]
380	Δ	50	18.5	25	38.1	986	180.57	IE4	-	93.4	93.4	92.3	0.79	0.73	0.61	6.5	2.3	2.8

Motor type	QCA		Degree of protection	IP 55	
Enclosure	TEFC		Mounting type	IM B35	
Frame Material	Cast Iron		Cooling method	IC 411	
Frame size	200L		Motor weight - approx.	304	kg
Duty	S1		Gross weight - approx.	334	kg
Voltage variation *	± 10%		Motor inertia	0.6664	kgm^2
Frequency variation *	± 5%		Load inertia	Customer to Provide	
Combined variation *	10%		Vibration level	2.2	mm/s
Design	N		Noise level (1meter distance from motor)	62	dB(A)
Service factor	1.0		No. of starts hot/cold/Equally spread	2/3/4	
Insulation class	F		Starting method	DOL	
Ambient temperature	-20 to +40	°C	Type of coupling	Direct	
Temperature rise (by resistance)	80 [Class B]	K	LR withstand time (hot/cold)	15/30	s
Altitude above sea level	1000	meter	Direction of rotation	Bi-directional	
Hazardous area classification	NA		Standard rotation	Clockwise form DE	
Zone classification	NA		Paint shade	RAL 5014	
Gas group	NA		Accessories		
Temperature class	NA		Accessory - 1	PTC 150°C	
Rotor type	Aluminum Die cast		Accessory - 2	-	
Bearing type	Anti-friction ball		Accessory - 3	-	
DE / NDE bearing	6312 C3 / 6212 C3		Terminal box position	TOP	
Lubrication method	Regreasable		Maximum cable size/conduit size	1R x 3C x 50mm²/2 x M40 x 1.5	
Type of grease	CHEVRON SRI-2 or Equivalent		Auxiliary terminal box	NA	

I_A/I_N - Locked Rotor Current / Rated Current

T_A/T_N - Locked Rotor Torque / Rated Torque

T_K/T_N - Breakdown Torque / Rated Torque

NOTE

All performance values at rated voltage and frequency.

All performance parameters are subjected to standard tolerance as per IEC 60034-1

* Voltage, Frequency and combine variation are as per IEC60034-1

Technical data are subject to change. There may be discrepancies between calculated and name plate values.

Efficiency Standards	Europe	China	India	Aus/Nz	Brazil	Global IEC
	-	GB 18613-2012 Grade 2	-	-	-	IEC: 60034-30

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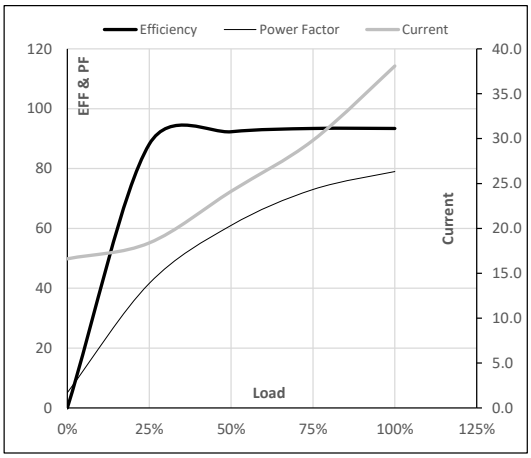
Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [RPM]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m^2]	Weight [kg]
TEFC	380	Δ	50	18.5	25	38.1	986	18.41	180.57	IE4	40	S1	1000	0.6664	304

Motor Load Data

Load Point		NL	1/4FL	1/2FL	3/4FL	FL	5/4FL
Current	A	16.6	18.4	24.1	29.8	38.1	
Torque	Nm	0.0	44.7	89.6	134.9	180.6	
Speed	r/min	1000	997	993	990	986	
Efficiency	%	0.0	88.1	92.3	93.4	93.4	
Power Factor	%	5.1	41.6	61.0	73.0	79.0	

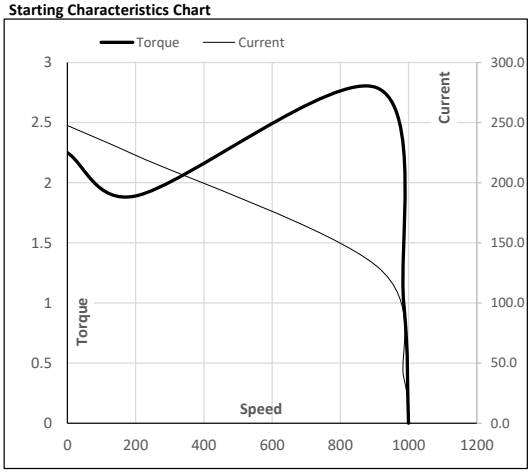
Performance vs Load Chart



Motor Speed Torque Data

Load Point		LR	P-Up	BD	Rated	NL
Speed	r/min	0	200	907	986	1000
Current	A	247.6	222.8	130.5	38.1	16.6
Torque	pu	2.3	1.9	2.8	1	0

Starting Characteristics Chart



NOTE Refer data sheet for applicable standard and tolerances on performance parameters

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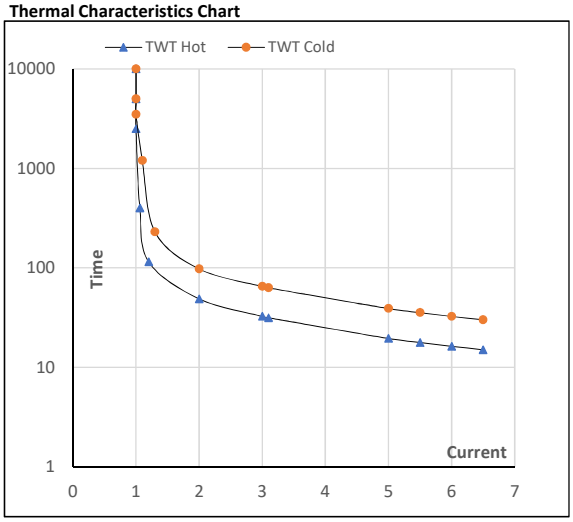
Enclosure	U (V)	Δ / Y Conn	f [Hz]	P [kW]	P [hp]	I [A]	n [rpm]	T [kgm]	T [Nm]	IE Class	Amb [°C]	Duty	Elevation [m]	Inertia [kg-m^2]	Weight [kg]
TEFC	380	Δ	50	18.5	25	38.1	986	18.41	180.57	IE4	40	S1	1000	0.6664	304

Motor Speed Torque Data

Load		FL	I_1	I_2	I_3	I_4	I_5	LR
TWT Hot	s	10000	49	33	25	20	18	15
TWT Cold	s	10000	98	65	50	39	36	30
Current	pu	1	2	3	4	5	5.5	6.5

Thermal Characteristics Chart



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